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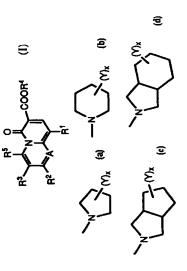
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(57) Abstract

formula (1) and the pharmaceutically accepable salts, esters and amides thereof, selected preferred examples of which include those compounds wherein A is =CR⁶: R¹ is cycloalkyl of from three to eight carbon atoms or substituted phenyl; R² is selected from the group consisting of (a), (b), (c) and (d), R¹ is halogen; R² is is thydrogen, loweralkyl, a pharmaceutically accepable cation, or a prodnug ester group; R³ is hydrogen, loweralkyl, a pharmaceutically accepable cation, or a prodnug ester group; R³ is hydrogen, loweralkyl, halo(Goweralkyl), halo(Goweralkyl), halo(Goweralkyl), loweralkyl, loweralkyl, loweralkyl, loweralkyl, as well as pharmaceutical compositions containing such compounds and the use of the same in the treatment of bacterial



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OUINOLIZINONE TYPE COMPOUNDS

This application is a continuation-in-part of co-pending United States patent application Serial No. 08/469,159, filed June 6, 1995, which is a continuation-in-part of copending United States patent application Serial No. 08/316,319, filed September 30, 1994, which is a continuation-in-part of copending United States patent application Serial No. 08/137,236, filed October 14, 1993, which is a continuation-in-part of United States patent application Serial No. 07/940,870, filed October 27, 1992, abandoned, which is a continuation-in-part of United States patent application Serial No. 07/517,780, filed May 2, 1990, abandoned.

TECHNICAL FIELD

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The present invention relates to compounds having antimicrobial activity, pharmaceutical compositions containing such compounds, methods of treatment utilizing such compounds, and processes for their chemical synthesis. More particularly, this invention relates to novel 4-oxo-4H-quinolizine-3-carboxylic acid compounds which are highly effective in the treatment of microbial and especially bacterial infections, as well as compositions containing the same and the therapeutic use of such compounds.

BACKGROUND OF THE INVENTION

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There is a continuing need for new antibacterial agents. Although many compounds are known which are useful in the treatment of Gram-positive and Gramnegative bacterial infections as well as other microbial infections, the widespread use of such compounds continues to give rise to resistant strains of microorganisms, i.e., strains of microorganisms against which a particular antibiotic or group of antibiotics, which was previously effective, is no longer useful. Also, known antibiotics may be effective against only certain strains of microorganisms or have limited activity against either Gram-positive or Gram-negative, aerobic or anaerobic organisms.

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The therapeutic use of certain quinolizinone derivatives has been described previously. For example, Y. Kitaura et al., in U.S. Patent No. 4,650,804, issued March 17, 1987, have disclosed quinolizinone compounds having a tetrazolylcarbamoyl substituent which are useful for the treatment of allergic and ulcer diseases. J.V. Heck and E.D. Thorsett, in European Patent Application No. 0308019, published March 22, 1989, have disclosed the use of certain 4-oxo-4H-quinolizine-3-carboxylic acids and derivatives thereof for treating bacterial infections. However, there remains an ongoing need for novel compounds which have improved antimicrobial potency and/or different spectra of activity.

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SUMMARY OF THE INVENTION

In one aspect of the present invention are disclosed compounds represented by the following structural formula (I):

as well as the pharmaceutically acceptable salts, esters and amides thereof.

R1 in formula (I) is selected from (a) loweralkyl, (b) loweralkenyl, (c) halo(lower-alkyl),

- (d) loweralkoxy, (e) cycloalkyl of from three to eight carbon atoms, (f) phenyl,
 (g) substituted phenyl, (h) halo, (i) cyano, (j) nitro, (k) bicycloalkyl, (l) loweralkynyl,
 (m) loweralkoxycarbonyl, (n) nitrogen-containing aromatic heterocycle, (o) halosubstituted nitrogen-containing aromatic heterocycle, (p) a 4+, 5- or 6-membered cyclic
- 15 (q) -NR⁷R⁸. The radicals R⁷ and R⁸ are independently selected from hydrogen, loweralkyl and alkanoyl of from one to eight carbon atoms or, taken together with the nitrogen atom to which they are attached, R⁷ and R⁸ may form a 5-, 6- or 7-membered heterocycle, preferably in which the remainder of the ring atoms are carbon atoms.
- R² in formula (I) is selected from (a) halogen, (b) loweralkyl, (c) loweralkenyl, (d) cycloalkyl of from three to eight carbons, (e) cycloalkenyl of from four to eight carbons, (f) loweralkory, (g) aryloxy, (h) aryl(loweralkyl)oxy, (i) aryl(loweralkyl), (j) cycloalkyl(loweralkyl), (k) armino, (l) (loweralkyl)amino, (m) aryl(loweralkyl)-amino, (n) hydroxy-substituted (loweralkyl)amino, (o) phenyl, (p) substituted phenyl, (q) bicyclic nitrogen-containing heterocycle, (f) nitrogen-containing aromatic heterocycle, (s) nitrogen-containing heterocycle having the formula

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(t) non-nitrogen-containing heterocycle having the formula

-S-, -O- and -NH-, R^{10} is CH2, or when R^9 is selected from option (i) may be 0, S or where m is one, two or three, or (ii) -(CH2) $_{n}$ R 13 (CH2) $_{p}$ - where R 13 is selected from N, n is one or two, and p is one or two. When present, the radical(s) Y is/are independently selected at each occurrence from the following:

loweralkyl,

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- hydroxy,
- halogen,
- halo(loweralkyl),
- hydroxy-substituted loweralkyl,
- oweralkenylamino,

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- loweralkylamino, (<u>v</u>
 - loweralkoxy, ¥.
- \mathfrak{Z}
- loweralkoxy(loweralkyl), \mathfrak{S}
- (loweralkoxy)loweralkylamino,
- loweralkoxy(loweralkoxy)(loweralkyl), 3

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- hydroxy-substituted loweralkyl,
 - imino, (Xiii)
- alkoxycarbonyl, (xiv)

carbamoyl,

(x v

aryl(loweralkyl), (XX)

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- arrinoxy xvii)
- amino(loweralkyl), XVIII)
- halo(loweralkyl)amino, (xix)
- halo(loweralkyl)amino(loweralkyl), S
- thioloweralkoxy(loweralkyl), (XX

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- aminothioloweralkoxy, (xxii)
- cycloalkyl of from three to six carbon atoms, xxiii)
- cycloalkyl(loweralkyl),
- cycloalkylamino,

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substituted phenyl, (xxvii)

phenyl,

(xxvi)

substituted phenyl(loweralkyl) (xxviii)

nitrogen-containing aromatic heterocycle, (xixx)

hydrogen and loweralkyl or, when one of R^{11} and R^{12} is hydrogen, the other is alkanoyl of from one to eight carbon atoms, an alpha-amino acid, or a polypeptide residue of from -NR $^{11}\mathrm{R}^{12}$ where R11 and R12 are independently selected from two to five amino acids, and (XX)

(or, taken together with the carbon atom to which they are attached, R²¹ and R²² form a from among hydrogen, loweralkyl, hydroxy-substituted loweralkyl, amino(loweralkyl), (xxxi) -C(R $^{21})(R\,^{22})\text{NH}_2$ where $R\,^{21}$ and $R\,^{22}$ are independently selected loweralkoxy-(loweralkyl), thioloweralkoxy(loweralkyl), cycloalkyl of from three to six carbon atoms, and loweralkyl substituted with nitrogen-containing aromatic heterocycle ing structure selected from cycloalkyl of from three to six carbon atoms and nitrogencontaining heterocycle). 9 2

In subformula (Ib) above, x is zero, one, two or three, and R31 is -(CH2)qR32- where R^{32} is selected from -S- and -O-, ${\bf q}$ is one, two or three, and the radical(s) ${\bf Y}$ is/are as defined above. R^3 in formula (I) is selected from among hydrogen, halogen and loweralkoxy, while R^4 is selected from hydrogen, loweralkyl, a pharmaceutically acceptable cation, and a prodrug

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independently selected from among hydrogen, loweralkyl, hydroxy-substituted loweralkyl, R^5 in formula (I) is selected from (a) hydrogen, (b) halogen, (c) hydroxy, (d) loweralky), (e) halo(loweralkyl), (f) loweralkoxy, and (g) -NR 13R 14 where R 13 and R 14 are oweralkoxy-(loweralkyl), and alkanoyl of from one to eight carbon atoms. 25

(c) loweralkyl, (d) halo(loweralkyl), (e) hydroxy-substituted loweralkyl, (f) loweralkoxy-A in formula (I) is =N- or =CR6-, where R^6 is selected from (a) hydrogen, (b) halogen, (loweralkyl), (h) loweralkoxy, and (i) amino(loweralkyl). 9

Alternatively, taken together with the atoms to which they are attached, RI and R6 may form a 6-membered saturated ring optionally containing an oxygen or a sulfur atom and optionally substituted with loweralkyl, so as to produce a tricyclic compound. 35

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The compounds of the present invention are subject to the proviso that, if R^5 in formula (I) is hydrogen, A is =CR6-, and R6 is hydrogen, then R¹ may not be unsubstituted phenyl.

The above compounds of the invention are found to have a surprising degree of antimicrobial activity against a wide spectrum of Gram-positive and Gram-negative bacteria as well as enterobacteria. Susceptible organisms whose growth can be inhibited generally include both aerobic and anaerobic pathogens of the genera Staphylococcus, Lactobacillus, Micrococcus, Enterobacter, Riebsiella, Pseudomonas, Acinobacter, Proteus, Providencia, Citrobacter, Nisseria, Bacillus, Bacteroides, Camphylobacter, Peptococcus, Clostridium, Salmonella, Shigella, Legionella, Serratia, Haemophilus, Brucella and the like. It is therefore expected that the compounds of the present invention will be useful in the treatment and prevention of susceptible bacterial infections in both humans and lower animals. In addition, the compounds, by reason of their in vitro activity, may be used in scrub solutions for surface inhibition of bacterial growth.

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Accordingly, in a further aspect of the present invention are disclosed pharmaceutical compositions which are useful in the treatment and prophylaxis of bacterial and/or fungal infection in humans and animals, comprising a compound of the invention in combination with a pharmaceutically acceptable carrier.

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In yet another aspect of the present invention is disclosed a method of treating and/or preventing microbial infections in human or animal patients in need of such treatment, comprising the administration to such patients of a therapeutically effective amount of a compound of the invention in amounts and for such a period of time as are sufficient to produce the desired result.

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In still another aspect of the present invention are disclosed synthetic schemes and processes which are useful in the preparation of the compounds of the invention, as well as synthetic (chemical) intermediates which can be utilized therein.

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DETAILED DESCRIPTION OF THE INVENTION

Included among the compounds of the present invention are those in which A is =CR⁶- and R⁶ is selected from among halogen, loweralkyl, halo(loweralkyl), hydroxysubstituted loweralkyl, loweralkoxy(loweralkyl), loweralkoxy, or amino(loweralkyl). A sub-class of such compounds, particularly preferred and found to be surprisingly effective antibacterial agents, comprises those in which R⁶ is methyl. In each case, more preferred compounds are those in which R³ is halogen (especially fluoro); R⁵ is hydrogen, loweralkyl, halo-(loweralkyl), or -NR ¹³R ¹⁴ (where R ¹³ and R ¹⁴ are as previously

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defined); \mathbf{R}^1 is cycloalkyl of from three to eight carbon atoms or substituted phenyl; and/or \mathbf{R}^6 is halogen, loweralkyl, or loweralkoxy.

The radical \mathbb{R}^2 in the above compounds is preferably bicyclic nitrogen-containing heterocycle or a nitrogen-containing heterocycle of the formula

or, even more preferably, R^2 is selected from among radicals of the formulae

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In these radicals ${\bf R}^2$, x is preferably one or two, and Y is preferably either -NR $^{11}{\rm R}^{12}$ or -C(R 21)(R 22)NH2, where R 11 , R 12 , R 21 and R 22 are as defined above.

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Especially preferred among the compounds of the present invention are those having the general formula

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as well as the pharmaceutically acceptable salts, esters and amides thereof, in which

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 R^2 is either bicyclic nitrogen-containing heterocycle or a nitrogen-containing heterocycle having the formula

Of these, particularly preferred compounds are those in which ${\bf R}^2$ is selected from among radicals having the formulae

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15 and especially those in which x is one or two and Y is -NR¹¹R¹² or -C(R²¹)(R²²)NH₂. Also included among the compounds of the present invention are those which have the general formula

$$R_2$$
 R_3
 R_4
 R_1
 R_2
 R_3
 R_4
 R_1
 R_2
 R_3
 R_4
 R_1
 R_2
 R_3
 R_4
 R_1
 R_2
 R_3
 R_4
 R_5
 R_4

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as well as the pharmaceutically acceptable salts, esters and amides thereof, in which

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Z is -CH₂·, -O- or -S-; \mathbf{R}^{16} is loweralkyl; and \mathbf{R}^2 , \mathbf{R}^3 , \mathbf{R}^4 and \mathbf{R}^5 are as defined above. Preferred among such compounds are those in which Z is -O- and \mathbf{R}^2 is a nitrogencontaining heterocycle of the formula

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Particular compounds which are representative of the compounds of the present invention include the following:

3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6(H)-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

10 9-(2,4-difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6(H)-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

3-fluoro-9-cyclopropyl-2-(4-methylpiperazin-1-yl)-6(H)-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

8-(3-arminopyrrolidin-1-yl)-1-ethyl-4H-quinolizin-4-one-3-carboxylic acid;

15 2-(3-aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

2-(3-aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

9-(2,4-difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyrido[1,2-

20 a]pyrimidine-7-carboxylic acid;

2-(3-aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-

1]pyrimidine-7-carboxylic acid;

2-(3-(N-*i*-butoxycarbonyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;

25 2-(3-aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-

a]pyrimidine-7-carboxylic acid;

9-cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid;

9-cyclopropyl-3-fluoro-2-(piperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic

30 acid; 9-cyclopropyl-3-fluoro-2-(morpholin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7.

carboxylic acid;
9-(2.4-difluorophenyl)-3-fluoro-2-(3-(N-(S)-norvalyl)aminopyrrolidin-1-yl)-6H-6-

oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;

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2-(3-(N-(S)-alanyl)arminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-a]pyrimidinc-7-carboxylic acid;

- 2-(3-(N-(S)-alanyl-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-a]pyrimidinc-7-carboxylic acid;
- 2-((2S,4S)-4-acetarnido-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;
 - 9-(2,4-difluorophenyl)-3-fluoro-2-(3-hydroxypγπolin-1-yl)-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid;
- 2-((2S,4S)-4-amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;

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- 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-(aminomethyl)рултоlidinyl)-1-сусlорторуl-7-fluoro-9-methyl-4-охо-4H-quinolizine-3-carboxylic acid;
- 15 8-(2S,4S-4-amino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-охо-4Hquinolizine-3-carboxylic acid;
- 8-(3-aminoazetidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
 - 8-(3(S)-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-20 carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-methyl-1-piperazinyl)-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-piperazinyl-4H-quinolizine-3-carboxylic acid; 1-cyclopropyl-7-fluoro-9-methyl-8-(2-((N-methyl)arninomethyl)-4-morpholinyl)-4-oxo-
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(1,2,3,4-tetrahydro-2-isoquinolinyl)-4H-quinolizine-3-carboxylic acid;

4H-quinolizine-3-carboxylic acid;

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- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3-carboxylic acid;
- 30 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-amino-1-piperdinyl)-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(aminomethyl)-1-piperdinyl)-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(5-amino-1,2,3,4-tetrahydro-2-isoquinolinyl)-35 4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-охо-8-(4-(1-рупоlyl)-1-piperidinyl)-4H-quinolizine-3carboxylic acid;

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1-cyclopropyl-8-(cis-3.5-dimethyl-1-piperazinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

- 1-cyclopropyl-8-(2,7-diaza-7-bicyclo[3.3.0]oct-2-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3(S)-(1-pyπolyl)-1-pyπolidinyl)-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-8-(3-hydroxy-1-pyrrolidinyl)-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

- 1-cyclopropyl-7-fluoro-8-(4-methyl-1-piperazinyl)-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-9-chloro-7-fluoro-8-(3-amino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7,9-difluoro-4-oxo-4H-quinolizine-3-carboxylic acid;
 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methoxy-4-oxo-4H-quinolizine-3-
- carboxylic acid.

 1-cyclopropyl-8-(2,7-diaza-7-bicyclo[3.3.0]oct-2-yl)-7-fluoro-9-methyl-4-oxo-4H-
- 20 quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3(S)-(1-pyrrolyl)-1-pyrrolidinyl)-4H-quinolizinc-3-carboxylic acid;
- 25 1-cyclopropyl-7-fluoro-8-(3-hydroxy-1-pyπolidinyl)-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-8-(4-methyl-1-piperazinyl)-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
 - 1-cyclopropyl-9-chloro-7-fluoro-8-(3-amino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-
- 30 carboxylic acid;
- 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7,9-difluoro-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-amino-1-pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methoxy-4-oxo-4H-quinolizine-3-carboxylic acid;
- 35 1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-pyπolidinyl)-4-oxo-4Hquinolizine-3-carboxylic acid;

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1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-pyπolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid:

- 1-cyclopropyl-7-fluoro-9-methyl-8-(3(R)-amino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid;
- 5 (3S)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid;
- 3(R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-i]]quinolizine-5-carboxylic acid;
- 9-fluoro-10-(1-morpholinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid:
- (3S)-10-(3-amino-1-pyrrolidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyrano[2.3.4-iJ]quinolizine-5-carboxylic acid;
- 3(S)-10-(3-aminomethyl-1-руттоlidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-охоругапо[2.3.4-ij]quinolizine-5-carboxylic acid;
- 15 3(S)-10-((2S,4S)-4-amino-2-methyl-1-pyπolidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-oxopyrano[2.3.4-ij]quinolizine-5-carboxylic acid;
- 3(S)-9-fluoro-10-(3-hydroxy-1-pyrrolidinyl)-3-methyl-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid;
- 9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-
 - 20 carboxylic acid;
- 8-(2,4-dimethy)-1-piperaziny1)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-(methylamino)-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 25 8-(3-(methylamino)-1-morpholinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-0x0-4H-quinolizine-3-carboxylic acid;
- 8-(3-(S)-(methylamino)-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-(S)-(1-(methylamino)methyl)-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-30 4H-quinolizine-3-carboxylic acid;
- 8-(3-(S)-(1-(ethylamino)methyl)-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(octahydropyπolo[3,4-c]pyπol-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-οxo-4H-quinolizine-3-carboxylic acid;
- 35 8-(остаhуdropyπolo[3,4-c]рупіdіп-5-у])-1-сусlортору]-7-fluoro-9-methy]-4-охо-4Нquinolizine-3-сатьохудіс асід;

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8-(cis-4-amino-3-methylpyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

- 8-(trans-4-amino-3-methylpyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-methyl-4-spirocyclopropylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
 8-(2S,4S-4-anino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-(fluoro)methyl-4-oxo-
 - 4H-quinolizine-3-carboxylic acid; 8-(3-dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-
 - 10 3-carboxylic acid;
- (3R)-8-(3-dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- (3R,1S)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 15 (3S,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- (3R, 1R)-8-(3-(1-aminoethyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-((R,S)-3-fluoropyrrolidine)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3 carboxylic acid;

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- 8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid:
 25 8-(4-(2-pyridyl)-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3
 - carboxylic acid; 8-((2-amino)thioethoxy)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-
- o-((ε-antuno)unoctnoxy)-1-cyclopropyi-7-fluoro-9-methyl-4-οxo-4H-quinolizine-3carboxylic acid; (3R, 1S)-8-(3-(1-antino)propyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-οxo-4H-
- quinolizine-3-carboxylic acid; (3R,1S)-8-(3-(1-(N-methyl)amino)propyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

- (3R,1S)-8-(3-(1-amino-3-methylpropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 35 8-(3-(1-aminocyclopropyl)руптоlidinyl)-1-сусlopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;

(3R,1S)-8-(3-(1-amino-2-hydroxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-

- (8-(3-(1-amino-1-methylethyl)рутоlidinyl)-1-суclopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;
- 8-(3-(1-aminobutyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-1-cyclopropyi-7-fluoro-9-methyl-4-oxo-8-(rrans-4-trifluoromethyl-3-aminopyrrolidinyl)-3-carboxylic acid;
 - 4H-quinolizine-3-carboxylic acid;
 - 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(nans-4-trifluoromethyl-3aminomethylpymolidinyl)-4H-quinolizine-3-carboxylic acid; 2
- 3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-norvalylamino)pyrrolidinyl)-4Hquinolizine-3-carboxylic acid;
- 3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-alanylamino)рупоlidinyl)-4Hquinolizine-3-carboxylic acid;
- 3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-alanyl-(S)-2
 - alanylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid;
- l-cyclopropyl-7-fluoro-6-methyl-4-oxo-8-(3-aminopyrrolidinyl)-4H-quinolizine-3-
- -cyclopropyl-7-fluoro-4H-8-(1-imidazolyl)-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 - 8-(3-amino-1-pyrrolidinyl)-1-ethyl-7-fluoro-4H-4-oxo-9-methyl-quinolizine-3-carboxylic SCI C 2
 - 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-9-ethyl-7-fluoro-4H-4-oxo-quinolizine-3carboxylic acid;
- l-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(cis-3-amino-4-methyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-8-(3-(1,2,3-triazol-1-yl)-1-pyrrolidinyl)quinolizine-3-carboxylic acid; quinolizine-3-carboxylic acid; 23
- 8-(2-aminoethyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic
- 8-(3-(ethylaminomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 30
- 8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-oxo-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-4H-9-methyl-8-(2-methyl-2,8-diaza-8-bicyclo[4.3.0]nonyl)-4-oxoquinolizine-3-carboxylic acid;

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1-cyclopropyl-7-fluoro-4H-8-((1S,4S)-2,5-diaza-bicyclo[2,2.1]heptan-2-yl)-9-methyl-4oxo-quinolizine-3-carboxylic acid;

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l-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(3-(2-pyridinyl)-1-pyrrolidinyl)-quinolizine-

- 8-((1R*,2S*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-((1R*,2R*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-((1a,5a,6a)-6-amino-3-azabicyclo[3.1.0]hexan-3-yl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxylic acid;
- 8-(trans-3-amino-4-fluoro-1-pyrrolidinyl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-oxo
 - quinolizine-3-carboxylic acid; 2
- 1-cyclopropy1-7-fluoro-4H-8-(1-homopiperazinyl))-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(spiro-1,3-dioxacyclopentane[2.3]-1-piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-7,9-difluoro-4H-8-(4-methylpiperazinyl)-4-oxo-1-phenyl-quinolizine-3-carboxylic acid;
 - 8-(3-amino-4-methoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-4-oxo-quinolizine-3-carboxylic acid; 15
- quinolizine-3-carboxylic acid;
- 8-(4-amino-4-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(4-(2-hydroxyethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-oxo-quinolizine-3-carboxylic acid; ន
- 8-(4-(methoxymethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 - 8-(3-amino-3-methylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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- 8-(3-pyrrolylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(3-amino-3-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid; 8
- 8-(3-amino-4-(1',3'-dioxolanyl)руттоlidinyl)-1-сусlорторуl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid;
- 8-(3-amino-4-hydroxy-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(4-(1-(N-ethylamino)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-33

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1-cyclopropyl-7-fluoro-8-(3-hydroxy-4-methylaminopyπolidinyl)-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

- 8-(3-aminomethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid:
- 8-(2-aminomethyl-4-morpholinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(1-(methylamino)methypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(methyl(methylenedioxy)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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- 8-(3-(S)-arninopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(S)-(N-ethyl-N-methylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 15 l-cyclopropyl-8-(4-(2'-(N-methylamino)methyl-1',3'-dioxolanyl)piperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3.3.0]octan-1-yl}-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(3-fluoromethylpiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine; 1-cyclopropyl-8-(4-(N,N-dimethyl)aminopiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

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- 1-cyclopropyl-8-(6-amino-3-azabicyclo[3.3.0]octyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- ¹-cyclopropyl-8-((2-aza-4-(dimethylaminomethyl)bicyclo[4.3.0]non-2-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid;

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- 1-cyclopropyl-8-(3-aza-6-(L-alanylamino)-6-methylbicyclo[3.3.0]octane)-7-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid;
- (3R,1R)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 30 (3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyxrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
 8-(3-(S)-(acetylamino)pyxrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-
- 8-(3-carbamoylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-

quinolizine-3-carboxylic acid;

carboxylic acid;

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8-(3-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid:

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8-(3-hydroxymethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

- 8-(3-(R)-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- (3R)-9-fluoro-3-methyl-10-(piperazin-1-yl)-2H, 3H, 6H -6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid;
- 1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4.3.0]nonyl]-7-fluoro-4H-9-methyl-4-oxo-
 - 10 quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-amino-3-fluoromethyl-1-pyπolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-quinolizine-3-carboxylic acid;
- 15 8-(3-aminomethyl-3-fluoro-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(S)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(R)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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- 8-(7-(S)-arnino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid hydrochloride;
- 8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl]-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-quinolizine-3-carboxylic acid hydrochloride;
- 25 8-(3-(1-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 - 8-(3-(S*)-(1-(S*)-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-атіпохуруптоlіdіnyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охо-quinolizine-3-
 - 30 carboxylic acid;
- 8-(3-(R)-aminoxypyπolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(S)-aminoxypyrrolidiny!)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 35 8-(octahydropyrrolo[3,2-b]pyridin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0x0-quinolizine-3-carboxylic acid;

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8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 8-(cis-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

- 8-(8-amino-6-azaspiro[3.4]oct-6-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(2-aminomethyl 4-hydroxypyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(R)-(aminomethyl)morpholin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 2
 - 8-(3-(R)-(L-alanylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(5-aminooctahydroindol-1-y1)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(2-piperidyl)piperidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid; 15
- 8-(5-amino-decahydroisoquinolin-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(2,7-diazabicyclo[3,3,0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid:

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- 8-(3,7-diazabicyclo[3,3.0]oct-3-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-carboxypyrrolidin-1-y1)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(3-(2,2,2-trifluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-8-(3-(2-fluoroethyl)aminopymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxooxo-quinolizine-3-carboxylic acid; quinolizine-3-carboxylic acid; 23
- 8-(3-((2-fluoroethyl)aminomethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; ಜ
 - 8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(R)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3a-amino-octahydroisoindol-2-yl)- 1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 33

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8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid (Isomer (I));

- 3-(3-amino-3-trifluoromethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid;
- 8-(3-(S)-hydroxymethylazetidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 5-(3-aminomethyl-3-trifluoromethyl-рутоlidin-1-yl)-1-сусlopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 - 8-(остануdropyrrolo[3.4-c]pyrid-2-yl)-1-сусlopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid; 2
- 8-(3-(cyclopropylamino)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xoquinolizine-3-carboxylic acid;
- 8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xoquinolizine-3-carboxylic acid (Isomer (II));
 - 8-(2,7-diazabicyclo[3.3.0]oct-7-yl]-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid Isomer A; 15
 - 8-(2,7-diazabicyclo[3,3,0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid Isomer B;
- 8-(3-(R)-(hydroxymethyl)pynolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; ឧ
- 8-(3-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(2-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(2-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 23
 - 8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid;
- 8-(2-(S)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 8
- 8-(3-(R)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-0xo-4Hquinolizine-3-carboxylic acid;
- 8-(3-(S)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid
- 8-(3-(1-amino-1-cyclopropyl-methyl)руттоlidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-охо-4H-quinolizine-3-carboxylic acid 33

8-(3-(R)-(pyrrolidin-2-(S)-yl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-0x0-4H quinolizine-3-carboxylic acid;

- 8-(3-(arninomethyl)azetidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine 3-carboxylic acid;
- (8-(3-amino-4-methyl-pipendin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; and
- 8-(3-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- 8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

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- 8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xoquinolizine-3-carboxylic acid;
- 8-(trans-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(trans-3-(R)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 2
- 8-(trans-3-(S)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid;
- 8-(trans-3-(R)-amino-4 (S)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid; ຊ
- 8-(cis-3-(S)-arnino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(cis-3-(R)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer A; 53
- 8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;
- 8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid diastereomer A; 3
- 8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;
- 8-(cis-3-(S)-amino-4-(S)-methy]рутоdin-1-yl)-1-cyclopropy]-7-fluoro-4H-9-methy]-4oxo-quinolizine-3-carboxylic acid; and
- 8-(cis-3-(R)-amino-4-(R)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 35
- as well as the pharmaceutically acceptable salts, esters and amides thereof

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Preferred among the above representative compounds of the invention are the

- 8-(3-(aminomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3(S)-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; v,
 - 3-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid;
- (3R,1S)-8-(3-(1-amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 2
- 8-(3-(1-aminobutyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- (3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4 oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3carboxylic acid; 2
- l-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(aminomethyl)-1-piperdinyl)-4H-quinolizine 3-carboxylic acid;
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-amino-1-piperdinyl)-4H-quinolizine-3
 - carboxylic acid; ន
- 8-(3-(S)-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3.3.0]octan-1-yl)-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropy1-8-(6-amino-3-azabicyclo[3.3.0]octyl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 22
- 8-((1R*,2S*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-((1R*,2R*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-
 - 9-methyl-4-oxo-quinolizine-3-carboxylic acid; 2
- 8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- (8-(3-(1-amino-1-methylethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- (3R,1S)-8-(3-(1-(N-methyl)amino)propyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid; 35

8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-

- 8-(3-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- (3S,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-(3R,1S)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
 - quinolizine-3-carboxylic acid;
- (3R,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;

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- 1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- l-cyclopropyl-8-(R.R-2,8-diaza-8-bicyclo[4,3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 2
- 8-(3-amino-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; ន
- 8-(cis-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(R)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 33
 - 8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 8
 - (8-(3-amino-4-methyl-piperidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- 8-(3-(7-amino-5-azaspiro[2,4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- 8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xoquinolizine-3-carboxylic acid; 35

8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

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8-(trans-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 8-(trans-3-(R)-amino-4-(S)-cyclopropylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;

5-(trans-3-(S)-amino-4-(R)-methylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid;

8-(17ans-3-(R)-amino-4-(S)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-8-(cis-3-(S)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9oxo-quinolizine-3-carboxylic acid; 2

methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(cis-3-(R)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer A; 15

8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

quinolizine-3-carboxylic acid diastereomer A; ន

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B; 8-(cis-3-(S)-amino-4-(S)-methylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; and

8-(cis-3-(R)-amino-4-(R)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 23

as well as the pharmaceutically acceptable salts, esters and amides thereof.

Especially preferred among the representative compounds of the present invention are the following:

8-(3(S)-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; 8

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; (3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4 (8-(3-(1-amino-1-methylethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hoxo-4H-quinolizine-3-carboxylic acid;

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quinolizine-3-carboxylic acid;

8-(3-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

- (3R, 1S)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizinc-3-carboxylic acid;
- 1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4,3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 1-cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4,3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-
- 1-cyclopropyl-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

quinolizine-3-carboxylic acid;

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- 8-(3-amino-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 15 8-(cis-3-amino-4-fluoromethylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-(R)-(2-fluoroethyl)arminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-quinolizine-3-carboxylic acid;
 8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-
 - 6-(3-(K)-(nydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-ox quinolizine-3-carboxylic acid;
 - 8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
 25 (8-(3-amino-4-methyl-piperidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-
- quinolizine-3-carboxylic acid;
 8-(3-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(7-(S)-arnino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-30 quinolizine-3-carboxylic acid;
- 8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(*trans*-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 35 8-(trans-3-(R)-amino-4-(S)-cycloptopylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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8-(trans-3-(S)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-methylpyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid;

 8-(cis-3-(S)-amino-4-(S)-cyclopropylpyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;
 8-(cis-3-(R)-amino-4-(R)-cyclopropylpyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-

methyl-4-oxo-quinolizine-3-carboxylic acid; 8-(*trans*-3-amino-4-cthylpytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

10 quinolizine-3-carboxylic acid diastereomer A;

8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охо-quinolizine-3-carboxylic acid diastereomer A;

15 8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid diastereomer B;

8-(cis-3-(S)-amino-4-(S)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid; and

8-(cis-3-(R)-amino-4-(R)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid;

as well as the pharmaceutically acceptable salts, esters and amides thereof.

It will be observed above and elsewhere in the disclosure that numerous asymmetric centers may exist in the compounds of the present invention which will be found in the R or S configurations. Except where otherwise noted, the present invention contemplates the various stereoisomers and mixtures thereof.

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A number of defined terms are used herein to designate particular elements of the present invention. When so used, the following meanings are intended:

The term "alkanoyl of from one to eight carbons" refers to a radical of the formula -C(O)R 15 where R 15 is hydrogen or an alkyl radical of from one to eight carbon atoms including, but not limited to, acetyl and pivaloyl.

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The term "alkyl" refers to saturated, straight- or branched-chain hydrocarbon radicals containing between one and ten carbon atoms including, but not limited to, methyl, ethyl, propyl, isopropyl, n-butyl, tert-butyl and neopentyl.

The terms "alpha-amino acid" and "polypeptide residue" refer, respectively, to a single amino acid and two to five amino acids each joined by amide (peptide) bonds. The amino acids may be any of the naturally-occurring amino acids such as valine, phenylalamine and glycine or synthetic alpha-amino acids such as cyclohexylalamine, and

further may be in either the L or D configuration or a mixture of the two isomers. Preferably, amino acid substituents are optically active and have the L configuration.

The term "amino(loweralkyl)" refers to a loweralkyl radical having appended thereto at least one arnino substituent which in turn is optionally substituted with one or two loweralkyl radicals or an alpha-amino acid or polypeptide residue. Examples of amino(loweralkyl) groups include aminoethyl, aminomethyl and N.N-dimethylaminoethyl.

The term "aminooxy" refers to an amino group, optionally substituted once or twice with loweralkyl or halo(loweralkyl), which is appended to the rest of the molecule via an oxygen atom; (e.g. —O-NR'R" wherein R' and R" are hydrogen, loweralkyl or halo(loweralkyl).

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The term "aminothioloweralkoxy" refers to a thioloweralkoxy radical having appended thereto an amino group, as for example aminothiomethoxy and 2-aminothioethoxy.

The term "aromatic group" refers to a C6-to-C10 cyclic radical which is aromatic according to Huckel's rule. Examples of aromatic groups include carbocyclic aromatic radicals such as phenyl and naphthyl as well as nitrogen-containing aromatic heterocyclic radicals, defined below.

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The term "aryl(loweralky1)" refers to a loweralky1 radical having appended thereto an aromatic hydrocarbon group, as for example benzy1 and phenylethy1.

The term "aryl(loweralkyl)amino" refers to an amino radical having appended thereto an aryl(loweralkyl) group. Examples of aryl(loweralkyl)amino groups include benzylamino and phenylethylamino.

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The term "aryl(loweralkyl)oxy" refers to an aryl(loweralkyl) radical which is joined to the rest of the molecule via an ether linkage (i.e., through an oxygen atom). Examples of aryl(loweralkyl)oxy radicals include benzyloxy and phenylethyloxy.

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The term "aryloxy" refers to an aromatic hydrocarbon radical which is joined to the rest of the molecule via an ether linkage (i.e., through an oxygen atom), as for example phenoxy.

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The term "bicycloalkyl" refers to a radical comprising a bridged, saturated or unsaturated hydrocarbon ring system having between five and nine carbon atoms in which two non-adjacent carbon atoms of a first ring are linked by an alkylene bridge of between one and three additional carbon atoms, the bicycloalkyl radical being optionally substituted with between one and three additional radicals selected from among aryl(loweralkyl), alkoxycarbonyl, loweralkyl, halo(loweralkyl), amino(loweralkyl), hydroxy-substituted loweralkyl, hydroxy, loweralkyl, halo(gen, and arrino, (loweralkyl)amino or alkanoylamino of from one to eight carbon atoms in which the amino group may be further substituted with alkanoyl of from one to eight carbons, an alpha-arrino acid or a

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polypeptide. Examples of bicycloalkyl radicals include, but are not limited to, norbomyl, bicylo[2.2.1]hept-2-enyl and bicyclo[1.1.1]pentanyl.

residue. Examples of fused-ring bicyclic nitrogen-containing heterocyclic radicals are those comprising a bicyclic ring system in which the the rings are of the (a) fused, (b) bridged or itoms of which zero, one or two are heteratoms selected from S, O, and N. Both the first substituted loweralkyl, hydroxy, halogen, amino(loweralkyl), alkanoylamino of from one or loweralkyl or, when one is hydrogen, the other is an alpha-amino acid or a polypeptide to eight carbons, phenyl and -NR 17 R 18 where R 17 and R 18 are independently hydrogen having 5:3, 5:4, 5:5, 5:6 and 6:5 ring systems and include, but are not limited to, radicals second saturated or unsaturated carbocyclic or heterocyclic ring of between three and six (c) spiro form. Fused-ring bicyclic nitrogen-containing heterocyclic groups are those in and the second ring may be optionally substituted with between one and three additional radicals A² independently selected from among loweralkyl, halo(loweralkyl), hydroxy-The term "bicyclic nitrogen-containing heterocyclic group" refers to a radical which a first nitrogen-containing heterocycle or aromatic heterocycle has fused to it a v, 2 15

Bridged-ring bicyclic nitrogen-containing heterocyclic groups are those selected ne formulae

and unsaturated derivatives thereof, where j and k are independently one, two or three, and A^1 is a carbon atom or a heteroatom selected from S, O and N, optionally substituted at any position with between one and three additional radicals A^2 is as previously defined.

Spiro-ring bicyclic nitrogen-containing heterocyclic groups are those in which a first nitrogen-containing heterocycle or aromatic heterocycle to which is joined, by a single shared carbon atom, a second carbocyclic or heterocyclic ring of between three and six atoms of which zero, one or two are heteratoms selected from S, O, and N. Either the first or the second ring may be substituted with between one and three additional radicals A2, where A2 is as previously defined. Examples of spiro-ring bicyclic nitrogen-containing heterocyclic radicals include, but are not limited to, those having the formulae

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The term "cyclic ether" refers to a 4- to 6-membered monocyclic hydrocarbon radical containing an oxygen ring atom and joined to the rest of the molecule via any of the carbon atoms including, but not limited to, oxetane.

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The term "cycloalkenyl of from four to eight carbons" refers to a monounsaturated monocyclic hydrocarbon radical having from four to eight carbon atoms in the ring, including, but not limited to, cyclobutenyl, cyclopentenyl, cyclohexenyl and cycloheptenyl, and optionally substituted with between one and three additionals radicals selected from among aryl(loweralkyl), alkoxycarbonyl, loweralkyl, halo(loweralkyl), amino(loweralkyl), hydroxy-substituted loweralkyl, hydroxy, loweralkoxy, halogen, amino, loweralkylamino, and amino, (loweralkyl)amino or alkanoylamino of from one to eight carbon atoms in which the amino group may be further substituted with alkanoyl of from one to eight carbons, an alpha-amino acid or a polypeptide.

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The term "cycloalkyl of from three to eight carbons" refers to a saturated monocyclic hydrocarbon radical having from three to eight carbon atoms in the ring and optionally substituted with between one and three additional radicals selected from among aryl(loweralkyl), alkoxycarbonyl, loweralkyl, halo(loweralkyl), amino(loweralkyl), hydroxy-substituted loweralkyl, hydroxy, loweralkoxy, halogen, and amino, (loweralkyl)amino or alkanoylamino of from one to eight carbon atoms in which the amino group may be further substituted with alkanoyl of from one to eight carbons, an alphaminio acid or a polypeptide. Examples of cycloalkyl radicals include, but are not limited to, cyclopropyl, cyclobutyl, cyclohexyl, cyclohexyl, cyclohetyl, 1-fluoro-cyclopropyl, 2-fluorocyclopropyl and 2-aminocyclopropyl.

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The term "cycloalkyl(amino)" refers to an amino group substituted with at least one cycloalkyl group, typically having from three to eight carbons.

The term "cycloalky!(loweralky!)" refers to a loweralky! radical having appended thereto a cycloalky! radical of from three to eight carbon atoms, which cycloalky! radical may be optionally substituted as described above.

The term "fused" as used herein refers to two cyclic groups having two adjacent ring atoms in common.

The terms "halo" and "halogen" refer to a monovalent radical selected from

among chloro (Cl), bromo (Br), fluoro (F) and iodo (I).

The term "halo(loweralkyl)" refers to a loweralkyl radical having appended

thereto between one and three halogen atoms. Examples of halo(loweralkyl) radicals include fluoromethyl, trifluoromethyl, 1-fluoroethyl, 2-fluoroethyl and 1,2-difluoroethyl. The term "halo(loweralkyl)amino refers to an amino group substituted with at least one halo(loweralkyl) group.

The term "halo(loweralkyl)amino(loweralkyl)" refers to an amino(loweralkyl) radical having appended thereto a halo(loweralkyl) group, as for example

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2-fluoroethylaminomethyl.

The term "halo-substituted nitrogen-containing aromatic heterocycle" refers to a

nitrogen-containing aromatic heterocycle radical having appended thereto between one and three halogen atoms including, but not limited to, 5-fluoro-2-pyrimidyl.

The term "hydroxy-substituted loweralkyl" refers to a loweralkyl radical having appended thereto between one and three hydroxyl groups, as for example hydroxymethyl

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The term "hydroxy-substituted (loweralkyl)amino" refers to a (loweralkyl)amino radical having appended thereto between one and three hydroxyl groups, as for example hydroxymethylamino and 2-hydroxyethylamino.

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and 2-hydroxyethyl.

The term "imino" refers to a divalent radical of the formula =N-OH.

The term "loweralkenyl" refers to a straight- or branched-chain hydrocarbon radical containing between two and six carbon atoms and possessing at least one carbon-carbon double bond. Examples of loweralkenyl radicals include vinyl, allyl, 2- or 3-butenyl, 2-,3- or 4-pentenyl, 2-,3-4- or 5-hexenyl and isomeric forms thereof.

8

The term "loweralkoxy" refers to a loweralkyl radical which is appended to the rest of the molecule via an ether linkage (i.e., through an oxygen atom), as for example methoxy, ethoxy, propoxy, tert-butoxy, pentyloxy, hexyloxy, isomeric forms thereof and the like.

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The term "loweralkoxycarbonyl" refers to a radical of the formula -C(O)R25 wherein R25 is a loweralkoxy group, as for example ethoxycarbonyl and methoxycarbonyl.

The term ""loweralkoxy(loweralkoxy)(loweralkyl)" refers to a loweralkoxy(loweralkyl) radical having appended thereto a loweralkoxy group, as for example methoxymethoxymethyl and ethoxymethoxymethyl

The term "loweralkoxy(loweralkyl)" refers to a loweralkyl radical having appended thereto a loweralkoxy group and optionally substituted with an additional amino radical, as for example methoxyethyl, ethoxymethyl and 1-amino-2-methoxyethyl.

The term "loweralkyl" refers to an alkyl radical containing one to six carbon atoms including, but not limited to, methyl, ethyl, propyl, isopropyl, n-butyl, terr-butyl and neopentyl.

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The term "(loweralky!)amino" refers to an amino radical substituted with between one and three loweralkyl radicals including, but not limited to, methylamino, ethylamino, dimethylamino, propylamino and ethylmethylamino.

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The tem "loweralkynyl" refers to a straight- or branched-chain hydrocarbon radical containing between two and six carbon atoms and possessing at least one carbon-carbon triple bond. Examples of loweralkynyl radicals include ethynyl, 2-hexyn-1-yl, 3,3-dimethyl-1-butyn-1-yl and 3-methylbutyn-3-yl.

The term "nitrogen-containing aromatic heterocycle" refers to a monocyclic aromatic radical having from five to seven ring atoms of which one ring atom is nitrogen; zero, one or two ring atoms are additional heteroatoms independently selected from S, O and N; and the remaining ring atoms are carbon, the radical being joined to the rest of the molecule via any of the ring atoms. Examples of nitrogen-containing aromatic heterocycles include pyridine, pyrazine, pyrimidine, pyrrole, pyrazole, imidazole, thiazole, oxazole, isooxazole, thiadiazole, oxadiazole and substituted derivatives thereof.

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The term "nitrogen-containing heterocycle" refers to a saturated or unsaturated monocyclic ring system radical having from four to seven ring atoms of which one is nitrogen: zero, one or two are additional heteroatoms independently selected from S, O and N; and the remainder are carbon, the radical being joined to the rest of the molecule via any of the ring atoms and being optionally substituted, either on a nitrogen or a carbon atom, by an additional radical selected from among aryl(loweralkyl), alkoxycarbonyl, loweralkyl, halo(loweralkyl), amino(loweralkyl), hydroxy-substituted loweralkyl, hydroxy, loweralkyl amino, loweralkylamino or alkanoylamino of from one to eight carbon atoms in which the amino group may be further substituted with alkanoyl of from one to eight carbons, an alpha-amino acid or a polypeptide. Examples of nitrogen-containing heterocycles include pyrrolidine, dihydropyrrole, isooxazolidine, caracidine, terthydropyridine, piperazine, morpholine, thiomorpholine, aziridine and azetidine.

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The term "pharmaceutically acceptable cation" refers to a positively-charged inorganic or organic ion that is generally considered suitable for human consumption. Examples of pharmaceutically acceptable cations are hydrogen, alkali metal (lithium, sodium and potassium), magnesium, calcium, ferrous, ferric, ammonium,

s alkylammonium, dialkylammonium, trialkylammonium, tetraalkylammonium, diethanolammunonium, triethanolammonium, and guanidinium ions, and protonated forms of lysine, procaine and choline. Cations may be interchanged by methods known in the art, such as ion exchange. Where compounds of the present invention are prepared in the carboxylic acid form (that is, where R4 is hydrogen) addition of a base form of the cation, o (such as a hydroxide or a free amine) will yield the appropriate cationic form.

By "pharmaceutically acceptable salts, esters and amides", as of the compounds of formula I, is meant those carboxylate salts, amino acid addition salts, esters and amides which are, within the scope of sound medical judgement, suitable for use in contact with the tissues of humans and lower animals without undue toxicity, irritation, allergic response and the like, commensurate with a reasonable benefityrisk ratio, and effective for their intended use, as well as the zwitterionic forms thereof.

Pharmaceutically acceptable salts are well known in the art. For example, S. M. Berge, et al. describe pharmaceutically acceptable salts in detail in <u>I. Pharmaceutical</u> <u>Sciences</u>. 66:1-19 (1977). Examples of pharmaceutically acceptable, nontoxic acid addition salts are salts of an amino group formed with inorganic acids such as hydrochloric acid, hydrobromic acid, phosphoric acid, sulfuric acid and perchloric acid or with organic acids such as acetic acid, oxalic acid, maleic acid, tartaric acid, citric acid, succinic acid or malonic acid or by using other methods used in the art such as ion exchange. Other pharmaceutically acceptable salts include nitrate, bisulfate, borate, formate, buryrate.

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valerate, 3-phenylpropionate, camphorate, adipate, benzoate, oleate, palmitate, stearate, laurate, lactate, furnarate, ascorbate, aspartate, nicotinate, p-toluenesulfonate, camphorsulfonate, methanesulfonate, 2-hydroxyethanesulfonate, gluconate, glucoheptonate, lactobionate, glycerophosphate, pectinate, lauryl sulfate and the like or metal salts such as sodium, potassium, magnesium or calcium salts or amino salts such as ammonium, triethylamine salts and the like, all of which may be prepared according to conventional methods.

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Examples of pharmaceutically acceptable, non-toxic esters of the present invention include C1-to-C6 alkyl esters and C5-to-C7 cycloalkyl esters, although C1-to-C4 alkyl esters are preferred. Esters of the compounds of formula I may be prepared according to conventional methods.

Examples of pharmaceutically acceptable, non-toxic amides of the present invention include amides derived from ammonia, primary C1-to-C6 alkyl amines and

secondary C1-to-C6 dialkyl amines. In the case of secondary amines, the amine may also be in the form of a 5- or 6-membered heterocycle containing one nitrogen atom. Amides derived from ammonia, C1-to-C3 alkyl primary amides and C1-to-C2 dialkyl secondary amides are preferred. Amides of the compounds of formula I may be prepared according to conventional methods. It is intended that amides of the present invention include amino acid and peptide derivatives of the compounds of formula I as well.

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oil, safflower oil, sesame oil, olive oil, corn oil and soybean oil, glycols, such as propylene substances used in pharmaceutical formulations. Wetting agents, emulsifiers and lubricants such as sodium lauryl sulfate and magnesium stearate, as well as coloring agents, releasing As used herein, the term "pharmaceutically acceptable carrier" means a non-toxic, glycol; polyols such as glycerin, sorbitol, mannitol and polyethylene glycol; esters such as agents, coating agents, sweetening, flavoring and perfurning agents, and preservatives can acceptable carriers are sugars, such as lactose, glucose and sucrose; starches such as corn excipients such as cocoa butter and suppository waxes; oils such as peanut oil, cottonseed auxillary of any type. Some examples of the materials that can serve as pharmaceutically aluminum hydroxide; alginic acid; pyrogen-free water; isotonic saline; Ringer's solution; ethyl oleate and ethyl laurate; agar; buffering agents such as magnesium hydroxide and cellulose, ethyl cellulose and cellulose acetate; powdered tragacanth; malt; gelatin; talc; inert solid, semi-solid or liquid filler, diluent, encapsulating material or formulation starch and potato starch; cellulose and its derivatives such as sodium carboxymethyl ethyl alcohol and phosphate buffer solutions, as well as other non-toxic compatible also be present in the composition, according to the judgement of the formulator.

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The term "prodrug", as of the compounds of formula I, refers to derivative compounds that are rapidly transformed in vivo to yield the parent compound of the formula I, as for example by hydrolysis in blood. T. Higuchi and V. Stella provide a thorough discussion of the prodrug concept in "Pro-drugs as Novel Delivery Systems", Vol 14 of the A.C.S. Symposium Series, American Chemical Society (1975). Examples of esters useful as prodrugs for compounds containing carboxyl groups can be found on pages 14-21 of "Bioreversible Carriers in Drug Design: Theory and Application", edited by E.B. Roche, Pergamon Press:New York (1987). It is intended that these references, and any others cited throughout this specification, are incorporated herein by reference.

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The term "prodrug ester group" refers to any of several ester-forming groups that are hydrolyzed under physiological conditions. Examples of prodrug ester groups include pivoyloxymethyl, acetoxymethyl, phthalidyl, indanyl and methoxymethyl, as well as other such groups known in the art, including a (5-R-2-oxo-1,3-dioxolen-4-yl)methyl group. Other examples of prodrug ester groups can be found in the book "Pro-drugs as Novel Delivery Systems", by Higuchi and Stella, cited above.

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The term "protecting group" is well-known in the art and refers to substituents on functional groups of compounds undergoing chemical transformation which prevent undesired reactions and degradations during a synthesis; see, for example, T.H. Greene, "Protective Groups in Organic Synthesis", John Wiley & Sons, New York (1981).

The term "substituted pheny!" refers to a benzene ring having between one and five non-hydrogen substituents, each independently selected from among halogen, hydroxy, loweralkyt, hydroxy-substituted loweralkyl, amino, (loweralkyl)amino, amino(loweralkyl) and nitrogen-containing heterocycle. Examples of substituted phenyl radicals include 2-fluorophenyl, 4-fluorophenyl and 2,4-difluorophenyl.

a loweralkyl group including, but not limited to, thiomethoxy and thioethoxy.

The term "thioloweralkoxy(loweralkyl)" refers to a loweralkyl radical having appended thereto a thioloweralkoxy group including, but not limited to, thiomethox vmethy

The term "thioloweralkoxy" refers to a radical of the formula -SR35 where R35 is

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appended thereto a thioloweralkoxy group including, but not limited to, thiomethoxymethyl and thiomethoxyethyl.

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According to the methods of treatment of the present invention, the compounds of the invention may be administered alone or in combination or in concurrent therapy with other agents. When utilizing the compounds of the present invention for antimicrobial therapy, the specific therapeutically effective dose level for any particular patient will depend upon a variety of factors including the disorder being treated and the severity of the disorder; activity of the particular compound used; the specific composition employed; the age, body weight, general health, sex and diet of the patient; the time of administration, route of administration, and rate of excretion of the specific compound employed; the duration of the treatment; drugs used in combination or coincidently with the specific compound employed; and like factors well known in the medical arts.

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The total daily dose of the compounds of this invention administered to a host in single or in divided doses can be in amounts, as for example from 0.1 to 200 mg/kg body weight or more usually from 0.25 to 100 mg/kg body weight. Single dose compositions may contain such amounts or submultiples thereof as make up the daily dose.

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According to the pharmaceutical compositions of the present invention, the compounds of the invention may be administered orally, parenterally, by inhalation spray, rectally, or topically in unit dosage formulations containing conventional nontoxic pharmaceutically acceptable carriers, adjuvants, diluents and/or vehicles as desired. The term "parenteral" as used herein includes subcutaneous injections, intravenous, intravenous, intravenous,

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Injectable preparations, as for example sterile injectable aqueous or oleaginous suspensions, may be formulated according to the known art using suitable dispersing or wetting agents and suspending agents. The sterile injectable preparation may also be a

sterile injectable solution or suspension in a nontoxic parenterally acceptable diluent or solvent, as for example as a solution in 1,3-butanediol. Among the acceptable vehicles and solvents that may be employed are water. Ringer's solution, U.S.P. and isotonic sodium chloride solution. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending medium. For this purpose any bland fixed oil can be employed including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid are used in the preparation of injectables.

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In order to prolong the effect of a drug, it is often desirable to slow the absorption of a drug from subcutaneous or intramuscular injection. The most common way to accomplish this is to inject a suspension of crystalline or amorphous material with poor water solubility. The rate of absorption of the drug becomes dependent on the rate of dissolution of the drug which is, in turn, dependent on the physical state of the drug, for example, the crystal size and the crystalline form. Another approach to delaying absorption of a drug is to administer the drug as a solution or suspension in oil. Injectable depot forms can also be made by forming microcapsule matrices of drugs and biodegradable polymers such as polylactide-polyglycolide. Depending on the ratio of drug to polymer and the composition of the polymer, the rate of drug release can be controlled. Examples of other biodegradable polymers include poly-orthoesters and polyanhydrides. Depot injectables can also be made by entrapping the drug in liposomes or microemulsions which are compatible with body tissues.

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Suppositories for rectal or vaginal administration of the drug can be prepared by mixing the drug with a suitable nonirritating excipient such as cocoa butter and polyethylene glycol which are solid at ordinary temperature but will melt in the rectum or in the vagina and release the drug.

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Solid dosage forms for oral administration may include capsules, tablets, pills, powders, prills and granules. In such solid dosage forms the active compound may be admixed with at least one inert diluent such as sucrose, lactose or starch. Such dosage forms may also comprise, as is normal practice, additional substances other than inert diluents, e.g., tableting lubricants and other tableting aids such as magnesium stearate and microcrystalline cellulose. In the case of capsules, tablets and pills, the dosage forms may also comprise buffering agents. Tablets and pills can additionally be prepared with enteric coatings and other release-controlling coatings.

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Liquid dosage forms for oral administration may include pharmaceutically acceptable emulsions, microemulsions, solutions, suspensions, syrups and elixirs containing inert diluents commonly used in the art such as water. Such compositions may also comprise adjuvants, such as wetting agents; emulsifying and suspending agents; and sweetening, flavoring and perfuming agents.

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If desired, the compounds of the present invention can be incorporated into slow release or targeted delivery systems such as polymer matrices, liposomes and microspheres. They may be sterilized, for example, by filtration through a bacteria-retaining filter, or by incorporating sterilizing agents in the form of sterile solid compositions which can dissolve in sterile water, or some other sterile injectable medium immediately before use.

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The active compounds can also be in micro-encapsulated form with one or more excipients as noted above.

Dosage forms for topical or *transdermal* administration of a compound of this invention further include ointments, pastes, creams, lotions, gels, powders, solutions, sprays, inhalants or patches. The active component is admixed under sterile conditions with a pharmaceutically acceptable carrier and any needed preservatives or buffers as may be required. Ophthalmic formulations, ear drops, eye ointments, powders and solutions are also contemplated as being within the scope of this invention.

The ointments, pastes, creams and gels may contain, in addition to an active compound of this invention, excipients such as animal and vegetable fats, oils, waxes, paraffins, starch, tragacanth, cellulose derivatives, polyethylene glycols, silicones, bentonites, silicic acid, tale and zinc oxide, or mixtures thereof.

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Powders and sprays can contain, in addition to the compounds of this invention, excipients such as lactose, tale, silicic acid, aluminum hydroxide, calcium silicates and polyamide powder, or mixtures of these substances. Sprays can additionally contain customary propellants such as chlorofluorohydrocarbons or substitutes therefor.

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Transdermal patches have the added advantage of providing controlled delivery of a compound to the body. Such dosage forms can be made by dissolving or dispersing the compound in the proper medium. Absorption enhancers can also be used to increase the flux of the compound across the skin. The rate can be controlled by either providing a rate controlling membrane or by dispersing the compound in a polymer matrix or gel.

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A further possibility for delivery and/or utilization of the compounds of the present invention is by chemical conjugation of the compounds with other antibacterials such as beta-lactams. Similar dual-action conjugates (between beta-lactams and quinolones) are proposed in the published European patent application No. 597 303 of Dax, et al. (published on May 18, 1994) and the published international patent application No. PCT/US92/08246 of White, et al. (Publication No. WO 93/07154, published on April 15, 1993). In the manner suggested by these references, a carbon-nitrogen bond or other covalent link may be formed between, for example, either an amino substituent at the C-8 position or a carboxylic acid group at the C-3 position of a compound of the present invention, and an alkyl or other group of a beta-lactam.

In general, the compounds of the present invention are synthesized according to reaction Schemes I through XVIII presented below, in which R¹ through R¹⁶, A, X, Y and Z correspond to the groups defined in connection with formula (I), R is a loweralkyl group, X is a halogen atom. P is a protecting group and L is a suitable leaving group, as for example a halogen atom.

Certain abbreviations are used repeatedly in the specification which follows. These include: BOC for t-butoxycarbonyl; (BOC)2 for di-t-butyl dicarbonate; CBZ for benzyloxy-carbonyl; DMF for dimethyl formamide; DMSO for dimethyl sulfoxide; HRMS for high resolution mass spectroscopy; LAH for lithium aluminum hydride; LDA for lithium diethyl amide; RaNi for Raney Nickel; and THF for tetrahydrofuran.

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For the preparation of the compounds of formula (1) which are alpha-amino acid or peptide derivatives of amine groups at R², the condensation of the amino group with amino acids and peptides may be effected in accordance with conventional condensation methods such as the azide method, the mixed acid anhydride method, the DCC (dicyclohexylcarbodiimide) method, the active ester method (p-nitrophenyl ester method, N-hydroxysuccinic acid imide ester method, cyanomethyl ester method and the like), the Woodward reagent K method, the DCC-HOBT (1-hydroxy-benzotriazole) method and the like. Classical methods for amino acid condensation reactions are described in "Peptide Synthesis", Second Edition, M. Bodansky, Y.S. Klausner and M.A. Ondetti (1976). It is contemplated that the amino acid coupling reaction could be carried out before or after the amino-containing group is incorporated into the compound by displacement of the 7-fluorine atom of the appropriate intermediate.

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As in conventional peptide synthesis, branched chain amino and carboxyl groups at alpha and omega positions in amino acids may be protected and deprotected if necessary. The protecting groups for amino groups which can be used involve, for example, benzyloxycarbonyl (Z), o-chloro-benzyloxycarbonyl((2-Cl)Z), p-nitrobenzyloxycarbonyl (Z(NO2)), p-methoxybenzyloxycarbonyl (Z(OMe)), t-butoxycarbonyl (Boc), t-amyloxycarbonyl (Aoc), isobomealoxycarbonyl, adamantyloxycarbonyl (Adoc), 2-(4-biphenyl)-2-propyloxy carbonyl (Bpoc), 9-fluorenyl-methoxycarbonyl (Fmoc), methylsulfonylethoxy carbonyl (Msc), trifluoroacetyl, phthalyl, formyl, 2-nitrophenylsulfenyl (Nps), diphenylphosphinothioyl (Ppt) and dimethylphosphino-thioyl

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The examples of protecting groups for carboxyl groups involve, for example, benzyl ester (OBzl), cyclohexyl ester, 4-nitrobenzyl ester (OBzlNO2), t-butyl ester (OtBu), 4-pyridylmethyl ester (OPic) and the like.

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invention, specific amino acids having functional groups other than amino and carboxyl

In the course of the synthesis of certain of the compounds of the present

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groups in the branched chain such as arginine, cysteine, serine and the like may be protected, if necessary, with suitable protecting groups. It is preferable that, for example, the guanidino group (NG) in arginine be protected with nitro, p-toluenesulfonyl (Tos), benzyloxycarbonyl (Z), adamantyloxycarbonyl (Adoc), p-methoxybenzenesulfonyl, 4-methoxy-2,6-dimethyl-benzenesulfonyl (Mts) or the like; that the thiol group in cysteine be protected with benzyl, p-methoxybenzyl, triphenylmethyl, acetamidomethyl, ethylcarbamyl, 4-methylbenzyl (4-MeBzl), 2,4,6,-trimethylbenzyl (Tmb) or the like; and that the hydroxy group in serine may be protected with benzyl (Bzl), t-butyl, acetyl, tetrahydropyranyl (THP) or the like.

Scheme II

Scheme I

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FCH2COOR+ HCOOH

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Scheme IVA

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Scheme VIII

Scheme VII

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FCH₂COOR+ X·CO-R³
$$\longrightarrow$$
 FCH₂COOR+ \longrightarrow FCH

Scheme X

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Scheme XII

Scheme XI

FCH2COOR + R2COX

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via Scheme X

Scheme XV

Scheme XIII

Scheme XIV

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Scheme XVII

Scheme XVI

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Scheme XVIII

derivative of formula 1, such as ethyl 2-fluoroacetate, is condensed with a formate ester of solvent such as diethyl ether to to give an enclate compound of formula 3. Compounds of formula 2 in the presence of a suitable base, as for example sodium ethoxide, in an inert amidine derivative of formula 4, in which R 1 is an electron withdrawing group such as phenyl, trifluoromethyl, cyano, perfluoroalkyl, vinyl, substituted vinyl, fluorine, nitro, In accordance with reaction Scheme I, illustrated above, an alpha-halo acetate diisopropylamide (LDA) or n-butyl lithium, preferably at a temperature below 0°C, and formula 3 are, in turn, converted to compounds of formula 5 by condensation with an heterocycle. Compounds of formula 5 are reacted with an alkoxymethylene malonate derivative of formula 8 in the presence of a suitable strong base, for example lithium acetylene, substituted acetylene, alkoxycarbonyl, or a nitrogen-containing aromatic conveniently at -78°C to afford the compounds of formula 9A.

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solvent such as toluene, THF, ethanol or chlorobenzene, or by heating the compound in a The compounds of formula 9A are cyclized in the presence of a base, as for example DBU or piperidine, or in the presence of an acid, such as sulfuric acid, in a

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ransesterification with an alcohol suitable for selective hydrolysis, such as benzyl alcohol or 2-(trimethylsilyl)ethanol (TMSE), in the presence of a catalyst, as for example titanium solvent, as for example xylene, diglyme, triglyme, sulfolane or Dowtherm A® (a eutectic mixture of biphenyl and diphenyl ether) at a temperature greater than 120°C, to give the compounds of formula 10C. The esters 10C are converted into the esters 11A via etraethoxide.

molar ratio of 1.0 to 2.0 moles of the acid acceptor per mole of compound of the formula 6. is a nucleophilic amine, for example N-methylpiperazine or 2-methylpiperazine, to give the phosphorous oxychloride to afford the chloro derivative, optionally in an inert solvent at a eaving group L in the compounds of formula 12A is then displaced by a nucleophile such temperature between about 20°C and 145°C, depending on the halogenating agent and the compounds of formula 13A. The reaction may be conducted at a temperature from about presence of an acid-acceptor such as triethylamine, potassium carbonate and the like, at a The 2-hydroxy compounds of formula 11A are converted to the corresponding The amine can also be used as an acid acceptor in which case two or more equivalents of 20°C to about 130°C in a suitable organic solvent such as pyridine, methylene chloride, boiling point of the solvent if one is used, and conveniently at room temperature. The chloroform or 1-methyl-2-pyrrolidinone. It is desirable to carry out the reaction in the halo-derivatives of formula 12A by treatment with a halogenating agent, for example this reagent are used. 2 2 ន

hydrogenolysis when R* is benzyl, or with tetrabutylammonium fluoride when R* is The benzyl ester group of compounds of formula 13A is then removed by TMSE, to afford a compound of formula I.

loweralkyl)amino group protected with a protecting group such as benzyloxycarbonyl, or icid, in the presence of one equivalent of anhydrous alcohol, such as ethanol, followed by diethyl carbonate and sodium hydride in an inert organic solvent, such as toluene, THF or the compounds of formula 5B is then reacted with an inorganic acid, such as hydrochloric the like, to give the substituted cyanoacetic acid ester of formula 5B. The cyano group of may be an electron withdrawing group as described above for Scheme I, are reacted with In accordance with Scheme II above, the substituted acetonitrile compounds of reaction with ammonia to give the substituted amidine ester of formula 6B, which is then condensed with an enolate compound of formula 7B, prepared in a manner similar to compounds of formula 3 in Scheme I, in the presence of a suitable base, for example syrimidine ester compounds of formula 8B. The ester function of the compounds of triethylamine, in a polar solvent such as methanol to give the substituted hydroxyformula 4B, where R1 is an alkyl, cycloalkyl, halo(loweralkyl) group or a 52 30 35

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hindered aluminum hydride, such as diisobutylaluminum hydride or Li AlH(O-t-butyl)3, or temperature below -20°C, and conveniently at -78°C in the presence of a aprotic solvent with N,N-dirnethyl-chloromethyleneiminium chloride in pyridine or diaminoaluminum hydride to produce a compound of formula 9B. This reaction may be conducted at a formula 8B is converted into an aldehyde function by reduction, for example with a such as hexane, toluene, methylene chloride or THF.

pyridopyrimidine compounds of formula 10B. The compounds of formula 10B are reacted such as diethyl malonate, dibenzyl malonate, t-butyl malonate or di-t-butyl malonate, in the The aldehyde compounds of formula 9B are reacted with a malonic acid diester, reaction Scheme I to afford the compounds of formula 12B, which are in turn converted presence of a suitable base such as piperidine and a catalytic amount of an acid, such as with a suitable halogenating agent such as phosphoryl chloride at room temperature to afford the compounds of formula 11B. The halo group is displaced as discussed in into the compounds of formula I as described in Scheme I for the conversion of acetic acid or sulfuric acid, in a polar solvent, such as ethanol, to afford the compounds of formula 10 into compounds of formula I.

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reaction temperature is preferably between 60°C and 120°C. A compound of formula 23 is, The reaction may be run at a temperature between about 25°C and 125°C, depending on the preferably at a temperature below 0°C, and conveniently at -78°C to afford the compounds in turn, reacted with an alkoxymethylene malonate derivative of formula 8 in the presence artino group protected, for example with t-butoxycarbonyl. The protecting group is then halogenating agent selected. When the halogenating agent is phosphorus oxychloride the sulfolane or Dowtherm A® (a eutectic mixture of biphenyl and diphenyl ether), to afford halogenating agent, for example phosphorus oxychloride, optionally in an inert solvent. solvent with a boiling point greater than 120°C, for example xylene, diglyme, triglyme, of formula 24. Compounds of formula 24 are cyclized by heating the compound in a compound of formula 25 is then displaced using 3-aminopyrrolidine with the primary of a suitably strong and hindered base, for example lithium diisopropylamide (LDA), compounds of formula 25. The leaving group in the 8-position of the quinolizinone According to reaction Scheme III illustrated above, 2-picoline-N-oxide is converted to a mixture of compounds of formulae 22 and 23 by treatment with a emoved to give the compounds of formula 26.

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as described in Scheme 1 for the conversion of compounds of formula 10 to compounds of The esters of formula 26 are than converted to the carboxylic acids of formula III formula I.

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for the conversion of compounds of formula 25. The leaving group in the 8-position of the such as methylamine as shown in reaction Scheme VA. The compounds of formula 27 are 130°C in a suitable organic solvent such as pyridine, methylene chloride, chloroform or 1an aryl metal compound such as phenyllithium as described above, or with an alkylamine acceptor such as triethylamine, potassium carbonate and the like, at a molar ratio of 1.0 to the corresponding halomethyl compound and treatment of the halomethyl compound with methyl-2-pyrrolidinone. It is desirable to carry out the reaction in the presence of an acid-27, wherein \mathbb{R}^1 is alkyl, cycloalkyl or carbocyclic aryl(loweralkyl), by treatment with an wherein R1 is a phenyl group as defined herein or an alkylamino group by conversion to also be used as an acid acceptor in which case two or more equivalents of this reagent are converted to the compounds of formula 29 by the sequence of reactions described above Alternately, compounds of formula 23 are converted to compounds of formula alkyl, cycloalkyl or carbocyclic aryl(loweralkyl) halide in the presence of a suirable base quinolizinone compound of formula 29 is then displaced, for example by a nucleophilic arnine such as N-methylpiperazine or 2-methylpiperazine, to give the the compounds of 2.0 moles of the acid acceptor per mole of compound of the formula 29. The amine can formula 30. The reaction may be conducted at a temperature from about 20°C to about such as LDA. Compounds of formula 23 are converted to compounds of formula 27, used. S

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In the case where \mathbb{R}^2 is a phenyl group as defined herein, compounds of formula example phenyllithium, to replace the 8-leaving group with an unsubstituted phenyl group. and hexamethyl-phosphoramide (HMPA). The aryl metal compounds may be prepared by 30 are formed by coupling the compound of formula 29 with an aryl metal compound, for desired. These co-solvents may be benzene, toluene, tetramethylethyleneamine (TMEDA) known methods. For example, they may be prepared by direct lithium-halogen exchange The coupling reaction is carried in a reaction-inert solvent, i.e., a solvent which does not of the corresponding aryl halide using n-butyl-, sec-butyl- or t-butyl-lithium followed by dimethoxyethane and tetrahydrofuran (THF). Co-solvents may be used with ethers if transmetallation by a wide variety of salts by known methods such as described by E. formula 29. Suitable reaction-inert solvents include ethers, for example diethyl ether, interfere with the coupling reaction of the aryl metal compound with a compound of Negishi in "Organometallics in Organic Sysnthesis", Vol. 1, page 104. 23 ಜ ន

with a malononic acid ester, for example diethyl malonate, in the presence of a suitable base According to Scheme IV A illustrated above, a compound of formula 31 is treated such as sodium hydride in a polar nonprotic solvent such as an ether, for example diethyl ether or THF, to afford a compound of formula 32. Compounds of formula 32 are, in

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turn, decarboxylated, for example by heating them in strong mineral acid such as aqueous sulfuric acid, to afford the compounds of formula 33. The nitro-compound of formula 33 is reduced to the corresponding amino-compound of formula 34. The nitro group may be reduced by catalytic hydrogenation using standard techniques or by any of a variety of

s known reducing agents such as using a metal, for example zinc, tin or iron, in the presence if a mineral acid, usually hydrochloric acid. The amino-compound of formula 34 is converted to the corresponding fluoro-compound of formula 35 by treatment with ethyl nitrite and tetrafluoroboric acid, followed by treatment with potassium fluoride. The compound of formula 35 is then converted into the corresponding N-oxide of formula 36 by oxidation, for example using peracetic acid. The reaction is carried out in the range from about 20°C up to the reflux temperature of the solvent employed, preferably at about 50°C. The compound of formula 36 is nitrated to afford compounds of formula 37. The nitration reaction can be carried out using a variety of known nitrating agents, for example a

or by using nitronium salts such as nitronium trifluoromethanesulfonate. The nitro compound of formula 37 is, in turn, converted to the corresponding halo compound of formula 38 by treatment with mineral acid at ambient or elevated temperature as desired. For example, the compound of formula 37 is treated with aqueous hydrochloric acid at a temperature of about 100-120°C to afford the compound of formula 38 wherein L is CI.

mixture of nitric acid and sulfuric acid or a mixture of sulfuric acid and potassium nitrate,

The compound of formula 38 is, in turn converted to the compound of formula IV A1 by reduction, for example using a metal such as iron or zinc in the presence of an acid such as acetic acid. The compound of formula IV A1 is, in turn, converted to the compound of formula IV A2 by treatment with a suitable base, such as LDA, followed by treatment with a halogenating agent, for example N-chloro or N-bromo succinimide. Alternately, the compounds of formula IV A1 are converted to compounds of formula IV A3, wherein R1 is alkyl, cycloalkyl or carbocyclic aryl(loweralkyl), by treatment with an alkyl, cycloalkyl or carbocyclic aryl(loweralkyl) halide in the presence of a suitable base such as LDA. The compounds of formula IV A3 are further treated with a a suitable base, such as LDA, followed by treatment with a halogenating agent, for example N-chloro or N-bromo

succinimide to afford the compounds of formula IV A4. Compounds of formulae IV A1 - IV A4 are key intermediates used in the synthesis of quinolizinone compounds.

According to Schemes IV B and IV C illustrated above, the compounds of formulae IV A3 and IV A4 are converted to the quinolizinone compounds of formula IV B and IV C, respectively, by the following series of reactions: (1) reaction with an

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alkoxymethylene

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malonate derivative of formula 8 in the presence of a suitably strong and hindered base, for example lithium diisopropylamide (LDA), preferably at a temperature below 0°C, and conveniently at -78°C, to afford the compounds of formulae 39 and 42, respectively (2) cyclization as discussed in reaction Scheme III, to afford the compounds of formulae 40 and 43, respectively (3) displacement of the leaving group in the 8-position as discussed in reaction Scheme III to afford the compounds of formulae 41 and 44, respectively and (4) hydrolysis or hydrogenolysis as discussed in reaction Scheme III of the carboxylic acid ester to the corresponding carboxylic acids of formulae IV B and IV C, respectively.

in reaction Scheme III to afford the compounds of formula 50. The compounds of formula afford the compounds of formula 49. The leaving group, L, is then displaced as discussed reated with a halogenating agent under suitable conditions for generating halogen radicals, function affording compounds of formula 47. Compounds of formula 47 are reacted with initiator such as AIBN to afford the compounds of formula 45. The halogen on the alpha compounds of formula 51 or an arnine to give the compounds of formula 46. The amine function is protected during synthesis by converting it to the corresponding formamidine an alkoxymethylene malonate derivative of formula 8 in the presence of a suitably strong removed by reaction with hydrazine and acetic acid to afford the compounds of formula According to Scheme V A illustrated above, compounds of formula IV A1 are 48. The compounds of formula 48 are cyclized as discussed in reaction Scheme III, to 50 are, in turn, converted to the compounds of formula V A1 as discussed in reaction for example using N-bromo- or N-chlorosuccinimide in the presence of a free radical carbon atom is then displaced by a nucleophile, for example an alkoxide to give the temperature below 0°C, and conveniently at -78°C. The formamidine group is then and hindered base, for example lithium diisopropylamide (LDA), preferably at a Scheme I. 2 15 25 8

The compounds of formula 51 are converted to the compounds of formula V A2 by the following series of reactions: (1) reaction with an alkoxymethylene malonate derivative of formula 8 in the presence of a suitably strong and hindered base, for example lithium diisopropylamide (LDA), preferably at a temperature below 0°C, and conveniently at -78°C, to afford the compounds of formula 52 (2) cyclization as discussed in reaction Scheme III, to afford the compounds of formula 53 (3) displacement of the leaving group in the 8-position as discussed in reaction Scheme III to afford the compounds of formula 54 and (4) conversion of the carboxylic acid ester to the corresponding carboxylic acids of formula V A2.

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According to reaction Scheme V B illustrated above, compounds of formula IV A2 are converted to compounds of formulae V B1 and V B2 by the same procedures discussed in reaction Scheme V A for the conversion of compounds of formula IV A1 to compounds of formulae V A1 and V A2.

According to reaction Scheme VI illustrated above, perfluoroinated pyridine is converted to the compound of formula 66 by the procedures described in reaction Scheme IV A for the preparation of compounds of formula 33. Compounds of formula 66 are, in turn, converted to the compounds of formula VI A and VI B by the series of reactions discussed in reaction Scheme III for the conversion of compounds of formula 23 to compounds of formula III.

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According to reaction Scheme VII illustrated above, compounds of formula IV A2 are reacted with a protected alcohol of formula 71, in the presence of a suitable base such as LDA, to afford compounds of formula 72. The hydroxy protecting group is preferably a THP (tetrahydopyranyl) ether group. The compounds of formula 72 are, in turn, deprotected by standard methods to afford the compounds of formula 73. The compounds of formula 73 are cyclized, in the presence of a suitable non-nucleophilic base such as sodium hydride, to afford the compounds of formula 74. The compounds of formula 74 are then comverted to the compounds of formula 77 by the series of reactions described in reaction Scheme IV B for the conversion of the compounds of formula IV A3 to the compounds of formula IV B.

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Compounds of formula I, wherein R² contains a free primary amino group are synthesized according to reaction Scheme VIII illustrated above. In accordance with reaction Scheme VIII, an alpha-halo acetate derivative of formula 1, such as ethyl 2-fluoroacetate, is condensed with a formate ester of formula 2, in the presence of a suitable base, for example sodium ethoxide, in an inert solvent such as diethyl ether to give an enolate compound of formula 3. Compounds of formula 3 are, in turn, converted to compounds of formula 5 by condensation with an amidine derivative of formula 4, in the presence of a suitable base, for example triethylamine, in a polar solvent such as methanol. The hydroxy-substituted compounds of formula 5 are converted to the corresponding halo-derivatives of formula 6 by treatment with a halogenating agent, for example phosphorus oxychloride to afford the chloro derivative, optionally in an inert solvent at a temperature between about 20°C and 145°C, depending on the halogenating agent and the boiling point of the solvent if one is used. When phosphorus oxychloride is the halogenating agent, the reaction temperature is preferrably between about 80°C and 100°C. The leaving group in the

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5-position of the pyrimidine ring of compounds of formula 6 is then displaced by a nucleophile such as a nucleophilic amine, for example N-methylpiperazine or 2-methylpiperazine, to give the the compounds of formula 7. The reaction may be conducted at a temperature from about 20°C to about 130°C in a suitable organic solvent such as pyridine, methylene chloride, chloroform or 1-methyl-2-pyrrolidinone. It is desirable to carry out the reaction in the presence of an acid-acceptor such as triethylamine, potassium carbonate and the like, at a molar ratio of 1.0 to 2.0 moles of the acid acceptor per mole of compound of the formula 6. The arnine can also be used as an acid acceptor in which case two or more equivalents of this reagent are used.

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as toluene, THF or chlorobenzene to give the compounds of formula10. The cyclization is reflux temperture of the reaction mixture. The compounds of formula 10 are hydrolyzed in butoxycarbonyl). The protecting group is then removed to give the compounds of formula at -78°C to afford the compounds of formula 9. The compounds of formula 9 are cyclized for selective hydrolysis, such as benzyl alcohol or 2-(trimethylsilyl)ethanol (TMSE), in the alcohol group by hydrogenolysis when R* is benzyl or tetrabutylammonium fluoride when The conversion may be achieved by conventional hydrolysis or by converting a compound lithium diisopropylamide (LDA), preferably at a temperature below 0°C, and conveniently in the presence of a suitable hindered base, for example DBU, in an aprotic solvent, such presence of a catalyst, for example titanium tetraethoxide, and then, in turn, removing the of formula 10b to the corresponding ester, via transesterification with an alcohol suitable carried out at a temperature in the range of about 30°C to about 130°C, preferably at the 10b. The esters of formula 10b are then converted to the carboxylic acids of formula I. derivative of formula 8 in the presence of a suitably strong hindered base, for example The compounds of formula 7 are reacted with an alkoxymethylene malonate compounds of formula 78. The compounds of formula 78 are, in turn, chlorinated to afford the compounds of formula 10a using an appropriate chlorinating agent such as the presence of a suitable base such as sodium or potasium hydroxide to afford the phosphorus oxychloride. The leaving group in the 8-position of the quinolizinone compound of formula 10a is then displaced using a nucleophilic amine such as 3атипоруттоlidine (with the primary amino group protected, for example with t-R* is TMSE to afford a compound of formula I. 2 13 ន 23 8

Compounds of formula I where R³ is loweralkyl or halo(loweralkyl) are synthesized according to reaction Scheme IX. In accordance with reaction Scheme IX illustrated above, an alpha-halo acetate derivative of formula 1, such as ethyl 2. Ifuoroacetate, is condensed with a compound of formula 78, where X may be a halogen or alkanoyl and R3 may be loweralkyl or halo(loweralkyl), for example acetyl chloride or

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ethyl trifluoroacetate, in the presence of a suitable base, for example sodium methoxide or sodium ethoxide, and in a suitable solvent, such as methanol, ethanol or ether, to give an alpha-fluoro beta-keto ester compound of formula 79. Compounds of formula 79 are then reacted with amidine compounds of formula 4 or formula 6, in which R¹ is an alkyl,

halo(loweralkyl) or cycloalkyl group, or may be an electron withdrawing group such as phenyl, trifluoromethyl, cyano, perfluoroalkyl, vinyl, substituted vinyl, fluorine, nitro, acetylene, substituted acetylene, alkoxycarbonyl, or a nitrogen-containing aromatic heterocycle, in the presence of a suitable base, such as sodium methoxide or sodium ethoxide, in the presence of a suitable solvent, such as methanol or ethanol, to give compounds of formulae 81 or 80, respectively. Compounds of formula 80 may be substituted for compounds of formula 81 in that Scheme, described above, into compounds of formulae 1. Compounds of formulae 81 may be substituted for compounds of formulae 5 in Scheme 1 and converted into compounds of formulael via the reactions of Scheme I described above. Alternatively, the compounds of formulael 81 may be substituted for compounds of formulae 81 in Scheme VIII and converted via the reactions in that scheme, described above, into compounds of formulael.

of formula 83, where X may be a halogen or alkoxy group, such as ethyl 2-fluoroacetate or 85. The compounds of formula 85 are in turn converted to compounds of formula 86 or 87 aryi(loweralkyl), cycloalkyi(loweralkyl), phenyl, nitrogen-containing aromatic heterocycle, methylpiperidin-4-yl magnesium bromide is condensed with an alpha-haloacetate derivative 2-fluoroacetyl chloride, in an anhydrous solvent, for example ether or THF, to produce the alpha-fluoro compounds of formula 84. Compounds of formula 84, may in tum be reacted substituted acetylene, alkoxycarbonyl, or a nitrogen-containing aromatic heterocycle, in the presence of a suitable base, for example triethylamine, in a polar solvent such as methanol. crmula I. Compounds of formula 86 may be substituted for compounds of formula 9B in formula 82, such as phenyl magnesium bromide, cyclopentyl magnesium bromide, or Ntrifluoromethyl, cyano, perfluoroalkyl, vinyl, substituted vinyl, fluorine, nitro, acetylene, VIII, and converted via the reactions in that scheme, described above, into compounds of by condensation with an amidine derivative of formula 4 or 6, in which R1 is loweralkyl, with a formate ester of formula 2, in the presence of a suitable base, for example sodium ethoxide, in an inert solvent such as diethyl ether to give an enolate derivative of formula or nitrogen-containing heterocycle are synthesized according to reaction Scheme X. In Compounds of formula 87 may be substituted for compounds of formula 7 in Scheme accordance with reaction Scheme X illustrated above, an organo-metallic derivative of halo(loweralkyl) or cycloalkyl, or is an electron withdrawing group such as phenyl, Compounds of formula I where R² is loweralkyl, cycloalkyl, carbocyclic

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Scheme II and, by reaction with a malonic acid diester as described for Scheme II above, converted directly into compounds of formula 12B and, thence, into compounds of formula

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Alternatively, compounds of formula I, where R² is loweralkyl, cycloalkyl, carbocyclic aryl(loweralkyl), cycloalkyl(loweralkyl), phenyl, nitrogen-containing aromatic heterocycle, or nitrogen-containing heterocycle are synthesized according to reaction Scheme XI. An alpha-haloacetate derivative of formula 1 is condensed with an acid halide or ester derivative of formula 88, for example acetyl chloride, benzoyl chloride, isonicotinoyl chloride, in an anhydrous solvent, for

example ether, THF, anhydrous methanol or an hydrous ethanol, in the presence of a suitable base, such as sodium methoxide or NaN(TMS)2, to produce the beta-ketoester derivative of formula 91, which is converted into compounds of formula 92 in the presence of a suitable base, such as sodium methoxide or sodium ethoxide, in the presence of a suitable solvent, such as methanol, ethanol or ether, to give the hydroxy-substituted compounds of formulae 92 or 93. These compounds, in turn, are converted into the corresponding halo- derivatives of formulae 94 and 95 under conditions as described for conversion of compounds of formula 5 to compounds of formula 6 in Scheme VIII. The compounds of formulae 94 and 95 are then reacted with reducing agents such as zinc in acetic acid or hydrogen in the presence of catalytic agents such as Ni, Pd, or Pt in suitable

acetic acid or hydrogen in the presence of catalytic agents such as Ni, Pd, or Pt in suitable solvents such as ethanol or methanol to produce the compounds of formula 86 and 87, which are converted as described in Scheme X into compounds of formula I.

In addition, the non-fluorinated derivatives of formula 90, where R2 is as described above, may be converted to the beta-ketoester derivatives of formula 91 using a reagent such as N-fluoropyridinium triffate, N-fluorosulfonyl amide, cesium

25 fluorooxysulfate, or acetyl hypofluoride.

In accordance with Scheme XII, which illustrates a process for preparing the desired compounds of formula Ic wherein R¹ is cyclopropyl, commercially available 3-chloro-2.4,5,6-tetrafluoropyridine (compound 88) is reacted with an alkali salt of t-butanol, such as for example, sodium t-butoxide or lithium t-butoxide, in a polar organic solvent

such as THF, first at from 10°C to -78°C for 1-4 hours, then at room temperature for 2-72 hours, to give the compound of formula 89 (isolated from a mixture of products by chromatography). The compound of formula 89 is then reacted with hydrogen over a noble catalyst, such as Pd/C in a sodium acetate buffer, to remove the chlorine and give the compound of formula 90 (also isolated from a mixture of products by chromatography). In the instance where R⁶ is alkyl, the compound of formula 90 is then reacted with a suitable alkyl halide, for example methyl halide or the like, in the presence of a suitably strong and

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methylene chloride to give the compound of formula 91. Alternately, when the R6 group is first reacted with a suitably strong and hindered base, for example lithium diisopropylamide temperature for 2-8 hours, and after removal of excess hydrazine the residue is dissolved in suitably strong and hindered base, for example lithium diisopropylamide (LDA), preferably formula 92. he compounds of formula 92 are then condensed with cyclopropyl acetonitrile as lithium diethylamide (LDA) or lithium diisopropylamide, at -78°C for 1-4 hours and then in a polar organic solvent, such as THF, for example, in the presence of strong base, such form the intermediate compound wherein \mathbb{R}^6 is CHO, and this intermediate is then reacted at a temperature below 0°C, and conveniently at -78°C followed by reaction with DMF to instance where R6 is haloalkyl, for example fluoroalkyl, the compound of formula 90 is with DAST to prepare the compound of formula 91, wherein R6 is difluoromethyl. The protecting t-butoxide group, and the unprotected material is then reacted with POC13 in a hindered base, for example lithium diisopropylamide (LDA), preferably at a temperature reaction with formaldehyde to give the compound where R⁶ is hydroxymethyl which is to be a difluoromethyl, for example, the compound of formula 90 is first reacted with a through the solution of the hydrazino product for 8-16 hours to give the compounds of trifluoroacetic acid under nitrogen for 1-4 hours at ambient temperature to removed the below 0°C, and conveniently at -78°C to afford the compounds of formula 91. In the (LDA), preferably at a temperature below 0°C, and conveniently at -78°C followed by suitable organic solvent, such as DMF or methylene chloride, for example, at ambient an organic solvent, such as methanol or benzene, for example, and air is then passed at 0°C for 1-4 hours or NaNH2 at -5°C to -10°C for 1 to 8 hours in order to prepare then reacted with diaminosulfur trifluoride (DAST) in a non-polar solvent such as compounds of formula 91 are then reacted with hydrazine under nitrogen at reflux compounds of formula 93. The compounds of formula 93 are then reacted with temperature for 8-24 hours in order to prepare the compounds of formula 94.

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reaction with methyl iodide at a temperature firstly below -50°C then at ambient temperature by treatment with a strong base, such as t-butyllithium or s-butyllithium, for example, in a to the compounds of formula 92 by treatment with a hydride reducing agent, such as LAH or sodium bis-(2-methoxyethoxy)aluminum hydride (Red-AlTM), for example, at from 0°C for a period of from 4 to 20 hours. The compounds of formula 91 may then be converted formula 93 are then reacted with POCI3 in an organic solvent such as DMF or methylene the compounds of formula 89 may be converted directly to the compounds of formula 91 In an improved preparative method, regarded as a part of the present invention, polar solvent such as THF or the like for a period of from 0.5 to 3 hours, followed by to ambient temperature for a period of from 8-24 hours. The resulting compounds of

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chloride, for example, at ambient temperature for a period of from 6-20 hours in order to prepare directly the compounds of formula 94.

solation of the internediate compounds of formula 97 with subsequent treatment thereof by converted into the compounds of formula Ic as described in Scheme I for the conversion of malonate, in the presence of a suitable base such as piperidine and a catalytic amount of an heating in a polar, high-boiling solvent such as DMF or DMSO at reflux temperature or in reaction with lithium aluminum hydride in THF at reduced temperatures for 0.5-2 hours, 78°C for 0.25-1.0 hours. The compounds of formula 96 are reacted with with a malonic acid, such as acetic acid or suffuric acid, in a polar solvent, such as ethanol, followed by discussed in reaction Scheme I to afford the compounds of formula 99, which are in turn compounds of formula 95 are then reduced to the aldehyde compounds of formula 96 by followed by reaction with oxalyl chloride and DMSO in the presence of triethyl amine at acid diester, such as diethyl malonate, dibenzyl malonate, t-butyl malonate or di-t-butyl The cyano compounds of formula 94 are converted to esters of formula 95 by treatment with anhydrous ethanolic HCI followed by treatment with H2O. The ester compounds of formula 98. The chloro group of the compounds 98 is displaced as Dowtherm ATM for a period of from 0.5 to 4 hours to form the pyridopyrimidine compounds of formula 13A into compounds of formula I. Ś 2 15

iodide or alkyl sulfate, for example methyl sulfate or ethyl iodide or the like, in the presence within a temperature range of room temperature to reflux temperature of the solvent, to give carbonate, or the like, in a polar solvent, such as acetone, ethanol, DMF, THF, or the like, with a suitable strong base, for example, LDA, preferrably at a temperature below 0°C and In accordance with Scheme XIII, trifluoropyridine ether of formula 90 is reacted riethylborate, followed by oxidation with hydrogen peroxide in the presence of base such triphenylphosphine and diethyldiazocarboxylate in a solvent such as THF at a temperature compound 100 with an alcohol of the formula R⁷OH, wherein R⁷ is as described above, as sodium hydroxide in situ to give the compound of formula 100, wherein R7 is lower alkyl. Compound 100 is then alkylated with a suitable alkylating agent, such as an alkyl the compound of formula 101. Alternately, compound 101 can be obtained by treating convenientyly at -78°C, in an inert solvent such as THF, for example. The anion thus generated is then reacted with an alkyl borate, such as, for example, trimethylborate or of a base such as sodium hydroxide, barium hydroxide, potassium carbonate, lithium in the range of 0°C to room temperture. 8 ន 22

In accordance with Scheme XIV, commercially available pentafluoropyridine of butoxide or potassium t-butoxide, in an anhydrous organic solvent such as THF, at a formula 102, is reacted with an alkali metal salt of t-butanol, for example, sodium t-33

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temperature in the range of -78°C to room temperature, to give the compound of formula 103. Compound 103 is then reacted with hydrazine at a temperature in the range of room temperature to reflux temperature, and in a solvent such as methanol, iso-propanol, ether, or the like, followed by bubbling air through the solution of the intermediate in a solvent such as benzene of toluene, in the presence of a base such as sodium hydroxide to give to

In accordance with Scheme XV, the pentafluoropyridine of formula 102 is dissolved in a solvent, such as for example, THF or methylene chloride, and reacted with a cyclic amine of the formula R^2H , wherein R^2 is as defined above, or, when R^2 is

compound of formula 104.

substituted with a reactive group such as an amino group, a cyclic amine with suitably protected reactive substituents, in the presence iof a suitable base, such as a tertiary amine, such as for example triethylamine, at a temperature in the range of 0°C to room temperature. The reactant of formula 106, wherein R¹⁶ is as defined above and TBS represents a tributylsilyl group, is generated from the corresponding iodide starting material by reaction with t-butyl lithium in ether at -78°C, and is reacted with compound 105 in a solvent such as THF or ether at -78°C to give the compound of formula 107. The protecting TRS group

as THF or ether at -78°C, and is reacted with compound 105 in a solvent such as THF or ether at -78°C to give the compound of formula 107. The protecting TBS group is removed from compound 107 by reaction with tetrabutylammonium fluoride in THF at room temperature to give the compound of formula 108. The trifluoro compound 108 is converted into the difluoro compound 109 by reacting compound 108 with hydrazine at reflux temperature in a solvent such as ether, propanol, or methoxymethyl ether, followed by treatment of an intermediate hydrazino product with CuSO4 in a solvent such as methanol, ethanol, or toluene, or alternately by reaction with air in the presence of a base such as NaOH. The monocyclic compound 109 is then converted into the bicyclic compound of formula 110 by reaction with NaH at reflux temperature in a solvent such as

dioxane or THF. Compound 110 is then treated with a strong base, such as LDA at -78°C, for example, and condensed with diethyl ethoxymethylenemalonate to give an intermediate product which is cyclized in the presence of a base such as DBU or piperidine/acetic acid, in a solvent such a ethanol or aqueous THF, at a temperature from room temperature to 60°C, to give the tricyclic ester of formula 111. The ester 111 is hydrolyzed to the acid of formula 112 with an alkali metal hydroxide in aqueous THF, for example. Any protecting groups remaining onthe R2 or R16 groups may conveniently be removed at this point to give the desired compound of Formula 1.

In accordance with Scheme XVI, an alternate method of preparing compounds 112 is given. Compound 103 (from Scheme XIV) is reacted with compound 106 (from Scheme XV) in a solvent such as THF or ether at -78°C to give a TBS-protected intermediate compound, from which the TBS group is removed by reaction with

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tetrabutylarmonium fluoride in THF at room temperature to give the compound of formula 113. The trifluoro compound 113 is converted into the difluoro compound 114 by reaction with hydrazine at reflux temperature in a solvent such as ether, propanol, or methoxymethyl ether, followed by treatment of an intermediate hydrazino product with CuSO4 in a solvent such as methanol, ethanol, or toluene, or alternately by reaction with air in the presence of a base such as NaOH. The monocyclic compound 114 is then converted into the bicyclic compound of formula 115 by reaction with NaH at reflux temperature in a solvent such as dioxane or THF. Compound 115 is then treated with a

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solvent, such as methylene chloride or dioxane to give compound s 117. The free hydroxy cyclic arnine with suitably protected reactive substituents, in the presence of a suitable base, ethoxymethylenemalonate to give an intermediate product which is cyclized in the presence THF, at a temperature from room temperature to 60°C, to give the tricyclic ester of formula defined above, or, when \mathbb{R}^2 is substituted with a reactive group such as an amino group, a 116. The protecting t-butoxy group is removed from compounds 116 by reaction with an acid, such as HCI or trifluoroacetic acid at room temperature, and optionally in a suitable such as a tertiary amine, such as for example triethylamine, in a suitable solven, such as group of compounds 117 is then reacted with POCI3/DMF in a suitable solvent such as of a base such as DBU or piperidine/acetic acid, in a solvent such a ethanol or aqueous Compounds 118 are reacted with a cyclic arnine of the formula R²H, wherein R² is as methylene chloride at room temperature to give the chloro compounds of formula 118. strong base, such as LDA at -78°C, for example, and condensed with diethyl 2 2 2

In accordance with Scheme XVII are prepared desired compounds of Formula I wherein R⁵ is amino Compounds of formula 91 are reacted with HN-P, wherein P are amino protecting groups, for example benzyl and p-methoxybenzyl groups, in a solvent such as ethanol or toluene, at elevated temperature to give compounds of formula 119. Compounds of formula 119 are treated according to the procedures as described in Schemes XII, XV and XVI above to provide compounds of formula 120. Deprotection of protected amino compounds of formula 120 by catalytic hydrogenation such as Pd-C in

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group is hydrolyzed, and optional additional protecting groups removed, as described in

Scheme XV.

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icetonitrile or pyridine, at a reflux temperature to give the compounds 111. The ester

protected amino compounds of formula 120 by catalytic hydrogenation such as Pd-C in ethanol or methanol at room temperature, or by oxidation if R is p-methoxybenzyl with ammonium cerium nitrate, and the resulting compounds of formula 121 are hydrolyzed by a base such as LiOH or NaOH to give compounds of formula 122.

In accordance with Scheme XVIII are presented commends of Example 12.

In accordance with Scheme XVIII are prepared compounds of Formula I wherein the \mathbb{R}^2 group is a ring group attached via a carbon atom. Compounds of formula 123,

solvent such as DMF, DMSO, or the like, in the presence of a strong base such as NaH, at example, is treated with an appropriately substituted malonate, wherein R, R' could be the a temperature between 0 to 60°C, to give compounds of formula 124. Decarboxylation of wherein X is a leaving group such as chloride, bromide, iodide, fluoride or sulfonate, for followed by protection of the intermediate acid with an ester such as diphenylmethyl ester same or different) are alkyl groups, such as diethyl and di-t-butyl malonate, in a polar hydrogen chloride in a solvent such as methylene chloride, ethanol, water, or the like, compounds of formula 124 under acidic conditions, such as trifluoroacetic acid and

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by treating with diphenyl diazomethane in a solvent such as methylene chloride or THF,

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compounds of formula 126 by reaction with Br(CH2)_{In}B(CH2)_{In}Br or I(CH2)_{In}B(CH2)_{In}I temperature or elevated temperature. Alternately, conversion of compounds of formula 125 by cyclization or dipolar addition with a suitable reagent, such as trimethylsulfonium iodide presence of a base such as NaH and in a solvent such as DMF, DMSO, or the like, at room chloride and triethylamine. The methylenyl compound is then converted to compound 126 to the methylenyl intermediate by reacting with aqueous formaldehyde with a base such as sodium bicarbonate in a solvent such as DMF, followed by reacting with methanesulfonyl or diazomethane for cyclopropyl compound, in a solvent such as DMF, DMSO, or the like at 0 to 60°C in the presence of a suitable base such as NaH. Selective deprotection of the desired compounds of formula 127, and followed by Curtius rearrangement when 'R2 is NH2. In the compounds of formulas 126 and 127, n and m may be from 0-4, n+m=1-4, B may be CH2, N, O or S; R^b may be hydrogen, alkyl, amino, aminoalkyl, hydroxyl or or Rb substituted iodide or bromide, for example, wherein B is CH2, N, O or S, in the gives the compounds of formula 125. Compounds of formula 125 are then cyclized to diphenylmethyl ester, followed by alkaline hydrolysis of the other ester provides the alkoxyl groups, for example, or other substituents as described for substituent Y in ester 'ROCO, such as using trifluoroacetic acid and anisol at room temperature for subformula Ic above.

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syntheses, and which are regarded as a further aspect of the present invention, are the Representative of the chemical intermediates which are useful in the above following compounds:

4-t-butoxy-3-chloro-2,5,6-trifluoropyridine;

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4-t-butoxy-2,3,6-trifluoropyridine;

4-t-butoxy-2,3,6-trifluoro-5-methylpyridine;

4-t-butoxy-2,5-difluoro-3-methylpyridine;

2-(4-t-butoxy-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetonitrile; 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetonitrile; 35

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2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetaldchyde; ethyl 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetate; 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetic acid;

2-(2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylethylidinyl)-1,3-2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneethanol; S

propanedicarboxylic acid, diethyl ester; and

8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4h-quinolizine-3-carboxylic acid ethyl

The foregoing may be better understood from the following examples, which are presented for the purpose of illustration and are not intended as a limitation upon the scope of the invention. 2

Example 1

3-Fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl).
6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid

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5-Fluoro-2-(4-fluorobenzyl)-4-hydroxypyrimidine Step

mL round-bottom flask fitted with a mechanical stirrer, a thermometer and a condenser. To residue, the sodium enolate of ethyl 2-fluoro-3-0x0-2-propanecarboxylate, as described by fluoroacetate (10 mL, 102.5 mmol) and ethyl formate (12.5 mL, 153.7 mmol) was added, removed under aspirator pressure, fresh anhydrous diethyl ether was added to the residue suspended, under a nitrogen atmosphere, in 125 mL of anhydrous diethyl ether in a 500 dropwise, to the ethoxide solution. The reaction mixture was cooled when necessary in order to maintain the reaction temperature between 18°C and 20°C. The reaction mixture was stirred, under a nitrogen atmosphere, at 18-20°C for 4.75 hours. The solvent was and the ether solution was concentrated under reduced pressure to afford, as a solid this mixture, with vigorous stirring, was slowly added 6.28 mL (107.6 mmol) of Sodium hydride (4.36 g of 60% NaH in mineral oil, 107.6 mmol) was anhydrous ethyl alcohol. After the evolution of gas ceased, a mixture of ethyl 2-ន 53

was added 20.3 g (107.6 mmol) of 4-fluorobenzylamidine hydrochloride, followed by 250 vacuo. The residue was triturated with hexane and the hexane was decanted. Water was mL of methanol and 28.8 mL (205 mmol) of triethylamine (TEA). The reaction mixture E.Elkik and M. Imbeaux-Oudotte in Bull Soc Chim, 1165-1169, 1975. To this residue added to the residue and the aqueous mixture was acidified with glacial acetic acid and extracted with 4 X 150 mL of methylene chloride. The combined organic extract was was heated, with stirring, at reflux temperature for 16 hours and then concentrated in 8 35

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169-170°C; MS DCI-NH3 M/Z: 223 (M+H)+; ¹H NMR (DMSO-d6) d 3.87 (s, 2H), 7.14 m, 2H), 7.33 (m, 2H), 7.98 (d, 1H). Analysis calculated for C11H8F2N2O: C, 59.46, washed with 200 mL of water and concentrated in vacuo. The residue was recrystallized twice from ethyl acetate containing Norite® charcoal to afford the title compound, m.p. H, 3.63; N, 12.61. Found: C, 59.08; H, 3.70; N, 12.57.

4-Chloro-5-fluoro-2-(4-fluorobenzyl)-pyrimidine Step 2:

hexane:methylene chloride (1:1 v/v) to afford 1.94 g (90% yield) of the title compound; MS DCI-NH3 M/Z: 241 (M+H)+; ¹H NMR (CDCl3) d 4.22 (s, 2H), 7.00 (m, 2H), 7.30 (m, hydroxypyrimidine, from Step 1, and 15 mL of phosphorus oxychloride was heated in an with 75 mL of ice water and the aqueous mixture was adjusted to pH 8 - 9 by the addition oil bath at 90°C for 1.5 hours and then concentrated in vacuo. The residue was triturated chloride. The combined organic extracts were dried over anhydrous magnesium sulfate, filtered and concentrated in vacuo to a light brown residue. The residue was purified by flash chromatography on a 230-400 mesh silica gel column (4.8 X 14.6 cm) eluted with of solid sodium bicarbonate. The mixture was extracted with 3 X 70 mL of methylene A mixture of 1.93 g (8.7 mmol) of 5-fluoro-2-(4-fluorobenzyl)-4-2H), 8.48 (s, 1H).

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5-Fluoro-2-(4-fluorobenzyl)-4-(4-methylpiperazin-1-yl)-pyrimidine Step 3:

A mixture of 0.48 g (2 mmol) of 4-chloro-5-fluoro-2-(4-fluorobenzyl)-pyrimidine was stirred at ambient temperature for 1.5 hours. The reaction mixture was concentrated in from Step 2 and 1.53 mL (14 mmol) of 4-methylpiperazine in 10 mL of methylene chloride (CDCl₃) d 2.32 (s, 3H), 2.47 (t, 4H), 3.78 (t, 4H), 3.99 (s, 2H), 6.97 (m, 2H), 7.29 (m, concentrated in vacuo to give 0.59 g (95% yield) of the title compound as an oil; ¹H NMR washed with 4 X 30 mL of water, dried over anhydrous magnesium sulfate, filtered and vacuo and the residue was dissolved in methylene chloride. The resultant solution was 2H), 7.97 (d, 1H). The product was carried on to the next step without purification. ន 52

Diethyl 2-ethoxy-3-(4-fluorophenyl)-3-[5-fluoro-4-[4-methypiperazin-1-yllpyrimidin-2-yll-propane-1,1-dicarboxylate Step 4:

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(M+H)+; ¹H NMR (CDCl₃) d 1.40 (t, 3H), 2.33 (s, 3H), 2.51 (m, 4H), 3.93 (m, 4H),

4.40 (q, 2H), 7.08 (t, 2H), 7.50 (m, 2H), 8.43 (s, 1H), 9.20 (d, 1H).

outyllithium (2.5 mmol) in hexane. The solution was stirred for 15 minutes at 0°C and then ice/water bath. To this solution was added via syringe, 1.0 mL of a 2.5 $\underline{\mathbf{M}}$ solution of n-A solution of 0.35 mL (2.5 mmol) of diisopropylamine in 5 mL of anhydrous tetrahydrofuran (THF) was prepared under a nitrogen atmosphere and cooled in an

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fluoro-2-(4-fluorobenzyl)-4-(4-methylpiperazin-1-yl)-pyrimidine, from Step 3, in 5 mL of cooled to -78°C. To the mixture at -78°C, was added a solution of 0.7 g (2.3 mmol) of 5anhydrous THF and a dark red-colored solution was formed. The solution was stirred at -78°C for 1 hour and then 0.46 mL (2.3 mmol) of ethyl 2-carboethoxy-3-ethoxy-2-

of water, with 6 g of solid ammonium chloride. The aqueous mixture was extracted with 4 X 50 mL of methylene chloride. The combined organic extract was dried over magnesium $^{\text{I}}\text{H}$ NMR (CDCl₃) d 0.84 (2 X t, 3H), 1.18 (t, 3H), 1.28 (t, 3H), 2.33 (s, 3H), 2.50 (m, reaction mixture turned a light yellow color. The reaction mixture was poured into 30 mL and concentrated in vacuo to afford the title compound; MS DCI-NH3 MZ: 521 (M+H)+; 4H), 3.36-3.53 (m, 2H), 3.83 (s, 4H), 3.96-4.22 (m, 4H), 4.42 (t, 1H), 4.98 (dd, 1H), followed by a 75 mL portion of water, dried over anhydrous magnesium sulfate, filtered methylene chloride. The resultant solution was washed with a 50 mL portion of water, propenecarboxylate was added. Stirring was continued at -78°C for 3 hours and the sulfate, filtered and concentrated in vacuo. The residue was dissolved in 300 mL of 5.95 (m, 2H), 7.48 (m, 2H), 7.99 (d, 1H). 2 12

Ethyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl) -6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylate Step 5:

afford 0.26 g (56% yield) of the title compound, m.p. 202-204°C; MS DCI-NH3 M/Z: 429 neated at reflux temperature, with stirring, for 20.5 hours. During the first 0.5 hours, 125 sulfate, filtered and concentrated in vacuo. The residue (0.32 g) was purified on a 70-230 through a dropping funnel. Water (75 mL) was added to the reaction mixture and stirring fluoro-4-(4-methypiperazin-1-ylpyrimidin-2-yl]-propane-1,1-dicarboxylate, from Step 4, mL of toluene. The organic layers were all combined, dried over anhydrous magnesium mesh silica gel column (2.4 X 43 cm) eluted with ethyl alcohol:chloroform (1:10 v/v) to mL of toluene was removed via Dean Stark trap and 100 mL of fresh toluene was added was continued at ambient temperature for 3 hours. The organic layer was separated and washed with 75 mL of water. The combined aqueous layers were extracted with 3 X 75 A solution of 0.57 g (1.1 mmol) of diethyl 2-ethoxy-3-(4-fluorophenyl)-3-[5and 0.2 mL of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) in 200 mL of toluene was ន 23 8

Step 6:

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Benzyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl) -6H-6-0xo-pyridol 1.2-alpyrimidine-7-carboxylate

4H), 5.40 (s, 2H), 7.08 (s, 2H), 7.27 (m, 5H), 8.44 (s, 1H), 9.21 (d, 1H). The product mL of dry benzyl alcohol and 0.05 mL of titanium tetraethoxide was heated, with stirring, methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate, from Step 5, 50 pressure and the residue was dissolved in 75 mL of methylene chloride. To this solution yield) of the title compound; $^1\mathrm{H}$ NMR (CDCl3) d 2.33 (s, 3H), 2.52 (m, 4H), 3.94 (m, was added 5 mL of saturated aqueous lithium fluoride solution and the resultant mixture methylene chloride layer from this extraction was combined with the organic layer. The organic layer was diluted with 75 mL of methylene chloride and washed with 20 mL of column (1.8 X 34 cm) eluted with ethanol:chloroform (1:13 v/v) to afford 87 mg (67% A mixture of 0.11 g (0.26 mmol) of ethyl 3-fluoro-9-(4-fluorophenyl)-2-(4at 100°C for 22 hours. The benzyl alcohol was removed by distillation under reduced concentrated. The residue (0.18 g) was chromatographed on a 70-230 mesh silica gel was stirred at ambient temperature for 20 minutes. The layers were separated and the combined organic layers were dried over anhydrous magnesium sulfate, filtered and water. The aqueous layer was extracted with 25 mL of methylene chloride and the was carried on to the next step without further purification.

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3-Fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1.2-alpyrimidine-7-carboxylic acid Step 7:

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and the resultant mixture was hydrogenated at ambient temperature, under 4 atmospheres of MS DCI-NH3 M/Z: 401 (M+H)+; ¹H NMR (CDCl3) d 1.68 (brs, 1H), 2.33 (s, 3H), 2.53 Analysis calculated for C20H18F2N4O3+0.75H2O: C, 58.03; H, 4.75; N, 13.54. Found: hydrogen, for approximately 19 hours. The catalyst was removed by filtration and washed pyrido[1,2-a]pyrimidine-7-carboxylate (87 mg, 0.177 mmol), from Step 6, was dissolved solid. The solid was purified by chromatography on a 70-230 mesh silica gel column (1.8 X 18.5 cm) eluted with chloroform:methanol:acetic acid:water (100:25:5:2.5 v/v/v/v). The in 20 mL of ethyl acetate. To this solution was added 20 mg of 10% palladium on carbon added to the residue and evaporated in vacuo. Chloroform was then added to the residue and evaporated in vacuo to afford the title compound as a yellow solid, m.p. 225-230°C; fractions containing the desired product were combined and concentrated. Toluene was with 400 mL of ethyl acetate The filtrate was concentrated in vacuo to give 65.2 mg of Benzyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-0xo-(brs, 4H), 3.98 (brs, 4H), 7.10 (t, 2H), 7.48 (m, 2H), 8.57 (s, 1H), 9.08 (d, 2H). C, 57.98; H, 4.32; N, 13.22.

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Example 2

3-Fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid

Ethyl 3-fluoro-9-(4-fluorophenyl)-2-hydroxy-6H-6-oxo-pyridol1.2-alpyrimidine-7-carboxylate Step 1: ~

filtered and dried to give the title compound; 1H NMR (d6-DMSO) d 1.23 (t, 3H), 4.15 (q, To a surred solution of 0.87 g (2.05 mmol) of ethyl 3-fluoro-9-(4-fluorophenyl)sodium hydroxide solution. The reaction mixture was stirred at ambient temperature for 6 2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate, the product of Step 5 of Example 1, in 54 mL of THF/water (1:1) was added 6 mL of 1 N aqueous hours and then was allowed to stand overnight at ambient temperature. The solid was 2H), 7.17 (m, 2H), 7.52 (m, 2H), 7.91 (s, 1H), 8.77 (d, 1H). 2

Ethyl 2-chloro-3-fluoro-9-(4-fluorophenyl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylate Step 2:

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pyrido[1,2-a]pyrimidine-7-carboxylate from Step 1 and 0.5 mL of phosphorus oxychloride A mixture of 55.7 mg of ethyl 3-fluoro-9-(4-fluorophenyl)-2-hydroxy-6H-6-oxowas stirred and heated at 90°C for 1.25 hours. The mixture was evaporated under reduced pressure to yield the title compound which can be reacted with amines without purification. aqueous sodium bicarbonate solution and extracting the aqueous mixture with methylene chloride. The organic solution is concentrated and chromatographed on silica gel eluting A pure sample of the title compound is obtained by treatment of the crude product with with ethyl acetate.

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Ethyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-5-oxo-pyrido[1,2-alpyrimidine-7-carboxylate Step 3:

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fluoro-9-(4-fluorophenyl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate from Step 2 is Following the procedures described in Step 3 of Example 1, ethyl 2-chloro-3reacted with 4-methylpiperazine to afford the title compound.

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Benzyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylate

Step 4:

tH), 5.40 (s, 2H), 7.08 (s, 2H), 7.27 (m, 5H), 8.44 (s, 1H), 9.21 (d, 1H). The product methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate, from Step 3, 50 mL of dry benzyl alcohol and 0.05 mL of titanium tetraethoxide was heated, with stirring, pressure and the residue was dissolved in 75 mL of methylene chloride. To this solution yield) of the title compound; ¹H NMR (CDCl₃) d 2.33 (s, 3H), 2.52 (m, 4H), 3.94 (m, methylene chloride layer from this extraction was combined with the organic layer. The was added 5 mL of saturated aqueous lithium fluoride solution and the resultant mixture column (1.8 X 34 cm) eluted with ethanol:chloroform (1:13 v/v) to afford 87 mg (67% organic layer was diluted with 75 mL of methylene chloride and washed with 20 mL of concentrated. The residue (0.18 g) was chromatographed on a 70-230 mesh silica gel at 100°C for 22 hours. The benzyl alcohol was removed by distillation under reduced was stirred at ambient temperature for 20 minutes. The layers were separated and the A mixture of 0.11 g (0.26 mmol) of ethyl 3-fluoro-9-(4-fluorophenyl)-2-(4combined organic layers were dried over anhydrous magnesium sulfate, filtered and water. The aqueous layer was extracted with 25 mL of methylene chloride and the was carried on to the next step without further purification.

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3-Fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid Step 5:

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Analysis calculated for C20H18F2N4O3+0.75H2O: C, 58.03; H, 4.75; N, 13.54. Found: and the resultant mixture was hydrogenated at ambient temperature, under 4 atmospheres of MS DCI-NH₃ M/Z: 401 (M+H)+; ¹H NMR (CDCl₃) d 1.68 (brs, 1H), 2.33 (s, 3H), 2.53 lydrogen, for approximately 19 hours. The catalyst was removed by filtration and washed solid. The solid was purified by chromatography on a 70-230 mesh silica gel column (1.8 X 18.5 cm) eluted with chloroform: methanol: acetic acid: water (100:25:5:2.5 v/v/v/v). The pyrido[1,2-a]pyrimidine-7-carboxylate (87 mg, 0.177 mmol), from Step 4, was dissolved in 20 mL of ethyl acetate. To this solution was added 20 mg of 10% palladium on carbon added to the residue and evaporated in vacuo. Chloroform was then added to the residue and evaporated in vacuo to afford the title compound as a yellow solid, m.p. 225-230°C; fractions containing the desired product were combined and concentrated. Toluene was with 400 mL of ethyl acetate The filtrate was concentrated in vacuo to give 65.2 mg of Benzyl 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6H-6-0xo-(brs, 4H), 3.98 (brs, 4H), 7.10 (t, 2H), 7.48 (m, 2H), 8.57 (s, 1H), 9.08 (d, 2H). C, 57.98; H, 4.32; N, 13.22. 33

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Examples 3-38

By following the procedures described in Example 2 and using the appropriate amine, Examples 3-20, as disclosed in Table 1, may be prepared which have the general

Likewise, Examples 21-38, as also disclosed in Table 1, may be prepared by using the appropriate amine and 2,4-difluorobenzylamidine instead of 4-fluoro-

benzylamidine to produce the general formula 2

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Example Nos.	12, 30	13, 31	14, 32	15, 33	16, 34	17, 35	18, 36	19, 37	20, 38
~Ч		TO THE		(<u>,</u>)—f	, <u>†</u>	A A A	Z		×
Example Nos.	3, 21	4, 22	5, 23	6, 24	7, 25	8, 26	9, 27	10, 28	11, 29

* The amines are protected and deprotected as described in Example 58

Example 39

9-Cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-axo-pyridol1,2-alpyrimidine-7-carboxylic acid

Step 1. 2-Cyclopropyl-3-hydroxyacrylic acid

A 1.1 M solution of diethylzine (350 mL) in an oven-dried system under positive nitrogen atmosphere is coled in an ice bath. Vinyl acetic acid (17 mL, 200 mmol) is added dropwise with stirring, followed by 24 mL (300 mmol) of diiodomethane. The reaction mixture is stirred overnight at ambient temperature. The reaction mixture is then cautiously poured into 500 mL of 1 N aqueous hydrochloric acid solution and the aqueous mixture is extracted with diethyl ether. The organic layer is dried over anhydrous sodium sulfate, filtered and concentrated. The residue is vacuum distilled to give cyclopropylacetic acid.

The cyclopropylacetic acid (15 g, 150 mmol) in a flask protected from moisture is cooled in an ice bath and 13.2 mL (180 mmol) of thionyl chloride is added dropwise with stirring. After the addition is complete, the reaction mixture is warmed to ambient temperature and then to 50°C. The reaction mixture is heated at 50°C for 1 hour and then cooled in an ice bath. Absolute ethanol (26 mL, 450 mmol) is added dropwise with stirring to the reaction mixture. After the addition is complete, the reaction mixture is stirred at ambient temperature overnight. The reaction mixture is diluted with 500 mL of methylene chloride and then washed with 200 mL of 5% aqueous sodium bicarbonate solution. The organic layer is dried over anhydrous sodium sulfate, filtered and the ethyl ester of cyclopropylacetic acid is obtained by distillation.

2-Cyclopropyl-3-hydroxyacrylic acid (12.8 g, 100 mmol), from Step 1, is dissolved in 150 mL of dry dimethoxyethane in an oven-dried system under positive nitrogen atmosphere. The resultant solution is cooled in an ice bath and 4.4 g of 60% sodium hydride in mineral oil is added. The mixture is stirred for several hours at approximately 0°C and then for several hours at ambient temperature. The reaction mixture is cooled in an ice bath and 8.9 mL (110 mmol) of ethyl formate in 90 mL of dry dimethoxyethane is added dropwise with stirring. After the addition is complete, the

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dimethoxyethane is added dropwise with stirring. After the addition is complete, the reaction mixture is stirred overnight at ambient temperature. The reaction mixture is then cautiously poured into 300 mL of saturated aqueous arumonium chloride solution and extracted with ethyl acetate. The ethyl acetate solution is dried over anhydrous sodium sulfate, filtered and concentrated in vacuo to afford the title compound.

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Ethyl 5-Cyclopropyl-2.6-dihydroxy-nicotinic acid Step 2.

A solution of 11.5 (88 mmol) of monoethyl malonate monoamide in 25 mL of dry acetate. The organic layer is dried over anhydrous sodium sulfate, filtered and concentrated with stirring. The reaction mixture is then warmed to ambient temperature and then heated cyclopropyl-3-hydroxyacryllic acid, from Step 1, in 20 mL of dry THF is added dropwise THF is cooled in an ice bath and is treated with 10.7 g (95 mmol) of potassium t-butoxide. The reaction mixture is stirred at 0-5°C for 1 hour. A solution of 12.5 g (80 mmol) of 2at reflux overnight. The reaction mixture is poured into brine and is extracted with ethyl in vacuo to afford the title compound.

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Ethyl 5-cyclopropyl-2.6-dichloro-nicotinic acid Step 3.

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Ethyl 5-cyclopropyl-2,6-dihydroxy-nicotinic acid (15.6 g, 70 mmol) from Step 2, mixture is stirred at ambient temperature for 24 hours then diluted with 1,2-dichloroethane. brine. The organic layer is dried over anhydrous sodium sulfate, filtered and concentrated 1,2-dichloroethane (25 mL), anhydrous DMF (2 mL) and phosphoryl chloride (14.3 mL, The reaction mixture is then washed with 5% aqueous sodium bicarbonate solution and 150 mmol) are combined in a system under positive nitrogen atmosphere, The reaction in vacuo to afford the title compound.

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2-Chloro-5-cyclopropyl-6- N-((4,5dimethoxy-2-nitro-phenyl)methoxycarbonyl)amino-nicotinic acid Step 4.

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Ethyl 5-Cyclopropyl-2,6-dichloro-nicotinic acid (11.2 g, 50 mmol) from Step 3 is ammonium hydroxide and the reaction mixture is heated at reflux overnight. The reaction concentrated in vacuo. The residue is dissolved in 250 mL of 1,2-dichloroethane and 200 dissolved in 15 mL of anhydrous DMF. To this solution is added 25 mL of concentrated mL of 10% aqueous sodium carbonate solution. The reaction mixture is cooled in an ice bath and 16.5 g (60 mmol) of 3,4-dimethoxy-6-nitrobenzylchloroformate is added. The reaction mixture is stirred at 0-5°C for 1 hour. The layers are separated and the aqueous dichloroethane. The organic layer is dried over anhydrous sodium sulfate, filtered and layer is extracted with 1,2-dichloroethane. The combined organic layers are dried over mixture is cooled to ambient temperature, diluted with water and extracted with 1,2anhydrous sodium sulfate, filtered and concentrated in vacuo.

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2-Chloro-5-cyclopropyl-6- N-((4,5dimethoxy-2-nitro-phenyl)methoxycarbonyl-N-(2-fluoroacetyl)amino-nicotinic acid Step 5:

mixture is stired at 0-5°C for 1 hour and 3.2 g (33 mmol) of alpha-fluoroacetyl chloride in 5 2-Chloro-5-cyclopropy1-6- N-((4,5dimethoxy-2-nitro-phenyl)methoxycarbonyl)reaction mixture is slowly warmed to ambient temperature and stirred overnight at ambient an oven-dried system under positive nitrogen atmosphere. The reaction mixture is cooled amino-nicotinic acid (14.4 g, 30 mmol) from Step 4 is dissolved in 20 mL of dry THF in acetate. The ethyl acetate solution is dried over anhydrous sodium sulfate, filtered and in an ice bath and 1.3 g of 60% sodium hydride in mineral oil is added. The reaction mL of dry THF is added dropwise with stirring. After the addition is complete, the temperature. The reaction mixture is then poured into brine and extracted with ethyl concentrated in vacuo. to afford the title compound. S 2

2-Chloro-5-cyclopropyl-6- N-((4,5dimethoxy-2-nitro-phenyl)methoxy-carbonyl)-N-(2-fluoro-3-hydroxy-1-oxo-1-prop-2-enyl)amino-nicotinic acid Step 6:

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formate (1.78 mL, 22 mmol) in 25 mL of dry THF is added dropwise with stirring. After Sodium hydride ()880 mg of 60% NaH in mineral oil) is suspended in 10 mL of amino-nicotinic acid, from Step 5, in 150 mL of dry THF is added dropwise with stirring. poured into 10% aqueous ammonium chloride solution. The aqueous mixture is extracted with ethyl acetate. The organic layer is dried over anhydrous sodium sulfate, filtered and cyclopropyl-6- N-((4,5dimethoxy-2-nitro-phenyl)methoxycarbonyl)-N-(2-fluoroacetyl)the addition is complete, the reaction is stirred overnight at ambient temperature and then dry THF. The suspension is cooled in an ice bath and 10.7 g (20 mmol) of 2-chloro-5-After the addition is complete, the reaction mixture is stirred at 0-5°C for 1 hour. Ethyl concentrated in vacuo to afford the title compound.

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Ethyl 9-cyclopropyl-1-((4,5dimethoxy-2-nitro-phenyl)methoxycarbonyl)3-fluoro-2-hydroxy-6H-6-oxo-pyridol1.2-alpyrimidine-7-carboxylate Step 7:

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nicotinic acid, from Step 6, is dissolved in 200 mL of dioxane/water (1:1). To this solution A solution of 8.5 g (15 mmol) of 2-Chloro-5-cyclopropyl-6- N-((4,5dimethoxyis added 4.1 g (30 mmol) of potassium carbonate. The reaction mixture is heated at reflux anhydrous sodium sulfate, filtered and concentrated in vacuo to afford the title compound. with stirring overnight and then cooled to ambient temperature. The reaction mixture is 2-nitro-phenyl)methoxycarbonyl)-N-(2-fluoro-3-hydroxy-1-oxo-1-prop-2-enyl)aminothen diluted with water and extracted with ethyl acetate. The organic layer is dried over 8 35

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Step 8: Ethyl 9-cyclopropyl-3-fluoro-2-chloro-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylate Ethyl 9-cyclopropyl-1-((4,5dimethoxy-2-nitro-phenyl)methoxy-carbonyl)3-fluoro-2-hydroxy-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate (5.3 g, 10 mmol) from Step 7 is dissolved in 75 mL of 2.1 dioxane:water and the resultant solution is illuminated with 320 nm light for 30 min. The reaction mixture is extracted with ethyl acetate. The organic layer is dried over anhydrous sodium sulfate, filtered and concentrated in vacuo. The residue is purified by silica gel chromatography to afford the product of Step 7 with the nitrogen protecting group removed. This product is dissolved in 1,2-dichloroethane and tretaed with phosphorous oxychloride at ambient temperature for 18 hours. The reaction mixture is diluted with 1,2-dichloroethane and is washed with saturated aqueous sodium bicarbonate solution and brine. The organic layer is dried over anhydrous sodium sulfate, filtered and concentrated in vacuo to afford crude title compound which is purified by recrystallization from ethyl alcohol.

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Step 9: Ethyl 9-cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyridof1.2-alpyrimidine-7-carboxylic acid

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Following the procedures described in Step 3 of Example 1, ethyl 9-cyclopropyl-3-fluoro-2-chloro-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylate from Step 8 is reacted with 4-methylpiperazine to afford the title compound.

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Step 10: 9-Cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyridof1.2-alpyrimidine-7-carboxylic acid Following the procedures described in Steps 5 - 7 of Example 1, Ethyl 9-cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid is converted to the title compound.

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Examples 40-57

By following the procedures described in Example 39 and replacing 4-methylpiperazine in Step 4 with the appropriate amine, Examples 40 - 57 may be prepared as disclosed in Table 2 wherein the compounds have the general formula

Table 2

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Example No.	9 4	90	51	52	53	3 2	55	95	27
${\tt H}^{\!\scriptscriptstyle S}$	\	N T T		\ <u>+</u>	ξ · - <u>₹</u>	-₽ ₽ 	· F		رّ ک
Example No.	04	14	24	£	4	45	94	47	84

* The amines are protected and deprotected as described in Example 58

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Example 58

8-(3-Amino-1-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

4-Chloro-2-picoline Step 1.

To 34.5 mL (0.37 mol) of phosphorus oxychloride, under a nitrogen atmosphere, homogeneous dark red solution and the reaction temperature was 80°C. This solution was were inseparable by distillation. The combined products (12.905 g) were dissolved in 750 acid solution until a white precipitate formed and the pH of the supernatant solution was 1. colorless liquid, b.p. 70°C (25 mm Hg). This product was combined with another sample methylene chloride. The organic extract was dried over anhydrous sodium sulfate, filtered was added 20.0 g (0.19 mol) of 2-picoline-N-oxide (commercially available from Aldrich Chemical Company) in small portions. The reaction temperature slowly increased during pressure in order to remove most of the phosphorus oxychloride and the concentrate was 8.737 g of a mixture of the title compound and the isomeric 6-chloro-2-picoline as a clear poured into ice water. The aqueous mixture was allowed to stand for 2 hours at ambient with ethyl acetate. The organic extract was dried over anhydrous sodium sulfate, filtered ¹H NMR (CDC!3) d 2.55 (s, 3H), 7.12 (dd, 1H, J=3 Hz, 6 Hz), 7.18 (d, 1H, J=3 Hz), mL of ethyl alcohol. To the resultant solution was added, dropwise, concentrated nitric The precipitate was removed by filtration and dissolved in water. The resultant aqueous and concentrated under reduced pressure. The liquid concentrate was distilled to afford temperature and then was extracted with diethyl ether. The ether extract was discarded. The aqueous layer was adjusted to pH 8.0 with potassium carbonate and then extracted of the same mixture prepared separately by the same procedure. The isomeric products heated at 120°C for 1.5 hours. The reaction mixture was concentrated under reduced solution was adjusted to neutral pH with sodium bicarbonate and then extracted with the addition to ~60°C. After the addition was complete, the reaction mixture was a and concentrated under reduced pressure to afford 7.487 g of the title compound. 8.40 (d, 1H, J=6 Hz). 01 2 ន 23

Step 2. Diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-propane-1,1-dicarboxylate

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added dropwise, over a 30 minute period, a solution of 2.5 g (19.6 mmol) of 4-chloro-2cooled to -70°C in a isopropyl alcohol/dry ice bath. To the cooled solution of LDA, was added to 8 mL of dry THF, under a nitrogen atmosphere, and the resultant solution was picoline, from Step 1, in 20 mL of dry THF. The solution turned a very dark red color. Lithium diisopropylamide (LDA: 16 mL of a 1.5 M solution in hexane) was

After stirring the dark red solution for 0.5 hours at -70°C, a solution of 4.04 mL (19.6 mmol) of ethoxymethylenemalonate in 18 mL of dry THF was added dropwise over a 30 minute period. The reaction solution turned from dark red to orange. After stirring for 0.5 hours at -70°C, the reaction solution was allowed to warm to -20°C and was stirred at -20°C for 1 hour. The reaction was quenched at -20°C by the addition of 1.3 mL of glacial acetic acid and the cooling bath was removed. After 20 minutes the reaction solution was poured into 5% aqueous sodium bicarbonate solution. The aqueous mixture was extracted with methylene chloride and the organic extract was dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue (8.03 g) was purified by chromatography on a silica gel column (~120 g of SiO₂) eluted with 0.5% methanol in methylene chloride to afford 4.59 g (68% yield) of the title compound.

Step 3. Ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate

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80 mL of Dowtherm A® in a 3-neck flask equipped with a thermometer, an addition funnel and an air-cooled condenser was heated to 235°C, under nitrogen, using a heating mantel. A solution of 4.26 g (12.4 mmol) of diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-propane-1,1-dicarboxylate, from Step 2, in 45 mL of Dowtherm A® was added, dropwise over a 1.5 hours period, through the addition funnel to the heated stirring Dowtherm A®. After the addition was complete, the resultant solution was heated at ~200°C for 1 hour and then was cooled to ambient temperature. The black-green-colored solution was then poured into 500 mL of hexane and a precipitate formed. The precipitate was collected by filtration, washed with 5 X 100 mL of hexane and dried to afford 1.487 g (48% yield) of the title compound.

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Step 4. Ethyl 8-(3-(N-t-butoxycarbonyl)amino-1-pyrrolidinyl)-4-quinolizin-4-one-3-carboxylate

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Ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate (1.0 g, 3.97 mmol), from Step 3, was dissolved in 20 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution was added a solution of 1.85 g (9.92 mmol) of 3-(N-t-

30 butoxycarbonylamino)pyrrolidine in 5 mL of dry pyridine and the reaction mixture was heated at 70°C for 4.5 hours. The reaction mixture was then concentrated in vacuo in order to remove all of the pyridine. The dry residue (3.124 g) was purified by chromatography on silica gel eluted with 2% methanol in methylene chloride to afford 0.889 g (56% yield) of the title compound.

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Step 5: 8-(3-Amino-1-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

(C=O) cm⁻¹; ¹H NMR (TFA) d 2.8-3.1 (m, 6H), 4.62 (m, 1H), 7.06 (s, 1H), 7.4 (d, 2H, vacuo and the residue was dissolved in 200 mL of methanol. To the resultant solution was reduced pressure to afford crude ethyl 8-(3-amino-1-pyrrolidinyl)-4H-quinolizin-4-one-3acid. The aqueous solution was concentrated in vacuo. The residue was crystallized from pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylate, from Step 4, in 20 mL of trifluoroacetic carboxylate as a residue. The residue was dissolved in 5 mL of THF and 11 mL of a 1 M C14H16CIN3O3+1/3H2O: C, 53.21; H, 5.10; N, 13.30. Found: C, 53.58; H, 5.38; N, A solution of 0.889 g (2.2 mmol) of ethyl 8-(3-(N-t-butoxycarbonyl)amino-1and the pH of the resultant solution was adjusted to 1 - 2 with concentrated hydrochloric temperature for 1 hour. The mixture was filtered and the filtrate was concentrated under evaporate the THF. The concentrated reaction solution was diluted with 20 mL of water acid (TFA) was stirred for 2 hours at ambient temperature. The TFA was evaporated in DCI-NH3: 274 (M-CI)+90%, 230 ((M-CI)-CO2H)+ base; IR (KBr): 3420 (OH), 1650 added 4.5 g of strongly basic ion exchange resin and the mixture was stirred at ambient alcohol/water to afford 0.388 g (57% yield) of the title compound, m.p.225-230°C; MS aqueous solution of sodium hydroxide was added. The reaction mixture was heated at 60°C for 1 hour and then the reaction temperature was increased to 85°C in order to J=9 Hz), 8.14 (d, 1H, J=9 Hz), 9.06 (d, 1H, J=9 Hz). Analysis calculated for ethyl alcohol:isopropyl alcohol:water (4:4:1 v/v/v) and recrystallized from ethyl 2 2 ន

Example 59

8-(3-(N-Norvalyl)amino-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid

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3-Amino-1-benzylpyrrolidine (I. Sumio and T. Matsuo, Japanese Kokai JP 5328161, published March 16, 1978) is coupled to N-t-butoxycarbonyl norvaline (Bocnval) using conventional N-hydroxysuccinimide coupling procedures. The 1-benzyl group is removed by hydrogenolysis in methanol using palladium on carbon catalyst. The 3-(N-Boc-norvalyl)arninopyrrolidine is then reacted with ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate, the product of Step 3 of Example 58, as described in Step 4 of Example 58, replacing 3-(N-t-butoxycarbonylamino)pyrrolidine with 3-(N-Bocnorvalyl)arninopyrrolidine, to give 8-(3-(N-norvalyl)arnino-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid with the nitrogen of the arnino acid protected with a Boc group. The

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Boc protecting group is removed by standard hydrolysis using trifluoroacetic acid and dilute aqueous hydrochloric acid.

Using the procedure outlined in Example 59, or any of the other conventional condensation methods listed above, other amino acid derivatives of the compounds of this invention having an amino group can be prepared. Examples of amino acids which can be coupled, either alone or in combination with one and other, include naturally occurring amino acids such as glycine, alanine, leucine, isoleucine, methionine, phenylalanine, valine, and the like, as well as synthetic amino acids such as cyclohexylalanine, cyclohexylglycine, aminopentanoic acid, and the like.

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Example 60 8-Chloro-4-H-quinolizin-4-one-3-carboxylic acid

Step 1: Ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate

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35 mL of Dowtherm A® in a 3-neck flask equipped with a thermometer, an addition funnel and an air-cooled condenser was heated to 230-235°C, under positive nitrogen pressure, using a heating mantel. A solution of 2.7 g (7.85 mmol) of diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-propane-1,1-dicarboxylate, the product of Step 2 of Example 58, in 45 mL of Dowtherm A® was added, dropwise over a 1.5 hours period, through the addition funnel to the heated stirring Dowtherm A®. After the addition was complete, the resultant solution was heated at ~200°C for 40 minutes and then was cooled to ambient temperature. The black-green-colored solution was then poured into 600 mL of hexane and a precipitate formed. The precipitate was collected by filtration, washed with 2 X 150 mL of hexane and dried to afford 1.15 g (58% yield) of the title compound, m.p. 153-154°C.

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Step 2: 8-Chloro-4-H-quinolizin-4-one-3-carboxylic acid

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Ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate (125 mg, 0.5 mmol) was suspended in 5 mL of 0.5 N aqueous sodium hydroxide solution. The reaction mixture was heated to 65°C and 2 mL of THF was added. After the reaction mixture was stirred at 65°C for 1 hour, the THF was distilled from the mixture. Stirring was continued for 2 hours at 65°C and then the reaction mixture was allowed to cool to ambient temperature. The aqueous mixture was adjusted to pH 2 with 3 mL of 1.0 N aqueous hydrochloric acid solution and diluted with 10 mL of water. The precipitate was collected by filtration,

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washed with 2 X 15 mL of water and dried in vacuo to afford 100 mg (89% yield) of the title compound, m.p. 229-230°C. The product was recrystallized from ethyl alcohol and dried in vacuo to afford 50 mg (44.5% yield) of the title compound, m.p. 237-238°C; MS DCI-NH3: 224 (M+H)+, 241 (M+NH4)+; IR (KB1): 3430 (OH), 1740 (C=O) cm-1; IH 5 NMR (CDCl3) d 6.89 (d, 1H, J=6.9 Hz), 7.30 (dd, 1H, J=2.1 Hz, J=6.6 Hz), 7.71 (d, 1H, J=2.1 Hz), 8.64 (d, 1H, J=6.9 Hz), 9.25 (d, 1H, J=6.6 Hz). Analysis calculated for C10H6CINO3: C, 53.71; H, 2.70; N, 6.26. Found: C, 54.27; H, 2.86; N, 6.23.

Example 61

8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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ep 1: Ethyl 8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate

Ethyl 8-chloro-4H-quinolizin-4-one-3-carboxylate (755 mg, 3.0 mmol), the product of Step 3 of Example 58, was suspended in 12 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution was added 6.0 mL (6.0 mmol) of N-methylpiperazine and the reaction mixture was heated at 70°C for 8 hours. The reaction mixture was then concentrated *in vacuo* in order to remove all of the pyridine. The dry residue (3.124 g) was dissolved in 125 mL of methylene chloride and the methylene chloride solution was washed with 125 mL of saturated sodium chloride solution (brine)

The aqueous layer was extracted with 125 mL of methylene chloride and the combined methylene chloride solutions were dried over anhydrous sodium sulfate, filtered and concentrated and dried *in vacuo* to afford 1.01 g of the title compound.

Step 2: 8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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A mixture of 0.865 g (2.75 mmol) of ethyl 8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate, from Step 1, in 12 mL of THF and 16.5 mL of a 0.5 N aqueous solution of sodium hydroxide was heated, with stirring, at 75°C for 8 hours. The THF was removed from the reaction mixture by distillation during the reaction. The concentrated reaction mixture was cooled to ambient temperature and adjusted to pH 2.0 with 10.5 mL of 1 N aqueous hydrochloric acid solution. The aqueous solution was concentrated in vacuo to remove ~80% of the water and the concentrate was diluted with 50 mL of 95% ethyl alcohol. The solid was collected by filtration, washed with 2 X 5 mL of ethyl alcohol and dried in vacuo to afford the desired product. The product was

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35 recrystallized from ethyl alcohol/water (3:1 v/v) to afford 0.332 g (37% yield) of the title

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compound, m.p.257-258°C; MS DCI-NH3: 288 (M-CI)⁺ 90%, 244 ((M-CI)-CO₂H)⁺ base, 270 (M-CI-H₂O)⁺; IR (KBr): 3420 (OH), 1645 (C=O) cm⁻¹; ¹H NMR (TFA) d 3.20 (m, 3H), 3.52 (dd, 2H, J=10 Hz), 4.02 (m, 4H), 4.63 (d, 2H, J=12 Hz), 7.41 (m, 2H), 7.65 (d, 1H, J=7.5 Hz), 8.26 (d, 1H, J=9 Hz), 9.18 (d, 1H, J=7.5 Hz). Analysis calculated for C₁SH₁8CIN₃O₃+0.5H₂O: C, 54.14; H, 5.75; N, 12.62. Found: C, 54.23; H, 5.54; N, 12.64.

xample 62

8-(3-Amino-1-pyrrolidinyl)-1-ethyl-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Step 1: 4-Chloro-2-propyl-pyridine

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A 1.5 M solution of LDA in hexane (100 mL, 150 mmol) was cooled to -60°C in an isopropyl alcohol/dry ice bath. To the stirred LDA solution, under nitrogen, was added, dropwise over a 0.5 hours period, a solution of 17.466 g (137 mmol) of 4-chloro-2-picoline (the product of Step 1 of Example 58) in 80 mL of dry THF. The reaction mixture was stirred for 0.5 hours at -60°C and then a solution of 10.95 mL (137 mmol) of ethyl iodide in 30 mL of dry THF was added, dropwise over a 20 minute period. After the reaction mixture was stirred at -60°C for 0.5 hours, the cooling bath was allowed to slowly (1.5 hours) warm to -30°C. According to TLC analysis on silica gel eluted with 5% methanol in methylene chloride, the reaction had gone to completion. The reaction mixture was poured into cold brine and the aqueous mixture was extracted with methylene chloride. The organic extract was dried over anhydrous sodium sulfate, filtered and concentrated in vacuo. The residue was distilled to afford 12.667 g (60% yield of the title compound, b.p. 77-80°C (10 mm Hg).

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25 Step 2. Diethyl 2-ethoxy-3-14-chloro-2-pyridyll-pentane-1, 1-dicarboxylate

A solution of 12.6 mL (89.9 mmol) of diisoptopylamine in 20 mL of anhydrous tetrahydrofuran (THF) was prepared under a nitrogen atmosphere and cooled in an ice/water bath. To this solution was added, dropwise over a 30 minute period, 36 mL of a 2.5 M solution of n-butylithium (90 mmol) in hexane. The solution was stirred for 30 minutes at 0°C and then cooled to -60°C. To the amine solution at -60°C, was added, dropwise over a 30 minute period, a solution of 12.66 g (81.9 mmol) of 4-chloro-2-propyl-pyridine, from Step 1, in 100 mL of anhydrous THF and a dark red-colored solution was formed. The solution was stirred at -60°C for 0.5 hours and then 16.55 mL (81.9 mmol) of ethyl 2-carboethoxy-3-ethoxy-2-propenecarboxylate was added, dropwise over a 30 minute period. Stirring was continued at -60°C for 0.5 hours and at -20°C for

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1.5 hours. The reaction mixture was poured into cold brine and the aqueous mixture was extracted with methylene chloride. The combined organic extract was dried over anhydrous sodium sulfate, filtered and concentrated *in vacuo* to afford 35.48 g of the title compound. The product was carried on to the next step without purification.

Step 3. Ethyl 8-chloro-1-ethyl-4-H-quinolizin-4-one-3-carboxylate

A solution of 35.48 g (99.2 mmol) of diethyl 2-ethoxy-3-[4-chloro-2-pyridy]]pentane-1,1-dicarboxylate, from Step 2, in 1 L of xylene was heated at 150°C, with
stirring, for 24 hours and then concentrated in vacuo. The residue was washed with a
mixture of hexane and cyclohexane to afford 14.867 g (54% yield) of the title compound as
a green solid; MS DCI-NH3 M/Z: 280 (M+H)+, 246 (M-CI)+, 217 (M-CI-Et)+; IH NMR
(CDCl3) d 1.31 (t, 3H, J=7.5 Hz), 1.43 (t, 3H, J=7.2 Hz), 2.78 (q, 2H, J=7.5 Hz), 4.43
(q, 2H, J=7.2 Hz), 7.10 (dd, 1H, J=2.4 Hz, 8.1 Hz), 7.70 (d, 1H, J=2.4 Hz), 8.32 (s, 1H), 9.40 (d, 1H, 8.1Hz).

Step 4. Ethyl 8-(3-(N-t-butoxycarbonyl)amino-1-pyrrolidinyl)-1-ethyl-4H-quinolizin-4-one-3-carboxylate

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Ethyl 8-chloro-1-ethyl-4H-quinolizin-4-one-3-carboxylate (1.20 g, 4.3 mmol), from Step 3, was dissolved, under a nitrogen atmosphere, in 15 mL of dry pyridine. To the resultant solution was added 1.04 g (5.59 mmol) of 3-(N-t-butoxycarbonylaminopyrrolidine) and 1.8 mL (12.9 mmol) of dry triethylamine and the reaction mixture was heated at 60°C for 12 hours. The reaction mixture was then concentrated in vacuo in order to remove all of the pyridine. Ethyl alcohol (4 mL) was added to the dry residue. The mixture was filtered to give 0.421 g of the desired product as a solid. The filtrate was concentrated and the residue purified by flash chromatography on silica gel eluted with 2% methanol in methylene chloride, followed by 5% methanol in methylene chloride to afford an additional 1.273 g of the desired product. The title compound was obtained in 92% yield (1.694 g) as a yellow solid and taken on to the next step.

Step 5. 8-(3-Amino-1-pyrrolidinyl)-1-ethyl-4Hquinolizin-4-one-3-carboxylic acid hydrochloride

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A solution of 1.694 g (3.94 mmol) of ethyl 8-(3-(N-t-butoxycarbonyl)-amino-1-pyrrolidinyl)-1-ethyl-4H-quinolizin-4-one-3-carboxylate, from Step 4, in 25 mL of trifluoroacetic acid (TFA) was stirred for 2 hours at ambient temperature. The TFA was evaporated in vacuo and the residue was dissolved in 200 mL of methanol. To the resultant

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solution was added 25 g of strongly basic ion exchange resin and the mixture was stirred at ambient temperature for 2 hours. The mixture was filtered and the filtrate was concentrated under reduced pressure to afford 1.146 g (88% yield) of ethyl 8-(3-amino-1-pyrrolidinyl)-1-ethyl-4H-quinolizin-4-one-3-carboxylate as a residue. The residue was dissolved in 6 mL of THF and 10.5 mL of a 1 M aqueous solution of sodium hydroxide was added. The reaction mixture was heated at 60°C for 2 hours and then the reaction temperature was increased to 90°C for 2 hours, in order to evaporate the THF. The concentrated reaction solution was poured into water and the pH of the resultant solution was adjusted to ~2 with concentrated hydrochloric acid. The solid was filtered to afford 0.365 g (31% yield) of the title compound, m.p.196-198°C; MS DCI-NH3: 302 (M-CI)+ base, 258 ((M-CI)+CO2H)+25%: IR (KBr): 3440 (OH), 2960, 1650 (C=O), 1500, 1360, 1280 cm-1; 1H NMR (TFA) d 1.41 (t, 3H, J=7.5 Hz), 2.39 (q, 2H, J=7.5), 2.70 (m, 3H), 4.0 (m, 3H), 4.53 (m, 1H), 6.93 (d, 1H, J=1.5 Hz), 7.33 (dd, 1H, J=9 Hz, 1.5 Hz), 7.93 (s, 1H), 9.08 (d, 1H, J=9 Hz). Analysis calculated for C16H20CIN3O3: C, 56.98; H, 5.97; N, 12.44, Found:

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Example 63

C, 56.83; H, 6.00; N, 11.93.

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8-(3-(Alanyl)amino-pyπolidinyl)-1-ethyl-4H-quinolizin-4-one-3-carboxylic acid

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3-Amino-1-benzylpyrrolidine (I. Sumio and T. Matsuo, Japanese Kokai JP 5328161, published March 16, 1978) is coupled to N-t-butoxycarbonyl alanine (Boc-Ala) using conventional N-hydroxysuccinimide coupling procedures. The 1-benzyl group is removed by hydrogenolysis in methanol using palladium on carbon catalyst. The 3-(N-Boc-alanyl)aminopyrrolidine is then reacted with ethyl 8-chloro-1-ethyl-4H-quinolizin 4-one-3-carboxylate, the product of Step 3 of Example 62, as described in Step 4 of Example 62 replacing 3-(N-t-butoxycarbonylaminopyrrolidine) with 3-(N-Boc-alanyl)aminopyrrolidine, to give 8-(3-(N-alanyl)amino-pyrrolidinyl)-4H-quinolizin-4 one-3-carboxylic acid with the nitrogen of the amino acid protected with a Boc group. The Boc protecting group is removed by standard hydrolysis using trifluoroacetic acid and dilute aqueous hydrochloric acid.

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Using the procedure outlined in Example 63, or any of the other conventional condensation methods listed above, other amino acid derivatives of the compounds of this invention having an amino group can be prepared. Examples of amino acids which can be coupled, either alone or in combination with one and other, include naturally occurring amino acids such as glycine, alanine, leucine, isoleucine, methionine, phenylalanine,

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valine, and the like, as well as synthetic amino acids such as cyclohexylalanine, cyclohexylglycine, aminopentanoic acid, and the like.

Example 64

5 L-Ethyl-8-(3-methyl-1-piperazinyl) 4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Step 1, Ethyl 1-ethyl-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylate

Ethyl 8-chloro-1-ethyl-4H-quinolizin-4-one-3-carboxylate (558 mg, 2.0 mmol), the product of Step 3 of Example 62, was dissolved in 10 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution was added 600 mg (6.0 mmol) of 2-methylpiperazine and the stirred reaction mixture was heated at 65°C for 3 hours. The reaction mixture was allowed to cool to ambient temperature and then concentrated *in vacuo* in order to remove all of the pyridine. The residue was dissolved in 60 mL of methylene chloride and the methylene chloride solution was washed with 60 mL of water. The aqueous layer was extracted with 2 X 60 mL of methylene chloride and the combined methylene chloride solutions were dried over anhydrous sodium sulfate, filtered and concentrated and dried *in vacuo* to afford 690 mg of the title compound. The product was carried on to the next step without purification.

Step 2. 1-Ethyl-8-(3-methyl-1-piperazinyl)-4Hquinolizin-4-one-3-carboxylic acid hydrochloride

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To a suspension of 0.686 g (2 mmol) of ethyl 1-ethyl-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylate, from Step 1, in 8 mL of THF was added 8.0 mL of a 1.0 N aqueous sodium hydroxide solution and the reaction mixture was heated, with stirring, at 65°C for 3 hours. The THF was removed from the reaction mixture by distillation during the reaction. The concentrated reaction mixture was cooled to ambient temperature and adjusted to pH 1-2 with 16 mL of 1 N aqueous hydrochloric acid solution. The aqueous solution was concentrated *in vacuo* to remove the water and the residue was suspended in 10 mL of water. The solid was collected by filtration and dried

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- 30 in vacuo to afford the 385 mg (55% yield) of the title compound, m.p.>295°C; MS DCI-NH3: 316 (M-CI)⁺; IR (KBr): 3420 (OH), 1720 (C=O) cm⁻¹; ¹H NMR (TFA) d 1.50 (t, 3H, J=7.5 Hz), 1.70 (d, 3H, J=6 Hz), 3.00 (q, 2H, J=7.5 Hz), 3.70-4.10 (m, 6H), 4.55 (m, 1H), 4.60 (m, 1H), 7.40 (d, 1H, J=3.0 Hz), 7.68 (dd, 1H, J=3.0 Hz, 8.4 Hz), 8.18 (s, 1H), 9.19 (d, 1H, J=8.4 Hz). Analysis calculated for C17H22CIN3O3+H2O: C,
 - 35 55.21; H, 6.54; N, 11.36. Found: C, 55.19; H, 6.07; N, 11.34.

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Example 65

1-Ethyl-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Step 1. Ethyl 1-ethyl-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate

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Ethyl 8-chloro-1-ethyl-4H-quinolizin-4-one-3-carboxylate (279 mg, 1.0 mmol), the product of Step 3 of Example 62, was dissolved in 5 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution was added 2 mL (2.0 mmol) of N. methylpiperazine and the stirred reaction mixture was heated at 85°C for 2.5 hours. The reaction mixture was allowed to cool to ambient temperature and then concentrated in vacuo in order to remove all of the pyridine. The residue was dissolved in 50 mL of methylene chloride and the methylene chloride solution was washed with 50 mL of 5% aqueous sodium bicarbonate solution. The aqueous layer was extracted with 3 X 50 mL of methylene chloride and the combined methylene chloride solutions were dried over anhydrous sodium sulfate, filtered and concentrated and dried in vacuo to afford 343 mg of the title compound, m.p. 94-96°C; MS DCI-NH3: 344 (M+H)+.

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Step 2. 1-Ethyl-8-(4-methylpiperazin-1-yl)-4Hquinolizin-4-one-3-carboxylic acid hydrochloride

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To a solution of 171 mg (0.5 mmol) of ethyl 1-ethyl-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate, from Step 1, in 4 mL of THF was added 4.0 mL of a 1.0 N aqueous sodium hydroxide solution and the reaction mixture was heated, with stirring, at 75°C for 4.5 hours. The reaction mixture was cooled to ambient temperature and adjusted to pH 2 with 5 mL of 1 N aqueous hydrochloric acid solution. The aqueous solution was concentrated in vacuo to -5 mL and the solid was collected by filtration and dried in vacuo to afford 120 mg (68% yield) of the title compound, m.p. 293-294°C (dec); MS DCI-NH3: 316 (M-CI)+90%, 272 ((M-CI)-CO2H)+ base; IR (KBr): 3420 (OH), 1695 (C=O), 1640 (C=O) cm⁻¹: ¹H NMR (TFA) d 1.47 (t, 3H, 1=7.5 Hz), 3.00 (q, 2H, 1=7.5 Hz), 3.23 (s, 3H), 3.55 (dd, 2H, 1=9 Hz), 4.12 (m, 4H), 4.65 (d, 2H, 1=15 Hz), 7.40 (s, 1H), 7.67 (d, 1H, 1=9 Hz), 8.18 (s, 1H), 9.20 (d, 1H, 1=7.5 Hz). Analysis calculated for C17H22CIN3O3: C, 56.59; H, 6.42; N, 11.64. Found: C, 56.86; H, 6.19; N, 11.60.

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Example 66 4-Chloro-5-fluoro-2-picoline

2-(5-Nitro-2-pyridyl)-1.3-propanedicarboxylate

Step 1.

(0.315 mol) of 2-chloro-5-nitropyridine in 150 mL of anhydrous THF was added dropwise suspension was cooled to 0°C in an ice bath. A solution of 71.8 mL (0.473 mol) of diethyl of brine. The aqueous mixture was extracted with 3 X 500 mL of methylene chloride. The mL and poured into a mixture of 1 L of 10% aqueous sodium bicarbonate solution and 1 L and the crystals were washed with hexane to yield 140 g (79% yield) of the title compound solution was stirred at ambient temperature for 48 hours. These procedures were repeated J=6.0 Hz), 5.08 (s, 1H), 7.77 (dd, 1H, J=9.0 Hz, 0.6 Hz), 8.49 (dd, 1H, J=3.0 Hz, 9.0 base; ¹H NMR (CDCl₃) d 1.30 (t, 6H, J=7.5 Hz), 4.26 (q, 2H, J=6.0 Hz), 4.29 (q, 2H, to the mixture, over a 25 min period. The ice bath was removed and the deep red-colored concentrated in vacuo to a solid residue. The residue was crystallized from ethyl alcohol on the same scale. The two solutions containing the product were concentrated to $\sim 500\,$ suspended, under a nitrogen atmosphere, in 600 mL of anhydrous THF in a 3-neck 2 L suspension over a 1 hour period. After the addition and the evolution of hydrogen gas as a bright yellow solid: MS DCI-NH3 M/Z: 283 (M+H)+ base, 253 ((M+H)-C2H5)+ were complete, the reaction mixture was stirred for 20 min at 0°C. A solution of 50 g malonate in 60 mL of anhydrous THF was added dropwise to the sodium hydride Sodium hydride (20.2 g of NaH suspended in hexane, 0.504 mol) was ound-bottom flask equiped with an addition funnel and a mechanical stirrer. The combined organic extract was dried over anhydrous sodium sulfate, filtered and Hz), 9.38 (dd, 1H, J=3.0 Hz, 9.0 Hz). **~** 2 2 ឧ

Step 2. 5-Nitro-2-picoline

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A suspension of 102.0 g (0.361 mol) of 2-(5-nitro-2-pyridy))-1,3-propanedicarboxylate, from Step 1, in 600 mL of 20% aqueous sulfuric acid solution was heated at 95°C for 24 hours. The resultant solution was poured onto 1 kg of ice and the aqueous mixture was adjusted to a pH within the range pH 10 - 12 with 50% aqueous sodium hydroxide solution. The precipitate was filtered and dissolved in ethyl acetate. The ethyl acetate solution was dried over anhydrous sodium sulfate, filtered and concentrated to a solid residue. The residue was washed with hexane. The hexane was removed by filtration and the solid was dried to afford 45.86 g (92% yield) of the title compound; ¹H

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NMR (CDCl₃) d 2.71 (s, 3H), 7.36 (d, 1H, J=9.0 Hz), 8.37 (dd, 1H, J=3.0 Hz, 9.0 Hz), 9.33 (d, 1H, J=3.0 Hz).

Step 3. 5-Amino-2-picoline

The product of Step 2, 5-nitro-2-picoline (45.86, 0.332 mol), was dissolved in 200 mL of methanol and 1.15 g of 10% palladium on carbon was added to the resultant solution. The reaction mixture was hydrogenated at ambient temperature under 4 atmospheres of hydrogen. The palladium catalyst was removed by filtration through a 45 μ Millipore® filter and the filtrate was concentrated *in vacuo* to afford 33.96 g (95% yield) of the title compound as a tan solid; ¹H NMR (CDCl₃) d 2.42 (s, 3H), 3.54 (brs, 2H), 6.91 (m, 2H), 8.00 (m, 1H).

Step 4. 5-Fluoro-2-picoline

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of the preceeding procedures and the combined aqueous mixtures were steam distilled. The colored solid was converted to a black oily solid. The hexane was decanted and the residue potassium fluoride. The mixture was heated to 40°C over a 4.5 hours period. The orangeethyl alcohol was cooled to 0°C. Tetrafluoroboric acid (55 mL of a 48% solution in water) sodium hydroxide. The mixture was combined with material obtained from duplicate runs A solution of 5-amino-2-picoline (20 g, 0.185 mol), from Step 3, in 105 mL of (0.185 mol) had been added. The addition took place over a 1.25 hours period. After the was added to the reaction mixture to ensure complete precipitation of the tetrafluoroborate 200 mL of diethyl ether, followed by 300 mL of hexane. The solid was transferred to a 1 solution was weighed. Ethyl nitrite was bubbled through the cold solution until 13.88 g which time, the excess ethyl nitrite evaporated from the solution. Diethyl ether (120 mL) salt. After 30 minutes at 0°C, the mixture was filtered. The filter cake was washed with methylene chloride. The combined methylene chloride extract was dried over anhydrous aqueous distillate collected between 92°C and 100°C was extracted with two portions of sodium sulfate, filtered and added to the (hexane) distillate which was collected between addition was complete the reaction solution was allowed to sit at 0°C for 15 min, during was cooled to 0°C. The cold residue was triturated with approximately 200 mL of 50% was added to the cold 5-aminopicoline solution and the flask containing the resultant L beaker containing approximately 300 mL of hexane and 10.75 g (0.185 mol) of 62°C and 65°C. The product was carried on to the next step in solution. 22 3 13 2

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Step 5. 5-Fluoro-2-picoline-N-oxide

To the solution of 5-fluoro-2-picoline obtained in Step 4, at 0°C, was added, with vigorous stirring, a cold solution of 40% peracetic acid (prepared by carefully adding 50 mL of 30% hydrogen peroxide solution to 150 mL of glacial acetic acid). The reaction mixture was heated at reflux temperature (50°C) for 4 days and then poured into 600mL of ice water. The aqueous mixture was adjusted to pH 9 by the addition of potassium carbonate and then was stirred at ambient temperature for 4 hours. The aqueous solution was continuously extracted with methylene chloride for 24 hours and the methylene chloride extract was dried over anhydrous sodium sulfate, filtered and concentrated in vacuo to afford 30.8 g (22% yield) of the title compound; MS DCI-NH3 MZ: 128 (M+H)⁺ base; ¹H NMR (CDCl3) d 2.48 (s, 3H), 7.00 (ddd, 1H), 7.22 (dd, 1H), 8.22 (dd, 1H).

Step 6. 5-Fluoro-4-nitro-2-picoline-N-oxide

allowed to warm to ambient temperature and was stirred at ambient temperature for 1 hour. $(1.0~{\rm g}, 7.86~{\rm mmol})$ was cooled to $0^{\circ}{\rm C}$ and concentrated sulfuric acid $(4.2~{\rm mL})$ was slowly aqueous sodium hydroxide solution. The product of Step 5, 5-fluoro-2-picoline-N-oxide added, with stirring. Solid potassium nitrate (1.27 g, 12.5 mmol) was then added to this compound as a yellow solid, m.p. 107-108°C; MS DCI-NH3 M/Z: 190 (M+NH4)* 10%, Not all of the potassium nitrate had dissolved and the reaction mixture was heated at 50°C for 0.5 hours and then at 100°C for 18 hours. The homogeneous reaction solution was 73 (M+H)⁺ 30%, 157 (M-O)⁺ 50%; ¹H NMR (CDCl₃) d 2.48 (s, 3H), 8.05 (d, 1H, mixture at 0°C, in small portions over a 45 minute period. The reaction mixture was methylene chloride. The combined organic extract was dried over anhydrous sodium The reaction was carried out in a flask vented to a gas scrubber containing poured over ice and the resultant aqueous solution was adjusted to pH 9 with solid potassium carbonate. The aqueous solution was then extracted with 3 X 80 mL of sulfate, filtered and concentrated in vacuo to give 1.084 g (80% yield) of the title J=9.0 Hz), 8.31 (d, 1H, J=6.0 Hz). 15 ន 23

Step 7. 4-Chloro-5-fluoro-2-picoline-N-oxide

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The product of Step 6, 5-fluoro-4-nitro-2-picoline-N-oxide (3.56 g, 20.6 mmol) was dissolved in 30 mL of concentrated (37.5%) aqueous hydrochloric acid. The resultant solution was heated, with stirring, at 110°C for 48 hours and then concentrated in vacuo.

Water (30 mL) was added to the residue and the resultant aqueous solution was adjusted to pH 9-10 with sodium carbonate. The aqueous solution was then extracted with 3 X 50 mL of methylene chloride and the combined organic extract was dried over anhydrous sodium sulfate, filtered and concentrated in vacuo. The product was crystallized from hexane to afford 1.8 g (55% yield) of the title compound, m.p. 92-93°C; MS DCI-NH3 MZ: 179 (M+NH4)⁺ 30%, 162 (M+H)⁺ base, 146 (M-O)⁺ 60%; ¹H NMR (CDCI₃) d 2.46 (s, 3H), 7.30 (d, 1H, J=9.0 Hz), 8.26 (d, 1H, J=4.5 Hz): IR (chloroform solution) 1605 (N-O), 1180 (C-F) cm⁻¹. Analysis calculated for C6H5CIFNO: C, 44.61; H, 3.12; N, 8.62. Found: C, 44.89; H, 3.25; N, 9.40.

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Step 8. 4-Chloro-5-fluoro-2-picoline

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4-Chloro-5-fluoro-2-picoline-N-oxide (12.43 g, 76.93 mmol), from Step 7, was dissolved in 52 mL of glacial acetic acid in a 3-necked flask equiped with a mechanical stirrer, a condenser and a thermometer. Iron powder (6.45 g, 115.5 mmol) was added to the solution at ambient temperature and the reaction mixture was carefully heated to 35-40°C. After 10 min at 30°C, an exothermic reaction took place which caused the reaction temperature to rise to 120°C and the reaction mixture became a very dark brown-colored solution. The flask was transferred to a cold water bath and the temperature of the solution brought down to ambient. The reaction mixture was then poured over ice. The resultant aqueous mixture was adjusted to pH 9 with potassium carbonate and steam distilled. The aqueous distillate collected at 92-96°C was extracted with three portions of methylene chloride. The combined organic extract was dried over anhydrous sodium sulfate, filtered and distilled to afford 15.91 g (71% yield) of the title compound, b.p. 138-140°C; MS GC-MS MZ:146 (M+H)+; ¹H NMR (CDCl3) d 2.53 (s, 3H), 7.23 (d, 1H, 1=6.0 Hz), 8.37 (s, 1H).

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Example 67 3.4-Dichloro-5-fluoro-2-picoline

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To 0.87 g (6 mmol) of 4-chioro-5-fluoro-2-picoline, the product of Example 66, in 20 mL of chloroform cooled to 45°C, is added 0.75 mL of t-butylhypochlorite. The reaction mixture is stirred at 45°C for 2 hours and at 0°C for 2 hours. The reaction mixture is then poured into water and the resultant aqueous mixture is extracted with methylene chloride. The organic solution is dried over anhydrous magnesium sulfate, filtered, concentrated under reduced pressure and distilled to afford the title compound.

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<u>Example 68</u> 3-Bromo-4-chloro-5-fluoro-2-picoline

4-Chloro-5-fluoro-2-picoline, the product of Example 66, is treated with bromine in fuming sulfuric acid containing 65% sulfur trioxide for 7 hours at 80°C as described by L. van der Does and H.J. Hertog in Rec Trav Chim 81: 864 (1965) to afford the title

Example 69 4-Chloro-3.5-difluoro-2-picoline

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4-Chloro-5-fluoro-2-picoline is treated with 1.1 equivalents of acetyl hypofluorite as described by O. Lerman, et al. I Org Chem, 49: 806-813 (1984) to afford the title compound.

Example 70 4-Chloro-5-fluoro-2-propyl-pyridine

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THF. The reaction solution turned dark orange-brown in color. The reaction solution was solution was added, dropwise from an addition funnel, over a 15 min period, a solution of The aqueous mixture was extracted with 2 X 50 mL of methylene chloride. The combined the resultant solution was cooled to 0°C in an ice bath. n-Butyllithium (3.07 mL of a 2.05 4-chloro-5-fluoro-2-picoline (435 µL, 3.0 mmol), the product of Example 64, in 9 mL of stirred at a temperature in the range -50°C to -45°C for 5 hours and then was cooled over a Dissopropylamine (924 µL, 6.59 mmol) was dissolved in 9 mL of dry THF and resultant solution was stirred for 30 minutes at 0°C. The lithium dissopropylamide (LDA) the reaction solution was stirred at -78°C for 20 min. The reaction was then quenched by solution was then cooled to -50°C in an isopropyl alcohol/dry ice bath. To the cold LDA 15 min period to -78°C. Ethyl iodide (792 µL, 9.9 mmol) was added in one portion and pouring the reaction solution into 60 mL of 10% aqueous ammonium chloride solution. M solution in THF, 6.29 mmol) was added via syringe to the amine solution and the ន 23 8

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organic extract was dried over anhydrous sodium sulfate, filtered and concentrated in vacuo

and the residue was distilled to afford the title compound, b.p. 80-82°C (12 mm Hg); MS

DCI-NH3 M/Z: 174 (M+H)+ 40%; ¹H NMR (CDCl3) d 0.96 (t, 3H, J=7.5 Hz), 1.73

spt, 2H, J=7.5 Hz), 2.73 (t, 2H, J=7.5 Hz), 7.21 (d, 1H, J=6.0 Hz), 8.38 (s, 1H).

ample 71

3.4-Dichloro-5-fluoro-2-propyl-pyridine

By following the procedures described in Example 67 and replacing 4-chloro-5-fluoro-2-picoline (the product of Example 66) with 4-chloro-5-fluoro-2-propyl-pyridine (the product of Example 70), the title compound can be prepared.

Example 72

3-Bromo-4-chloro-5-fluoro-2-propyl-pyridine

By following the procedures described in Example 68 and replacing 4-chloro-5-fluoro-2-picoline (the product of Example 66) with 4-chloro-5-fluoro-2-propyl-pyridine (the product of Example 70), the title compound can be prepared.

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Example 73

4-Chloro-3.5-difluoro-2-propyl-pyridine

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By following the procedures described in Example 69 and replacing 4-chloro-5-fluoro-2-picoline (the product of Example 66) with 4-chloro-5-fluoro-2-propyl-pyridine (the product of Example 70), the title compound can be prepared.

Example 74

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1-Ethyl-7-fluoro-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

By following the procedures described in Step 2 of Example 62 and in Example 65 and replacing 4-chloropicoline with 4-chloro-5-fluoro-picoline (the product of Example 66), the title compound can be prepared.

Example 75

1-Ethyl-7-fluoro-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

33

By following the procedures described in Step 2 of Example 62 and in Example 65 and replacing 4-chloropicoline with 4-chloro-5-fluoro-picoline (the product of Example 35 66), and replacing N-methylpiperazine with 2-methylpiperazine, the title compound can be prepared.

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Example 76

8-(3-Amino-1-pyrrolidinyl)-1-ethyl-7-fluoro-4Hquinolizin-4-one-3-carboxylic acid hydrochloride Following the procedures described in Example 62, replacing 4-chloropicoline with 4-chloro-5-fluoro-picoline (the product of Example 66), the title compound is prepared.

Example 77

9-Chloro-1-ethyl-7-fluoro-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

9

Following the procedures described in Step 2 of Example 65, replacing 4-chloropicoline with 3,4-dichloro-5-fluoro-picoline (the product of Example

67), the title compound is prepared.

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Example 78

9-Chloro-1-ethyl-7-fluoro-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Following the procedures described in Step 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 3,4-dichloro-5-fluoropicoline (the product of Example 67), and replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

Example 79

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8-(3-Amino-1-pyrrolidinyl)-9-chloro-1-ethyl-7fluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride Following the procedures described in Example 62, replacing 4-chloropicoline 30 with 3,4-dichloro-5-fluoropicoline (the product of Example 67), the title compound is prepared.

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Example 80

9-Bromo-1-ethyl-7-fluoro-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Step 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoropicoline (the product of Example 68, the title compound is prepared.

Example 81

9-Bromo-1-ethyl-7-fluoro-8-(3-methyl-1-piperazinyl)4H-quinolizin-4-one-3-carboxylic acid hydrochloride

2

Following the procedures described in Step 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoro-picoline (the product of Example 68), and replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

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Example 82

8-(3-Amino-1-pyrrolidinyl)-9-bromo-1-ethyl-7-fluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Following the procedures described in Example 62, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoro-picoline (the product of Example 68), the title compound is prepared.

Example 83

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7,9-Difluoro-1-ethyl-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochlonde

Following the procedures described in Step 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69), the title compound is prepared.

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7,9-Difluoro-1-ethyl-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochlonde

Example 84

Following the procedures described in Step 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69), and replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

Example 85

8-(3-Amino-1-pyrrolidinyl)-7,9-difluoro-1-ethyl-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

2

Following the procedures described in Example 62, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69), the title compound is prepared.

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Example 86

1-Cyclopropyl-7-fluoro-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Following the procedures described in Steps 1 and 2 of Example 62 and in Example 65, replacing 4-chloropicoline with 4-chloro-5-fluoropicoline (the product of Example 66), and replacing ethyl iodide with cyclopropyl iodide, the title compound is prepared.

Example 87

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1-Cyclopropyl-7-fluoro-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 4-chloro-5-fluoropicoline (the product of Example 66) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

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Example 88

8-(3-Amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride Following the procedures described in Example 62, replacing 4-chloropicoline with 4-chloro-5-fluoropicoline (the product of Example 66), and replacing ethyl iodide with cyclopropyl iodide, the title compound is prepared.

Example 89

9-Chloro-1-cyclopropyl-7-fluoro-8-(4-methylpiperazin-L-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

9

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 3,4-dichloro-5-fluoropicoline (the product of Example 67) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, the title compound is prepared.

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Example 90

9-Chloro-1-cyclopropyl-7-fluoro-8-(3-methyl-1piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

8

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 3,4-dichloro-5-fluoropicoline (the product of Example 67) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

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Example 91

8-(3-Amino-1-pyrrolidinyl)-9-chloro-1-cyclopropyl-7-fluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Following the procedures described in Example 62, replacing 4-chloropicoline with 3,4-dichloro-5-fluoropicoline (the product of Example 67) and replacing ethyl iodide with cyclopropyl iodide, the title compound is prepared.

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Example 92

9-Bromo-1-cyclopropyl-7-fluoro-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoropicoline (the product of Example 68) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, the title compound is prepared.

Example 93

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9-Bromo-1-cyclopropyl-7-fluoro-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoropicoline (the product of Example 68) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

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Example 94

8-(3-Amino-1-pyrrolidinyl)-9-bromo-1-cyclopropyl-7-fluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Following the procedures described in Example 62, replacing 4-chloropicoline with 3-bromo-4-chloro-5-fluoropicoline (the product of Example 68) and replacing ethyl iodide with cyclopropyl iodide, the title compound is prepared.

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Example 95

1-Cyclopropyl-7,9-difluoro-8-(4-methylpiperazin-1-yl)
-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

2

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, the title compound is prepared.

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Example 96

-Cyclopropyl-7,9-difluoro-8-(3-methyl-1-piperazinyl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Steps 1 and 2 of Example 62, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69) and replacing ethyl iodide with cyclopropyl iodide, and the procedures described in Example 65, replacing N-methylpiperazine with 2-methylpiperazine, the title compound is prepared.

Example 97

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8-(3-Amino-1-pyrrolidinyl)-1-cyclopropyl-7,9-difluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Following the procedures described in Example 62, replacing 4-chloropicoline with 4-chloro-3,5-difluoropicoline (the product of Example 69) and replacing ethyl iodide with cyclopropyl iodide, the title compound is prepared.

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Example 98

7-Fluoro-1-methylamino-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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Step 1. 4-Chloro-5-fluoro-alpha-bromo-2-picoline

4-Chloro-5-fluoro-2-picoline (2.9 g, 20 mmol), the product of Example 66, was dissolved in 50 mL of 1,2-dichloroethane in a dry flask. The resultant solution was heated, with stirring, to 75°C and 4.09 (23 mmol) of N-bromosuccinimide was added, followed by 100 mG (0.7 mmol) of 2,2-azobisisobutyronitrile (AIBN), a free radical initiator. After the reaction mixture was stirred at 75°C for 24 hours, it was diluted with 450 mL of methylene chloride and washed with 3 X 400 mL of water. The organic layer was separated and dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was dried in vacuo to give 3.5 g (69% yield) of the title compound as an amber oil; 1H NMR (CDCl₃) d 4.50 (s, 2H), 7.54 (d, 1H), 8.44 (s, 1H).

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Step 2. 4-Chloro-5-fluoro-2-(N-methylaminomethyl) pyridine

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4-Chloro-5-fluoro-alpha-bromo-2-picoline (1.37 g, 6.1 mmol), from Step 1 was dissolved in 15 mL of methanol in a pressure tube. Methylamine (3 mL of 40% aqueous solution) was added to the tube and the tube was sealed. The reaction mixture was stirred

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at ambient temperature for 26 hours and then the solvent was removed under reduced pressure. To the residue was added 50 mL of 10% aqueous sodium carbonate solution and the resultant aqueous mixture was extracted with 3 X 50 mL of methylene chloride. The organic combined extract was dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressur. The residue was dried in vacuo to give 754 mg g (70% yield) of the title compound; MS DCI-NH3 MZ: 175 (M+H)⁺ base; ¹H NMR (CDCl₃) d 2.50 (s, 3H), 3.90 (s, 2H), 7.47 (d, 1H), 8.42 (s, 1H).

Step 3. N-(4-chloro-5-fluoro-2-pyridyl)methyl-Nnethyl-N-(2.2-dimethylethyl)-formamidine

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4-Chloro-5-fluoro-2-(N-methylaminomethyl)-pyridine (650 mg, 3.72 mmol), from Step 2 was dissolved in 15 mL of toluene. To the resultant solution was added 2.3 mL (15 mmol) of N.N-dimethyl-N-(2,2-dimethylethyl)-formamide, followed by 40 mg (0.3 mmol) of ammonium sulfate. The reaction mixture was heated at reflux temperature, with stirring, for 28 hours and then allowed to cool to ambient temperature. The solvent was removed under reduced pressure and the residue dried in v acuo to give 560 mg (59% yield) of the title compound; MS DCI-NH3 M/Z: 175 (M+H)+73%, 203 ((M+H)-CI-F)+ base; ¹H NMR (CDCl₃) d 1.17 (s, 3H), 1.19 (s, 9H), 2.83 (d, 2H), 4.47 (s, 1H), 7.43 (d, 1H, J=3 Hz), 8.40 (dd, 1H), J=3 Hz, 1.5 Hz).

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Step 4. Diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-3-[N-methyl-N-(2".2"-dimethylethyl)methylaminol-propane-L.1-dicarboxylate

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Lithium diisopropylamide (LDA: 16 mL of a 1.5 M solution in hexane) is added to 8 mL of dry THF, under a nitrogen atmosphere, and the resultant solution is cooled to -70°C in a isopropyl alcohol/dry ice bath. To the cooled solution of LDA, is added dropwise, over a 30 minute period, a solution of 3.41 g (19.6 mmol) of N-(4-chloro-5-fluoro-2-pyridyl)methyl-N-methyl-N-(2,2-dimethylethyl)-formamidine, from Step 3, in 25 mL of dry THF. After stirring the solution for 0.5 hours at -70°C, a solution of 4.04 mL (19.6 mmol) of ethoxymethylenemalonate in 18 mL of dry THF is added dropwise over a 30 minute period. The reaction solution turns from dark red to orange. After stirring for 0.5 hours at -70°C, the reaction solution is allowed to warm to -20°C and is stirred at -20°C for 1 hour. The reaction is quenched at -20°C by the addition of 1.3 mL of glacial acetic acid and the cooling bath is removed. After 20 minutes the reaction solution is poured into 5% aqueous sodium bicarbonate solution. The aqueous mixture is extracted with methylene chloride and the organic extract is dried over anhydrous sodium sulfate, filtered

and concentrated under reduced pressure. The residue is purified by chromatography on a silica gel column to afford the title compound.

Step 5. Diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-3methylamino-propane-1.1-dicarboxylate

A solution of 2 mmol (0.8 g) of diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-3-[N-methyl-N-(2",2"-dimethylethyl)methylaminol-propane-1,1-dicarboxylate, from Step 4, 16 mmol of hydrazine and 6 mml of glacial acetic acid in 20 mL of 95% ethyl alcohol is heated at 50°C under nitrogen for approximately 15 hours. Upon cooling, the solvent is removed in vacuo and the residue extracted with diethyl ether. The ether solution is washed with saturated aqueous sodium bicarbonate solution, dried over anhydrous sodium sulfate, and concentrated in vacuo to afford the title compound.

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Step 6. Ethyl 8-chloro-7-fluoro-1-methylamino-4H-quinolizin-4-one-3-carboxylate

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80 mL of Dowtherm A® in a 3-neck flask equipped with a thermometer, an addition funnel and an air-cooled condenser is heated to 235°C, under nitrogen, using a heating mantel. A solution of 3.9 g (12.4 mmol) of diethyl 2-ethoxy-3-(5-fluoropyridin-2-yl)-3-methylamino-propane-1,1-dicarboxylate, from Step 5, in 45 mL of Dowtherm A® is added, dropwise over a 1.5 hours period, through the addition funnel to the heated stirring Dowtherm A®. After the addition is complete, the resultant solution is heated at -200°C for 1 hour and then is cooled to ambient temperature. The solution is then poured into 500 mL of hexane and a precipitate forms. The precipitate is collected by filtration, washed with 5 X 100 mL of hexane and dried to afford the title compound.

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Step 7. Ethyl 7-fluoro-1-methylamino-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate

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Ethyl 8-chloro-7-fluoro-1-methylamino-4H-quinolizin-4-one-3-carboxylate (899 mg, 3.0 mmol), the product of Step 6, is suspended in 12 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution is added 6.0 mL (6.0 mmol) of N-methylpiperazine and the reaction mixture is heated at 70°C for 8 hours. The reaction mixture is then concentrated in vacuo in order to remove all of the pyridine. The dry residue is dissolved in 125 mL of methylene chloride and the methylene chloride solution is washed with 125 mL of brine. The aqueous layer is extracted with 125 mL of methylene chloride solutions are dried over anhydrous sodium sulfate, filtered and concentrated and dried in vacuo to afford the title compound.

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Step 8. 8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

A mixture of 1 g (2.75 mmol) of ethyl 7-fluoro-1-methylarnino-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxylate, from Step 7, in 12 mL of THF and 16.5 mL of a 0.5 N aqueous solution of sodium hydroxide is heated, with stirring, at 75°C for 8 hours. The THF is removed from the reaction mixture by distillation during the reaction. The concentrated reaction mixture is cooled to ambient temperature and adjusted to pH 2.0 with 10.5 mL of 1 N aqueous hydrochloric acid solution. The aqueous solution is concentrated in vacuo to remove ~80% of the water and the concentrate is diluted with 50 mL of 95% ethyl alcohol. The solid is collected by filtration, washed with 2 X 5 mL of ethyl alcohol and dried in vacuo to afford the desired product.

Examples 99-116

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By following the procedures described in Example 98 and replacing N-methylpiperazine in Step 7 with the appropriate arnine as shown, Examples 99-116 are prepared as disclosed in Table 3 wherein the compounds have the general formula

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Table 3

\mathbb{B}^2	______\\\	. CH2NHCH3.	<u>,</u> 2		1 2 5	. g.	\$\frac{1}{2}\$. 2 2 2	. NHET
Example No.	108	109	110	11	112	113	114	115	116
2	·	₹ .		\\2_\2 _\2_\2	₹ .	-O CH-S	· F		_\^\
Example No.	თ თ	100	101	102	103	104	105	106	107

* The amines are protected and deprotected as described in Example 58

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Example 117

7,9-Difluoro-1-methylamino-8-(4-methylpiperazin-1-yl)-4H-quinolizin-4-one-3-carboxvlic acid hydrochloride By following the procedures described in Example 98 and replacing 4-chloro-5-fluoro-2-picoline (the product of Example 66) with 4-chloro-3,5-difluoro-2-picoline (the product of Example 69), the title compound is prepared.

Examples 118-135

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By following the procedures described in Example 98, replacing 4-chloro-5-fluoro-2-picoline (the product of Example 66) with 4-chloro-3,5-difluoro-2-picoline (the product of Example 69) and replacing N-methylpiperazine with the appropriate arnine as shown, Examples 118-135 are prepared as disclosed in Table 4 wherein the compounds have the general formula

2 41	\(\sigma_z \)	CH2NHCH3		. z-NH2	· From	CH3 NH2 .	· S S S S S S S S S S S S S S S S S S S	Ž	N NHELL
Example No.	127	128	128	130	131	132	133	134	135
В ₅	\[\frac{1}{2} \]	₹ .		, , , , , , , , , , , ,	ξ ·	HO N	· N N N N N N N N N N N N N N N N N N N		\\^\
Example No.	118	119	120	121	122	123	124	125	126

* The amines are protected and deprotected as described in Example 58

Example 136

1-Ethyl-8-(4-methylpiperazin-1-yl)-6,7,9-trifluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

3.4.5.6-Tertrafluoro-2-picoline Step 1.

Co.) is oxidized to the corresponding N-oxide following the procedures described in Step 6 by F. Binns and H. Suschitsky in Chemical Communications, 750-751 (1970) and I Chem (3,4,5,6-tetrafluoro-2-picoline). The N-oxide is then reduced to afford the title compound magnesium sulfate, filtered and concentated under reduced pressure and the crude product temperature with one equivalent of methylmagnesium iodide in diethyl ether as described is chromatographed on silica gel to afford 2-methyl-3,4,5,6-tetrafluoropyridine N-oxide 2,3,4,5,6-Pentafluoropyridine (commercially available from Aldich Chemical Soc (C), 1223-1231 (1771). The reaction mixture is treated with aqueous ammonium chloride and extracted with diethyl ether. The ether solution is dried over anhydrous of Example 66. The 2,3,4,5,6-pentafluoropyridine N-oxide is treated at ambient 2 15

2-Propyl-3.4.5.6-tetrafluoropyridine Step 2.

by the procedures described in Step 8 of Example 66.

tetrafluoro-2-picoline, the product of Step 1, in 80 mL of dry THF. The reaction mixture is A 1.5 M solution of LDA in hexane (100 mL, 150 mmol) is cooled to -60°C in an mixture is stirred at -60°C for 0.5 hours, the cooling bath is allowed to slowly (1.5 hours) warm to -30°C. The reaction mixture is poured into cold brine and the aqueous mixture is stirred for 0.5 hours at -60°C and then a solution of 10.95 mL (137 mmol) of ethyl iodide extracted with methylene chloride. The organic extract is dried over anhydrous sodium isopropyl alcohol/dry ice bath. To the stirred LDA solution, under nitrogen, is added, in 30 mL of dry THF is added, dropwise over a 20 minute period. After the reaction sulfate, filtered and concentrated in vacuo. The residue is distilled to afford the title dropwise over a 0.5 hours period, a solution of 22.617 g (137 mmol) of 3,4,5,6compound. ន 52

Diethyl 2-ethoxy-3-[3,4,5,6-tetrafluoro-2-pyridyl]-pentane-1.1-dicarboxylate Step 3.

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A solution of 12.6 mL (89.9 mmol) of diisopropylamine in 20 mL of anhydrous tetrahydrofuran (THF) is prepared under a nitrogen atmosphere and cooled in an ice/water bath. To this solution is added, dropwise over a 30 minute period, 36 mL of a 2.5 $\underline{\mathrm{M}}$

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solution of n-butyllithium (90 mmol) in hexane. The solution is stirred for 30 minutes at 0°C and then cooled to -60°C. To the amine solution at -60°C, is added, dropwise over a 30 minute period, a solution of 15.82 g (81.9 mmol) of 2-propyl-3,4,5,6-terrafluoropyridine, from Step 2, in 100 mL of anhydrous THF. The resultant solution is stirred at -60°C for 0.5 hours and then 16.55 mL (81.9 mmol) of ethyl 2-carboethoxy-3-ethoxy-2-propenecarboxylate is added, dropwise over a 30 minute period. Stirring is continued at -60°C for 0.5 hours and at -20°C for 1.5 hours. The reaction mixture is poured into cold brine and the aqueous mixture is extracted with methylene chloride. The combined organic extract is dried over anhydrous sodium sulfate, filtered and concentrated in vacuo to afford 35.48 g of the title compound. The product is carried on to the next step without purification.

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Step 4. Ethyl 1-ethyl-6.7.8.9-tetrafluoro-4-H-quinolizin-4-one-3-carboxylate

A solution of 40.61 g (99.2 mmol) of diethyl 2-ethoxy-3-[4-chloro-2-pyridyl]-pentane-1,1-dicarboxylate, from Step 3, in 1 L of xylene is heated at 150°C, with stirring, for 24 hours and then concentrated in vacuo. The residue is washed with a mixture of hexane and cyclohexane to afford the title compound.

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Step 5: Ethyl 1-ethyl-8-(4-methylpiperazin-1-yl)-6,7,9-tifluoro-4H-quinolizin-4-one-3-carboxylate

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Ethyl 8-chloro-1-ethyl-6,7,8,9-tertafluoro-4H-quinolizin-4-one-3-carboxylate (317 mg, 1.0 mmol), from Step 4, is dissolved in 5 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution is added 2 mL (2.0 mmol) of N-methylpiperazine and the stirred reaction mixture is heated at 85°C for 2.5 hours. The reaction mixture is allowed to cool to ambient temperature and then concentrated in vacuo in order to remove all of the pyridine. The residue is dissolved in 50 mL of methylene chloride and the methylene chloride solution is washed with 50 mL of 5% aqueous sodium bicarbonate solution. The aqueous layer is extracted with 3 X 50 mL of methylene chloride and the combined methylene chloride solutions are dried over anhydrous sodium sulfate, filtered and concentrated and dried in vacuo to afford the title compound.

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Step 6. 1-Ethyl-8-(4-methylpiperazin-1-yl)-6.7,9-trifluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

To a solution of 199 mg (0.5 mmol) of ethyl 1-ethyl-8-(4-methylpiperazin-1-yl)-6.7,9-trifluoro-4H-quinolizin-4-one-3-carboxylate, from Step 5, in 4 mL of THF is added 4.0 mL of a 1.0 N aqueous sodium hydroxide solution and the reaction mixture is heated, with stirring, at 75°C for 4.5 hours. The reaction mixture is cooled to ambient temperature and adjusted to pH 2 with 5 mL of 1 N aqueous hydrochloric acid solution. The aqueous solution is concentrated in vacuo to ~5 mL and the solid is collected by filtration and dried in vacuo to afford the title compound.

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Example 137

8-(3-Amino-1-1-pyrrolidinyl)-1-ethyl-6,7,9-trifluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

Step 1. Ethyl 8-(3-(N-t-butoxycarbonyl)amino-1-pyrrolidinyl)-1-ethyl-6.7.9-trifluoro-4H-quinolizin-4-one-3-carboxylate

13

Ethyl 6,7,8,9-tetrafluoro-1-ethyl-4H-quinolizin-4-one-3-carboxylate (1.26 g, 3.97 rumol), from Step 3 of Example 136, is dissolved in 20 mL of dry pyridine under a nitrogen atmosphere. To the resultant solution is added a solution of 1.85 g (9.92 mmol) of 3-(N-t-butoxycarbonylamino)pyrrolidine in 5 mL of dry pyridine and the reaction mixture is heated at 70°C for 4.5 hours. The reaction mixture is then concentrated in vacuo in order to remove all of the pyridine. The dry residue (3.124 g) is purified by chromatography on silica gel to afford the title compound.

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Step 2. 8-(3-Amino-1-pyrrolidinyl)-1-ethyl-6,7,9-trifluoro-4H-quinolizin-4-one-3-carboxylic acid hydrochloride

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A solution of 1.11 g (2.2 mmol) of ethyl 8-(3-(N-t-butoxycarbonyl)amino-1-pyrrolidinyl)-1-ethyl-6,7,9-trifluoro-4H-quinolizin-4-one-3-carboxylate, from Step 1, in 20 mL of trifluoroacetic acid (TFA) is stirred for 2 hours at ambient temperature. The TFA is evaporated in vacuo and the residue is dissolved in 200 mL of methanol. To the resultant solution is added 4.5 g of strongly basic ion exchange resin and the mixture is stirred at ambient temperature for 1 hour. The mixture is filtered and the filtrate is concentrated under reduced pressure to afford crude ethyl 8-(3-amino-1-pyrrolidinyl)-1-ethyl-6,7,9-trifluoro-4H-quinolizin-4-one-3-carboxylate as a residue. The residue is dissolved in 5 mL of a 1 M aqueous solution of sodium hydroxide is added. The reaction

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in order to evaporate the THF. The concentrated reaction solution is diluted with 20 mL of acid. The aqueous solution is concentrated in vacuo. The residue is crystallized from ethyl alcohol:isopropyl alcohol:water (4:4:1 v/v/v) and recrystallized from ethyl alcohol/water to mixture is heated at 60°C for 1 hour and then the reaction temperature is increased to 85°C water and the pH of the resultant solution is adjusted to 0 with concentrated hydrochloric afford the title compound.

Example 138

1-Ethyl-8-(3-(N-norvalyl)amino-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid

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ethyl-8-(3-(N-norvalyl)amino-pyrrolidinyl)-4H-quinolizin-4-one-3-carboxylic acid with the nVal) using conventional N-hydroxysuccinimide coupling procedures. The 1-benzyl group is removed by hydrogenolysis in methanol using palladium on carbon catalyst. The 3-(Nremoved by standard hydrolysis using trifluoroacetic acid and dilute aqueous hydrochloric quinolizin-4-one-3-carboxylate, as described in Step 1 of Example 137, replacing 3-(N-t-Boc-norvaly])arninopyrrolidine is then reacted with ethyl 6,7,8,9-tetrafluoro-1-ethyl-4H-5328161, published March 16, 1978) is coupled to N-t-butoxycarbonyl norvaline (Bocbutoxycarbonylamino)pyrrolidine with 3-(N-Boc-norvalyl)aminopyrrolidine, to give 1-3-Amino-1-benzylpyrrolidine (I. Sumio and T. Matsuo, Japanese Kokai JP nitrogen of the amino acid protected with a Boc group. The Boc protecting group is

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condensation methods listed above, other amino acid derivatives of the compounds of this invention having an amino group can be prepared. Examples of amino acids which can be Using the procedure outlined in Example 138, or any of the other conventional coupled, either alone or in combination with one and other, include naturally occurring amino acids such as glycine, alanine, leucine, isoleucine, methionine, phenylalanine, valine, and the like, as well as synthetic amino acids such as cyclohexylalanine, cyclohexylglycine, aminopentanoic acid, and the like.

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Examples 139-155

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appropriate amine as shown, Examples 139-155 are prepared as disclosed in Table 5 in By following the procedures described in Example 136 or Example 137 and replacing N-methylpiperazine or 3-(N-t-butoxycarbonylamino)pyπolidine with the which the compounds have the general formula

Table 5

\mathbb{B}^2		CH ₂ NHCH ₃	ڔٙ	. "	CH ₃	. The state of the	· Property of the control of the con	NHET .	
Example No.	148	149	150	151	152	153	154	155	
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Example No.	139	140	141	142	143	44	145	146	147

* The amines are protected and deprotected as described in Example 58

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Example 156

11,12-Dihydro-7-fluoro-12-methyl-8-(4-methyl-1-piperazinyl)-4H-pyranoli,ilquin-olizin-4-one-3-carboxylic acid

4-Chloro-3,5-difluoro-2-(1-(2-tetrahydropyranyl)oxy-2-propyl)pyridine Step 1.

chloride and is treated with 20.5 mL (225 mmol) of 3,4-dihydro-2H-pyran and 50 mg of ptoluenesulfonic acid. The reaction mixture is stirtred at room temperature for several hours mixture is extracted with methylene chloride. The methylene chloride solution is dried over hours and then filtered to remove sodium chloride. The solvent is evaporated to afford the of acetone. To the resultant solution are added 40 g of anhydrous ferric chloride and 30 g corresponding 2-iodo-1-propanol. The iodo alcohol is dissolved in 200 mL of methylene A solution of 12.8 g (150 mmol) of 2-chloro-1-propanol is dissolved in 200 mL (200 mmol) of sodium iodide. The reaction mixture is stirred at room temperature for 24 and then poured into 200 mL of 5% aqueous sodium bicarbonate solution. The aqueous anhydrous sodium sulfate, filtered and concentrated under reduced pressure to afford the THP-protected 2-iodo-1-propanol. 2 2

Lithium diisopropylamine (LDA) at -78°C. After stirring at -78°C for 30 minutes, a solution of 27.0 g (100 mmol) of the THP-protected 1-iodo-2-propanol in 150 mL of THF is added A solution of 4-chloro-3,5-difluoro-2-methylpyridine (16.5 g, 100 mmol) in 150 400 mL of saturated aqueous ammonium chloride solution. The aqueous layer is separated is slowly warmed to -20°C. The reaction is quenched by pouring the reaction mixture into dropwise with stirring. The reaction mixture is stirred at -78°C for several hours and then mL of dry THF under a positive nitrogen atmosphere is treated with 73 mL of 1.5 Manhydrous sodium sulfate, filtered and concentrated under in vacuo to afford the title and extracted with methylene chloride. The combined organic layers are dried over compound.

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4-Chloro-3.5-difluoro-2-(1-hydroxy-2-propyl)pyridine Step 2.

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reaction mixture is adjusted to a pH in the range of 8 to 9 with 10% sodium carbonate and approximately 5 hours. The THF is removed under reduced pressure and the aqueous is then extracted with methylene chloride. The organic layer is dried over anhydrous The product of Step 1 is dissolved in 200 mL of 2:1 THF:water and to this solution is added 6 mL of acetic acid. The reaction mixture is heated at 45°C for sodium sulfate, filtered and concentrated in vacuo to afford the title compound. 30

8-Chloro-3.4-dihydro-7-fluoro-3-methyl-2H-pyranof3.2-blpyridine

Step 3.

an oven-dried system under positive nitrogen atmosphere. The reaction mixture is cooled warmed to room temperature and then heated at reflux temperature overnight with stirring. The product of Step 2 (15.5 g, 75 mmol) is dissolved in 100 mL of dry THF in The reaction mixture is cooled to room temperature and poured into brine. The aqueous in ice and 3.2 g (80 mmol) of 60% sodium hydride is added. The reaction mixture is magnesium sulfate, filtered and concentrated in vacuo to afford the title compound. mixture is extracted with ethyl acetate. The organic layer is dried over anhydrous

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Diethyl 2-(8-chloro-3,4-dihydro-7-fluoro-3-methyl-2H-pyranol3.2-blpyridin-4-yll-2-ethoxy-1.1-ethanedicarboxylate Step 4.

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Following the procedure described in Step 2 of Example 62, the product of Step 3 is treated with ethyl 2-carboethoxy-3-ethoxy-2-propenecarboxylate and LDA to afford the title compound

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Ethyl 8-chloro-11,12-dihydro-7-fluoro-12-methyl-4H-pyranofi,ilquin-olizin-4-one-3-carboxylate Step 5.

Following the procedures described in Step 3 of Example 62, the product of Step 4 is heated in refluxing Dowtherm A® to afford the desired cyclized product.

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Ethyl 11,12-dihydro-7-fluoro-12-methyl-8-[4-methyl-1-piperazinyl]-4H-pyranofi,ilquin-olizin-4-one-3-carboxylate Step 6.

Following the procedures described in Step 1 of Example 65, the product of Step 5 is reacted with N-methylpiperazine to afford the title compound.

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11,12-Dihydro-7-fluoro-12-methyl-8-(4-methyl-1-piperazinyl)-4H-pyranofi,ilquin-olizin-4-one-3-carboxylic acid Step 7.

Following the procedures described in Step 2 of Example 65, the tile compound

is prepared 3

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Example 157

2-(3-Aminopyπolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride salt

Step 1. 2-Cyclopropyl-2-ethoxycarbonylacetamidine hydrochloride

dry N2 atmosphere was introduced 10.0 g (0.274 mol) of gaseous hydrogen chloride with hours. The reaction was diluted with 100 mL of anhydrous ethanol, 70 mL of ammonia in ethanol (4.17 M) was added slowly at room temperature and the reaction was stirred for 3 Prep. Proced. Int., 5, 25 (1973)) in 17.7 mL (0.303 mol) of anhydrous ethanol under a solvent was removed to afford the title compound as a viscous off-white oil, which was cyclopropylacetate (preparation described by R.W.J. Carney and J. Wojtkunski, Org. ice cooling. The mixture was allowed to warm to room temperature and stand for 72 hours. The reaction mixture was filtered to remove the ammonium chloride, and the Into a stirred solution of 38.72 g (0.253 mol) of ethyl 2-cyano-2taken directly to the next step. 12 2

2-Cyclopropyl-2-(5-fluoro-4-hydroxypyrimidin-2-yl)acetic acid methyl ester and 2-cyclopropyl-2-(5-fluoro-4yydroxypyrimidin-2-vl)acetic acid ethyl ester Step 2.

residue acidified to pH 5 with acetic acid. This mixture was then extracted with methylene and the solvent was removed by evaporation under vacuum to give a dark brown oil. The acetate: hexane to afford 22.8 g of the methyl ester title compound as a pale yellow viscous A mixture of 0.253 mol of the compound from Step 1, 0.254 mol of the sodium Imbeaux-Oudotte, Bull. Soc. Chim. Fr., 5-6 pt 2, 1165 (1975)) and 37.0 ml (0.265 mol) salt of ethyl 2-fluoro-3-hydroxy-2-propenoate (prepared as described by E. Elkik and M. chloride. The extract was washed with water, dried over anhydrous magnesium sulfate, of triethylamine in 250 mL of anhydrous methanol was heated at reflux under a dry N2 atmosphere for 17 hours. The solvent was removed, 200 mL of water added and the product was purified by column chromatography on silica gel eluting with 1:1 ethyl oil and 6.45 g of the ethyl ester title compound as a pale yellow viscous oil. 53 3 ន

Methyl ester: MS M/Z: 227 (M+H). NMR (CDCl3): d 0.43 (1H, m), 0.52 (1H, calculated for C10H11FN2O3•1/4 H2O: C, 52.06; H, 5.02; N, 12.14. Found: C, 52.45; m), 0.65 (1H, m), 0.77 (1H, m), 1.42 (1H, m), 2.97 (1H, d, J=10 Hz), 3.80 (3H, s), 7.88 (1H, d, J=3 Hz), 11.8 (1H, b). IR: (neat) 1740, 1690, 1615 cm⁻¹. Analysis H, 4.94; N, 11.76.

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Ethyl ester: MS MZ: 258 (M+NH4). NMR (CDCl3): d 0.47 (1H, m), 0.54 (1H, m), 0.66 (1H, m), 0.74 (1H, m), 1.31 (3H, t, J=7 Hz), 1.34 (1H, m), 2.96 (1H, d, J=10 Hz), 4.27 (2H, m), 7.83 (1H, d, J=3 Hz), 11.0 (1H, b): IR: (neat) 1735, 1682, 1605 cm⁻¹. Analysis calculated for C₁1H₁3FN₂O₃-0.3 H₂O: C, 53.78 H, 5.58; N, 11.40. Found: C, 54.05; H, 5.59; N, 11.11.

Step 3. 2-Cyclopropyl-2-(5-fluoro-4-hydroxypyrimidin-2-yl)acetaldehyde

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To a solution of 4.960 g (21.9 mmol) of the methyl ester compound from Step 2 in 40 mL of toluene stirred at -70°C under a dry N2 atmosphere was added 46.0 mL of 1N diisobutylaluminum hydride in toluene (46 mmol). The reaction was stirred for 40 min and then quenched by the addition of 5 mL of acetic acid. The mixture was allowed to warm to room temperature, and the reaction was extracted with ethyl acetate. The extract was washed with water (3x), dried over anhydrous magnesium sulfate and concentrated under vacuum to afford 2.230 g of the title compound as a white solid. This compound was used directly in the next step.

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MS M/Z: 214 (M+NH4). NMR:(CDCl3) d 0.48 (m, 2H), 0.91 (m, 2H), 1.35 (m, 1H0, 7.40 (d, 1H, J=10 Hz), 7.75 (d, 1H, J=4 Hz), 9.61 (br s, 1H), 13.64 (d, 1H, J=10 Hz). IR (KBr) 1695, 1660, 1635 cm⁻¹.

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Step 4. 9-Cyclopropyl-3-fluoro-2-hydroxy-6H-6-oxopyridol I. 2-alpyrimidine-7-carboxylic acid benzyl ester

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A 2.230 g (11.37 mmol) sample of the compound from Step 3 was dissolved in 100 mL of anhydrous ethanol. To this was added 3.5 mL (14.00 mmol) of dibenzyl malonate, 2.5 mL of piperidine and 0.25 mL of acetic acid. This reaction mixture under a dry N2 atmosphere was heated under reflux conditions for 3 hours and stirred at room temperature overnight. The solvent was removed by evaporation, the residue was dissolved in methylene chloride which was washed with water and dried over anhydrous magnesium sulfate. The solvent was removed by evaporation under vacuum to give a yellow oil, which was purified by column chromatography on silica gel, eluting with 1:5:100 acetic acid:methanol:methylene chloride. Removal of the solvent afforded 1.800 g of the title compound as a pale yellow solid, mp 225.5-226.5°C. MS MZ 355 (M+H). NMR:(CDC13) d 0.64 (m, 2H), 1.08 (m, 2H), 1.62 (m, 1H), 5.37 (s, 2H), 7.35-7.48 (m, 5H), 8.28 (s, 1H), 9.00 (d, 1H, 1=6 Hz). IR (KBr) 1720, 1700, 1690 cm⁻¹. Analysis calculated for C19H15FN2O4•1/4 H2O: C, 63.60; H, 4.35; N, 7.81. Found: C,

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Step 5. 2-Chloro-9-cyclopropyl-3-fluoro-6H-6-oxopyridol I. 2-alpyrimidine-7-carboxylic acid benzyl ester A mixture of 0.200 g (0.564 mmol) of the compound from Step 4, 0.50 mL of DMF, 0.60 mL of phosphorous oxychloride and 10 mL of methylene chloride was stirred under a dry N2 atmosphere at room temperature for 4 hours. Ice was added to react with the excess phosphorous oxychloride. The mixture was extracted with methylene chloride, which was washed with water, then the solvent was dried over anhydrous magnesium sulfate and the solvent was removed by evaporation under vacuum to yield the title compound as an orange residue. This compound was taken directly to the next step.

Step 6. 2-(3-(N-t-butoxycarbonyl)aminopyrrolidin-1-yl)-9-cyclopropyl-3fluoro-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid benzyl ester

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The 0.564 mmol sample of the compound from the previous step was dissolved in 5 mL of dry methylene chloride and cooled to 0°C. To this solution was added 0.45 g of 3-(N-t-butoxycarbonyl)aminopyrrolidine, and the reaction mixture was stirred at room temperature overnight. The solvent was removed by evaporation under vacuum, and the product was purified by column chromatography on silica gel, eluting with 10% methanol in methylene chloride to afford 0.295 g of the title compound as a yellow solid, mp 159-160°C. MS MZ 523 (M+H). NMR:(CDCl3) d 0.60 (m, 2H), 0.87 (m, 2H), 1.46 (s, 9H), 1.90-2.40 (m, 2H), 3.70-4.45 (m, 5H), 4.94 (br s, 1H), 5.37 (s, 2H), 7.29 (m, 1H), 7.37 (m, 2H), 7.50 (m, 2H), 7.99 (br s, 1H), 9.10 (d 1H, J=10 Hz). IR (KBr) 1715, 1685, 1660 cm⁻¹. Analysis calculated for C28H31FN4O5•1/2 H2O: C, 63.44, H, 6.08; N, 10.57. Found: C, 63.39, H, 6.13; N, 10.83.

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Step 7. 2-(3-(N-t-butoxycarbonyl)aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1.2-alpyrimidine-7-carboxylic acid

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To a 0.135 g (0.259 mmol) sample of the benzyl ester from Step 6 in 20 mL of methanol and 2 mL of THF was added 2.0 mL of 98% formic acid and 0.05 g of 10% Pd/C. This mixture was stirred under a dry N2 atmosphere at room temperature for 37 min. The catalyst was removed by filtration, and the solvent was removed under vacuum. The crude product was purified by column chromatography on silica gel, eluting with 1:5:100 acetic acid:methanol:methylene chloride to afford the title compound as a yellow solid after removal of the solvent. This product was taken directly to the next step.

63.54; H, 4.08; N, 7.78.

2-(3-Aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride salt

Step 8.

The sample of the compound from the previous step was reacted with 10 mL of 4N HCl in dioxane under a dry N2 atmosphere at room temperature 3 hours. The solvent was removed, the yellow solid was dissolved in distilled water. The yellow solution was filtered and freeze-dried to afford 0.0681 g of the title compound as a yellow solid, mp 234°C, (dec.). MS M/Z 333 (M-Cl). NMR: (CDCl3) d 0.64 (m, 2H), 0.96 (m, 2H), 2.20-2.65 (m, 3H), 3.58-4.35 (m, 5H), 7.80 (d, 1H, J=10 Hz), 9.05 (br s, 1H), IR (KBr) 1665, 1620 cm⁻¹.

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2-(3-Aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid Example 158

9-Cyclopropyl-3-fluoro-2-hydroxy-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid t-butyl ester Step 1.

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CD3OD) d 0.61 (m, 2H), 1.06 (m, 2H), 1.58 (s, 9H), 1.72 (m, 1H), 8.07 (s, 1H), 8.93 hydroxypyrinnidin-2-yl)acetaldehyde, from Example 157 Step 3 above, was dissolved in 20 mL of ethanol, and 0.290 mL of ethyl r-butyl malonate, 0.5 mL of piperidine and 0.05 compound as a pale yellow solid, mp >265°C. MS M/Z 321 (M+H). NMR: (CDCl3 + acid:methanol:methylene chloride. Removal of the solvent afforded 0.287 g of the title mL of acetic acid were added. The reaction was heated under a dry N2 atmosphere at reflux for 25 hours, the solvents were removed by evaporation and the product was purified by column chromatography on silica gel, eluting with 1:10:100 acetic A 0.247 g (1.262 mmol) sample of 2-cyclopropyl-2-(5-fluoro-4-(d, 1H, J=6 Hz). IR (KBr)1720, 1525 cm-1.

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2-Chloro-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid t-butyl ester Step 2.

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under a dry N2 atmosphere at room temperature for 1 hour. After workup as described in DMF, 0.33 mL of phosphorous oxychloride and 10 mL of methylene chloride was stirred A mixture of 0.100 g (0.312 mmol) of the compound from Step 1, 0.29 mL of Example 157 Step 5, the title compound was obtained as a orange solution in methylene thloride. This compound was taken directly to the next step.

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2-(3-(N-f-butoxycarbonyl)aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid f-butyl ester Step 3.

To the 0.312 mmol sample in methylene chloride from the previous step at room temperature was added several small portions of 3-(N-t-butoxycarbonyl)aminopyrrolidine chromatography on silica gel, cluting with 10:100 methanol: methylene chloride to afford until the color of the reaction turned from orange to light yellow. The solution was 0.132g of the title compound as a yellow solid after removal of the solvent. This concentrated to leave a yellow residue. The product was purified by column compound was taken directly to the next step. **~**

2-(3-aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid Step 4.

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eluting with 2.5:20:100 water:acetic acid:methanol:methylene chloride to afford 0.0515 g of The boc-protected t-butyl ester from Step 4 was hydrolyzed by reacting the 0.132 removed, the yellow solid was dissolved in water and the solution adjusted to pH 7-8, and was redissolved in 5 mL of trifluoroacetic acid and the reaction stirred at room temperature extracted as above, then the product was purified by column chromatography on silica gel, g sample with 1 mL of 4N HCl in dioxane under a dry N2 atmosphere. The solvent was extracted with methylene chloride. The reaction was incomplete at this point, so the solid overnight. The solvent was removed by evaporation. The residue was redissolved and the title compound as a yellow solid. 12 2

Example 159

9-(2,4-Difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid

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2-(2.4-Difluorophenyl)-acetamidine hydrochloride Step 1.

(commercially available) in 20.8 mL (0.354 mol) of ethanol cooled to 0°C in an ice bath and stirred under a dry N2 atmosphere was added 14.61 g (0.400 mol) of gaseous HCl. After 20 min the reaction mixture solidified, this was then allowed to warm to room temperature ethanol, followed by 150 mL (0.42 mol) of 4.2 M ammonia in ethanol. This mixture was removed from the filtrate by evaporation to afford 65.7 g of the title compound as a white and held at this temperature for 72 hours. To the mixture was then added 140 mL of stirred for an additional 3 hours at room temperature and filtered. The solvent was Into a solution of 49.44 g (0.323 mol) of 2,4-difluorophenylacetonitrile

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solid, mp 163-164°C. NMR: (DMSO-d6) d 3.72 (s, 2H), 7.16 (m, 1H), 7.33 (m, 1H), 7.50 (m, 1H), 8.95 (broad, 4H). This compound was taken directly to the next step.

Step 2. 2-(2.4-Difluorobenzyl)-5-fluoro-4-hydroxypyrimidine

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A mixture of 68.0 g (0.33 mol) of the compound from Step 1, 0.34 mol of the sodium salt of ethyl 2-fluoro-3-hydroxy-2-propenoate (prepared as described by E. Elkik and M. Imbeaux-Oudotte, Bull. Soc. Chim. Fr., 5-6 pt 2, 1165 (1975)), 300 mL of anhydrous methanol and 50 mL of triethylamine was heated at reflux under a dry N2 atmosphere for 23 hours. The solvent was removed by evaporation under vacuum, 200 mL of water added and the mixture acidified to pH 3-4 with 10% HCI. This mixture was then extracted with methylene chloride. The solvent was vashed with water, dried over anhydrous magnesium sulfate, and the solvent was removed by evaporation under vacuum to give a dark oil which solidified upon standing. The solid was washed with ethyl acetate, ethyl acetate/hexane and hexane to afford 29.8 g of the title compound as a white solid, mp 155-156°C. A second crop of 10.2 g of product was obtained from the filtrates after chromatography on silica gel, eluting with 2.5% methanol in methylene chloride. MS MZ: 258 (M=NH4), 241 (M+H). NMR: (CDCl3) d 4.02 (s, 2H), 6.88 (m, 2H), 7.33 (m, 1H), 7.89 (d, 1H, J=3 Hz). IR (KBr): 1690, 1605 cm -1. Analysis calculated for C11H7F3N2O: C, 55.00; H, 2.94; N, 11.67. Found: C, 54.65; H, 2.98; N, 11.50.

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Step 3. 4-Chloro-2-(2,4-difluorobenzyl)-5-fluoropyrimidine

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A mixture of 1.000 g (4.16 mmol) of the compound from Step 2, 3.40 mL (43.7 mmol) of DMF and 3.90 mL (43.7 mmol) of phosphorous oxychloride in 15 mL of methylene chloride was stirred under a dry N2 atmosphere at ambient temperature for 2 hours, then quenched with water and ice. The mixture was then extracted with methylene chloride, which was washed with water, dried, filtered and concentrated to yield the title compound as a yellow oil. MS M/Z: 259 (M+H). NMR: (CDCl₃) d 4.27 (s, 2H), 6.83 (m, 2H), 7.27 (m, 1H), 8.48 (s, 1H). This compound was taken directly to the next step.

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Step 4. 2-(2.4-Difluorobenzyl)-5-fluoro 4-(4-methylpiperazin-1-yl)pyrimidine

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To the 4.16 mmol of the compound from Step 3 in 10 mL of methylene chloride was added 3 mL of N-methylpiperidine and the mixture was stirred under a dry N2 atmosphere at room temperature for 1 hour. The solvent was removed by evaporation, and the product was purified by column chromatography on silica gel eluting with 5% methanol

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in methylene chloride. The solvent was removed by evaporation to afford 1.229 g of the title compound as a pale yellow oil, MS M/Z: 323 (M+H). NMR: (CDCl3) d 2.32 (s, 3H), 2.46 (t, 4H, J+7 Hz), 3.75 (t, 4H, J=7 Hz), 4.05 (s, 2H), 6.80 (m, 2H), 7.25 (m, 1H), 7.99 (d, 1H, J=7 Hz). Analysis calculated for C16H17F3N4: C, 59.61; H, 5.32: N, 17.38. Found: C, 59.63; H, 5.31; N, 17.31.

Step 5. 3-(2,4-Difluorophenyl)-2-ethoxy-3-(5-fluoro-4-(4-methylpiperidin-1-ylpyrimidin-2-ylpropane-1,1-dicarboxylic acid diethyl ester

Following the procedure of Step 4 Example 1 the compound from Step 4 above (0.74 g, 2.3 mmol), 1.0 mL (2.5 mmol) of a 2.5 M solution of n-butyllithium in hexane and 0.35 mL of diisopropylamine was reacted with 0.46 mL ethyl 2-carboethoxy-3-ethoxy-2-propenecarboxylate, to afford after work-up 1.22 g of the title compound as an oil. This material was further purified by column chromatography over silica gel, eluting with 5% ethanol in ethyl acetate to give 0.774 g of an oil; MS M/Z: 539 (M+H). NMR: (CDCl3) d 15 0.87 (m, 3H), 1.22 (m, 6H), 2.34 (s, 3H), 2.50 (m, 4H), 3.52 (m, 1H), 8.01 (m, 1H).

Step 6. 9-(2,4-Difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyrido[1.2-alpyrimidine-7-carboxvlic_acid_ethyl ester

To a 1.847 g (3.43 mmol) sample of the compound from Step 5 dissolved in 40 mL of anhydrous ethanol was added 1.5 mL of piperidine and 0.05 mL of acetic acid, and the reaction was heated at reflux conditions under a dry N2 atmosphere for 3 hours. The solvent was removed by evaporation to leave a yellow solid which was purified by column chromatography over silica gel, eluting with 0.5:10:100 28% aq.

25 NH4OH:methanol:methylene chloride to afford after removal of the solvent 1.282 g of the title compound as a yellow solid, mp 193-195°C. MS MZ: 447 (M+H). NMR: (CDCl₃) d 1.40 (t, 3H, J=7 Hz), 2.33 (s, 3H), 2.50 (m, 4H), 3.89 (m, 4H), 4.39 (q, 2H, J=7 Hz), 6.91 (m, 2H), 7.33 (m, 1H), 8.37 (s, 1H), 9.16 (d, 1H, J=10 Hz). IR (KBr): 1725, 1685, 1660 cm⁻¹. Analysis calculated for C₂2H₂1F₃N₄O₃-0.5 H₂O: C, 58.02; H,

30 4.87; N, 12.30. Found: C, 58.15; H, 4.70; N, 12.15.

Step 7. 9-(2,4-Difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyridol 1.2-alpyrimidine-7-carboxylic acid benzyl ester

A mixture of a 1.166 g (2.61 mmol) sample of the ethyl ester compound from 35 Step 1, 150 mL of dry benzyl alcohol and 0.5 mL of titanium tetramethoxide was heated

28% aq. NH4OH:methanol:methylene chloride to afford after removal of the solvent 0.895 (CDCl3) d 2.33 (s, 3H), 2.50 (m, 4H), 3.88 (m, 4H), 5.38 (s, 2H), 6.90 (m, 2H), 7.30-The product was purified by column chromatography on silica gel, eluting with 0.5:10:100 7.50 (m, 6H), 8.37 (s, 1H), 9.17 (d, 1H, J=10 Hz). IR (KBr): 1730, 1685, 1660 cm⁻¹. g of the title compound as a yellow solid, mp 207-208°C. MS M/Z: 509 (M+H). NMR: under a dry N2 atmosphere with stirring at reflux conditions for 17 hours. The solvent was removed by distillation at 100°C under reduced pressure in a kugelrohr apparatus.

9-(2,4-Difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid Step 8.

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A 0.300 g (0.590 mmol) sample of the benzyl ester from Step 7 was dissolved in 1720, 1660 cm⁻¹. Analysis calculated for C20H17F3N4O3: C, 57.42; H, 4.10; N, 13.39. 98% formic acid was added and the mixture stirred under a dry N2 atmosphere for 20 min. rinse to afford 0.178 g of the title compound as a yellow solid, mp 246-248°C (dec.). MS MZ: 419 (M+H). NMR: (CDC13 + CD30D) d 2.34 (s, 3H), 2.53 (m, 4H), 3.85-4.00 removed under vacuum. The product was purified by column chromatography on silica 40 mL of dry methanol and 0.1 g of 10% Palladium on carbon was added. Four mL of The catalyst was removed by filtration through diatomaceous earth, and the solvent was (m, 4H), 6.90 (m, 2H), 7.32 (m, 1H), 8.49 (s, 1H), 9.07 (d, 1H, J=9 Hz). IR (KBr): This material was washed with pH 7.5 sodium bicarbonate solution, followed by water gel, eluting with 1:10:100 acetic acid:methanol:methylene chloride give a yellow solid. Found: C, 57.21; H, 4.08; N, 13.21.

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Example 160

2-(3-(N-1-butoxycarbonyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1.2-alpynimidine-7-carboxylic acid

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3-(2,4-Difluorophenyl)-2-ethoxy-3-(5-fluoro-4-hydroxypyrimidin-2-yl)propane-1,1-dicarboxylic acid diethyl ester Step 1.

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hydroxypyrimidine (prepared as described in Step 2 Example 159 above) was dissolved in was slowly added 16.40 mL of 2.5 N n-butyllithium in hexane, and the mixture was stirred 150 mL of dry THF and cooled to -78°C with stirring under a dry N2 atmosphere. To this for 30 min. Then 4.85 mL (24 mmol) of diethyl ethoxymethylenemalonate was added and the mixture stirred for an additional 30 min at -78°C. The reaction mixture was quenched with 10% HCl until the mixture was at pH 3, whereupon it was then extracted with ethyl A 4.804 g (20.0 mmol) sample of 2-(2,4-Difluorobenzyl)-5-fluoro-4-

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acetate. This was dried over anhydrous magnesium sulfate and the solvent was removed by evaporation under vacuum to afford the title compound as a yellow oil. This material was taken directly to the next step.

oxopyrido[1.2-a]pyrimidine-7-carboxylic acid ethyl ester 9-(2,4-Difluorophenyl)-3-fluoro-2-hydroxy-6H-6-Step 2. S

The compound from Step 1 was dissolved in 80 ml of ethanol, 2 mL of piperidine and the residue was washed with methanol and methylene chloride to give 4.794 g of a pale 90°C) for 16 hours under a dry N2 atmosphere. The solvent was removed by evaporation, 239-240°C. MS M/Z: 382 (M+NH4), 365 (M+H). NMR:(DMSO-46) d 1.23 (t, 3H, J=7 and 0.2 mL of acetic acid was added and the mixture heated at reflux (bath temperature at chloride to afford an additional 2.220 g of the title compound as a pale yellow solid, mp yellow solid. The washings were concentrated and the residue was purified by column Hz), 4.14 (q, 2H, J=7 Hz), 7.08 (m, 1H), 7.21 (m, 1H), 7.40 (m, 1H), 7.83 (s, 1H), chromatography on silica gel, eluting with 2:10:100 acetic acid:methanol:methylene 8.74 (d, 1H, J=8 Hz). IR (KBr) 1710, 1675, 1620 cm⁻¹. 2 15

9-(2,4-Difluorophenyl)-3-fluoro-2-hydroxy-6H-5-oxopyridol[1,2-alpyrimidine-7-carboxylic acid benzyl ester Step 3.

with stirring at 100°C for 2.5 hours under a dry N2 atmosphere. The reaction was diluted mL of benzyl alcohol was added 0.70 mL of titanium tetraethoxide and the mixture heated with methylene chloride, then washed once with 1 N HCl and three times with water, and To a 7.000 g sample of the ethyl ester compound from Step 2 dissolved in 200 under vacuum to afford 6.655 g of the title compound as a yellow solid, mp 218-219°C. MS M/Z 427 (M+H). NMR:(DMSO-d6) d 5.26 (s, 2H), 7.15-7.45 (m, 8H), 8.00 (s, the solvent was dried over anhydrous magnesium sulfate and removed by evaporation under vacuum to leave a yellow solid. This material was washed with ether and dried (H), 9.00 (d, 1H, J=7 Hz). IR (KBr) 1710, 1675, 1620 cm⁻¹. 2 23

2-(3-(N-t-butoxycarbonyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol 1.2-alpyrimidine-7-carboxylic acid benzyl ester Step 4. 8

then quenched with ice and water. The mixture was extracted with methylene chloride, and A 1.200 g (2.815 mmol) sample of the compound from Step 3 was dissolved in 45 mL of methylene chloride and 2.50 mL of DMF and 2.95 mL of POCI3 were added. The reaction was stirred under a dry N2 atmosphere at room temperature for 2.5 hours,

the solvent was washed with water until the acidity of the rinse water was above pH 3. The solvent was then dried with magnesium sulfate and an excess of 2-(N-t-butoxycarbony-lamino)pyrrolidine was added and allowed to react. The solution was then concentrated and the product was purified by column chromatography over silica gel eluting with 0.5:5:100 conc. ammonium hydroxide:methanol:methylene chloride. The solvent was removed to afford 1.579 g of the title compound as a light yellow crystalline solid, mp 103-104°C. MS M/Z: 595 (M+H). NMR: (CDC!3) d 1.45 (s, 9H), 1.85-2.30 (m, 2H), 3.42-4.35 (m, 5H), 4.65 (br s, 1H), 5.38 (s, 2H), 6.89 (m, 2H), 7.30-7.50 (m, 6H), 8.35 (s, 1H), 9.15 (d, 1H, J=9 Hz), 9.16 (d, 1H, J=9 Hz). IR (KBr): 1735, 1710, 1660 cm-1.

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Step 5. 2-(3-(N-t-butoxycarbonyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid

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A 1.769 g sample of the compound from Example 160 Step 4 was dissolved in 80 mL of dry methanol, and the benzyl ester was removed by reacting with 4.0 mL of 98% formic acid in the presence of 0.200 g of 10% Pd/C under a dry N2 atmosphere. After filtration and evaporation of the solvent, the product was purified by column chromatography on silica gel, eluting with 1:10:100 acetic acid:methanol:methylene chloride to afford, after removal of the solvent, 1.125 g of the title compound as a yellow solid, mp 209.5-210.5°C. MS M/Z: 505 (M+H). NMR: (CDCI3/CD3OH) d 1.45 (s, 9H), 1.90-2.30 (m, 2H), 3.50-4.35 (m, 5H), 6.91 (m, 2H), 7.32 (m, 1H), 8.44 (s, 1H), 9.03 (d, 1H, J=8 Hz). IR (KBr): 1714, 1662, 1620 cm-1.

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Example 161

2-(3-Aminopymolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopynido[1,2-alpynimidine-7-carboxylic_acid

23

A 0.100 g, (0.198 mmol) sample of 2-(3-(N-t-butoxycarbonyl)-aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridof[1,2-a]pyrimidine-7-carboxylic acid, from Example 160 Step 5, was dissolved in a small volume of 4 N HCl in dioxane and stirred at room temperature for 3 hours under a dry N2 atmosphere. The solvent was removed by evaporation under vacuum to yield a yellow solid, which was dissolved in water and neutralized to pH 7 with 5% sodium bicarbonate solution. The resulting precipitate was filtered off, washed with water and dried to afford 0.075 g of the title compound as a yellow solid, mp >250°C. MS MZ: 405 (M+H). NMR: (DMSO) d 1.90-2.30 (m, 2H), 3.00-4.10 (m, 5H), 7.16 (m, 2H), 7.30 (m, 1H), 8.18 (s, 1H), 9.17 (d,

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1H, J=8 Hz), 9.18 (d, 1H, J=8 Hz). IR (KBr): 1715, 1660 cm⁻¹. Analysis calculated for C19H15F3N4O3•1.25 H2O: C, 53.46; H, 4.07; N, 13.12. Found: C, 53.64; H, 3.70; N 12.80

Example 162

2-(3-Aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid trifluoroacetic acid salt A 0.879 g (2.174 mmol) sample of 2-(3-aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid, from Example 161, was dissolved in 10 mL of trifluoroacetic acid, then the excess acid was removed by evaporation under vacuum. The yellow residue was dissolved in 600 mL of water with containing 1 mL of trifluoroacetic acid, the solution was filtered through sintered glass and freeze dried to afford 0.876 g of the title compound as a light yellow solid; mp 191-192°C (dec.). MS MZ: 405 (M+H). NMR (CD30H): ∂ : 2.102.55 (m, 2H), 3.75-4.20 (m, 5H), 7.05 (m, 2H), 7.50 (m, 1H), 8.30 (s, 1H), 9.19 (d, 1H), 1=8 Hz). IR (KBr): 1720, 1660, 1620 cm⁻¹. Analysis calculated for C21H16F6N4O5•H2O: C, 47.02; H, 3.38; N, 10.45. Found: C, 47.36; H, 3.07; N, 10.36.

Example 163

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9-Cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-0xo-pyrido[1,2-alpyrimidine-7-carboxylic acid

Step 1. 2-Chloro-9-cyclopropyl-3-fluoro-6H-6-oxopyridol.1.2-alpyrimidine-7-carboxylic acid benzyl ester

22

To a 0.100 g (0.282 mmol) sample of 9-cyclopropyl-3-fluoro-2-hydroxy-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, prepared as described in Example 157 Step 4, was added 5 mL of methylene chloride, 0.275 mL of DMF and 0.33 mL of phosphorous oxychloride, and the reaction was stirred 5 hours at room temperature under a dry N2 atmosphere. The solution was cooled to 0°C, and ice was added to destroy the excess phosphorous oxychloride. This mixture was then extracted with methylene chloride which was dried over anhydrous magnesium sulfate. The solvent was removed by evaporation under vacuum to afford the title compound as an orange solid. NMR (CDCl3): d 4.27 (s, 2H), 6.83 (m, 2H), 7.27 (m, 2H), 8.48 (s, 1H). This material was taken directly to the next step.

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9-Cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid benzyl ester Step 2.

in methylene chloride. The solvent was removed to afford 0.107 g of the title compound as a yellow solid. Recrystallization from methanol gave yellow needles, mp 194-195°C. MS product was purified by column chromatography on silica gel, eluting with 10% methanol M/Z 437 (M+H). NMR:(CDCl₃) d 0.62 (m, 2H), 0.88 (m, 2H), 2.12 (m, 1H), 2.57 (s, 3H), 2.59 (t, 4H, J=7 Hz), 4.07 (t, 4H, J=7 Hz), 5.38 (s, 2H), 7.28 (m, 1H), 7.36 (m, 2H), 7.51 (m, 2H), 8.04 (s, 1H), 9.16 (d, 1H, J=10 Hz). IR (KBr): 1715, 1685, 1660 stirred at room temperature overnight. The solvent was removed by evaporation and the cm⁻¹. Analysis calculated for C24H25FN4O3•1/4 H2O: C, 65.37; H, 5.83; N, 12.70. chloride and 0.5 mL of N-methylpiperazine was added with cooling. The reaction was The compound from the previous step was dissolved in 2.5 mL of methylene Found: C, 65.21; H, 5.53; N, 12.59.

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9-Cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid Step 3.

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yellow solid, mp 219-220°C. MS M/Z 347 (M+H). NMR:(CDCI3) d 0.67 (m, 2H), 0.95 previous step was added 10 mL of methanol, 1 mL of 98% formic acid and 0.04 g of 10% solution was diluted with methylene chloride, filtered through diatomaceous earth and the (m, 2H), 2.18 (m, 1H), 2.39 (s, 3H), 2.65 (t, 4H, J=6 Hz), 4.13 (m, 4H), 8.11 (s, 1H), chloride. After removal of the solvent, 0.0345 g of the title compound was obtained as a C17H19FN4O3*0.6 CH3COOH: C, 57.17; H, 5.64; N, 14.65. Found: C, 57.60; H, 9.02 (d, 1H), J=10 Hz). IR (KBr): 1720, 1660, 1620 cm⁻¹. Analysis calculated for Pd/C, and the mixture was stirred under Argon for 30 min at room temperature. The solvent was removed to leave a yellow residue. The product was purified by column To a 0.050 g (0.115 mmol) sample of the benzyl ester compound from the chromatography on silica gel, eluting with 1:10:100 acetic acid:methanol:methylene 5.79; N, 14.13.

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Example 164

9-Cyclopropyl-3-fluoro-2-(piperazin-1-yl)-6H-6-oxo-pyridof1.2-alpyrimidine-7-carboxylic acid

2-Chloro-9-cyclopropyl-3-fluoro-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid t-buryl ester Step 1.

described in Example 157 Step 5, the title compound was obtained as a orange solution in 3.29 mL of DMF, 0.33 mL of phosphorous oxychloride and 10 mL of methylene chloride A mixture of 0.100 g (0.312 mmol) of 9-cyclopropyl-3-fluoro-2-hydroxy-6H-6was stirred under a dry N2 atmosphere at room temperature for 1 hour. After workup as oxo-pyrido[1,2-a]pyrimidine-7-carboxylic acid t-butyl ester from Example 158 Step 1, methylene chloride, which was taken directly to the next step. 2

9-Cyclopropyl-3-fluoro-2-(piperazin-1-yl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid t-butyl ester Step 2.

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solvent 0.068 g of the title compound as a yellow solid. This material was taken directly to The sample from Step 1 in 5 mL of methylene chloride was added dropwise to a conc. ammonium hydroxide:methanol:methylene chloride, to afford after removal of the atmosphere. The resulting yellow solution was concentrated to give a yellow residue, solution of 0.289 g piperazine in 10 mL of methylene chloride stirred under a dry N2 which was purified by column chromatography on silica gel, eluting with 0.5:10:100 the next step.

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9-Cyclopropyl-3-fluoro-2-(piperazin-1-yl)-6H-6-oxo-pyridof 1.2-alpyrimidine-7-carboxylic acid Step 3.

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4N HCl in dioxane under a dry N2 atmosphere at room temperature overnight. The solvent gel to afford 0.043 g of the title compound as a yellow solid, mp 198-199°C. MS M/Z 333 The extracts were washed with water, dried, concentrated, and chromatographed on silica The sample of the compound from the previous step was reacted with 10 mL of Analysis calculated for C16H17FN4O3+0.1 H2O: C, 57.36; H, 5.20; N, 16.72. Found: (M+H). NMR:(CDCl₃) d 0.67 (m, 2H), 0.94 (m, 2H), 2.19 (m, 1H), 3.08 (t, 4H, J=6 was removed, the yellow solid was dissolved in distilled water, adjusted to pH 7-8 with saturated sodium carbonate solution, and the solution extracted with methylene chloride. Hz), 4.08 (m, 4H), 8.11 (s, 1H), 9.01 (d, 1H, J=10 Hz). IR (KBr): 1710, 1660 cm⁻¹

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C, 57.69; H, 5.22; N, 16.31.

Example 165

9-Cyclopropyl-3-fluoro-2-(morpholin-1-yt)-6H-6-oxo-pyrido[1,2-alpyrimidine-7-carboxylic acid

oxo-pyridof 1.2-alpyrimidine-7-carboxylic acid benzyl ester 9-Cyclopropyl-3-fluoro-2-(morpholin-1-yl)-6H-6-Step 1.

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(m, 1H), 3.87 (t, 4H), J=6 Hz), 4.07 (t, 4H, J=6 Hz), 5.39 (s, 2H), 7.29 (m, 1H), 7.37 0x0-pyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, prepared as in Example 164 Step 1, dissolved in anhydrous methylene chloride and cooled to 0°C and stirred under a chloride. The solvent was removed to afford the title compound as a yellow solid. This was taken directly to the next step. NMR:(CDCl3) d 0.62 (m, 2H), 0.89 (m, 2H), 2.11 To a 0.150 g (0.396 mmol) sample of 2-chioro-9-cyclopropyl-3-fluoro-6H-6dry N2 atmosphere was added 0.042 mL (0.483 mmol) of morpholine dropwise. The color changed from orange to yellow, and the reaction was complete in 15 min. The chromatography on silica gel, eluting with 2:10:100 acetic acid:methanol:methylene solvent was removed by evaporation, and the product was purified by column (m, 2H), 7.51 (m, 2H), 8.07 (s, 1H), 9.19 (d, 1H, J=10 Hz),

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9-Cyclopropyl-3-fluoro-2-(morpholin-1-yl)-6H-6-oxo-pyridol 1.2-alpyrimidine-7-carboxylic acid Step 2.

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anhydrous methanol and stirred with 0.020 g of 10% Pd/C catalyst under 1 atm. Hydrogen was removed under vacuum to afford 0.100 g of the title compound as a yellow solid, mp >260°C. MS M/Z 334 (M+H). NMR:(CDCl3) d 0.68 (m, 2H), 0.95 (m, 2H), 2.19 (m, 1H), 3.90 (t, 4H, J=6 Hz), 4.10 (t, 4H, J=6 Hz)., 8.15 (s, 1H), 9.06 (d, 1H, J=10 Hz). IR 1720, 1660, 1620 cm⁻¹. Analysis calculated for C16H16FN3O4+H2O: C, 54.70; H, at room temperature for 5 hours. The catalyst was removed by filtration, and the solvent The benzyl ester product from the previous step was dissolved in 20 mL of 5.16; N, 11.96. Found: C, 55.01; H, 4.71; N, 11.62.

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Example 166

9-(2,4-Difluorophenyl)-3-fluoro-2-(3-(N-(S)-norvalyl)aminopyrrolidin-1-yl)-6H-6-oxopyridol1.2-alpyrimidine-7-carboxylic acid hydrochloride salt

6H-6-oxopyrido[1.2-alpyrimidine-7-carboxylic acid benzyl ester 2-(3-Aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-Step 1. Š

solid, which was taken directly to the next step. Mp 185-186°C. NMR (CDCI3): d 1.75-A 1.579 g (2.655 mmol) sample of the 9-(2,4-difluorophenyl)-3-fluoro-2-(3-(Nacid benzyl ester, from Example 160 Step 4, was dissolved in 5 mL of trifluoroacetic acid 2.19 (m, 2H), 3.33-4.07 (m, 5H), 5.38 (s, 2H), 6.87 (m, 2H), 7.32 (m, 4H), 7.48 (m, r-butoxycarbonyl)aminopyrrollidin-1-yl)-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic and stirred at room temperature for 1 hour under a dry N2 atmosphere. The solvent was removed by evaporation under vacuum to yield the deprotected title product as a yellow 2H), 8.33 (s, 1H), 9.13 (apparent d, 1H, J=9 Hz). 9

2-(3-(N-(N-Benzyloxycarbonyl)norvalyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1.2-alpyrimidine-7-carboxylic acid benzyl ester Step 2.

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diisopropylethylamine was added with stirring at room temperature until a homogeneous solution resulted. Then 0.885 g (2.66 mmol) of the N-benzyloxycarbonyl protected (s)norvaline succinamide was added and stirred at room temperature for 1 hour under a dry N2 atmosphere. Another 0.050 g of the protected norvaline was added, and the solution was stirred for another 0.5 hours. The reaction was diluted with methylene chloride, The sample from the previous step was suspended in 50 mL of THF and ន

- 1.678 g of the title compound as a yellow crystalline solid after removal of the solvent. Mp washed with water (4x), and the organic solvent dried over anhydrous magnesium sulfate chromatography on silica gel, eluting with 5% methanol in methylene chloride, to afford 103-105°C. MS M/Z: 728 (M+H). NMR: (CDCl₃) d 0.90 (t, 3H, J=7 Hz), 1.39-2.30 and removed by evaporation under vacuum. This product was purified by column 22
 - 2H). IR (KBt): 1700, 1660 cm⁻¹. Analysis calculated for C39H36F3N5O640.25 H2O: (m, 6H), 3.30-4.40 (m, 5H), 4.85-5.40 (m, 5H), 6.75-7.40 (m, 13 H), 8.15-8.80 (m, C, 63.97; H, 5.02; N, 9.56. Found: C, 64.19; H, 5.11; N, 9.50. ಜ

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oxopyrido[1.2-alpyrimidine-7-carboxylic acid hydrochloride salt 9-(2,4-Difluorophenyl)-3-fluoro-2-(3-(N-(S)-norvalyl)aminopyrrolidin-1-yl)-6H-6-Step 3.

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A 1.515 g sample (2.0822 mmol) sample of the compound from the previous step was added and the solvent evaporated off. The residue was dissolved in 200 mL of water, filtered again through sintered glass, and the solution was freeze-dried to afford 0.969 g of the title product as a yellow solid, mp 192-194°C. MS M/Z: 504 (M+H). NMR: (CD30D) dissolved in methanol and filtered through sintered glass, then the solvent was removed to leave a yellow solid. This solid was dissolved in 50 mL of methanol, 3 mL of conc. HCl N2 atmosphere, filtered and concentrated to leave a yellow solid residue. This solid was Pd/C was added. The mixture was stirred at room temperature for 1.7 hours under a dry Analysis calculated for C24H25F3N5O4•2 H2O: C, 50.05; H, 5.07; N, 12.16. Found: was dissolved in 80 mL of methanol, and 4.0 mL of 98% formic acid and 0.2 g of 10% d 0.96 (m, 3H), 1.90-2.35 (m, 6H), 3.50-4.60 (m, 5H), 7.02 (m, 2H), 7.48 (m, 1H), 8.22 (br s, 1H), 8.35 (br s, 2H), 9.09 (m, 1H). IR (KBr): 1710, 1665, 1610 cm⁻¹. C, 50.00; H, 4.56; N, 12.03.

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Example 167

2-(3-(N-(S)-Alanyl)aminopymolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyndol1.2-alpyrimidine-7-carboxylic acid hydrochloride

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2-(3-(N-(N-Benzyloxycarbonyl)alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-5-fluoro-6H-6-oxopyrido[1,2lovrimidine-7-carboxylic acid benzyl ester Step 1.

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1.43 (m, 3H), 1.95-2.30 (m, 2H), 3.40-4.40 (m, 5H), 4.75-5.35 (M, 5H), 6.77 (m, 2H), prepared as described in Example 166 Step 1, was suspended in 40 mL of THF and 0.700 added. The mixture was stirred at room temperature for 2 hour under a dry N2 atmosphere. methylene chloride, to afford, after removal of the solvent, 1.318 g of the title compound aminopyrrolidin-1-yl)-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, anhydrous magnesium sulfate and removed by evaporation under vacuum. This product as a yellow crystalline solid, mp 104-107°C. MS M/Z 700 (M+H). NMR: (CDCl3) d The reaction solvent was evaporated off, then the residue was dissolved in methylene g (2.196 mmol) of the N-benzyloxycarbonyl protected (S)-alanine succinamide was was purified by column chromatography on silica gel, eluting with 5% methanol in A 0.982 g (1.986 mmol) sample of 9-(2,4-difluorophenyl)-3-fluoro-2-(3chloride, which was washed with water (3x). The organic solvent was dried over 30 35

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7.10-7.40 (m, 1H), 8.18-8.40 (m, 2H). IR (KBr): 1720, 1660 cm -1. Analysis calculated for C37H32F3N5O6*1/2 H2O: C, 62.71; H, 4.69; N, 9.88. Found: C, 63.04; H, 4.49; N, 9.92 2-(3-(N-(S)-Alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride Step 2. S

suspended in $80~\mathrm{mL}$ of methanol and $4.0~\mathrm{mL}$ of 98% formic acid and $0.200~\mathrm{g}$ of $10\%~\mathrm{Pd/C}$ 7.58 (m, 1H), 8.20 (d, 1H), 9.19 (m, 1H), 13.45 (br, 1H). IR (KBr): 1715, 1665, 1620 through sintered glass and freeze-dried to afford 0.877 g of the title compound as a yellow was added with stirring. The mixture was stirred at room temperature for 1.7 hours, then solid, mp 198-200° C (dec). MS M/Z 476 (M-CI). NMR: (DMSO-d6) d 1.33 (apparent atmosphere, filtered and concentrated to leave a yellow solid residue. This was dissolved A 1.262 g (1.804 mmol) sample of the compound from the previous step was t, 3H, J=7 Hz), 1.90-2.30 (m, 2H), 3.35-4.40 (m, 6H), 7.17 (m, 1H), 7.32 (m, 1H), 40 ml of THF was added and the mixture stirred for 0.3 hours longer under a dry N2 in 500 mL of water and 4 mL of conc. HCl was added, then the solution was filtered cm⁻¹. Analysis calculated for C22H21ClF3N5O4+1.5 H2O: C, 49.03; H, 4.48; N, 12.99. Found: C, 49.18; H, 4.17; N, 12.53. 10 13

Example 168

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2-(3-(N-(S)-Alanyl-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride

6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid benzyl ester 2-(3-(N-(N-Benzyloxycarbonyl)-(S)-alanyl-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-Step 1. 23

prepared as described in Example 166 Step 1, was suspended in 10 mL of DMF and 0.700 g (2.196 mmol) of the N-benzyloxycarbonyl protected (S)-alanyl-(S)-alanine. The mixture methylene chloride, washed 2x with water, washed 2x with saturated sodium bicarbonate aminopyrrolidin-1-yl)-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, added. The mixture was stirred for 30 min at 0°C, then at room temperature for 2 hours. hydrochloride (EDAC) and 0.370 g of 1-hydroxybenzotriazole hydrate (HOBT) was The solvent was removed in a kugelrohr apparatus, then the residue was dissolved in A 0.905 g (1.830 mmol) sample of 9-(2,4-difluorophenyl)-3-fluoro-2-(3was stirred at 0°C and 0.530 g of 1-ethyl-3-[3-dimethylaminopropyl]carbodiimide 8 38

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solution, then 2x again with water and dried over magnesium sulfate. The solvent was

2H), 6.80 (m, 2H), 7.10-7.45 (m, 1H), 8.23 and 8.30 (two s, 1H), 8.87 and 8.93 (two d, removed by evaporation, and the product was purified by column chromatography on silica gel, eluting with 10% methanol in methylene chloride to afford 1.187 g of the title product 6H), 1.92-2.18 (m, 2H), 3.58-4.48 (m, 5H), 4.76-5.00 (m, 2H), 5.30 (s, 2H), 5.32 (s, 1H, J=8 Hz). IR (KB1): 1720, 1660 cm⁻¹. Analysis calculated for C40H37F3N₆O7•1/2 as yellow crystals, mp 123-126°C. MS M/Z 771 (M+H). NMR: (CDCl3) d 1.37 (m, H2O: C, 61.62; H, 4.91; N, 10.78. Found: C, 61.51; H, 4.71; N, 10.75.

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2-(3-(N-(S)-Alanyl-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid hydrochloride Step 2.

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3H, J=7 Hz), 1.80-2.20 (m, 2H), 3.40-4.50 (m, 7H), 7.17 (m, 1H), 7.31 (m, 1H), 7.57 A 1.131 g (1.467 mmol) sample of the compound from Step 1 was dissolved in (m, 1H), 8.20 (br, 4H), 8.47 (m, 1H), 8.66 (m, 1H), 9.19 (m, 1H), 13.45 (br, 1H). IR glass, and freeze-dried to afford 0.729 g of the title compound as a pale yellow solid, mp The mixture was stirred I hour at room temperature under a dry N2 atmosphere, filtered, 217-219°C (dec). MS M/Z 547 (M-Cl). NMR: (DMSO-d6) d 1.24 (m, 3H), 1.32 (d, 80 mL of methanol and 4.0 mL of 98% formic acid and 0.2 g of 10% Pd/C was added. water and 3 mL of conc. HCl was added, then the solution was filtered though sintered and concentrated to leave a yellow residue. This was dissolved in 500 mL of distilled (KBr): 1710, 1660, 1630 cm⁻¹.

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Example 169

2-((2S,4S)-4-Acetamido-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid

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2-((2S,4S)-4-Acetamido-2-methylpyrrolidin-1-yl)-9-(2,4-D difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2alpyrimidine-7-carboxylic acid benzyl ester Step 1.

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0.120 g (0.656 mmol) of (2S,4S)-4 acetamido-2-methylpyπolidine (prepared as described 6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, from Example 160 Step A 0.200 g (0.469 mmol) sample of 9-(2,4-difluorophenyl)-3-fluoro-2-hydroxytemperature for 3.5 hours, then quenched with ice and water. The mixture was extracted with methylene chloride, and the solvent was washed with water until the acidity of the 3, was dissolved in 5 mL of methylene chloride and 0.42 mL of DMF and 0.49 mL of rinse water was above pH 3. The solvent was then dried with magnesium sulfate and POCI3 were added. The reaction was stirred under a dry N2 atmosphere at room

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chloride and 2 mL of triethylamine was added and allowed to react. The solution was then Hz), 1.85-2.25 (m, 2H), 2.10 (s, 3H), 4.05 (m, 2H), 4.23 (m, 1H), 4.80 (m, 1H), 5.06 calculated for C29H25F3N4O4•H2O: C, 61.26; H, 4.79; N, 9.85. Found: C, 61.59; H, cluting with 1:10:100 acetic acid:methanol:methylene chloride. The solvent was removed (25°C, D, c=0.05, CHCl3). MS M/Z 551 (M+H). NMR: (CDCl3) d 1.10 (d, 3H, J=7 (d, 1H, J=13 Hz), 5.27 (d, 1H, J=13 Hz), 6.79 (m, 2H), 7.20-7.40 (m, 6H), 7.76 (br, to afford 0.205 g of the title compound as yellow crystals, mp 117-119°C. [a]=-122.6° by Rosen, T., et al., J. Med. Chem., 31, 1598-1611 (1988)) in 10 mL of methylene concentrated and the product was purified by column chromatography over silica gel IH), 8.21 (s, 1H), 8.80 (d, 1H, J=9 Hz). IR (KBr): 1725, 1660 cm-1. Analysis 4.37; N, 9.72. 5 2

2-((2S,4S)-4-Acetamido-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol 1.2-alpyrimidine-7-carboxylic acid Step 2.

filtered, and the filtrate concentrated to leave a yellow residue. The product was purified by column chromatography on silica gel, eluting with 1:10:100 acetic acid:methanol:methylene 7.25 (m, 1H), 8.17 and 8.31 (two s, 1H), 8.93 and 8.97 (two d, 1H, J=8 Hz). IR (KBr): stirred at room temperature under a dry N2 atmosphere for 1.25 hours. The mixture was methanol was added 1 mL of 98% formic acid and 0.1 g of 10% Pd/C. The mixture was 2.00 (s, 3H), 3.97 (m, 1H), 4.16 (m, 1H), 4.32 (m, 1H), 4.72 (m, 1H), 6.90 (m, 2H), To a 0.198 g (0.359 mmol) sample of the compound from Step 1 in 20 mL of 1720, 1660, 1035 cm⁻¹. Analysis calculated for C22H19F3N4O4•H2O: C, 55.23; H, NMR: (CDCl3 + CD30D) d 1.09 and 1.39 (two d, 3H, J=6 Hz), 1.92-2.15 (m, 2H), chloride to afford 0.126 g of the title compound as a yellow solid, after removal of the solvent mp 163-164°C. [a]=-50.2° (23°C, D, c=0.5, CHCl3). MS M/Z 461 (M+H). 4.42; N, 11.71. Found: C, 55.25; H, 4.20; N, 11.21. 2 ន 25

Example 170

9-(2,4-Difluorophenyl)-3-fluoro-2-(3-hydroxypyrrolidin-1-yl)-6H-6-oxopyrido[1.2-alpyrimidine-7-carboxylic acid

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9-(2,4-Difluorophenyl)-3-fluoro-2-(3-hydroxypyrrolidin-1-yl)-6H-6-oxopyridol 1.2-alpyrimidinc-7-carboxylic acid benzyl ester Step 1.

6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, from Example 160 Step A 0.200 g (0.469 mmol) sample of 9-(2,4-difluorophenyl)-3-fluoro-2-hydroxy-3, was dissolved in 5 mL of methylene chloride and 0.42 mL of DMF and 0.49 mL of 35

4.55 (m, 1H), 5.36 and 5.38 (two s, 2H), 6.90 (m, 2H), 7.30-7.48 (m, 6H, 8.33 (s, 1H), NMR: (CDCl3) d 2.00-2.16 (m, 2H), 3.55-3.68 (m, 2H), 3.96-4.16 (m, 2H), 4.18 and calculated for C26H20F3N3O4*3/4 H2O: C, 61.36; H, 4.26; N, 8.26. Found: C, 60.97; rinse water was above pH 3. The solvent was then dried with magnesium sulfate and 0.1 mL of 3-pyrrolidinol was added and allowed to react. The solution was then concentrated temperature for 3.5 hours, then quenched with ice and water. The mixture was extracted with methylene chloride, and the solvent was washed with water until the acidity of the 0.183 g of the title compound as yellow crystals, mp 105-107°C. MS M/Z 496 (M+H). 1:10:100 acetic acid:methanol:methylene chloride. The solvent was removed to afford and the product was purified by column chromatography over silica gel eluting with 9.08 and 9.14 (two d, 1H, J=6 Hz). IR (KBr): 1725, 1690, 1660 cm⁻¹. Analysis POC13 were added. The reaction was stirred under a dry N2 atmosphere at room H, 3.67; N, 7.98.

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9-(2,4-Difluorophenyl)-3-fluoro-2-(3-hydroxypyrrolidin-1-yl)-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid Step 2.

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3.70 (m, 2H), 3.97-4.12 (m, 2H), 4.50-4.60 (m, 1H), 6.93 (m, 2H), 7.35 (m, 1H), 8.43 Analysis calculated for C19H14F3N3O4*1/2 H2O: C, 55.08; H, 3.65; N, 10.14. Found: solvent, mp 168-170°C (dec). MS M/Z 406 (M+H). NMR: d 2.00-2.15 (m, 2H), 3.55-Pd/C. The mixture was stirred at room temperature under a dry N2 atmosphere for 1.33 To a 0.166 g (0.334 mmol) sample of the compound from Step 1 in 20 mL of chloride to afford 0.088 g of the title compound as a yellow solid, after removal of the methanol and 15 mL of DMF was added 2 mL of 98% formic acid and 0.12 g of 10% hours. The mixture was filtered, and the filtrate concentrated, removing the DMF in a kugeIrohr apparatus, to leave a yellow residue. The product was purified by column chromatography on silica gel, eluting with 1:10:100 acetic acid:methanol:methylene (s, 1H), 9.01 and 9.04 (two d, 1H, J=4 Hz). IR (KBr): 1715, 1665, 1625 cm⁻¹. C, 55.10; H, 3.53; N, 10.04.

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Example 171

2-((2S,4S)-4-Amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol 1.2-alpyrimidine-7-carboxylic acid hydrochloride

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(2S,4S) 4-acetamido-2-methylpyrrolidine Step 1.

carbonyl)-2-methylpyrrolidine, prepared as described by Rosen, T., et al., J. Med. Chem., A 6.000 g (24.760 mmol) sample of (2S, 4S)-4-acetamido-1-(r-butoxy-

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31, 1598-1611 (1988), was dissolved in 30 mL of 4N HCl in dioxane and stirred at room evaporation to give the hydrochloride salt of this compound as a white solid, which was temperature for 24 hours to remove the boc group. The solvent was removed by taken directly to the next step.

(2S. 4S)-4-acetamido-1-benzyl-2-methylpyrrolidine Step 2.

8.4 mL of triethylamine was added and the mixture stirred for 10 min. Next was added 3.2 mixture was diluted with methylene chloride, which was washed 3x with water, dried over This salt from the previous step was suspended in 27 mL of methylene chloride, magnesium sulfate, and evaporated to leave the 1-benzyl protected compound as a white mL (26.9 mmol) of benzyl bromide and the mixture heated at reflux for 5 hours. The solid, which was taken directly to the next step.

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(2S, 4S)-4-amino-1-benzyl-2-methylpyπolidine hydrochloride Step 3.

heating at reflux for 6 hours in 6N HCl. Removal of the solvent gave the solid product The acetyl group was removed from the compound from the previous step by which was taken directly to the next step. 2

(2S. 4S)-1-benzyl-4-f-butoxycarbonylamino-2-methylpyrrolidine Step 4.

of methanol. To this solution stirred at 0°C was added 5.2 mL of triethylamine and 4.21 g temperature for 19 hours. The solvent was removed by evaporation, the residue dissolved purified by column chromatography on silica gel, eluting with 0.5:5:100 conc. ammonium in methylene chloride, which was washed with water and concentrated. The product was The sample from the previous step was dissolved in 10 mL of water and 35 mL of di-t-butyl dicarbonate. The reaction was stirred for 2 hours at 0°C and then at room hydroxide:methanol:methylene chloride to give the title compound as a white solid after emoval of the solvent. This material was taken directly to the next step. 22 20

(2S. 4S)-4-t-butoxycarbonylamino-2-methylpyrrolidine Step 5.

The sample from the previous step was dissolved in 150 mL of methanol, 0.90 g filtration, and the solvent removed to afford 3.081 g of the title compound as a white solid. temperature for 13 hours. The mixture was concentrated, the catalyst was removed by of 10% Pd/C was added and the mixture shaken under 4 atm of hydrogen at room 2

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MS M/Z 201 (M+H). NMR (CDCl3): d 1.15 (d, 3H, J=6 Hz), 1.44 (s, (H), 1.54-1.63 (m, 2H), 1.75 (m, 1H), 2.64 (dd, 1H, J=5, J=12 Hz), 3.26 (m, 1H), 3.38 (dd, 1H, J=7, J=12 Hz), 4.12 (br, 1H), 4.63 (br, 1H). IR (KBr): 1685 cm⁻¹.

Step 6. 2-((2S,4S)-4-t-butoxycarbonylamino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid benzyl ester

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MS M/Z 609 (M+H). NMR: (CDCl3) d 1.11 (two d, 3H, J=7 Hz), 1.45 and 1.55 (two s, hydroxide:methanol:methylene chloride. The solvent was removed to afford 1.856 g of the rinse water was above pH 3. The solvent was then dried with magnesium sulfate and 1.06 6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, from Example 160 Step temperature for 2.25 hours, then quenched with ice and water. The mixture was extracted 1690, 1660 cm⁻¹. Analysis calculated for C32H31F3N4O5•1/2 H2O: C, 62.23; H, 5.22; 9H), 1.90-2.10 (m, 2H), 3.60-4.60 (m, 5H), 5.39 (s, 1H), 6.89 (m, 2H), 7.34-7.50 (m, above, in 50 mL of methylene chloride and 7 mL of triethylamine was added and allowed g (0.656 mmol) of (2S,4S)-4-t-butoxycarbonylamino-2-methylpyrrolidine, from Step 5 6H), 8.34 and 8.36 (two s, 1H), 9.16 and 9.19 (two d, 1H, J=9 Hz). IR (KBr): 1715, 3, was dissolved in 40 mL of methylene chloride and 3.20 mL of DMF and 3.70 mL of A 1.500 (3.518 mmol) sample of 9-(2,4-difluorophenyl)-3-fluoro-2-hydroxywith methylene chloride, and the solvent was washed with water until the acidity of the title compound as yellow crystals, mp 106-107°C. [a]=+13.4 (23°, D, c=0.5, CHCl3). to react. The solution was then concentrated and the product was purified by column POCI3 were added. The reaction was stirred under a dry N2 atmosphere at room chromatography over silica gel eluting with 0.5:10:100 conc. ammonium N, 9.07. Found: C, 62.44; H, 5.20; N, 9.16.

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Step 7. 2-((2S,4S)-4-Amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridof1.2-alpyrimidine-7-carboxylic acid

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To a 1.814 g (2.981 mmol) sample of the compound from Step 6 dissolved in 80 mL of methanol and 10 mL of THF was added 8 mL of 98% formic acid and 1 g of 10% Pd/C. The mixture was stirred at room temperature under a dry N2 atmosphere for 2.3 hours. The mixture was filtered, and the filtrate concentrated to leave a yellow residue. The product was purified by column chromatography on silica gel, eluting with 1:10:100 acetic acid:methanol:methylene chloride to afford 1.513 g of the title compound as a yellow solid, after removal of the solvent. The compound was taken directly to the next step.

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Step 8. 2-((2S,4S)-4-Amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)3-fluoro-6H-6-oxopyridol 1.2-alpyrimidine-7-carboxylic acid hydrochloride

The 1.528 g sample of the compound from the previous step was dissolved in 20 mL of 4N HCl in dioxane and stirred at room temperature for 3.5 hours. The solvent was removed, the residue redissolved in 500 mL of water, 0.5. mL of conc. HCl was added, and the solution freeze-dried to afford 1.147 g of the title compound as a yellow solid, mp 204°C (dec). [a]=+35.4° (22°C, D, c=0.5, CH3OH). MS MZ 419 (M-Cl). NMR: (CD3OD) d 1.16 and 1.41 (two d, 3H, J=7 Hz), 2.15-2.31 (m, 2H), 3.75-4.40 (m, 4H), 7.04 (m, 2H), 7.46 (m, 1H), 8.25 and 8.30 (two s, 1H), 9.11 and 9.21 (two d, 1H, J=9 Hz). IR (KBP): 1710, 1660, 1630 cm⁻¹. Analysis calculated for C20H18F3CIN4O3*+H2O: C, 50.80: H, 4.26; N, 11.85. Found: C, 50.98; H, 4.10; N,

Example 172

2-(3-Aminopyrrolidin-1-yl)-3-fluoro-9-(2,3,4,5,6-pentafluorophenyl)-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride salt

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2.1. 2-(2.3.4.5.6-Pentafluorophenyl)-acetamidine hydrochloride

Into a solution of 26.72 g (0.129 mol) of pentafluoroacetonitrile (commercially available) in 8.30 mL of anhydrous ethanol cooled to 0°C and stirred under a dry N2 atmosphere was introduced gaseous HCl, until the mixture solidified. The reaction was allowed to stand for 96 hours, then 60 mL of ethanol and 30.7 mL of 4.2 N HCl in ethanol (0.124 M) was added, and the slurry was stirred at room temperature for 2 hours. The mixture was filtered through sintered glass, and the filtrate was concentrated under vacuum to afford the title compound as a brownish solid, which was taken directly to the next step.

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Step 2. 5-Fluoro-4-hydroxy-2-(2.3.4.5.6-pentafluorobenzyl)pyrimidine

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A mixture of the compound (0.129 mol) from Step 1, 0.135 mol of the sodium salt of ethyl 2-fluoro-3-hydroxy-2-propenoate (prepared as described by E. Elkik and M. Imbeaux-Oudotte, Bull. Soc. Chim. Fr., 5-6 pt.2, 1165 (1975)), 150 mL of anhydrous methanol and 25 mL of triethylamine was stirred under a dry N2 atmosphere for 24 hours. The solvent was removed by evaporation under vacuum and the residue was dissolved in methylene chloride and washed (1x) with 10% HCl and (1x) with water, then dried over anhylene chloride and washed (1x) with 10% HCl and (1x) with water, then dried over anhylerous magnesium sulfate, and the solvent was removed by evaporation under vacuum to give a dark oil which solidified upon standing. This solid was washed with 1.2 ethyl acetate:hexane to afford 4.843 g of the title compound as a white solid, mp 161-162°C.

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residue, for a total yield of 19.20 g of product. MS M/Z 312 (M+NH4). NMR (CDC!3); The filtrate was concentrated and extracted with 1.4 ethyl acetate: hexane to leave a second d 4.15 (apparent s, 2H), 7.80 (d, 1H, J=3 Hz), 13.38 (br s, 1H). IR (KBr): 3440, 1685, crop of 4.454 g of product. Additional product was obtained by chromatography of the 1660, 1610 cm⁻¹

2-Ethoxy-3-(5-fluoro-4-hydroxy-3-(2,3,4,5,6-pentafluorophenyl)propane-1.1-dicarboxylic acid diethyl ester Step 3.

The compound from Step 2 above (0.294 g, 1.00 mmol) was dissolved in 10 mL. of n-butyllithium in hexane was added and the resulting yellow solution was stirred for 30 washed (2x) with brine, and the solvent dried over magnesium sulfate and concentrated to of THF and cooled to -78°C with stirring, then 0.82 mL (2.05 mmol) of a 2.5 M solution propenecarboxylate with stirring for 15 min. The reaction was quenched with 10% HCl, allowed to warm to room temperature and extracted with ethyl acetate. The extract was min. To this was added 0.243 mL (1.2 mmol) of ethyl 2-carboethoxy-3-ethoxy-2afford the title compound as an oil, which was taken directly to the next step.

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9-(2,3,4,5,6-pentafluorophenyl)-3-fluoro-2-hydroxy-6H-6-oxopyridol I,2-alpyrimidine-7-carboxylic acid ethyl ester Step 4.

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The compound from Step 3 above was dissolved in 10 mL of ethanol, 0.2 mL of (KBt): 3440 (br), 1710, 1680, 1615 cm⁻¹. NMR (CDCl₃) d 1.38 (t, 3H), J=7 Hz), 4.37 compound as a yellow solid, mp 235-236C. MS M/Z 419 (M+H), 436 (M+NH4). IR conc. sulfuric acid was added and the solution was heated at reflux for 18 hours. The solvent was removed and the residue washed with ether to afford 0.222 g of the title (q, 2H, J=7 Hz), 8.23 (s, 1H), 9.05 (d, 1H, J=6 Hz).

3-Fluoro-2-hydroxy-9-(2,3,4,5,6-pentafluorophenyl)-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid benzyl ester Step 5.

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25 mL of benzyl alcohol, 0.09 mL of titanium tetraethoxide was added and the mixture was purified in a kugelrohr apparatus to yield a yellow solid, which was washed with ether and A 1.000 g (2.391 mmol) sample of the compound from Step 4 was dissolved in stirred at 90°C for 20 hours. The reaction was diluted with methylene chloride, washed dried to afford 0.457 g of the title compound, which was taken directly to the next step. (1x) with 10% HCl and concentrated in a rotary evaporator. The crude product was

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2-(3-(N-t-Butoxycarbonyl)aminopyrrolidin-1-yl)-3-fluoro-9-(2,3,4,5,6-pentafluorophenyl)-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid benzyl ester Step 6.

A 0.400 g (0.833 mmol) sample of the compound from Step 5 was dissolved in

10 mL of methylene chloride and 0.746 mL of DMF, and 0.870 mL of POCl3 were added washed (2x) with water. The organic layer was added to a stirred solution of 0.235 g (1.2 was removed by evaporation, and the product was purified by column chromatography on afforded 0.353 g of the title product as a yellow crystalline solid, mp 107-108°C. MZ M/Z 5.38 (s, 2H), 7.35 (m, 3H), 7.48 (m, 2H), 8.34 (s, 1H), 9.14 and 9.15 (two d, 1H, J=9 mmol) of 2-(N-r-butoxycarbonylamino)pyrrolidine in 4 mL of triethylamine. The solvent and stirred under a dry N2 atmosphere at room temperature for 1.7 hours. The reaction 649 (M+H). NMR (CDCl3) d 1.44 (s, 9H), 1.90-2.30 (m, 2H), 3.40-4.65 (m, 5H), silica gel, cluting with 2.5:100 methanol:methylene chloride. Removal of the solvent was quenched with ice and the mixture extracted with methylene chloride which was Hz). 2 2

2-(3-(N-t-Butoxycarbonyl)aminopyrrolidin-1-yl)-3-fluoro-9-(2,3,4,5,6-pentafluorophenyl)-6H-6-oxopyridof 1,2-alpyrimidine-7-carboxylic acid Step 7.

for .0.25 hours. After filtration and evaporation of the solvent, the product was purified by column chromatography on silica gel, eluting with 1:15:100 acetic acid:methanol:methylene 40 mL of dry methanol, and the benzyl ester was removed by reacting with 2.0 mL of 98% chloride to afford, after removal of the solvent, the title compound as a yellow solid, which A 0.335 g (0.516 mmol) sample of the compound from Step 6 was dissolved in formic acid in the presence of 0.100 g of 10% Pd/C, stirring under a dry N2 atmosphere was taken directly to the next step. ន 22

2-(3-Aminopyrrolidin-1-yl)-3-fluoro-9-(2,3,4,5,6-pentafluorophenyl)-6H-6-oxopyridoLL2-alpyrimidine-7-earboxylic acid hydrochloride salt Step 8.

mp 202-204°C. MS M/Z 459 (M-Cl). NMR (CD30D): d 2.12-2.54 (m, 2H), 3.70-4.36 removed under vacuum. The residue was dissolved in water which was filtered through sintered glass and freeze-dried to afford 0.232 g of the title compound as a yellow solid. The compound from the previous step was dissolved in 10 mL of 4 N HCl in dioxane and stirred at room temperature for 0.7 hours, after which the solvent was m, 5H), 8.42 (s, 1H), 9.21 (d, 1H, J=9 Hz). IR (KBr): 1715, 1660, 1630 cm⁻¹.

Analysis calculated for C19H12F6N4O3•HCI•0.5H2O: C, 45.30; H, 2.80; N, 11.12. Found: C, 45.46; H, 2.39; N, 10.57.

Example 173

2-((2S, 4S)-4-(N-(S)-Alanyl-(S)-alanyl)amino-2methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-alpyrimidine-7-carboxylic acid hydrochloride

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Step 1. 2-((2S,4S)-4-amino-2-methylpyπolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol 1,2-alpyrimidine-7-carboxylic acid benzyl ester

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Following the procedure described in Example 166 Step 1, replacing the bocprotected benzyl ester compound with a 2.345 mmol sample of 2-((2S,4S)-4-tbutoxycarbonylamino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester, from Example 171 Step 6, the boc protecting group was removed to afford 1.06 g of the title compound.

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Step 2. 2-((2S, 4S)-4-(N-(N_Benzoyloxycarbony))-(S)-alanyl-(S)-alanyl)amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol 1,2-alpyrimidine-7-carboxylic acid benzyl ester

Following the procedure of Example 168 Step 1, replacing the benzyl ester compound of that example with 1.06 g of the compound from Step 1 above, 0.98 g of the title compound was prepared.

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Step 3. 2-((2S, 4S)-4-(N-(S)-Alanyl-(S)-alanyl)amino-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid hydrochloride

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Following the procedure of Example 168 Step 2, replacing the boc-protected benzyl ester compound of that example with the compound from Step 2 above, 0.66 g of the title compound was prepared. Mp 198-200°C. MS M/Z 561 (M-CI). NMR (CD3OD): d 1.14 and 1.40 (two d, 3H, J=7 Hz), 1.34 and 1.35 (two d, 3H, J=7 Hz), 1.50 and 1.51 (two d, 3H, J=7 Hz), 1.96-2.11 (m, 2H), 3.50-4.60 (m, 6H), 7.40 (m, 2H), 7.47 (m, 1H), 8.26 and 8.29 (two s, 1H), 9.12 and 9.16 (two d, 1H, J=9 Hz).

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Example 174

9-(2,4-Difluorophenyl)-3-fluoro-2-hydroxy-4-methyl-6H-6-oxopyridol1,2-alpyrimidine-7-carboxylic acid ethyl exter

Step 1. 2-(2.4-Difluorobenzyl)-5-fluoro-4-hydroxy-6-methylpyrimidine

earlier precipitate which was recrystallized from methanol:ether to afford 4.51 g of the title Shahak, J. Chem .Soc.., 3278_ (1959)), in 30 mL of anhydrous methanol and 10.1 mL of a 2.5% solution of sodium methoxide was heated at reflux under a dry N2 atmosphere for hydrochloride, prepared as in Example 159 Step 1, and 6.1 g (0.0405 mmol) of ethyl 2magnesium sulfate, and the solvent was removed by evaporation under vacuum to give a compound. MS M/Z 272 (M+NH4). NMR: (CDCl3) d 2.22 (d, 3H, J=4 Hz), 3.92 (s, 16 hours. The solvent was removed by evaporation under vacuum, and the residue was resulting precipitate was filtered off. The aqueous solution was then extracted (3x) with washed with water, then 200 mL of water added and the mixture was acidified and the fluoro-3-oxo-butanoate (prepared as described by E. O. Bergmann, S. Cohen, and I. dark solid. The solid was washed with ethyl ether and dried, then combined with the A mixture of 8.6 g (0.0445 mmol) of 2-(2,4-difluorophenyl)-acetamidine methylene chloride. The solvent was washed with water, dried over anhydrous 2H), 6.92 (m, 2H), 7.30 (m, 1H). 2 2

Step 2. 3-(2,4-Difluorophenyl)-2-ethoxy-3-(5-fluoro-4-hydroxy-6-methylpyrimidin-2-yl)propane-1.1-dicarboxylic acid diethyl ester

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A 0.615 g (2.42 mmol) sample of the compound from Step 1 above was dissolved in THF and cooled to -78°C with stirring under a dry N2 atmosphere. To this was slowly added 1.98 mL of 2.5 N n-butyllithium in hexane, and the mixture was stirred for 30 min. Then 0.586 mL (2.9 mmol) of diethyl ethoxymethylenemalonate was added at -78°C and the mixture stirred for an additional 15 min at room temperature. The reaction mixture was quenched with 10% HCl until the mixture was about pH 3, whereupon it was then extracted with ethyl acetate. This was dried over anhydrous magnesium sulfate, and

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9-(2,4-Difluorophenyl)-3-fluoro-2-hydroxy-4-methyl-6H-6-oxopyridol1.2-alpyrimidine-7-carboxylic acid ethyl exter Step 3.

solid. MS M/Z: 379 (M+H). NMR:(DMSO-d6) d 1.21 (t, 3H, J=7 Hz), 2.07 (d, 3H, J=4 added and the mixture heated at reflux in a flask equipped with a Dean-Stark condenser for 16 hours under a dry N2 atmosphere. The mixture was removed from the heat and stirred The compound from Step 2 was dissolved in toluene, 0.62 mL of DBU was Hz), 4.10 (q, 2H, J=7 Hz), 7.03 (m, 1H), 7.16 (m, 1H), 7.38 (m, 1H), 7.66 (s, 1H). acid:methanol:methylene chloride to afford 0.175 g of the title compound as a yellow with 70 mL of water for 2 hours. After separation, the organic phase was dried over magnesioum sulfate, and the solvent was removed by evaporation. The residue was purified by column chromatography on silica gel, eluting with 1.5:100 acetic

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Examples 175-178

appropriate ester for ethyl 2-fluoro-3-oxobutyrate, Examples 175-178 may be prepared as By following the procedures described in Example 174 and substituting the disclosed in Table 6 (where R = ethyl and $R^1 = 2,4$ -difluorophenyl).

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Table 6

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Examples 179-195

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Example 161, and replacing 2-(N-t-butoxycarbonylamino)pyrrolidine in Step 4 with the appropriate N-methyl- or boc-protected amine, Examples 179-195 may be prepared as By following the procedures described in Example 160 Steps 3, 4 and 5 and disclosed in Table 7 (where $R^1 = 2.4$ -difluorophenyl).

Example No.

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CH2F

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CHF2

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By following the procedures described in Example 160 Steps 3, 4 and 5 and Example 161, replacing 2-(N-t-butoxycarbonylamino)pyrrolidine in Step 4 with the appropriate substituted or boc-protected amine and replacing 9-(2,4-difluoro-phenyl)-3-fluoro-2-hydroxy-6H-6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid benzyl ester with the compound containing the appropriate R¹ group (as described in Examples 2 and 39), Examples 196-240 may be prepared as disclosed in Table 8.1 to 8.3 in which: R¹ is 4-fluorophenyl (Table 8.1), 2,4-difluorophenyl (Table 8.2) or cyclopropyl (Table 8.3), and R⁵ is hydrogen.

CHP2

CHP2

CHP3

CHP4

CHP5

189

8

2

192

191

193

2

194

195

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- 150 -

- 149 -

Example No. B² Example No. B²
$$= 4 \cdot \text{fluorophenyl}$$
. R² = H.

Example No. B² Example No. B² $\sim \text{H}^2 \times \text{N}^-$
196 HO-N N- 205 $\sim \text{H}^3 \times \text{N}^-$
197 H₂N $\sim \text{N}^-$
206 $\sim \text{H}^3 \text{N}^-$
207 $\sim \text{H}^3 \times \text{N}^-$
207 $\sim \text{H}^3 \times \text{N}^-$
208 $\sim \text{H}^4 \times \text{N}^-$
207 $\sim \text{H}^4 \times \text{N}^-$
208 $\sim \text{H}^4 \times \text{N}^-$
207 $\sim \text{H}^4 \times \text{N}^-$
208 $\sim \text{H}^4 \times \text{N}^-$
209 $\sim \text{H}^4 \times \text{N}^-$
200 $\sim \text{H}^4 \times \text{N}^-$

Example No. B² Example No B²

211 HO-N N- 220 NH²

212 H₂N N- 222 NH²

213 CH₃-N N- 222 NH²

215 CH₃-N N- 222 NH²

216 HN N- 224 NH²

217 CH₃-N N- 225 NH²

218 NaSCSNH N- 225 NH²CH²

219 NH² N- 225 NH²

219 NH² N- 225 NH

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Example No. B² Example No. R²

226 HO-N N- 235 NH_2 NH_2 NH_2 227 NH_2 NH_2

Examples 241-250

By following the procedures of Example 157 Steps 2-8, replacing 2-cyclopropyl-2-ethoxycarbonylacetamidine hydrochloride in Step 2 with the compound containing the appropriate R1 group (refer to compound 6B in Scheme II), and replacing the 3-(N-1examples 241-250 may be prepared as disclosed in Table 9, above, (in which R⁵ is butoxycarbonyl)aminopyrrolidine in Step 6 with the appropriately protected amine, hydrogen).

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Examples 251-252

By following the procedures of Example 157, steps 2-8, replacing replacing 2-cyclopropyl-2-ethoxycarbonylacetamidine hydrochloride in Step 2 with 2-(N-benzoyloxycarbonyl-N-methylamino)-2-ethoxycarbonylacetamidine hydrochloride, and replacing the 3-(N-t-butoxycarbonyl)aminopyrrolidine in Step 6 with the appropriately protected amine, Examples 251-252 may be prepared as disclosed in Table 10 (in which R⁵)

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251 R² CH₃NH252 HN N- CH₃NH-

Example 253 8-(3-Amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid

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Step 253a. 4-t-Butoxy-3-chloro-2,5,6-trifluoropyridine

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To 250 mL of a THF solution containing 106 g (0.571 mmol) of a mixture of 4-chloro-tetrafluoropyridine and 3-chloro-tetrahydropyridine (approx 70:30 ratio, from Aldrich Chemical Co.) at -78°C was added a solution of 38.3 g (0.399 mmol) of sodium t-butoxide in 350 mL of THF, and the solution was stirred for 2 hours at -78°C and at ambient temperature for 16 hours. The mixture was poured into 500 mL of hexane, and this mixture was filtered through celite and the filtrate concentrated. The residue was purified by flash chromatography, eluting first with hexane, then ethyl acetate:hexane (1:4), to separate the desired title product from the mixture of products. MS 238, 240 (M+H)⁺; 1H NMR (CDCl₃) ∂: 1.52 (d, J=2Hz); 1⁹F NMR (CDCl₃, CFCl₃ as reference) ∂: 73.75 (dd, J₁=14.2, J₂=21.98 Hz); 152.42 (apparent t, J=22 Hz).

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Step 253b. 4-t-Butoxy-2.3.6-trifluoropyridine

To the product from Step 253a above (24.92 g, 0.104 mmol) in 100 mL of methanol was added 2.5 g of Pearlman's catalyst (Aldrich Chernical Co.), and the mixture was stirred at ambient temperature for 14 hours under and atmosphere of hydrogen. An additional 2.5 g of catalyst was added, and the mixture was stirred for another 22 hours. The mixture was filtered, the filtrate was concentrated, and the residue was extracted with hexane/ether. After filtration, the solvent was removed by evaporation, and the residue was purified by flash chromatography (ethyl acetate:hexane 1:16) to yield 12.05 g of the title product. MS 206 (M+H)+, 233 (M+18)+; 1H NMR (CDCI3) ∂ : 1.52 (s, 9H), 6.51 (m. 1H); ∂ NMR (CDCI3, CFCI3 as reference) ∂ : 72.60 (dd, ∂ 1=14.3, ∂ 2=21.0 Hz), 164.68 (dt, ∂ 1=4.2, ∂ 2=21.0 Hz).

22 253c. 4-t-Butoxy-2.3.6-trifluoro-5-methylpyridine

nL of THF at -78°C, was added to 10.0 g (48.74 mmol) of the product from Step 253b in 50 mL of THF at -78°C, and the reaction was stirred for 50 min. To the reaction mixture was added 4.3 mL (69.07 mmol) of methyl iodide, and the mixture was stirred at -78°C for 1 hour and stirred at ambient temperature for 16 hours. The reaction was quenched with saturated NH4Cl solution, extracted with hexane, and the extracts washed with water, dried over MgSO4 and concentrated to give the title product as a pale yellow oil, which was taken directly to the next step. MS (220) (M+H)+; 1H NMR (CDCl₃) ∂: 1.47 (m, 9H), 2.12 (m, 3H). ¹⁹F NMR (CDCl₃, CFCl₃ as reference) ∂: 75.91 (dd apparent, J₁=15.0, J₂=22.1 Hz), 156.54 (m).

Step 253d. 4-t-Butoxy-2.5-difluoro-3-methylpyridine

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A sample of the product from Step 253c above (48.74 mmol) and 13.5 mL of hydrazine monohydrate were dissolved in 150 mL of n-propanol. The reaction was stirred at reflux temperature under nitrogen for 4 hours. The volatiles were removed, and the residue was dissolved in methylene chloride, which was washed with water and dried over MgSO4. The solvent was removed to give the intermediate hydrazine product as a yellow liquid, which was dissolved in 110 mL of methanol. To this was added 20 mL of 20% NaOH and air was passed through the solution for 16 hours. The solvents were removed at 30°C under vacuum. The residue was dissolved in methylene chloride, which was

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product purified by flash chromatography, eluting with ethyl acetate: hexane 1:16 to give the NMR (CDCl3) 8: 1.43 (d, 9H, J=1.5 Hz), 2.18 (d, 3H, J=1.5 Hz), 7.85 (br s, 1H); 19F title product as a colorless liquid after removal of the solvents. MS (202) (M+H)+; 1H NMR (CDCl3, CFCl3 as reference) ∂: 73.37 (d, J=24.5 Hz), 142.17 (d, J=24.5 Hz). washed with water and dried over MgSO4. The solvent was removed and the crude

Step 253e. 2-(4-t-Butoxy-5-fluoro-3-methyl-2-pyridinylkyclopropancacctonitrile

A sample of the product from Step 253d above (40.8 mmol) was dissolved in 50 (H), 1.60 (m, 1H), 1.43 (d, 9H, J=2 Hz), 2.29 (s, 3H), 3.76 (d, 1H, J=8 Hz), 8.30 (d, solvent. MS 263 (M+H)+; 1H NMR (CDCI3) 3: 0.50 (m, 2H), 0.63 (m, 1H), 0.73 (m, mL of THF and cooled to -78°C. To this was added a freshly prepared solution of LDA reaction was then stirred at 0°C for 1 hour, quenched with saturated NH4CI solution and extracted with ether. The extracts were washed with saturated NaCl solution, dried over MgSO4, and concentrated. The residue was purified by flash chromatography, eluting (0.103 mmol) in 50 mL of THF at -78°C, and the reaction was stirred for 1 hour. The with 1:4 ethyl acetate: hexane, to yield 10.33 g of the title product after removal of the 1H, J=3 Hz). IR (neat) 2240, 1580, 1470 cm⁻¹.

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Step 253f. 2-(4-Chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetonitrile

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solvents. MS 225, 227 (M+H)+, 1H NMR (CDCl3) 3: 0.48 (m, 1H), 0.59 (m, 1H), 0.66 (m, 1H), 0.77 (m, 1H), 1.50 (m, 1H), 2.48 (s, 3H), 3.80 (d, 1H, J=8 Hz), 8.39 (s, 1H). solution was cooled in a water bath as 18.8 mL (19.86 mmol) of POCI3 was added, then the reaction was stirred at ambient temperature for 16 hours. The reaction was quenched by pouring it into ice water, and the mixture was extracted with methylene chloride. The acetate: hexane to give 3.26 g of the title product as a colorless liquid after removal of the hour at ambient temperature, and the material concentrated to dryness. The residue was dissolved in 50 mL of trifluoroacetic acid, the reaction was stirred under nitrogen for 1 chloride. The extracts were combined and washed with water, dried over MgSO4 and A sample of the product from Step 253e above (5.21 g, 19.86 mmol) was dissolved in a mixture of 15.6 mL of DMF and 90 mL of methylene chloride. This aqueous solution was adjusted to pH7 with NaOH and re-extracted with methylene concentrated. The residue was purified by flash chromatography with 1:4 ethyl IR (neat) 2240, 1570, 1460 cm⁻¹.

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Ethyl 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetate Step 253g.

274 (M+H)+; 1H NMR (CDCl3) 3: 0.12 (m, 1H), 0.38 (m, 1H), 0.53 (m, 1H), 0.76 (m, mixture was stirred for I hour. The reaction was cooled, then poured into water, and the 1H), 1.20 (t, 3H, J=7 Hz), 1.67 (m, 1H), 2.40 (s, 3H), 3.23 (d, 1H, J=9 Hz), 4.16 (q, dissolved. The solution was heated to reflux, and 0.36 mL of water was added, then the methylene chloride, which was washed with water, dried over MgSO4 and concentrated. acetate: hexane to give 2.262 g of the title product after removal of the solvent. MS 272, The residue was triturated with 1:4 ethyl acetate: hexane, and filtered. The filtrate was A sample of the product from Step 253f above (3.26 g, 14.51 mmol) was dissolved in 10 mL of ethanol, and gaseous HCl was introduced until 4 g had been mixture was adjusted to pH7 with NaHCO3. The mixture was then extracted with concentrated and the residue was purified by flash chromatography with 1:4 ethyl 2H, J=7 Hz), 8.36 (s, 1H). s 2

Step 253h. 2-(4-Chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropane-acetaldchyde 15

(LAH) was added. The mixture was stirred at ambient temperature for 1 hour, then poured solution was stirred for 15 min, and 4.4 mL (31.6 mmol) of triethylamine was added. The dried and concentrated to give 1.49 g of the crude title product, which was taken directly to dissolved in 10 mL of THF and stirred with water bath cooling and 3.2 mmol of LiAlH4 methylene chloride and added to a solution of 3.8 mL (7.6 mmol) of oxalyl chloride and 0.25 (m, 1H), 0.35 (m, 1H), 0.60 (m, 1H), 0.75 (m, 1H), 1.53 (m, 1H), 2.38 (s, 3H), the next step without further purification. MS 228, 230 (M+H)+; 1H NMR (CDC13) 3: into water. This mixture was extracted with ether, the extracts were washed, dried and quenched with water, and extracted with methylene chloride. The extract was washed, 1.1 mL of DMSO (15.5 mmol) in 15 mL of methylene chloride stirred at -78°C. The stirring was continued at -78°C for 5 min and at -10°C for 10 min. The reaction was A sample of the product from Step 253g above (1.73 g, 6.37 mmol) was concentrated to give 1.48 g of a colorless oil. This oil was dissolved in 10 mL of 3.19 (dd, 1H, J=3, J=9 Hz), 8.37 (s, 1H), 9.86 (d, 1H, J=3 Hz). 8 23

8-Chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester Step 253i.

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A sample of the product from Step 253h above (6.37 mmol) was dissolved in 50 mL of ethanol, and to this were added 1.5 mL of piperidine, 1.5 mL of acetic acid, and 5

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mL of diethyl malonate (32.9 mmol). The reaction was heated at reflux under nitrogen for 4 hours. The solvents were then removed, and the residue was dissolved in ether. The ether was washed with water and brine, then dried over MgSO4 and concentrated Purification in a kugelrohr apparatus gave 2.4 g of the crude condensation product. This intermediate product was dissolved in 20 ML of of Dowtherm ATM, and this solution was added to 100 mL of Dowtherm ATM heated to 235°C. The reaction was then stirred at 220°C for 45 min. After cooling, the product was separated from the solvent by flash chromatography, eluting with hexane to remove the solvent and then with 1:4 ethyl acetate hexane to remove the product. In this manner 1.065 g of the title product was obtained after removal of the solvent. MS 324, 326 (M+H)+; 1H NMR (CDCl3) ∂: 0.75 (m, 2H), 1.07 (m, 2H), 1.42 (t, 3H, J=7 Hz), 2.31 (m, 1H), 3.08 (s, 3H), 4.42 (q, 2H, J=7 Hz), 8.40 (s, 1H), 9.44 (d, 1H, 1=6 Hz).

2

Step 253j. 8-(3-(N-BOC-amino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester

13

A sample of the product from Step 253i above (0.500 g, 1.544 mmol) was dissolved in 20 mL of anhydrous acetonitrile, and 0.600 g of sodium bicarbonate and 0.600 g (3.22 mmol) of 3(S)-(BOC-amino)pyrrolidine were added. The mixture was heated at reflux under nitrogen for 7 hours, then the solvent was removed and the residue was redissolved in methylene chloride. This solution was washed with water, 5% HCl, water, and concentrated. The residue was purified by flash chromatography, eluting with 100:10 methylene chloride:methanol, followed by 100:10:0.5 methylene chloride: methanol:NH4OH. Removal of the solvent gave 0.778 g of the title product, which was taken directly to the next step.

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Step 253k. 8-(3-(N-BOC-amino)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid

23

A sample of the product from Step 253j above (0.778 g, 1.645 mmol) was dissolved in 20 mL of THF, 0.570 g of LiOH+H2O and 10 mL of water were added, and the mixture was stirred under nitrogen for 3 hours. The THF was removed under vacuum, and the residue was adjusted to a pH between 2 and 4 with 1 N HCl. The solid was collected, and the filtrate was extracted with methylene chloride and washed and concentrated to give additional product. The combined solids were purified by flash chromatography eluting with 100:5:1 methylene chloride:methanol:acetic acid to yield

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0.698~g of the title product after removal of the solvent. This material was taken directly to the next step.

Step 253l. 8-(3-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

S

A sample of the product from Step 253k above (0.697 g, 1.564 mmol) was dissolved in 17 mL of anhydrous methylene chloride, 5.0 mL of 4 N HCl in dioxane was added, and the reaction was stirred for 1.75 hours. Ether was added, and the precipitate was collected by filtration and washed with ether. The solid was dissolved in water, filtered through a sintered glass funnel, and freeze-dried to give the title product as a yellow solid. mp 230-232°C (dec). MS 346 (M-Cl)+; 1H NMR (DMSO) 3: 0.58(m, 2H), 0.99 (m, 2H), 2.15 (m, 1H), 2.31 (m, 2H), 2.63 (s, 3H), 3.77 (m, 2H), 3.99-4.06 (m, 3H), 7.94 (s, 1H), 8.39 (br s, 3H), 9.10 (d, 1H, J=11 Hz), 13.85 (br s); IR 3440, 1695, 1610 cm-1.

Example 254

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8-(3-(aminomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochlonde

The 3-(BOC-amino)pyrrolidine of Step 253j above was replaced by 3-BOC-aminomethylpyrrolidine and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 0.085 g of the title compound. MS 360 (M-CI)+; 1H NMR (DMSO) ∂: 0.60 (m, 2H), 0.99 (m, 2H), 1.81 (m, 1H), 2.18 (m, 1H), 2.30 (m, 1H), 2.60 (s, 3H), 2.98 (m, 2H), 3.66-3.81 (m, 5H), 7.90 (s, 1H), 8.09 (br s, 3H), 9.06 (d, 1H, J=11 Hz), 13.85 (br s, 1H).

Example 255

8-(2S,4S-4-amino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

8

The 3-BOC-aminopyrrolidine of Step 253j above was replaced by (2S,4S).4- (BOC-amino)-2-methylpyrrolidine and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 0.071 g of the title compound. MS 360 (M-Cl)+; 1H NMR (DMSO) 3: 0.51 (m, 1H), 0.63 (m, 1H), 0.90 (m, 1H), 1.09 (m, 1H), 1.17 (d, 3H, J=6 Hz), 2.01 (m, 1H), 2.40 (m, 2H), 2.64 (s, 3H), 3.40 (m, 1H), 3.98 (m, 1H), 4.31 (m, 1H), 4.61 (m, 1H), 8.00 (s, 1H), 9.17 (d, 1H, J=11 Hz).

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Example 256

8-(3-aminoazetidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 3-(BOC-amino)azetidine and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 0.094 g of the title compound. MS 332 (M-Cl)+; 1H NMR (DMSO) 3: 0.61 (m, 2H), 1.00 (m, 2H), 2.30 (m, 1H), 2.61 (s, 3H), 4.15 (m, 1H), 4.56 (m, 2H), 4.86 (m, 2H), 7.89 (s, 1H), 8.51 (br s, 3H), 9.13 (d, 1H, J=10 Hz).

Example 257

2

8-(3(S)-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

2

The 3-BOC-aminopyrrollidine of Step 253j above was replaced by 3(S)-(BOC-amino)pyrrollidine and the reaction product was carried forward as in Steps 253K and 2531, above, to prepare 0.087 g of the title compound. MS 346 (M-Cl)+; 1H NMR (DMSO) 3: 0.59 (m, 2H), 0.99 (m, 2H), 2.14 (m, 1H), 2.31 (m, 2H), 2.63 (s, 3H), 3.76 (m, 2H), 3.98-4.07 (m, 3H), 7.94 (s, 1H), 8.36 (br s, 3H), 9.11 (d, 1H, 1=11 Hz).

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Example 258

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-methyl-1-piperazinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

25

The 3-BOC-aminopyrrollidine of Step 253j above was replaced by 2-methylpiperazine (Aldrich Chemical Co.), and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 225 mg of the title compound. mp > 300°C. IR (KBr): 3420, 1720, 1650 cm⁻¹. MS 360 (M-CI)⁺. ¹H NMR (CD30D) 3: 0.75 (m, 2H), 1.10 (m, 2H), 1.40 (d, 3H, J=7.5 Hz), 2.90 (s, 3H), 3.45 (m, 3H), 3.71 (m, 4H), 8.23 (s, 1H), 9.40 (d, 1H, J=12 Hz). Calc. for C19H23CIFN3O3•1.25 H2O: C, 54.55; H, 6.14; N, 10.04; Found: C, 54.78; H, 5.78; N, 10.05.

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Example 259

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1-cyclopropyl-7-fluoro-9-methyl-4-0xo-8-piperazinyl-4H-quinolizine-3-carboxylic acid hydrochloride

5 The 3-BOC-arninopyrrollidine of Step 253j above was replaced by piperazine (Aldrich Chemical Co.), and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 75 mg of the title compound. mp = 279-280°C. IR (KBr): 3420, 1710, 1650, 1610 cm⁻¹. MS 346 (M-CI)⁺. ¹H NMR (CD3OD) 3: 0.72 (m, 2H), 2.43 (m, 1H), 2.92 (s, 3H), 3.43 (m, 4H), 3.72 (m, 4H), 8.25 (s, 1H), 9.30 (d, 1H, 1=12 Hz). Calc. for C18H21CIFN3O3•1.5 H2O: C, 55.32; H, 5.67; N, 10.75; Found: C, 55.52; H, 5.49; N, 10.59.

Example 260

1-cyclopropyl-7-fluoro-9-methyl-8-(2-((N-methyl)aminomethyl)-4-morpholinyl)-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

15

Step 260a. 1-N-benzyl-3-(chloromethyl)morpholine

A mixture of 1.5 g (10 mmol) of N-benzyl-ethanolamine (Aldrich Chemical Co.) and 7.8 mL of epichlorohydrin was heated at 40°C for 30 min. The reaction was cooled, and the excess epichlorohydrin was removed with a rotary evaporator. The residue was dried under vacuum, dissolved in 30 mL of conc. H2SO4, and the mixture heated at 150°C for 30 min. The reaction was quenched by pouring onto ice, and the pH was adjusted with NaOH to pH 13. The basic solution was extracted with toulene (3x), and the extracts were dried over Na2SO4, filtered, and the solvent remove under vacuum. The residue was dried under vacuum to yield 193 mg of the title product.

Step 260b. 1-N-benzyl-3-((N-methylamino)methyl)-morpholine

A thick-walled glass tube was charged with 8.83 g of N-benzyl-3- (chloromethyl)morpholine, from step 260a above, dissolved in 15 mL of methanol. The tube and its contents were cooled and 25 mL of anhydrous methylamine was added. The tube was sealed and heated at 100°C for 24 hours. The seal was broken, and the solvent was removed under vaccum. The residue was diluted with 100 mL of 10% Na2CO3, then extracted 3x with methylene chloride. The extract was dried over Na2SO4, filtered, and the solvent was removed on a rotary evaporator to yield 8.6 g of the title product.

1-N-benzyl-3-((N-BOC-N-methylamino)methyl)-morpholine Step 260c.

dry methylene chloride. The solution was cooled in an ice bath and 8.6 mL (64.3 mmol) of 12.4 g of crude title product. The product was purified by column chromatography to yield 1-N-benzyl-3-((N-methylamino)methyl)-morpholine, from step 260b above, in 100 mL of solvent was removed on a rotary evaporator, and the residue dried under vacuum to afford mixture was stirred at 0-5°C for 30 min, then warmed to room temperature and stirred for To a dry flask under positive N2 atmosphere was added 8.6 g (39 mmol) of the 72 hours. The reaction contents were diluted with 100 mL of methylene chloride, which triethylamine and 12.7 g (58.5 mmol) of di-t-butyldicarbonate was added. The reaction 7.4 g of the title product as a colorless oil. Anal Calc. for C11H22N2O3: C, 67.47; H, was then washed with water and dried over Na2SO4. The solution was filtered, the 8.81;,N, 8.74; Found: C, 67.00; H, 8.53; N, 8.66.

2

2-(N-BOC-N-methyl-aminomethyl)morpholine Step 260d.

13

solvent was removed with a rotary evaporator, and the residue was dried under vacuum to temperature under 4 atm of H2 for 16 hours. The catalyst was removed by filtration, the methanol. To this was added 500 mg of 20%Pd/C, and the mixture was stirred at room methylamino)methyl)-morpholine, from step 260c above, was dissolved in 100 mL of A 1.10 g (3.43 mmol sample of 1-N-benzyl-3-((N-BOC-Nyield 794 mg of the title product as a colorless oil.

1-cyclopropyl-7-fluoro-9-methyl-8-(2-((N-methyl)aminomethyl)-4-morpholinyl)-4-oxo-4H-guinolizine-3-carboxylic acid hydrochloride Step 260e.

2

The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 2-(N-BOC-N-J=14 Hz). Calc. for C20H25CIFN3O4*2H2O; C, 52.01; H, 6.33; N, 9.10; Found: C, 3H),2.90 (s, 3H), 3.10-3.30 (m, 2H), 3.50-4.15 (m, 7H), 8.12 (s, 1H), 9.20 (d, 1H, compound. mp = 208-210°C. IR (KBr): 3420, 1720, 1700, 1650 cm⁻¹. MS 390 (Mmethyl-aminomethyl)morpholine (from step 260d above)and the reaction product was CI)+. ¹H NMR (CD₃OD) 3: 0.70 (m, 2H), 1.10 (m, 2H), 2.38 (m,1H), 2.78 (s, carried forward as in Steps 253K and 253l, above, to prepare 280 mg of the title 51.90; H, 5.92; N, 9.09. 22 ಜ

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Example 261

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(1,2,3,4-letrahydro-2-isoquinolinyl)-4H-quinolizine-3-carboxylic acid

0.70 (m, 2H), 1.08 (m, 2H), 2.30 (m,1H), 2.85 (s, 3H),3.10 (dd, 2H, J=6 Hz), 3.75 (m, forward as in Steps 253K and 2531, above, to prepare 315 mg of the title compound. mp = 214-215°C. IR (KB1): 3420, 1730, 1680 cm⁻¹. MS 393 (M+H)⁺. ¹H NMR (CDCl₃) ∂: C23H21FN2O3+1.25 H2O: C, 66.58; H, 5.71; H, 6.75; Found: C, 66.56; H, 5.26; N, The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 1,2,3,4tetrahydroisoquinoline (Aldrich Chemical Co.), and the reaction product was carried 2H), 4.60 (s, 2H), 7.28 (m, 4H), 8.40 (s, 1H), 9.22 (d, 1H, J=12 Hz). Calc. for 6.62. 2

Example 262

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

2

N-benzyl-4-(N-hydroxyimino)piperidine Step 262a.

Co.) was dissolved in 50 mL of methanol. To this solution was added 4.16 g (60 mmol) water and added in 5 mL portions). The mixture was then stirred at room temperature for of hydroxylamine hydrochloride and 5.2 g NaHCO3 (62 mmol) (Dissolved in 80 mL of 18 hours. The mixture was filtered, and the solvent was removed from the filtrate on a A 3.78 g (20 mmol) sample of N-benzyl 4-oxo-piperidine (Aldrich Chemcial otary evaporator to give 3.05 g of the title product. mp 127-128°C. 8

Step 262b. 1-N-benzyl-4-aminopiperidine

25

in 200 mL of methanol and reduced with 10 g of Raney nickel under 4 atmosphere of H2 at room temperature for 4 hours. The catalyst was removed by filtration, and the solvent was A 2.04 g (9.98 mmol) sample of the oxime from step 262a above was dissolved removed on a rotary evaporator. The residue was dried under vacuum to yield 1.79 g of the title product MS M/Z: 191 (M+H)+.

8

Step 262c. 1-N-benzyl-4-BOC-aminopiperidine

aminopiperidine, from step 262b above, dissolved in 9 mL of dry methylene chloride. To In a dry system under N2 pressure was introduced 1.78 g of the 1-N-benzyl-4-

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this was added 1.6 mL (12 mmol) of triethylamine and 2.45 g (11.2 mmol) of di-t-butyldicarbonate. The reaction mixture was stirred at room temperature for 96 hours. The contents were diluted with 125 mL of methylene chloride and washed with water. The organic layer was dried over Na₂SO₄, filtered, and the solvent removed on a rotary evaporator. The residue was dried under vacuum to yield 2.45 g of the title product as an off-white solid. The crude product was purified by column chromatography on silica gel, eluting with 2% methanol in methylene chloride. Removal of the solvent gave 1.74 g of product, which was the recrystallized from ethanol, and dried under vacuum. mp. 121-122°C. Anal. calc. for C17H25N2O2: C, 70.31; H, 9.02; N, 9.65; Found: C, 70.26; H, 9.02: N, 9.55.

Step 262d, 4-BOC-aminopiperidine

2

The benzyl group was removed from the product of step 262c by the procedure described for Example 260d above, to afford the title product.

Step 262e. 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

15

The 3-BOC-aminopyrrollidine of Step 253j above was replaced by 4-(BOC-amino)-methylpiperidine, from step 262d above, and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 480 mg of the title compound. mp = 231-232°C. IR (KBr): 3420, 1700, 1610 cm⁻¹. MS 360 (M-Cl)⁺. ¹H NMR (CD₃OD) 3: 0.70 (m, 2H), 1.08 (m, 2H), 1.85 (m, 1H), 2.10 (m, 1H), 2.18 (m, 2H), 2.35 (m, 2H), 2.87 (s, 3H), 3.50 (m, 2H), 3.70 (m, 1H), 8.16 (s, 1H), 9.22 (d, 2H, J=9 Hz). Calc. for C19H23CIFN3O3*0.75 H2O: C, 55.75; H, 6.03; H, 10.26; Found: C, 55.70; H, 6.07; N, 2.02.

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Example 263

23

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-amino-1-piperdinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

8

The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 3-aminopiperidine hydrochloride (Aldrich Chemical Co.), which was neutralized with triethylamine, and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 250 mg of the title compound. mp = 222-223°C. IR (KBr): 3400, 1700, 1680 cm⁻¹. MS 360 (M-Cl)⁺. ¹H NMR (CD₃OD) ∂ : 0.70 (m, 2H, J=6 Hz), 1.10 (m,

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2H, J=6 Hz), 1.70 (m,2H), 2.05 (m, 3H), 2.30 (m, 2H), 2.40 (m, 2H), 2.87 (s, 3H), 3.90 (m, 1H), 8.18 (s, 1H), 9.20 (d, 1H, J=9 Hz). Calc. for C19H23CIFN3O3*2 H2O: C, 52.84; H, 6.30; H, 9.73; Found: C, 52.62; H, 6.62; N, 9.36.

Example 264

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(aminomethyl)l-piperdinyl)-4H-quinolizine-3-carboxylic acid hydrochloride The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 4-(aminomethyl)piperidine (Aldrich Chemical Co.), and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 157 mg of the title compound. mp > 300°C. IR (KBr): 3410, 1720, 1660 cm-1. MS 374 (M-Cl)+. ¹H NMR (CD3OD) ∂: 0.70 (m, 2H), 1.08 (m, 2H), 1.55 (m, 1H), 1.95 (m, 2H), 2.42 (m, 2H), 2.83 (s, 3H), 2.95 (m, 3H), 3.40 (m, 2H), 3.60 (m, 2H), 8.18 (s, 1H), 9.22 (d, 1H, J=9 Hz). Calc. for C20H25CIFN3O3•1.75 H2O: C, 54.42; H, 6.51; H, 9.52; Found: C, 53.92; H, 6.85; N,

Example 265

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(5-amino-1,2,3,4-terahydro-2-isoquinolinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

20

Step 265a. 5-amino-1.2.3.4-tetrahydroisoquinoline

A 1.0 g (0.69 mmol) sample of 5-aminoisoquinoline (Aldrich Chemical Co.) was dissolved in 100 mL of methanol and reduced with 250 mg PtO₂ catalyst at 25°C under 4 atmospheres of H₂ for 8 hours. The catalyst was removed by filtration, the solvent was removed on a rotary evaporator, and the residue was dired under vacuum to give 1.01 g of crude product. The material was crystallized from i-propanol and dried under vacuum, yield 602 mg. mp = 153-154°C. MS M/Z: 149 (M+H)+, 166 (M+NH₄)+.

22

Step 265b. 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(5-amino-1.2,3,4tetrahydro-2-isoquinolinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

20

The 3-BOC-arninopyrrollidine of Step 253j above was replaced by 5-amino-1,2,3,4-tetrahydroisoquinoline, prepared in step 265a above, and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 507 mg of the title

35 compound. mp = 185-187°C. IR (KBr): 3380, 1710, 1650 cm⁻¹. MS 408 (M-CI)⁺, 390 (M+NH4-CI)⁺. ¹H NMR (CD₃OD) 3: 0.72 (m, 2H, J=6, J=3 Hz), 1.10 (m, 2H, J=3

Hz), 2.40 (m, 1H), 2.90 (s, 3H), 3.07 (dd, 2H, J=7.5 Hz), 3.90 (dd, 2H, J=7.5, J=3 Hz), 4.74 (s 2H), 7.28 (m, 2H), 7.35 (m, 1H, J=9 Hz), 8.17 (s, 1H), 9.25 (d, 1H, J=12 Hz). Calc. for C23H23CIFN3O3*0.75 H2O: C, 60.39; H, 5.40; H, 9.19; Found: C, 60.38; H, 5.16; N, 9.10.

Example 266

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(1-pyrrolyl)-1-piperidinyl)-4H-quinolizine-3-carboxylic acid

2

The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 4-(1-pyrrolyl)piperidine (prepared from N-benzyl-4-hydroxypiperidine by mesylation followed by displacing the mesyl group with pyrrole and removing the benzyl group), and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 386 mg of the title compound. mp = 268-269°C. IR (KBr): 3420, 1720, 1660 cm⁻¹. MS 427 (M+NH4)⁺, 410 (M+H)⁺. ¹H NMR (CD30D) 3: 0.70 (m, 2H), 1.03 (m, 2H), 2.14 (m, 4H), 2.40 (m, 1H), 2.90 (s, 3H), 3.60 (m, 4H), 4.18 (m, 1H), 6.08 (dd, 2H, J=3 Hz), 6.84 (dd, 2H, J=3 Hz), 8.37 (s, 1H), 9.25 (d, 1H, J=12 Hz). Calc. for C23H24FN3O3•1.25 H2O: C, 63.95; H, 6.18; H, 9.73; Found: C, 63.60; H, 6.61; N, 9.43.

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Example 26

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1-cyclopropyl-8-(cis-3.5-dimethyl-1-piperazinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride The 3-BOC-aminopyrrolidine of Step 253j above was replaced by *cis*-3,5-dimethy-lpiperazine (Aldrich Chemical Co.) and the reaction product was carried forward as in Steps 253j and 253k, above, to prepare 0.46 g of the title compound. IR (KBr): 3450, 1720, 1650, 1610 cm⁻¹. MS 374 (M-Cl)⁺. ¹H NMR (D₆DMSO) ∂: 0.70 (m, 2H), 1.04 (m, 2H), 1.30 (d, 6H, J=7 Hz), 2.41 (m, 1H), 2.80 (s, 3H), 3.40-3.65 (m, 6H), 8.03 (s, 1H), 9.26 (d, 1H, J=9Hz), 9.60 (br s, 1H). Calc. for C₂0H₂SCIFN₃O₃-0.75 H₂O: C, 56.74; H, 6.31; N, 9.92; Found: C, 56.6; H, 6.21; N, 9.74.

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xample 268

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1-cyclopropyl-8-(2,7-diazabicyclo[3.3.0]oct-2-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 7-BOC-2,7-diaza[3.3.0]octane (prepared according to US Patent 5,071,999) and the reaction product

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was carried forward as in Steps 253j, k, and l, above, to prepare 0.34 g of the title compound. IR (KBr): 3400, 1700, 1650, 1605 cm⁻¹. MS 372 (M-Cl)⁺. ¹H NMR (D6DMSO) 3: 0.60 (m, 2H), 0.91 (m, 1H), 2.03-2.10 (m, 3H), 2.36 (m, 1H), 2.68 (s, 3H), 3.19 (m, 1H), 3.49 (m, 2H), 4.15 (m, 1H), 5.50 (m, 1H), 7.98 (s, 1H), 9.14 (d, 1H, J=10 Hz), 9.40 (br s, 1H). Calc. for C20H24Cl2FN3O3: C, 54.06; H, 5.44; N, 9.46; Found: C, 53.86; H, 5.48; N, 9.63.

Example 269

1-cyclopropyl-8-(2,8-diaza-8-bicyclo[4,3,0]nonyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 8-BOC-2,8-diaza[4.3.0] nonane (prepared according to US 5,059,597), and the reaction product was carried forward as in Steps 253K and 253l, above, to prepare 0.50 g of the title compound. IR (KBr): 3400, 1690, 1650, 1660 cm⁻¹. MS 386 (M-Cl)⁺. ¹H NMR (D₆DMSO) ∂: 0.56 (m, 1H), 0.62 (m, 1H), 0.93 (m, 1H), 1.07 (m, 1H), 1.60-1.80 (m, 4H), 2.28-2.32 (m, 2H), 2.67 (s, 3H), 2.72 (m, 1H), 2.94 (m, 1H), 3.70 (m, 2H), 3.91 (m, 1H), 4.03 (m, 1H), 4.35 (m, 1H), 7.93 (s, 1H), 8.90 (br s, 1H), 9.10 (d, 1H, J=11 Hz), 9.48 (br s, 1H), 13.85 (br s, 1H). Calc. for C21H26Cl2FN3O3: C, 55.03; H, 5.72; N, 9.17; Found: C, 54.75; H, 5.82; N, 9.38.

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Example 270

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1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3(S)-(1-pyrrolyl)-1-pyrrolidinyl)-4H-quinolizine-3-carboxylic acid

A mixture of 25 mg 8-(3(S)-aminopytrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride (from Example 257) and 40 mg of sodium acetate in 0.7 mL of ethyl acetate was heated to 100°C. To this solution was added 0.009 mL of dimethoxytetrahydrofuran dropwise, and the reaction was stirred at 110°C for 5 min, then quenched by addition of water. The mixture was extracted twice with methylene chloride, and the extract was washed with water, dried over MgSO4 and concentrated. The residue was purified by preparative TLC, eluting with 100:10 chloroform:methanol, to give 13.6 mg of the title product as a yellow solid after removal of the solvent. MS 395 (M-Cl)+. 1H NMR (CDCl3) 8: 0.67 (m, 2H), 1.00 (m, 2H), 2.20 (m, 1H), 2.46 (m, 1H), 2.56 (m, 1H), 2.66 (s, 3H), 3.89 (m, 1H), 3.99 (m, 2H0, 4.15 (m, 1H), 4.86 (m, 1H), 6.23 (t, 2H, J=2 Hz), 6.79 (t, 2H, J=2 hz), 8.32 (s, 1H), 9.15 (d, 1H, J=10 Hz), 13.83 (br, 1H).

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Example 271

1-cyclopropyl-7-fluoro-8-(3-hydroxy-1-pyrrolidinyl)-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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The 3-BOC-aminopyrrolidine of Step 253j above was replaced by 3-hydroxypyrolidine (Aldrich Chemical Co.), and the reaction product was carried forward as in Steps 253j and 253k above, to prepare 0.15 g of the title compound. IR (KBr): 3425, 1690, 1650, 1600 cm⁻¹. MS 346 (M+H)⁺. ¹H NMR (DMSO-d₆) 3: 0.59 (m, 2H), 0.93 (m, 1H), 1.03 (m, 1H), 1.96-2.01 (m, 3H), 2.29 (m, 1H), 2.49 (s, 3H), 3.43 (m, 1H), 3.69 (m, 1H), 4.01 (m, 2H), 4.42 (m, 1H), 5.15 (d, 1H, J=3 Hz), 7.89 (s, 1H), 9.05 (d, 1H, J=11 Hz), 13.86 (br s, 1H). Calc. for C₁8H₁9FN₂O₄: C, 62.42; H, 5.53; N, 8.09. Found: C, 62.20; H, 5.55; N, 8.09.

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Example 272

1-cyclopropyl-7-fluoro-8-(4-methyl-1-piperazinyl)-9-methyl-4-oxo-4H-guinolizine-3-carboxylic acid hydrochloride

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The 3-BOC-aminopyrrollidine of Step 253j above was replaced by 1-methylpiperazine (Aldrich Chemical Co.), and the reaction product was carried forward as in Steps 253j and 253k, above, to prepare 0.15 g of the title compound. mp = 210-216°C (dec). MS 360 (M-CI)⁺. ¹H NMR (CDCI₃) ∂: 0.70 (m, 2H), 1.02 (m, 2H), 2.28 (m, 1H), 2.40 (s, 3H), 2.60 (m, 4H), 2.79 (s, 3H), 3.48 (m, 4H), 8.37 (s, 1H), 9.21 (d, 1H, 1=9 Hz).

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Example 273

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1-cyclopropyl-9-chloro-7-fluoro-8-(3-amino-1-pymolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid trifluoroacetic acid salt

The 4-t-butoxy-2.3,6-trifluoro-5-methylpyridine of Step 253d above was replaced by 4-t-butoxy-3-chloro-2.5,6-trifluoropyridine (from step 253a above), and the methanol solvent was replace by benzene, and the reaction product was carried forward as in Steps 253d-1 above, and the 4N HCl in dioxane of Step 253l was replaced with trifluoroacetic acid. to prepare 0.13 g of the title compound. MS 366 (M-CF₃CO₂)+. 1H NMR (D6-DMSO) ∂ : 0.58 (m, 2H), 0.97 (m, 2H), 2.11 (m, 1H), 2.31 (m, 1H), 2.44 (m, 1H), 3.83 (m, 1H), 3.97 (m, 2H), 4.10 (m, 1H), 4.20 (m, 1H), 8.09 (s, 1H), 8.09 (br, 3H), 9.18 (d, 1H, 1=11 Hz). Calc. for C₁7H₁7CIFN₃O₃:-CF₃COOH-0.5 H₂O: C, 46.69; H, 3.92; N, 8.60; Found: C, 46.62; H, 3.64; N, 8.45.

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Example 274

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7,9-difluoro-4-ovo-4H-quinolizine-3-carboxylic acid hydrochlonde

itep 274a. 4-t-butoxy-2.3.5.6-tetrafluoropyridine

A 158.5 g (0.938 mmol) sample of pentafluoropyridine (Aldrich Chemical Co.) was dissolved in 600 mL of THF and cooled to -78°C. To this was added 88.29 g (0.919 mmol) of sodium-t-butoxide in 800 mL of THF over a 30 min period, with stirring and while maintaining the temperature at -78°C. The mixture was stirred for another 30 min at this temperature, then the temperature of the bath was raised to -20°C, and the reaction was stirred at this temperature for 64 hours. The reaction mixture was removed from the cold bath and diluted with 1.5 L of ether, then filtered through a diatomaceous earth filter aid. The solvent was removed under vacuum to leave a yellow oil. The oil was purified by vacuum distillation to afford 141.34 g of the title product.

Step 274b. 4-t-butoxy-2.3.5-trifluoropyridine

A 20.0 g (0.089 mmol) sample of the product from step 274a above was dissolved in 100 mL of absolute ethanol, and 26.08 mL (0.538 mol) of hydrazine monohydrate was added. The reaction was stirred for 1 hour at room temperature and 1 hour at reflux. The solvent was removed under vacuum. The residue was dissolved in ether and washed with water and brine. The organic phase was dried over MgSO4, and the solvent was removed under vacuum to yield a yellow solid. This material was dissolved in 120 mL of toluene, 60 mL of 20% sodium hydroxide was added, and air was bubbled through the stirred solution for 18 hours. To the reaction was added 100 mL of ether, and the organic phase was separated, washed with water and brine, and dried over MgSO4.

Removal of the solvent, and purification of the residue with flash chromatography on silica gel, eluting with 1:16 ethyl acetate:hexane, gave 14.6 g of the title product as a reddish liquid.

Step 274c. 8-(3-amino-1-pytrolidinyl)-1-cyclopropyl-7,9-difluoro-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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Replacing the 4-t-butoxy-2,5-difluoro-3-methylpyridine of step 253e with the 4-t-butoxy-2,3,5-trifluoropyridine from step 274b above, and carrying the product forward according to the procedures of Steps 253e-1, 76 mg of the title compound was prepared.

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MS MZ: 350 (M-Cl)⁺. ¹H NMR (D6-DMSO) ∂: 0.65 (m, 2H), 0.90 (m, 2H), 2.15-2.30 (m, 3H, 3.95-4.00 (m, 3H), 4.18 (m, 2H), 7.81 (s, 1H), 8.46 (br, 3H), 9.17 (d, 1H, J=9 Hz).

Example 275

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methoxy-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 275a. 4-t-butoxy-2.3.6-trifluoro-5-hydroxypyridine

Example 253 step b above, was dissoved in 50 mL of THF, and the solution was cooled to -78°C. To this solution was added LDA (65.6 mmol) with stirring for 30 min, during which a solid precipated. To this mixture was added 7.5 mL of trimethoxyborane, with stirring for 25 min at -78°C. To this mixture was added 10 mL of acetic acid, and the mixture was stirred and allowed to warm to room temperature. Next was added 100 mL of 30% hydrogen peroxide and 100 mL of 2N sodium hydroxide while cooling in an ice bath. The mixture was then stirred at room temperature for 16 hours, and quenched with saturated NH4Cl solution. The mixture was extracted with ether, and the extract was washed with brine and dried over MgSO4. The solvent was removed under vacuum, and the residue was purified by flash chromatography on silica gel, eluting with 1:8 ethyl acetate:hexane. Removal of the solvent gave 9.769 g of the title product as a colorless

Step 275b. 4-t-butoxy-2.3.6-trifluoro-5-methoxypyridine

To a solution of 237 mg (1.07 mmol) of 4-t-butoxy-2,3,6-trifluoro-5-hydroxypyridine, from step 275a above, in 3 mL of anhydrous THF was added 335 mg (1.277 mmol)of triphenyl phosphine and 0.060 mL (1.48 mmol) of methanol. To this solution was added 0.200 mL (1.270 mmol) of DEAD dropwise at room temperature. The reaction was complete in 10 min, so the solvents were removed under vacuum and the residue was purified by flash chromatography on silica gel, eluting with 1:16 ethyl acetate:hexane to give 215.6 mg of the title product as a colorless liquid after removal of the solvent.

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Step 275c. 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methoxy-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Replacing the 4-t-butoxy-2,3,6-trifluoro-5-methylpyridine of Example 253 step c with the 4-t-butoxy-2,3,6-trifluoro-5-methoxypyridine of step 275b above and carrying the 5 product forward according to the procedures of Steps 253d-1, 120 mg of the title compound was prepared. MS M/Z: 362 (M-Cl)⁺. IR (KBr): 3440, 1799, 1650, 1610 cm⁻¹. ¹H NMR (D6-DMSO) 3: 0.62 (m, 2H), 0.91 (m, 2H), 2.12 (m, 1H), 2.29 (m, 1H), 2.39 (m, 1H), 3.62 (s, 3H), 3.81 (m, 1H), 3.94 (m, 2H), 4.06 (m, 2H), 7.79 (s, 1H), 8.30 (br, 3H), 9.13 (d, 1H, 1=10 Hz), 13.79 (br, 1H). Calc. for C18H20FN3O4+2HCl+0.5H2O:

10 C, 48.77; H, 5.23; N, 9.48; Found: C, 48.65; H, 5.19; N, 9.56.

Example 276

1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

tep 276a. 1-N-benzyl-3(S)-(BOC-amino)-pyrrolidine

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A 4.2 g sample of (3S)-3-BOC-aminopyrrolidine (TCI America) and 4.7 mL of triethylamine were dissolved in 75 mL of methylene chloride at room temperature. To this solution was added 2.95 mL of benzyl bromide dropwise, and the reaction was heated at reflux for 6 hours. After cooling, the solution was washed with water, and the solvent was dried and evaporated to give 5.10 g of the title product as a white solid.

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Step 276b. 1-N-benzyl-3(S)-(methylamino)-pyrrolidine

The 5.10 g sample of 1-N-benzyl-3(S)-(BOC-amino)-pyrrolidine, from step 276a above, was dissolved in 25 mL of THF, and 55.6 g of LiAlH4 (1.0 M in THF) was added. The mixture was stirred and heated at reflux for 4 hours. The reaction was quenched with water, and the mixture was extracted with methylene chloride. The solvent was washed with water, dried over MgSO4, and removed on a rotary evaporator to yield 2.43 g of the title product.

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Step 276c. 1-N-benzyl-3(S)-(N-BOC-N-methylamino)-pyrrolidine

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A 2.43 g sample of 1-N-benzyl-3(S)-(methylamino)-pyrrolidine, from step 276b above, was dissolved in 100 mL of a 4:1 methanol:water mixture, and 3.34 g of di-t-butyl dicarbonate was added in portions. The reaction was stirred at room temperature for 6 hours. The methanol was removed under vacuum, and the aqueous residue was extracted with methylene chloride. The solvent was washed with water, dried over MgSO4 and removed under vacuum. The residue was purified by chromatography over silica gel, eluting with 100:5:0.5 methylene chloride:methanol:NH4OH to give 3.23 g of the title product.

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Step 276d. (S)-(N-BOC-N-methylamino)-pyrrolidine

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The product from step 276c was treated according to the procedure of Example 171 step 5 to remove the benzy protecting group and afford 2.24 g of the title product as a white solid.

Step 276e. 1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j. replacing the 3-BOC-aminopyrrolidine of that example with the 3(S)-(N-BOC-N-methylamino)-pyrrolidine from step 276d above, and carrying the reaction product forward according to the procedures of Example 253 steps k and l, a 452 mg sample of the title product was obtained. MS: 360 (M-Cl)⁺. IR (KBr): 3450, 1710, 1650, 1610 cm⁻¹. ¹H NMR (d6-DMSO): 0.62 (m, 2H), 1.00 (m, 2H), 2.26 (m, 1H), 2.33 (m, 3H), 2.65 (s, 6H), 3.75 (m, 1H), 3.90 (m, 2H), 4.05 (m, 2H), 7.94 (s, 1H), 9.12 1H, J=10 Hz), 9.18 (br s, 2H), 13.86 (br s, 1H). Anal. Calc. for C19H22FN3O3*HCl*+H2O: C, 55.14; H, 6.09; N, 10.15; Found: C, 55.29; H, 5.99; N, 10.18.

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Example 277

1-cyclopropyl-7-fluoro-9-methyl-8-(3(R)-amino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 277a. 1-N-benzyl-3(R)-(BOC-amino)-pyrrolidine

Following the procedure of Example 276 step a, replacing the (3S)-3-BOC-aminopyrrolidine of step 276a with (3R)-3-BOC-aminopyrrolidine (TCI America), the title compound was prepared.

Step 277b. 3(R)-(BOC-amino)pyrrolidine

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The benzyl group was removed from the product of step 277a by the procedure of step 276d above, to give the title product.

15 Step 277c. 1-cyclopropyl-7-fluoro-9-methyl-8-(3(R)-amino-1pyrrolidinyl)-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253 step j, replacing the 3-(BOC-amino)pyrrolidine of that example with the 3(R)-(BOC-amino)-pyrrolidine from step 277b above, and carrying the reaction product froward according to the procedures of Example 253 steps k and l, a 452 mg sample of the title product was obtained. MS: 346 (M-CI)+. IR (KBr): 3440, 1700, 1650, 1610 cm⁻¹. ¹H NMR (d6-DMSO): 0.59 (m, 2H), 1.00 (m, 2H), 2.15 (m, 1H), 2.31 (m, 2H), 2.63 (s, 3H), 3.76 (m, 2H), 4.00-4.07 (m, 3H), 8.40 (br, 3H), 9.10 (d, 1H, J=11 Hz). C18H20FN3O3+HCI+H2O: C, 54.07; H, 5.80; N, 10.51; Found: C, 54.19; H, 5.65; N, 10.37.

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Example 278

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(3R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-0xo-pyranol2.3.4-iilquinolizine-5-carboxylic acid hydrochloride

Step 278a. (S)-1-bromo-2-methyl-3-(t-butyldimethylsilyloxy)propane

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To a 9.59 g (62.67 mmol) sample of (S)-(+)-3-bromo-2-methyl-1-propanol (Aldrich Chemical Co.) in 40 mL of DMF was added 4.27 g (62.720 mmol) of imidazole, and the solution was added to 0° C. To this cooled solution was added 9.45 g (62.69 mmol) of t-butyldimethylsilyl chloride, and the solution was stirred at room temperature for

16 hours. The reaction solution was poured into water, which was extracted with hexane. concentrated. The residue was distilled in a kugelrohr apparatus (0.2 mm Hg, 50°C) to The organic layer was washed with water, satd. brine, dried over MgSO4, and rield 15.00 g of the title product as a colorless liquid.

Step 278b. (S)-1-jodo-2-methyl-3 -(t-butyldimethylsilyloxy)propane

under N2 for 9 hours. The mixture was cooled, filtered, and the filtrate was concentrated The residue was dissolved in hexane, and the solution was again filtered and concentrated A 15.00 g sample of the product from the preceeding step was dissolved in 100 to yield 16.62 g of a colorless liquid. This material was distilled in a kugelrohr apparatus mL of acetone, and 42.00 g (5 eq) of NaI was added. This mixture was heated at reflux (M+H)⁺. 1H NMR (CDCl₃) ∂: 0.07 (s, 6H), 0.90 (s, 9H, 0.95 (d, 3H, J=7 Hz), 1.65 (0.2 mm Hg, 60°C) to give 16.479 g of the title product as a colorless liquid. MS: 315 (m, 1H), 3.29 (m, 2H), 3.40 (m, 1H), 3.54 (m, 1H).

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Step 278c. 1-(2,3,5,6-tetrafluoro-4-pyridyl)-4-methylpiperazine

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added slowly dropwise at 0°C. The solution was stirred for 16 hours at 0°C, then washed A 25.10 g sample (0.148 mmol) of pentafluoropyridine (Aldrich Chemical Co.) methylene chloride. To this solution 17.3 mL (0.156 mmol) of N-methylpiperazine were with water, dried over MgSO4 and concentrated to give 36.95 g of the title product as a colorless oil, which solidifed upon standing. MS: 250 (M+H)+. ¹H NMR (CDCI₃) ∂ : and 23.0 mL (0.165 mmol) of triethylamine were dissolved in 150 mL of HPLC grade 2.36 (s, 3H), 2/53 (m, 4H), 3.52 (m, 4H).

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(R)-2-methyl-3-(4-(4-methylpiperazinyl)-3,5,6-trifluoro-2-pyridinyl)-1-propanol Step 278d.

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temperature was raised to 0°C, and stirring was continued for 30 min. This solution was silyloxy)propane, from step 278b above, was dissolved in 32 mL of ether and cooled to -78°C. To this solution was added 19.8 mL (33.66 mmol) of t-buthyllithium (1.7 M in designated the "lithium compound" and was utilized below. In a separate flask 3.99 g (16.01 mmol) of 1-(2,3,5,6-tetrafluoro-4-pyridy!)-4-methylpiperazine, from step 278c above, was dissolved in 50 mL of THF. To the latter solution at -78°C was added via pentane), and the temperature was maintained at -78°C while surring for 40 min. The A 5.03 g (16.00 mmol) sample of (S)-1-iodo-2-methyl-3-(t-butyldimethyl-

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nours and concentrated. The residue was slurried with water and extracted with methylene concentrated. The residue was purified by flash chromatography on silica gel, eluting with MgSO4, and concentrated. The residue was dissolved in 30 mL of THF, and 16.5 mL of cannula the solution of the lithium compound. The reaction was stirred at -78°C for 5 min colorless viscous oil. MS: 304 (M+H)+. ¹H NMR (CDCi3) 3: 0.95 (d, 3H, J=6.6 Hz), 100:5:0.5 methylene chloride:methanol:NH4OH to give 4.037 g of the title product as a 2.11 (m, 1H), 2.35 (s, 3H), 2.53 (m, 4H), 2.63 (m, 1H), 2.71 (m, 1H), 3.37-3.50 (m, 6H). Anal calc for C14H20F3N3O: C, 55.44; H, 6.65; N, 13.72; Found: C, 55.10; H, tetrabutlyammonium fluoride (1 N in THF) was added. The mixture was stirred for 16 NH4Cl, and extracted with ether. The extract was washed with satd. brine, dried over and at room temperature for 30 min. The reaction was quenched by addition of satd. chloride. The organic phase was washed with water, dried over MgSO4, and 6.24; N, 13.72. [a]D=+7.80° (26°, c=1.68, methylene chloride). 2

(R)-2-methyl-3-(4-(4-methylpiperazinyl)-3.5.-difluoro-2-pyridinyl)-1-propanol Step 278e. 2

The solvent was washed with water, dried over MgSO4, and concentrated to give 4.60 g of A 4.349 g (14.337 mmol) sample of 2-methyl-3-(4-(4-methylpiperazinyl)-3,5,6the title product as a viscous oil. This intermediate hydrazino compound was dissolved in heated at reflux under N2 for 17 hours. Another 1.5 mL of hydrazine hydrate was added, evaporator, and the residue was slurried in water, then extracted with methylene chloride. pipet over a 15 min period. The reaction was then heated at reflux under N2 for 50 min.. propanol, 3.50 mL (72.15 mmol) of hydrazine hydrate was added, and the reaction was 300 mL of water, and a solution of 29.78 g of CuSO4 in 400 mL of water was added by trifluoro-2-pyridinyl)-1-propanol, from step 278d above, was dissolved in 20 mL of n-NH4OH. The solution was extracted with methylene chloride, which was washed with and the reflux was continued for 15 hours. The solution was concentrated on a rotary The reaction was cooled to ambient temperature and the soultion was made basic with water, dried over MgSO4 and concentrated. The residue was purified by flash chromatography on silica gel, eluting with 100:5:0:5 methylene

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(CDCl3) 9: 0.96 (d, 3H, J=6.6 Hz), 2.14 (m, 1H), 2.35 (s, 3H), 2.52 (m, 4H), 2.80 (m, chloride:methanol:NH4OH, to give 3.605 g title product. MS: 286 (M+H)+. 1H NMR C14H21F2N3O: C, 58.93; H, 7.42; N, 14.73; Found: C, 58.59; H, 7.22; N, 14.31. 2H), 3.35-3.41 (m, 5H), 3.51 (m, 1H), 8.01 (d, 1H, J=3.3 Hz). Anal. calc. for

3(R)-7-fluoro-3-methyl-8-(4-methyl-1-piperazinyl)-2.3-dihydro-4H-pyrano[3.2-b]pyridine Step 278f.

chloride:methanol:NH4OH, to afford 2.299 g of the title product. MS: 266 (M+H)+. 1H washed with satd. brine, dried over MgSO4, and concentrated. The residue was purified dryness. The residue was slurried with water, and extracted with ether. The extract was 100 mL of dioxane. The mixture was heated at reflux for 19 hours, then concentrated to A 3.557 g (12.465 mmol) sample of 2-methyl-3-(4-(4-methylpiperazinyl)-3,5,dioxane and added to a dispersion of 1.12 g (37.33 mmol) of NaH (50% dispersion) in NMR (CDCl3) d: 1.07 (d, 3H, J=6.6 Hz), 2.21 (m, 1H), 2.38 (s, 3H), 2.49 (m, 1H), 2.57 (m, 4H), 2.94 (m, 1H), 3.37 (m, 4H), 3.67 (dd, 1H, J=9.6, 10.3 Hz), 4.23 (m, difluoro-2-pyridinyl)-1-propanol, from step 278e above, was dissolved in 30 mL of IH), 7.90 (d, 1H, J=3.3 Hz). Anal calc. for C14H20FN3O: C, 63.38; H, 7.60; N, by flash chromatography on silica gel, eluting with 100:5:0:5 methylene 15.84; Found: C, 63.58; H, 7.60; N, 15.84.

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3(R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H.3H.6H-6-oxo-pyrano[2.3.4-jilquinolizine-5-carboxylic acid. ethyl ester Step 278g.

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piperaziny1)-2,3-dihydro-4H-pyrano[3.2-b]pyridine, from step 278f above, was dissolved 4H), 4.02 (dd, 1H, J=11, 6 Hz), 4.28 (dd, 1H, J=11, 4 Hz), 4.41 (q, 2H, J=7 Hz), 8.03 product. MS: 390 (M+H)+. IR 3440, 1710, 1630 cm-1. ¹ H NMR (CDCl₃) ∂: 1.34 (d, 3H, J=7 Hz), 1.42 (t, 3H, J=7 hz), 2.37 (s, 3H), 2.56 (m, 4H), 3.12 (m, 1H), 3.55 (m, solution was heated at reflux for 16 hours. The solvents were removed, and the residue solid was isolated, and the filtrate purified by chromatography on silica gel, eluting with lithium (0.55 mmol, 2.5 M in hexane), and the reaction was stirred at -78°C for 30 min. 100:5:0:5 methylene chloride:methanol:NH4OH, to afford a total of 88.9 mg of the title was dissolved in methylene chloride. This solution was washed with water, dried over MgSO4, and concentrated. The residue was triturated with 50:50 ether:hexane, and the (s, 1H), 9.06 (d, 1H, J=9 Hz). Anal calc. for C20H24FN3O4: C, 61.69; H, 6.21; N, A 132.7 mg (0.500 mmol) sample of 3(R)-7-fluoro-3-methyl-8-(4-methyl-1ethoxymethylenemalonate, and the reaction was stirred for 5 min at -78°C and at room in 5 mL of THF and cooled to -78°C. To this solution was added 0.22 mL of n-butyl temperature for 15 min. The solvent was removed, and the residue was dissolved in ethanol. To this was added 1.0 mL of piperidine and 0.2 mL of acetic acid, and the To the reaction vessel was added 0.120 mL (0.594 mmol) of diethoxy

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10.79; Found: C, 61.42; H, 5.89; N, 10.65. [a]D=-37.14° (25°C, c=0.28, methylene chloride).

3(R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H.3H.6H-6-oxo-pyranol2.3.4-ijlquinolizine-5-carboxylic acid Step 278h.

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(M+1)+. IR 3440, 1720, 1640, 1610 cm.1. H NMR (CDCl3) 8: 1.37 (d, 3H, J=7 Hz), 2.39 (s, 3H), 2.60 (m, 4H), 3.19 (m, 1H), 3.61 (m, 4H), 4.06 (dd, 1H, J=6.3, 10.6 Hz), neuralized to ph& with 10% HCl, and extracted with methylene chloride. The extract was ether:hexane to give 494.2 mg of the title product as a yellow solid after drying. MS: 362 piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid, ethyl ester, from step 278g above, was dissolved in 6 mL of THF and 142 mg of LiOH+H2O and 3 solvent was removed under reduced pressure, and the aqueous residue was diluted with dissolved in methylene chloride, which was then filtered through a sintered glass funnel. 4.34 (dd, 1H, J=3.6, 10.6 Hz), 8.15 (s, 1H), 8.94 (d, 1H, J=8.8 Hz), 13.86 (br, 1H). additional water and extracted with methylene chloride. The aqueous solution was then washed with water, dried over MgSO4 and concentrated to dryness. The residue was A 657 mg (1.687 mmol) sample of 3(R)-9-fluoro-3-methyl-10-(4-methyl-1mL of water were added. The mixture was heated at 60°C under № for 80 min. The The filtrate was concentrated to dryness, and the residue was triturated with 1:1 2 23

Anal calc. for C18H20FN3O4 *0.5H2O: C, 59.09; H, 5.65; N, 11.48; Found: C, 59.25; H, 5.59; N, 11.39. ន

3(R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-0xo-pyrano[2,3,4-ij]quinolizine-5-carboxylic acid hydrochloride Step 278i.

added to precipitate the product, which was collected by filtration. The solid was dissolved Hz), 8.03 (s, 1H), 9.02 (d, 1H, J=8.8 Hz). Anal calc. for C18H20FN3O4 *HCI*H2O: C, 51.99; H, 5.57; N, 10.08; Found: C, 51.91; H, 5.33; N, 10.03. [a]D=-24.2° (24°C, 0.33, A 200 mg sample of the free base from the previous step was dissolved in 15 mL to give 213.1 mg of the title product as a yellow solid. MS: 362 (M-Cl)+. IR 3440, 1700, of methylene chloride, and 0.75 mL of 1 M HCl in ether was added. Additional ether was in water, and the solution was filtered through sintered glass. The filtrate was freeze-dried 3.36 (m, 5H), 3.74 (m, 4H), 4.18 (dd, 1H, J=5.7, 10.7 Hz), 4.38 (dd, 1H, J=3.7, 10.7 1637, 1603 cm-1. ¹H NMR (DMSO-d6) ∂: 1.29 (d, 3H, j=7 Hz), 2.76 (s, 3H), 3.15methanol). 23 8

Example 279

3(S)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H.3H.6H-6-oxo-pyranol2.3.4-jilguinolizine-5-carboxylic acid hydrochloride

Step 279a. 2(R)-3-(t-butyldimethylsilyl)oxy-2-methyl-1-propanol

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(Aldrich Chemical Co.) and 15.46 g (227 mmol) of imidazole were dissolved in 120 mL of concentrated to give 52.51 g of the protected intermediate. The intermediate was dissolved liquid. This material was distilled in a kugelrohr apparatus at 0.2 mmHg and 70°C to yield 19.50 g of the title product. [a]D=-8.12° (26°C, c=2.02, CH2CI2). ¹H NMR (CDCI3) 3: butyldimethyl-silyl chloride was added in several portions. The reaction was stirred at 0°C mL of THF at -78°C, then stirred for 15 min. The reaction was then warmed to 0° rapidly A 24.39 g (265 mmol) sample of (R)-(-)-methyl 3-hydroxy-2-methylpropionate combined, washed with satd. brine, dried over MgSO4 and concentrated to give a yellow and stirred for 2 hours. The reaction was quenched by slowly pouring it into 1 L of satd. Na2SO4. The mixture was filtered through a filter aid. The organic phase was separated for I hour and room temperature for 22 hours, then poured into water. The mixture was in 100 mL of THF and added via cannula to a flask containing 475 mL of DIBAL in 200 extracted with hexane, and the extract was washed with water, dried over MgSO4, and 0.07 (s, 6H), 0.84 (d, 3H, J=7 Hz), 0.90 (s, 9H), 1.94 (m, 1H), 2.81 (br, 1H), 3.54and reserved. The aqueous phase was extracted with ether. The organic phases were DMF. The solution was stirred at 0°C under N2 and 34.23 g (227 mmol) of t-3.62 (m, 3H), 3.74 (m, 1H).

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Step 279b. 2(R)-3-(t-butyldimethylsilyl)oxy-1-iodo-2-methylpropane

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removed to give 25.95 g of the mesylated intermediate. This intermediate was dissolved in was quenched with 5% NaHCO3, then extracted with methylene chloride. The extract was propanol, from step 279a above, was dissolved in 100 mL of methylene chloride and 26.6 (142 mmol) of methansulfonyl chloride was added, and the reaction was stirred for 1 hour. A 19.50 g (95.41 mmol) sample of 2(R)-3-(t-butyldimethylsilyl)oxy-2-methyl-1-Stirring was discontinued, and the reaction was held at -20°C for 16 hours. The reaction 100 mL of acetone, and 55 g of NaI was added. The mixture was heated at reflux for 10 hours, then cooled, diluted with hexane, and filtered. The filtrate was concentrated, the mL (191 mmol) of triethylamine was added. The solution was cooled to 0°C, 11.0 mL chromatographed of silica gel, eluting with melthylene chloride, and the solvent was washed with water, dried over MgSO4 and concentrated. The residue was

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0.07 (s, 6H), 0.60 (s, 9H), 0.96 (d, 3H, J=7 Hz), 1.64 (m, 1H), 3.29 (m, 2H), 3.40 (m, 9.39° (25°C, c=2.46, CH2CI2). MS: 332 (M+18)+, 315 (M+H)+. ¹H NMR (CDCI₃) 3: residue redissolved and refiltered, and again concentrated. The residue was distilled in a kugelrohr apparatus at 0.2 mmHg and 60°C to yield 18.22 g of the title product. [a]D=-1H), 3.53 (m, 1H).

3(S)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyranof2,3,4-ji]quinolizine-5-carboxylic acid hydrochlonde Step 279c.

C18H20FN3O4•HCI•1.5H2O: C, 50.89; H, 5.69; N, 9.89; Found: C, 50.50; H, 5.46; N, (m, 2H), 4.19 (dd, 1H, J=6, 11 Hz), 4.49 (dd, 1H, J=4, 11 Hz), 8.03 (s, 1H), 9.03 (d, forward according to Example 278 steps f-i, the title product was prepared. MS 362 (M-J=7 Hz), 2.82 (s, 3H), 3.18 (m, 2H), 3.27 (m, 1H), 3.48 (m, 2H), 3.69 (m, 2H), 3.86 CI)+. IR (KB1): 3440, 1710, 1635, 1610 cm-1. ¹H NMR (DMSO-46) 3: 1.29 (d, 3H, butyldimethylsilyl)oxy-1-iodo-2-methylpropane of step 278d, and carrying the product butyldimethylsilyl)oxy-1-iodo-2-methylpropane of step 279b above for the 2(S)-3-(t-Following the procedure of Example 278d, substituting the 2(R)-3-(t-IH, J=9 Hz), 11.09 (br, 1H), 13.96 (br, 1H). Anal calc for 2 2

Example 280

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9-fluoro-10-(1-morpholinyl)-2H,3H,6H-6-oxo-pyrano-[2,3,4-ji]quinolizine-5-carboxylic acid

3-(t-butyldimethylsilyloxy)-1-iodopropane

32:2571 (1988)) and 100 g of NaI in 200 mL of acetone was heated at reflux for 20 hours, concentrated. The residue was distilled in a kugelrohr apparatus (0.2-0.3 mm Hg, 60°C) to butyldimethylsilyloxy)-propane (prepared according to Wilson and Zucker, J. Org. Chem, give 46.87 g of the title product. This material was distilled under reduced pressure, and the pure product coming over at 53-57°C and 0.3 mm Hg was collected. MS: 301 filtered and concentrated. The residue was dissolved in hexane, re-filtered and A mixture of 44.28 g (175 mmol) sample of 1-bromo-3-(t-23 8

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9-fluoro-10-(1-morpholinyl)-2H,3H,6H-6-oxo-pyranol2.3.4-ijlquinolizine-5-carboxylic acid Step 280b.

Following the procedure of Example 278d, replacing the (2S)-3-(t-butyldimethylsilyloxy)-1-iodo-2-methylpropane of that step with the 3-(t-butyldimethylsilyloxy)-1-iodo-J=5.5 Hz), 3.58 (m, 4H), 3.85 (m, 4H), 4.42 (t, 2H, J=5.5 Hz), 8.08 (s, 1H), 8.94 (d, 1H, J=8.8 Hz). Anal. Calc. for C16H15FN2O4*1/8H2O: C, 57.10; H, 14.57; N, 8.32; (M+1)+. IR (KBr): 3440, 1705, 1630, 1610 cm-1. ¹H NMR (CDCI₃) ∂: 3.13 (t, 3H, procedures of Examples 278d-h, 20 mg of the title product was obtained. MS: 335 propane from step 280a above, and carrying the product forward according to the Found: C, 57.07; H, 14.32; N, 8.23.

Example 281

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(3R)-10-(3-amino-1-pyrrolidinyl)-9-fluoro-3-methyl-2H.3H.6H-6-oxo-pyrano[2,3,4-ji]quinolizine-5-carboxylic acid

Step 281a. (2R)-3-(4-t-butoxy-3.5.6-trifluoro-2-pyridinyl)-2-methyl-1-propanol

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mL (1.7 M in pentane, 62.73 mmol) of t-butyl lithium at -78°C for 40 min and at 0°C for 30 above, in 40 mL of ether at -78°C. The reaction was stirred for 5 min, the dry ice bath was in 20 mL of THF, and 30 mL of a 1N solution of tetrabutylammonium fluoride was added. removed, and the reaction was stirred at room temperature for 64 hours. The reaction was The reaction was stirred for 5 hours and concentrated. The residue was dissolved in ether, washed with said. brine, dried over MgSO4 and concentrated. The residue was dissoved give 5.21 g of the title product as a colorless liquid after removal of the solvent. MS: 278 propane, from Step 278b above, was dissolved in 50 mL of ether and reacted with 36.9 The residue was flash chromatographed on silica gel, eluting with 1:3 acetone:hexane to min. This solution was cooled to -78°C again and added to a stirred solution of 6.70 g (M+H)⁺. ¹H NMR (CDCl₃) *∂*: 0.93 (d, 3H, J=7 Hz), 1.44 (s, 9H), 1.83 (t, 1H, J=7 quenched with satd.NH4Cl, and the mixture was extracted with ether. The extract was which was washed with water, brine, dried over MgSO4, and concentrated to dryness. A 9.38 g (29.85 mmol) of (S)-1-iodo-2-methyl-3-(t-butyldimethylsilyloxy)-C13H18F3NO2•1/4H2O: C, 55.41; H, 6.62; N, 4.97; Found: C, 55.17; H, 6.30; N, (30.02 mmol) sample of 4-t-butoxy-2,3,5,6-tetrafluoropyridine, from Example 274a Hz), 2.15 (m, 1H), 2.67 (m, 1H), 2.8 (m, 1H, 3.50 (m, 2H). Anal. Calc. for 4.61.

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(2R)-3-(4-t-butoxy-3.5-difluoro-2-pyridinyl)-2-methyl-1-propanol Step 281b.

with (2S)-3-(4-t-butoxy-3,5,6-trifluoro-2-pyridinyl)-2-methyl-1-propanol, from step 281a above, 3.44 g of the title product was prepared. MS: 260 (M+H)+. ¹H NMR (CDCl3) ∂ : Following the procedure of Example 274b, replacing the reactant from step 278a 00.93 (d, 3H, J=7 Hz), 1.42 (m, 9H), 2.16 (m, 1H), 2.86 (m, 2H), 2.96 (t, 1H, J=7 Hz), 3.40 (m, 1H), 3.53 (m, 1H), 8.21 (m, 1H). Anal. Calc. for C13H19F2NO2: C, 50.22; H, 7.39; N, 5.40; Found: C, 60.15; H, 7.46; N, 5.22. S

3(R)-7-fluoro-3-methyl-8-(t-butyloxy)-2, 3-dihydro-4H-pyranof3.2-blpyridine Step 281c. 2

chromatography on silica gel, eluting with 1.2 ethyl acetete: hexane, to afford 2.722 g of the tide product. MS: 240 (M+H)+. ¹H NMR (CDCl3) 3: 1.08 (d, 3H, J=6.5 Hz), 1.40 (d, dioxane. The mixture was heated at reflux for 4 hours, then concentrated to dryness. The A 3.29 g (12.69 mmol) sample of (2R)-3-(4-t-butoxy-3,5-difluoro-2-pyridinyl)residue was slurried with water, and extracted with ether. The extract was washed with 4.21 (m, 1H), 8.01 (d, 1H, J=1 Hz). Anal calc. for C13H18FNO2: C, 66.25; H, 7.58; added to a dispersion of 0.570 g (19.00 mmol) of NaH (80% dispersion) in 100 mL of 9H, J=1Hz), 2.22 (m, 1H), 2.55 (m, 1H), 2.99 (m, 1H), 3.69 (dd, 1H, J=9, 10 Hz), 2-methyl-1-propanol, from step 281b above, was dissolved in 100 mL of dioxane and satd. brine, dried over MgSO4, and concentrated. The residue was purified by flash 2

3(R)-9-fluoro-10-hydroxy-3-methyl-2H,3H,6H-6-oxo-pyranol2.3.4-iilquinolizine-5-carboxylic acid_ethyl exter Step 281d.

N, 5.85; Found: C, 66.35; H, 7.49; N, 6.04.

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dihydro-4H-pyrano[3.2-b]pyridine, from step 281c above, was dissolved in 5 mL of THF and cooled to -78°C. To this solution was added a solution of 0.80 mL of n-butyl lithium A 400 mg (1.671 mmol) sample of 3(R)-7-fluoro-3-methyl-8-(t-butyloxy)-2,3quenched with satd. NH4Cl. The mixture was extracted with ether, which was washed, $(2.0~\mathrm{mmol},\,2.5~\mathrm{M}$ in hexane) and $0.28~\mathrm{mL}$ of LDA $(2.00~\mathrm{mmol})$ (prepared at -78°C and NNTMS2 (1N in THF) was added, the reaction was warmed to room temperature, then dissolved in 10 mL of ethanol. To this was added 0.5 mL of DBU and thereaction was reaction was stirred for 5 min at -78°C and at room temperature for 15 min. 1.7 mL of dried over MgSO4 and concentrated. The solvent was removed, and the residue was reaction vessel was added 0.400 mL of diethoxy ethoxymethylenemalonate, and the warmed to 0°C for 15 min), and the reaction was stirred at -78°C for 30 min. To the 32 22 8

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The residue was washed with ether to leave 307.4 mg of the title product as a yellow solid. MS: 308 (M+H)^+ . ¹H NMR (DMSO-d₆) ∂ : 1.25 (d, 3H, J=7 Hz), 1.27 (t, 3H, J=7 hz), 3.19 (m, 1H), 4.10 (dd, 1H, J=5, 10 Hz), 4.22 (q, 2H, J=7 Hz), 4.33 (dd, 1H, J=4, 10 eluting with 100:10 methylene chloride:methanol. To the residue of the desired fraction was added 3 mL of trifluoroacetic acid, and the mixture was concentrated immediately. MgSO4, and concentrated. The residue was purified by chromatography on silica gel, methylene chloride, which was then washed with 10% citric acid, water, dried over refluxed for 2 hours, then concentrated to dryness. The residue was dissolved in Hz), 9.00 (d, 1H, J=8 Hz).

Step 281c.

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3(R)-10-chloro-9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyranol2.3.4-jilguinolizine-5-carboxylic acid, ethyl exter

chloride, and the extract was washed with water, dried over MgSO4 and concentrated. The the solvent. MS: 326, 328 (M+H)+. 1H NMR (CDCI3) 3: 1.40 (d, 3H, J=5 hz), 1.43 (t, chloride:methanol to afford 180.6 mg of the title product as a yellow solid after removal of 3H, 7 Hz), 3.22 (m, 1H), 4.21 (dd, 1H, J=6, 10 Hz), 4.45 (m, 3H), 8.25 (s, 1H), 9.09 281d above, was dissolved in 5 mL of methylene chloride, and 0.71 mL (9.17 mmol) of residue was purified by flash chromatography on silica gel, eluting with 10:1 methylene DMF and 0.85 mL of POCl3 (9.12 mmol) were added. The reaction was stirred for 15 2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid, ethyl ester, from step A 276.1 mg (0.899 mmol) sample of 3(R)-9-fluoro-10-hydroxy-3-methylhours and quenched with water and ice. The mixture was extracted with methylene (d, 1H, J=6 Hz).

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3(R)-10-(3-(N-BOC)amino-1-pyrrolidinyl)-9-fluoro-3-methyl-2H.3H.6H-6-oxo-pyrano[2,3.4-jilquinolizine-5-carboxylic acid. ethyl ester Step 281f. 25

100:10:0.5 methylene chloride:methanol:NH4OH to afford 187.6 mg of the title product as 281e above, was dissolved in 5 mL of acetonitrile. To this solution was added 0.24 mL of DBU and 120 mg (0.644 mmol) of 3-(N-BOC)aminopyrrolidine (TCI America, Inc.), and removed and the residue was purified by flash chromatography on silica gel, eluting with the reaction was heated at reflux for 8 hours. The solvent was removed, and the residue 2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid, ethyl ester, from step was dissolved in methylene chloride which was washed with water. The solvent was A 130.9 mg (0.402 mmol) sample of 3(R)-10-chioro-9-fluoro-3-methyla yellow solid

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3(R)-10-(3-(N-BOC)amino-1-pyrrolidinyl)-9-fluoro-3-methyl-2H.3H.6H-6-oxo-pyrano[2.3.4-ji]quinolizine-5-carboxylic acid Step 281g.

The extract was washed with water, dried over MgSO4 and concentrated. The residue was A 187.6 mg (0.394 mmol) sample of 3(R)-10-(3-(N-BOC)amino-1-pyrrolidinyl)ester, from step 281f above, was dissolved in 4 mL of THF and 70 mg of LiOH•H2O in 2 IH), 8.80 (d, 1H, j=10 Hz). Anal calc. for C22H16FN3O6•H2O: C, 56.77; H, 6.06; N, 9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyrano[2,3.4-ij]quinolizine-5-carboxylic acid, ethyl was adjusted to 6.5 with IN HCl, and the mixture was extracted with methylene chloride. 3/987 (m, 2H), 4.10-4.16 (m, 2H), 4.26 (m, 1H), 4.32 (m, 1H), 5.06 (m, 1H), 7.92 (s, nL of water was added. The mixture was stirred under N2 for 8 hours at 60°C. The pH 448 (M+H)⁺. IR (KBr): 3440, 1710, 1640, 1610 cm⁻¹. ¹H NMR (CDCl₃) ∂: 1.32 (d, chloride:methanol:acetic acid to afford 144 mg of the title product as a yellow solid. MS: 3H, J=7 Hz), 1.47 (s, 9H), 2.00 (m, 1H), 2.18 (m, 1H), 3.11 (m, 1H), 3.85 (m, 1H), purified by flash chromatography on silica gel, eluting with 100:10:1 methylene 9.03; Found: C, 56.70; H, 5.80; N, 8.81. 2 2

6-oxo-pyrano[2,3,4-ijlquinolizine-5-carboxylic acid hydrochloride 3(R)-10-(3-amino-1-pyrrolidinyl)-9-fluoro-3-methyl-2H,3H,6H-Step 281h.

A 115.7 mg (0.259 mmol) sample of 3(R)-10-(3-(N-BOC)amino-1-pyrrolidinyl)-2H), 4.10-4.16 (m, 3H), 4.27 (m, 1H), 7.82 (s, 1H), 8.95 (d, 1H, J=10 Hz). Anal calc. 9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5-carboxylic acid, from sintered glass, and freeze-dried to give 97.3 mg of the title product as a yellow solid. MS: stirred for 1.5 hours at room temperature. The solution was concentrated to dryness, and 348 (M-CI)+. IR (KB1): 3440, 1690, 1640, 1600 cm-1. ¹H NMR (DMSO-d6) 3: 1.27 (d, 3H, J=7 Hz)), 2.10 (m, 1H), 2.22 (m, 1H), 3.20 (m, 1H), 3.88 (m, 1H), 3.99 (m, the residue was dried in a vacuum. The residue was dissolved in water, filtered though for C17H18FN3O4-0.5H2O-2HCl: C, 47.57; H, 4.93; N, 9.79; Found: C, 47.72; H, step 281g above, was dissolved in 3 mL of 4N HCl in dioxane, and the reaction was 4.81; N, 9.58. 2 22

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Step 281i. 3(R)-10-(3-amino-1-pytrolidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-oxo-pytanof2.3-4-jilguinolizine-5-carboxylic acid A 50 mg sample of the hydrochloride salt from step 281h was dissolved in 5 mL of water, and satd. NaHCO3 was adde until the solution was pH 7. The solid (27.8 mg) was collected by filtration, and the filtrate was extracted with 10% methanol in methylene chloride and methylene chloride. The extract was washed, dried and concentrated to afford a second crop of product. MS: 348 (M+H)⁺. IR (KBr): 3440, 1650, 1640, 1600 cm⁻¹. IH, NMR (DMSO-46,) 9: 1.25 (d, 3H, J=7 Hz), 1.68 (m, 1H), 1.95 (m, 1H), 3.16 (m, 1H), 3.55 (m, 2H), 3.944.05 (m, 4H), 4.25 (m, 1H), 7.74 (s, 1H), 8.89 (d, 1H, J=11 Hz). Anal calc. for C17H18FN3O4•1.5H2O: C, 54.54; H, 5.57; N, 11.23; Found: C, 54.78; H, 5.31; N, 11.05.

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Example 282

3(R)-10-(3-aminomethyl-1-pyrrolidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-0xo-pyranof2.3.4-jilquinolizine-5-carboxylic acid hydrochloride

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Following the procedure of Example 281f, replacing the the 3-(BOC-amino)pyrrolidine of that step with 3-(BOC-amino)methylpyrrolidine (prepared according to EP Published application 0106489), and carrying the product forward according to steps 281g and h, 118 mg of the title compound was prepared. MS: 362 (M-CI)⁺. IR (KBr): 3440, 1640, 1600 cm⁻¹. ¹H NMR (DMSO-d6) ∂: 1.25 (d, 3H, J=7 Hz), 1.72 (m, 1H), 2.10 (m, 1H), 2.53 (m, 1H), 2.94 (m, 2H), 3.16 (m, 1H), 3.76 (m, 1H), 3.96 (m, 2H), 4.05 (m, 2H), 4.25 (m, 1H), 7.77 (s, 1H), 8.12 (br, 4H), 8.90 (d, 1H, J=10 Hz), 13.92 (br, 1H). Anal calc. for C18H26FN3O4•2HCI: C, 49.78; H, 5.11; N, 9.68; Found: C, 49.90; H, 5.04; N, 9.74.

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Example 283

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3(R)-10-((2S,4S)-4-amino-2-methyl-1-pyrrolidinyl)-9-fluoro-3-methyl-2H.3H.6H-6-oxo-pyrano[2.3.4-iilquinolizine-5-carboxylic acid hydrochloride

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Following the procedure of Example 281f, replacing the the 3-(BOC-amino)pyrrolidine of that step with (2S,4S)-4 BOC-amino-2-methylpyrrolidine (from Example 171, step 5), and carrying the product forward according to steps 281g and h, 57 mg of the title compound was prepared. MS: 362 (M-CI)⁺. IR (KB₁): 3440, 1700, 1635, 1610 cm⁻¹. ¹H NMR (DMSO-d₆) *i*: 1.20 (d, 3H, J=6 Hz), 1.28 (d, 3H, J=7 Hz), 1.92 (m, 1H), 2.37 (m, 1H), 3.22 (m, 1H), 3.77 (m, 1H), 3.91 (m, 1H), 4.09 (m, 1H), 4.34

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(m, 2H), 4.82 (m, 1H), 7.88 (s, 1H), 8.28 (br, 4H), 9.00 (d, 1H, J=10 Hz), 13.94 (br, 1H). Anal calc. for C18H26FN3O4•2HCl: C, 49.78; H, 5.11; N, 9.68; Found: C, 49.78; H, 5.04; N, 9.73.

Example 284

40

3(R)-9-fluoro-10-(3-hydroxy-1-pyrrolidinyl)-3-methyl-2H,3H,6H-6-oxo-pyranol2.3-4-iilquinolizine-5-carboxylic acid Following the procedure of Example 281f, replacing the the 3-(BOC-amino)pyrrolidine of that step with (3-hydroxypyrrolidine (Aldrich Chemical Co.), and carrying the product forward according to step 281g, 69 mg of the title compound was prepared. MS: 349 (M+H)⁺. ¹H NMR (DMSO-d6) 3: 1.24, 1.26 (two d, 3H, J=6 Hz), 1.80 (m, 2H), 3.16 (m, 1H), 3.69 (m, 1H), 3.92 (m, 1H), 4.06 (m, 3H), 4.26 (dd, 1H, J=10, 4 Hz), 4.36 (m, 1H), 5.09 (d, 1H, J=3 Hz), 7.76 (s, 1H), 8.90 (d, 1H, J=10 Hz), 15.94 (br, 1H). Anal calc. for C17H17FN2O5: C, 58.62; H, 4.92; N, 8.04; Found: C, 58.23; H, 4.91; N, 7.81.

Example 285

9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyranol2,3.4-iilouinolizine-5-carboxylic acid hydrochloride

2

Step 285a. 9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-0xo-pyranol2.3.4-jilquinolizine-5-carboxylic acid Following the procedure of Example 281f, replacing the the 3-(BOC-amino)pyrrolidine of that step with N-methylpiperazine (Aldrich Chemical Co.), and carrying the product forward according to step 281f and Example 278 step h, 69 mg of the title compound was prepared. MS: 348 (M+H)⁺. ¹H NMR (CDCl₃) ∂: 2.39 (s, 3H), 2.57 (m, 4H), 3.12 (t, 2H, J=6 Hz), 3.60 (m, 4H), 4.40 (t, 2H, J=6 Hz), 8.10 (s, 1H), 8.94 (d, 1H, J=9 Hz), 13.87 (s, 1H). Anal calc. for C₁7H₁₈FN₃O₄*0.5H₂O; C, 57.30; H, 5.37; N, 11.79; Found: C, 57.71; H, 5.23; N, 11.41.

Step 285b. 9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6oxo-pyranol2.3.4-jilquinolizine-5-carboxylic acid hydrochloride Following the procedure of Example 278i, replacing the compound of step 278h with the 9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-i]]quinolizine-5-carboxylic acid, from step 285a above, the title compound was prepared.

Examples 286-296

Following the procedures of Steps 253j, 253k and 253l (if required), above, replacing the 3-BOC-aminopyrrolidine of Step 253j with the reagent shown, the compounds of Examples 286-296 are prepared as shown in Table 11, below.

Table 11

9

(continued . . .)

Ex.No. Reagent

286 1,3-dimethylpiperazine

287 3-(N-BOC-N-methyl)aminopiperidine

288 2-(N-BOC-aminomethyl)morpholine

289 3(S)-(N-BOC-N-methylamino)-pyrrolidine

H₃C-N

H₂C-N

H₂C-N

H₃C-N

H₂C-N

H₃C-N

291 3-((N-BOC-N-ethylamino)methyl)-pyrrolidine

292 2-BOC-octahydropyrrolo[3,4-c]pyrrole

293 5-BOC-octahydropyrrolo[3,4-c]pyrridine

294 cis-3-BOC-amino-4-methylpyrrolidine

CH₃ ~ N
CH₃ ~ N
295 rans-3-BOC-amino-4-methylpyrrolidine

CH₃ ~ N
NH₂

296 7-amino-5-azaspiro[2.4]heptane

Example 297

8-(2S,4S-4-amino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-fluoro)methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253c, reacting the product of Step 253b with LDA at -78°C, then adding formaldehyde and stirring until the reaction is complete, followed by reaction of the newly formed intermediate with diethylaminosulfur trifluoride (DAST) in methylene chloride to form the intermediate product 4-t-butoxy-2,3,6-trifluoro-5-(fluoro)-methylpyridine, and carrying this product through the remaining steps as in Example 253d-1, the title compound is prepared.

2

Example 298

8-(3-Dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid, acetic acid salt

2

A 81 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2.5

mL of dry pyridine under a nitrogen atmosphere. To this solution was added a solution of 114 g of 3-(dimethylaruino)pyrrolidine in 2.5 mL of pyridine, and the reaction mixture was heated at 60°C for 39 hours. The pyridine was removed under vacuum, and the residue was stirred with 1N NaOH in THF/water for at 60°C for 6 hours. The solution was made acidic with acetic acid, and the product was extracted with chloroform. After drying over MgSO4, the solvent was removed, and the residue was purified by chromatography on silica gel, cluting with 100:40:20:8 chloroform: methanol: acetic

Example 299

(D6-DMSO) 9: 0.53 (m, 2H), 0.82-1.08 (m, 2H), 1.75 (s, 3H), 2.22 (s, 6H), 2.08-2.33

(m, 2H), 2.74 (m, 2H), 3.44-3.94 (m, 5H), 8.01 (br s, 1H), 8.90 (br s, 1H).

2

acid:water to give the title product mp 165-170°C (dec.). MS 374 (M+H)+; 1H NMR

(3R)-8-(3-Dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochlonde

2

Following the procedure of Example 298, replacing the 3-(dimethylamino)-pyrrolidine with (3R)-3-(dimethylamino)pyrrolidine, the title compound was prepared. mp 146-148°C. MS 374 (M+H)+; ¹H NMR (D6-DMSO) ∂: 0.64 (m, 2H), 1.02 (m, 2H), 2.23-2.43 (m, 3H), 2.66 (s, 3H), 2.83 (s, 6H), 3.78-4.17 (m, 5H), 7.95 (s, 1H), 9.12 (d, 1H, J=11 Hz), 11.14 (br s, 1H), 13.83 (br s, 1H).

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Example 300

(3R,1S)-8-(3-(1-Aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

23

A sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in anhydrous acetonitrile, reacted with (3R,1S)-3-(1-(t-butoxycarbonylamino)ethyl)pymolidine (prepared as described by Schroeder et al., J. Heterocyclic Chem., 22: 1481-1498 (1992)), and carried forward as described in Example 253k-l to give the title product. mp 250-255°C (dec.). MS 374 (M+H)+; ¹H NMR (D₆-DMSO) ∂: 0.59 (m, 2H), 1.00 (m, 2H), 1.29 (d, 3H, J=6 Hz), 1.77 (m, 1H), 2.13 (m, 1H), 2.29 (m, 1H), 2.41 (m, 1H), 2.64 (s, 3H), 3.57 (s, 1H), 3.76 (m, 3H), 3.94 (m, 1H), 7.91 (s, 1H), 8.17 (brs, 3H), 9.07 (d, 1H, J=11 Hz), 13.83 (brs, 1H).

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Example 301

(3S,1R)-8-(3-(1-Aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride A 0.44 g sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, and 1.51 g of NaHCO3 were dissolved in 40 mL of anhydrous acetonitrile, reacted with (3S,1R)-3-(1-(t-butoxycarbonylamino)ethyl)pyrrolidine (1.06 g, prepared as described by Schroeder et al., J. Heterocyclic Chem., 22: 1481-1498 (1992)), and carried forward as described in Example 253k-1 to give the title product. mp 235-240°C (dec.). MS 374 (M+H)+*; 1H NMR (D6-DMSO) ∂: 0.59 (m, 2H), 1.00 (m, 2H), 1.29 (d, 3H, J=6 Hz), 1.76 (m, 1H), 2.13 (m, 1H), 2.28 (m, 1H), 2.41 (m, 1H), 2.63 (s, 3H), 3.30 (m, 1H), 3.74 (m, 3H), 3.94 (m, 1H), 7.90 (s, 1H), 8.16 (br s, 3H), 9.07 (d, 1H, J=11 Hz).

Example 302

12

(3R,1R)-8-(3-(1-Aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride A 0.35 g sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid ethyl ester, from Example 253i above, and 0.73 g of sodium bicarbonate were dissolved in 24 mL of anhydrous acetonitrile, reacted with (3R,1R)-3-(1(t-butoxycarbonylamino)ethyl)-pymolidine (0.51 g, prepared as described by Schroeder et al., J. Heterocyclic Chem., 22: 1481-1498 (1992)), and carried forward as described in Example 253k-1 to give the title product. mp 220-222°C. MS 374 (M+H)+; ¹H NMR (D6-DMSO) 8: 0.61 (m, 2H), 0.94 (m, 1H), 1.07 (m, 1H), 1.28 (d, 3H, 1=6 Hz), 1.82 (m, 1H), 2.27 (m, 2H), 2.46 (m, 1H), 2.62 (s, 3H), 3.57 (s, 1H), 3.92 (m, 1H), 7.90 (s, 1H), 8:17 (br s, 3H), 9.07 (d, 1H, 1=11 Hz), 13.84 (brs, 1H).

Example 303

1-cyclopropyl-8-((R,S)-3-fluoropyrrolidine)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3 - carboxylic acid

9

Step 303a. N-CBZ-(R.S)-3-hydroxypyrrolidine

(R.S)-3-hydroxypyrrolidine (1.0 g, 0.011 mmol) was dissolved in ethyl acetate (50 mL) and to this solution at room temperature was added N-(benzyloxycarbonyl)succinimide (2.86 g, 0.011 mmol). The mixture was stirred overnight

then partitioned between dilute aqueous HCl and ethyl acetate. The aqueous phase was extracted with ethyl acetate (2x). The organics were combined, dried (MgSO4) and concentrated *in vactuo*. The crude product was purified by flash chromatography on silica gel (ethyl acetate-hexane) to give the desired compound as a clear oil, 2.1 g, 83%. MS (DCI/NH3) m/z: 222 (M+H)+, 239 (M+NH4)+ ¹ H NMR (CDCl3) d: 1.85-2.10 (m, 2H), 3.37-3.65 (m, 4H), 4.44-4.55 (m, 1H), 5.15 (s,2H), 7.28-7.45 (m, 5H).

Step 303b. N-CBZ-(R,S)-3-fluoropyrrolidine

2

The compound from step 303a above (32.01gm, 9.10mmole) was dissolved in anhydrous CH2Cl2 (40 mL) and cooled under nitrogen to -78°C. To the cold solution was added in one portion via syringe diethylaminosulfur trifluoride (DAST) (1.32 mL, 10.0 mmol), and the resulting solution was stirred overnight at room temperature. The product was isolated by concentrating the reaction mixture *in vacuo* with flash chromatography of the residue on silica gel(ethyl acetate-hexane) to give a clear oil, 1.53gm, 75%. MS (DCI/NH3) m/z: 224 (M+H)+, 241 (M+NH4)+ ¹ H NMR (CDCl3) ∂ : 1.83-2.15 (m.1H), 2.16-2.35 (m, 1H), 3.43-3.90 (m, 4H), 5.21-5.24 (m, 2.5H) 5.28-5.36, (m, 0.5H),

2

Step 303c. (R.S)-3-fluoropyrrolidine hydrochloride

8

The compound from step 303b above (1.53 g, 6.85 mmol) was dissolved in methanol (50 mL) to which was added 5% Pd/BaSO4 (0.5g). The mixture was vacuum degassed (3x) then exposed to a low pressure autrosphere of hydrogen (balloon) at room temperature for 4 hours. The reaction was terminated by vacuum filtration to remove catalyst. The filtrate was cooled in an ice bath, then HCl gas was bubbled into the cold solution for one minute. The resulting solution was concentrated in vacuo, and the residue was triturated with ethyl acetate-ether. The solid was collected by vacuum filtration to give 0.659 g, 76%, of the hydrochloride as an off white solid. HNMR (CD3OD) d: 2.1-2.46 (m, 2H), 3.33-3.65 (m, 4H), 5.43 (db.t., 1H, JF,H=51Hz).

23

Step 303d. 1-cyclopropyl-8-((R,S)-3-fluoropyrrolidine)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid

2

The N-boc-3-aminopyrrolidine of Example 253j above was replaced by the (R.S)-3-fluoro pyrrolidine hydrochloride of step 303c above (0.66 g, 5.24 mmol), and the reaction product was carried forward as previously described to give 0.326 g (65%) of the

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title compound as a bright yellow solid. mp 227.5-230°C (dec.). MS (DCI/NH3) m/z: 349 (M+H)+. ¹H NMR(CDCI3) d: 0.58-0.78 (cm, 2H), 0.85-0.98, (cm,1H) 1.04-1.16 (cm, 1H), 2.03-2.53 (cm, 3H), 2.67 (s,3H), 3.60-3.86 (cm, 2H), 4.05-4.26 (cm, 2H), 5.43 (db.t, 1H, JF,H=52Hz), 7.26 (s,1H), 8.26 (s, 1H), 8.26 (s,1H), 9.08 (d, 1H,

J=10.5Hz), 13.8 (br.s., 1H). Calc. for C₁₈H₁₈N₂O₃F₂: %C, 62.05; H, 5.22; N, 8.04. Found: %C, 62.06; H, 5.22; N, 7.86.

Example 304

8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid

2

A 70 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2 mL of anhydrous acetonitrile, reacted with 4-(1-piperidyl)piperidine (70 mg, 0.4 mmol,

Aldrich Chem. Co.), and carried forward as described in Example 253j-k to give the title product. MS 428 (M+H)+, ¹H NMR (CDCl3) 3: 0.69 (m, 2H), 1.02 (m, 2H), 1.18 (m, 4H), 2.27 (n, 1H), 2.78 (s, 3H), 2.72 (m, 1H), 3.35 (m, 3H), 3.55 (m, 1H), 3.75 (m, 1H), 8.36 (s, 1H), 9.20 (d, 1H). Anal. Calcd for C24H30N3O3F*1.5 H2O: C, 63.42; H, 7.32; N, 9.24; Found: C, 62.99; H, 7.04; N, 8.78.

Example 305

2

8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid trifluoroacetic acid salt 4100 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 3 mL of anhydrous acetonitrile, reacted with 4-(4-piperidyl)-piperidine (0.24 g, 0.93 mmol, obtained from Aldrich Chem. Co.), carried forward as described in Example 253j-k and converted to the TFA salt by the procedure of Example 162 to give the title product. MS 428 (M+H)⁺; ¹H NMR (CDCl₃) ∂: 0.69 (m, 2H), 1.03 (m, 2H), 1.70 (m, 2H), 1.87 (m, 2H), 1.98 (m, 2H), 2.14 (m, 2H), 2.27 (m, 1H), 2.77 (s, 3H), 2.91 (m, 2H), 3.33 (m, 2H), 3.54 (m, 4H), 8.37 (s, 1H), 9.21 (d, 1H). Anal. Calcd for C24H30N3O5F4•1.5 H2O: C, 54.93; H, 6.03; N, 7.39; Found: C, 54.97; H, 5.39; N, 7.24.

Example 306

8-(4-(2-pyridyl)-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid

A 60 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2 mL of anhydrous acetonitrile, reacted with 4-(2-pyridyl)piperazine (63.5 mg, 0.39 mmol, Aldrich Chem. Co.), and carried forward as described in Example 253j-k to give the title product. MS 423 (M+H)⁺, ¹H NMR (CDCl₃) ∂: 0.71 (m, 2H), 1.05 (m, 2H), 2.30 (m, 1H), 2.86 (s, 3H), 3.59 (m, 4H), 3.78 (m, 4H), 6.76 (m, 2H), 7.57 (m, 1H), 8.25 (m, 1H), 8.40 (s, 1H), 8.25 (d, 1H), 13.83 (bs, 1H). Anal. Calcd for C23H23N4O3F•1.5 H2O: C, 61.46; H, 5.83; N, 12.46; Found: C, 61.76; H, 5.54; N, 11.64.

2

Example 307

8-((2-amino)thioethoxy)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid milluoroacetic acid salt

2

A 50 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2 mL of anhydrous acetonitrile, reacted with N-BOC-2-aminothiol (57.4 mg, 0.32 mmol, prepared by standard procedures from the unprotected compound obtained from Aldrich Chem. Co.), carried forward as described in Example 253j-k, deprotected as in step 253l, and converted to the TFA salt by the procedure of Example 162 to give the title product. MS 337 (M+H)+; ¹H NMR (d6-DMSO) 3: 0.74 (m, 2H), 1.08 (m, 2H), 3.04 (t, 2H), 3.16 (s, 3H), 3.33 (t, 2H), 8.27 (s, 1H), 9.32 (d, 1H), 13.8 (br, 1H).

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Example 308

33

(3R,1S)-8-(3-(1-amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

8

A 147 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 3 mL of anhydrous acetonitrile, reacted with (3R.1S)-3-(1-BOC-amino)propyl)pyrrolidine (326 mg. 1.13 mmol, prepared as described by Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992, using modifications for chiral products described by Plurumer, et al. Tetr. Lett. 24:7529-32 (1993)), and carried forward as described in Example 253j-1 to give the title product. MS (high resolution) found: 388.2039; calc: 388.2036 (M+H)+; ¹H

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NMR (D6-DMSO) 3: 0.60 (m, 2H), 1.00 (t, 3H), 1.01 (m, 2H), 1.63 (m, 2H), 2.13 (m, 1H), 2.29 (m, 2H), 3.73 (m, 3H), 3.95 (m, 1H), 7.96 (s, 1H), 8.00 (b m, 2H), 9.08 (d, 1H), 13.83 (b s, 1H). Anal. Calcd for C21H27N3O3FCI-0.5 H2O: C, 58.13; H, 6.74; N, 9.68; Found: C, 58.24; H, 6.51; N, 9.71.

Example 309

(3R,1S)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl 4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 8 mL of anhydrous acetonitrile, reacted with (3R,1S)-3-(1-(N-methyl)arnino)propyl)pyrrolidine (501 mg, 3.53 mmol, prepared as described by Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992, using modifications for chiral products described by Plummer, et al. Tetr. Lett. 34:7529-32 (1993)), and carried forward as described in Example 253 j-1, omitting the deprotecting step. to give the title product. MS 402 (M+H)+; ¹H NMR (D₆-DMSO) ∂: 0.61 (m, 2H), 0.98 (t, 3H), 1.00 (m, 2H), 1.75 (m, 2H), 2.15 (m, 1H), 2.30 (m, 1H), 8.60 (bs, 2H), 9.08 (d, 1H), 13.83 (bs, 1H) Anal. Calcd for C22H29N3O3FCl+ H2O: C, 57.95; H, 6.85; N, 9.22; Found: C, 58.24; H, 6.88; N, 9.30.

Example 310

(3R,1S)-8-(3-(1-amino-3-methylpropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

23

A 171 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 4 mL of anhydrous acetonitrile, reacted with (3R,1S)-3-(1-amino-3-methylpropyl)pyrrolidine (400 mg, 1.32 mmol, prepared as described by Plummer et al., Tetr. Lett. 34:7529-32 (1993), and carried forward as described in Example 253j-1, omitting the deprotection reaction, to give the title product. MS (high resolution) found: 402.2174, calc. 402.2193 (M+H)+; ¹H NMR (D6-DMSO) ∂: 0.60 (m, 2H), 0.95 (d, 3H), 1.06 (d, 3H), 1.75 (m, 1H), 2.13 (m, 1H), 2.29 (m, 2H), 2.50 (s, 3H), 3.66 (m, 3H), 3.78 (m, 1H), 3.97 (m, 1H), 7.88 (s, 1H), 9.08 (d, 1H), 13.82 (bs, 1H). Anal. Calcd for C22H29N3O3FCl- 35 0.75 H2O: C, 58.53; H, 6.81; N, 9.31; Found: C, 58.88; H, 6.70; N, 9.26.

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Example 311

8-(3-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride A 98 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2 mL of anhydrous acetonitrile, reacted with 1-(N-BOC-amino)cyclopropyl)pyrrolidine (172 mg, 0.76 mmol,, prepared as described by Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992), and carried forward as described in Example 253j-1 to give the title product. MS (high resolution) found: 386.1893; calc: 386.1880 (M+H)⁺; ¹H NMR (D6-DMSO) ∂: 0.60 (m, 2H), 0.91 (m, 5H), 1.04 (m, 1H), 1.67 (m, 1H), 2.09 (m, 2H), 2.01 (s, 3H), 3.70 (m, 3H), 3.93 (m, 1H), 7.90 (s, 1H), 8.43 (bs, 2H), 9.08 (d, 1H), 13.82 (s, 1H). Anal. Calcd for C22H29N3O3FCI: C, 59.55; H, 6.12; N, 9.80; Found: C, 59.78; H, 5.97; N, 9.69.

2

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Example 312

(3R,1S)-8-(3-(1-amino-2-hydroxyethyl)pyrrolidinyl)-1-cyclopropyl-Z-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

20 Step 312a. (S)-N-BOC-O-(methoxymethyl)serine methyl ester

A 7 g (31.96 mmol) sample of ((S)-N-BOC-serine methyl ester (obtained from Aldrich) was dissolved in CH2Cl2 and cooled in an ice bath. To this stirred solution was added dropwise 2.83 g (35.16 mmol) of methoxymethyl chloride, followed by dropwise addition of 4.544 g (6.12 mL, 35.16 mmol) of diisopropylethylamine. After all reagents were added the reaction was stirred for 16 hours at room temperature. The solution was washed with 0.5 % HCl, satd. NaHCO3, H2O, and brine, dried over MgSO4 and filtered. The solvent was removed to leave a yellow oil. The residue was purified by chromatography on silica gel, eluting with 15-20% ethyl acetate:hexane to afford 6 g of title product after removal of the solvent. MS 264 (M+H)+; ¹H NMR (CDCl3) ∂ : 1.47 (s, 9H), 3.31 (s, 3H), 3.74 (dd, 1H), 3.79 (s, 3H), 4.00 (dd, 1H), 4/45 (b M, 1H), 4.60 (s, 2H), 5.43 (b m, 1H).

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Step 312b, 2-(BOC-amino)-3-(methoxymethoxy)-1-propanol

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A solution of the compound from step 312a above (5.202 g, 19.78 mmol) in 15 mL of THF was added dropwise to a cooled (ice bath) suspension of 570 mg (14.84

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mmol) of LAH in 15 mL of THF under N2 atmosphere. The mixture was stirred for 1.5 hours, the reaction was quenched with water and 50% NaOH, filtered, and the filtrate evaporated to obtain the crude product. A yellow oil was obtained, which was purified by chromatography on silica gel, eluting with 35-40% ethyl acetate:hexane to give 3.475 g of the title product as a colorless oil. MS 236 (M+H)⁺

Step 312c. 2-(BOC-amino)-3-(methoxymethoxy)-1-propanal

To a solution of the compound from step 312b above (3.47 g, 14.77 mmol) in 7 mL of DMSO cooled to 0°C was added dropwise 6.8 mL (48.74 mmol) of triethylamine.

10 Pyridine•SO3 complex (7.05 g, 44.31 mmol) was dissolved in 27 mL of DMSO and added to the first solution, and the reaction was stirred for one hour after the addition was complete. The solution was poured into 120 mL of cold brine, and the mixture was washed 3x with ethyl acetate. The extract was washed with water, dried over MgSO4, filtered and the solvent was removed under vacuum to give 6 g of a yellow oil, which was taken directly to the next step.

Step 312d. 4-(BOC-amino)-5-(methoxymethoxy)-2-pentenoic acid ethyl ester

To a solution of the compound from step 312c above (14.77 mmol) in 42 mL of CH2Cl2 and cooled in an ice bath was added dropwise 5.454 g (15.66 mmol) of carboethoxymethylene)triphenylphosphorane in 56 mL of CH2Cl2. After addition was complete, the reaction was stirred for 16 hours at room temperature. The solvent was removed, and the residue purified by column chromatography on silica gel, eluting with 10% ethyl acetate:hexane, to give 2.763 g of a colorless oil. MS 304 (M+H)+; ¹H NMR (CDCl3) 3: 1.25 (t, 3H), 1.47 (s, 9H), 3.36 (s, 3H), 3.67 (dd, 1H), 3.73 (dd, 1H), 3.72 (m, 1H), 4.20 (q, 2H), 4.62 (s, 2H), 5.99 (dd, 1H), 6.93 (dd, 1H).

Step 312e. 4-(BOC-amino)-5-(methoxymethoxy)-3-(nitromethyl)-pentanoic acid ethyl ester

To a solution of the compound from step 312d above (2.76 g, 9.71 mmol) in 8 mL of nitromethane cooled in an ice bath was added 7 mL (6.934 g, 45.55 mmol) of 1,8-diazabicyclo[5.4.0] undec-7-ene dropwise under N2. The mixture was warmed to room temperature and stirred for 16 hours. The solution was diluted with CH2Cl2 and extracted with water, 10% HCl, 10% NaHCO3, water and brine. The solution was dried over MgSO4, and the solvent was removed. The residue was chromatographed on silica gel,

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1.47 (s, 9H), 2.46 (dd, 1H), 2.98 (br, 1H), 3.38 (s, 3H), 3.58 (ddd, 1H), 3.76 (dd, 1H), eluting with 10-15% ethyl acetate:hexane, and the solvent was removed to give 2.01 g of the title product as a white solid. MS 365 (M+H)+; ¹H NMR (CDCI3) ∂ : 1.27 (t, 3H), 3.97 (b m, 1H), 4.16 (q, 1H), 4.53 (dd, 1H), 4.62 (s, 2H), 4.67 (dd, 1H), 4.99 (b d, IH)

4-(BOC-amino)-5-(methoxymethoxy)-3-(aminomethyl)-pentanoic acid ethyl ester Step 312f.

v,

Two g of the compound from step 312e above was dissolved in 200 mL of ethanol and hydrogenated at 4 Atm over 4 g of Raney nickel catalyst for 24 hours. The catalyst was removed by filtration and the solvent was evaporated. The residue was taken directly to the next step.

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Step 312g. N-BOC-2-(methoxymethoxy)-1-(5-0xo-3-pyrrolidinyl)-ethylamine

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silica gel, eluting with 4% methanol/methylene chloride. Removal of the solvent gave 1.36 The residue from step 312f above was dissolved in 150 mL of ethanol and heated g of title product. MS 289 (M+H)+; ¹H NMR (CDC(3) 3: 1.47 (t, 3H), 2.17 (dd, 1H), 2.38 (dd, 1H), 2.78 (m, 1H), 3.31 (t, 1H), 3.46 (s, 3H), 3.46 (t, 1H), 3.59 (m, 2H), at reflux for 8 hours. The solvent was removed, the residue was chromatographed on 3.81 (b t, 1H), 4.62 (s, 2H), 4.94 (br d, 1H), 5.43 (br, 1H).

Step 312h. N-BOC-2-(methoxymethoxy)-1-(5-thioxo-3-pyrrolidinyl)-ethylamine

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mg (0.957 mmol) of Lawesson's reagent were dissolved in 4 mL of THF and stirred under N2 for 3 hours. The solvent was removed, and the residue was dissolved in CH2Cl2 and 2.71 (dd, 1H), 2.89 (m, 1H), 3.00 (dd, 1H), 3.37 (s, 3H), 3.53 (dd, 2H), 3.66 (m, 2H), A 500 mg (1.74 mmol) sample of the compound from step 312g above and 387 chromatographed on silica gel, eluting with 35% ethyl acetate: hexane. Removal of the solvent left 500 mg of product. MS 305 (M+H)+; 1H NMR (CDCI3) 3: 1.47 (s, 9H), 3.83 (b m, 1H), 4.61 (s, 2H), 4.98 (b d, 1H).

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N-BOC-2-(methoxymethoxy)-3-pyrrolid:nyl)-ethylamine acetic acid salt Step 312i.

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1.57g (6.6 mmol) of NiCl2+6H2O were dissolved in 10 mL of a 1:1 mixture of methanol and THF, and the solution was cooled to -78°C and surred under N2. A 749 mg (19.8 A 250 mg (0.825 mmol) sample of the compound from step 312h above and

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silica gel, eluting with 1:1:1:1 n-butanol:ethyl acetate:H2O:acetic acid to provide 349 mg of tide product. MS 275 (M+H)+; ¹H NMR (D₂O) 3: 1.44 (s, 9H), 3.03 (m, 1H), 3.30 (m, The solvents were removed under vacuum, and dissolved in 20% methanol in chloroform. mmol) sample of NaBH4 was added in portions, and the mixture was stirred for 2 hours. The solution was filters and the solvent removed. The residue was chromatographed on IH), 3.40 (s, 3H), 3.48 (m, 1H), 3.60 (t, 2H), 3.75 (m, 1H).

(3R,1S)-8-(3-(1-amino-2-hydroxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 312j.

oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved (0.825 mmol), and carried forward as described in Example 253j-1 to give 74 mg of the title product. ¹H NMR (D6-DMSO) *∂*: 0.60 (m, 2H), 0.94 (m, 1H), 1.05 (m, 1H), 1.78 (m, A 107 mg (0.33 mmol) sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-1H), 2.05 (m, 1H), 2.19 (m, 2H), 2.60 (s, 3H), 3.57 (m, 1H), 3.73 (m, 3H), 3.92 (m, in 2.5 mL of anhydrous acetonitrile, reacted with the compound from step 312i above IH), 5.41 (m, 1H), 7.91 (s, 1H), 9.09 (d, 1H), 13.83 (br s, 1H). 23 2

Example 313

(8-(3-(1-amino-1-methylethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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mmol, prepared by standard method from the free base described by Hayakawa et al., U.S. quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 2 mL IH), 3.68 (b t, 1H), 3.81 (m, 1H), 3.93 (m, 1H), 7.90 (s, 1H), 8.11 (b s, 1H), 9.08 (d, of anhydrous acetonitrile, reacted with 1-amino-1-methylethyl)pyrrolidine (155 mg, 0.77 Patent 5,098,912, issued March 24, 1992), and carried forward as described in Example (M+H)+; ¹H NMR (D₆-DMSO) ∂: 0.60 (m, 2H), 0.94 (m, 1H), 1.07 (m, 1H), 1.33 (s, 3H), 1.34 (s, 1H), 2.83 (m, 1H), 2.07 (m, 1H), 2.19 (m, 2H), 2.63 (s, 3H), 3.60 (b t, IH), 13.83 (bs. 1H). Anal. Calcd for C21H27N3O3FCl·1.5 H2O: C, 55.93; H, 6.71; 253k-1 to give the title product. MS (high resolution) found: 388.2047; calc: 388.2036 A 150 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-N, 9.32; Found: C, 56.07; H, 6.71; N, 8.95. 23 9

Example 314

8-(3-(1-aminobutyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

4-(BOC-amino)-3-(nitromethyl)-heptanoic acid ethyl ester Step 314a.

norvaline methyl ester (prepared from norvaline by standard methods) for the compound of step 312a thereof, and carrying the product forward via the procedures of Example 312 Following the procedure of Example 312 step b, substituting DL-N-BOCsteps c-e, the title compound was prepared.

Step 314b. 4-(BOC-amino)-3-(nitromethyl)-heptanol

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(nitromethyl)-heptanoic acid ethyl ester (1.3 g, 3.91 mmol), from step 314a above, for the compound of step 312a thereof, the title compound was prepared. MS 291 (M+H)+; ¹H Repeating the procedure of example 312 step b, substituting 4-(BOC-amino)-3-NMR (CDCID3) ∂: 0.93 (t, 3H), 1.45 (s, 9H), 1.48 (m, 5H), 1.77 (m, 1H), 2.53 (m, 1H), 3.79 (m, 3H), 4.33 (m, 1H), 4.38 (dd, 1H), 4.49 (dd, 1H).

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Step 314c. 4-(BOC-amino)-3-(nitromethyl)-heptanol. O-mesityl ether

mmol) of triethylamine. The solution was stirred for 2 hours at 0-10°C. The solution was with brine. The solvent was dried over MgSO4 and filtered, and the solvent was removed dropwise 289 mg (0.195 mL, 2.52 mmol) of methanesulfonyl chloride and 319 mg (3.15 dissolved in 2 mL of CH2Cl2, and the solution was cooled to -10°C. To this was added diluted with CH2Cl2 and washed, once with water, once with 5% NaHCO3, and once A 610 mg (2.03 mmol) sample of the compound from step 314c above was to give 720 mg of the title product as an oil.

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Step 314d. 3-(1-(N-BOC-amino)butyl)pyrrolidine

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temperature for 24 hours. MS 2243 (M+H)+; ¹H NMR (CD₃OD) 3: (0.94 (t, 3H), 1.34 (m, 3H), 1.44 (s, 9H), 1.48 (m, 1H), 1.70 (m, 1H), 2.13 (m, 1H), 2.37 (q, 1H), 3.04 The 720 mg sample of the product from step 314c was dissolved in 50 mL of methanol and hydrogenated over 360 mg of 10% Pd/C catalyst at 4 Atm and room (m, 1H), 3.22 (m, 1H), 6.71 (b d, 1H).

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8-(3-(1-aminobutyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 314e.

quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was dissolved in 5 mL (m, 1H)+; ¹H NMR (D6-DMSO) *d*: 0.60 (m, 2H), 0.89 (m, 4H), 1.05 (m, 1H), 1.49 (m, 5H), 1.17 (m, 1H), 2.14 (m, 1H), 2.27 (m, 1H), 2.62 (s, 3H), 3.77 (m, 4H), 3.94 (m, of anhydrous acetonitrile, reacted with 3-(1-(N-BOC-amino)butyl)pyrrolidine (620 mg, 1.83 mmol, prepared in step 314d above), and carried forward as described in Example 253j-l to give the title product. MS (high resolution) found: 402.2199; calc: 402.2193 A 238 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-1H), 7.89 (s, 1H), 8.54 (b m, 1H), 9.07 (d, 1H), 11.47 (br, 1H). 2

BOC-aminopyrrolidine of Step 253j with the reagent shown, the compounds of Examples Following the procedures of Steps 253j, 253k and 253l above, replacing the 3-315-323 are prepared as shown in Table 12, below. 13

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(*trans* 4-trifluoromethyl-3-aminopyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

Step 324a. trans-N-benzyl-4-trifluoromethyl-3-pyrrolidinecarboxylic acid ethyl ester S

Trifluoroacetic acid (3 mL, 1 N in CH2Cl2) was added to a stirred solution of

methoxymethyl)trimethylsilylamine (7.00 g, prepared according to Chem. Pharm. Bull., 33:2762 (1985)) in 30 mL of CH2Cl2 at 0°C, and the mixture was stirred for 2 hours. rans-ethyl trifluorocrotonate (4.969 g) and N-benzyl-N-

BOC-NH

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water, dried over MgSO4 and concentrated under vacuum to give a pale yellow liquid (8.75 After dilution with CH2Cl2, the solution was washed with satd. NaHCO3 solution and (g 2

Step 324b. trans-N-benzyl-4-trifluoromethyl-3-pyrrolidinecarboxylic acid

THF.H2O (25 mL, 1.5:1) at 60°C to give after workup 3.64 g of the intermediate as a solid. 2

Step 324c. trans-1-benzyl-3-(BOC-amino)-4-trifluoromethylpyrrolidine

A sample of the intermediate from 324b (3.64 g), diphenylphosphoryl azide (3.50 residue was dissolved in CH2Cl2, washed with satd. NaHCO3 solution and water, dried heated at reflux under N2 for 17 hours. The solvents were removed under vacuum. The mL), t-butanol (40 mL), triethylamine (2.3 mL) and 40 mL of dioxane were mixed and ន

chromatography on silica gel, eluting with 100:5:5 CH2Cl2 :methanol: NH4OH to afford 1.77 g of the title compound. 22

Step 324d. trans-3-(BOC-amino)-4-trifluoromethylpyrrolidine

methanol over 0.45 g of 10% Pd/C catalyst under 4 Atm of H2 for 3.5 days. The catalyst was removed by filtration, and the solvent was removed to afford the title compound as a white solid (1.09 g).

Example 324

A sample (4.739 g) of this liquid was hydrolyzed with 1.98 g of LiOH+H2O in

over MgSO4 and concentrated under vacuum. The product was purified by

The compound from step 324c above (1.55 g) was hydrogenated in 50 mL of 8

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Step 324e. 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(trans-4-trifluoromethyl-3-aminopyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochlonde

Following the procedure of Example 253 steps k and l, replacing the 3-BOC-aminopyrrolidine of Example 253j with the compound from step 325d above, the title compound was prepared (97 mg). MS: 414 (M+1)⁺; ¹H NMR (D6-DMSO) ∂: 0.63 (m, 2H), 1.01 (m, 2H), 2.39 (m, 1H), 2.70 (s, 3H), 3.59 (m, 1H), 3.81 (m, 2H), 4.11-4.25 (m, 3H), 8.01 (s, 1H). Anal. Calcd for C19H19N3O3F4•HCI•1.25 H2O: C, 48.31; H, 4.80; N, 8.90; Found: C, 48.45; H, 4.63; N, 8.53.

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Example 325
1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(trans-4-trifluoromethyl-3-aminomethylpytrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

Step 325a. trans-1-benzyl-3-(hydroxymethyl)-4-trifluoromethylpyrrolidine

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A sample of the compound from Example 324 step a above (4.02 g) was dissolved in 10 mL of THF, then LAH (8.0 mL, 1.0 N in THF) was added, and the solution was stirred for 30 min at room temperature. The reaction was quenched, and the product was extracted to give 3.36 g of the title product after removal of the solvent.

20 Step 325b. trans-1-benzyl-3-(aminomethyl)-4-trifluoromethylpyrroliding

The compound from step 325a above (3.36 g), triphenylphosphine, and phthalimide were dissolved in 50 mL of THF, and DEAD (2.05 mL) was added dropwise to the above solution at room temperature. The reaction was complete almost innrediately, and the solvents were removed. The residue was dissolved in 50 mL of ethanol, 0.65 mL of NH2NH2•H2O was added, and the reaction was heated at reflux under N2 for 3 hours. The solution was cooled to room temperature, 5 mL of conc. HCl was added, and the mixture was filtered. The filtrate was concentrated, and the residue was dissolved in 10% HCl and extracted (6x) with CH2Cl2. The aqueous layer was then adjusted to pH 11 with NaOH and extracted with CH2Cl2, which was washed with H2O, dried over MgSO4 and concentrated. The residue was removed under vacuum, and the aqueous residue was extracted with CH2Cl2. The extract was washed with H2O, dried over MgSO4 and concentrated. The residue was purified by chromatography on silica gel, eluting with 1:4 ethyl acetate:hexane, to give the title compound as a white solid.

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Step 325c. trans-3-(BOC-aminomethyl)-4-trifluoromethylpyrrolidine

The compound from step 325b above was hydrogenated according to the procedure of Example 324 step d to afford the title compound as a white solid.

Step 325d. 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(nans-4-trifluoromethyl-3-aminomethylpyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j above, substituting the compound from step 325c above for the 3-BOC-aminopyrrolidine thereof, and carrying the reaction product forward as in Example 253 steps k and I above, a 77 mg sample of the title product was prepared. MS: 428 (M+1)+, ¹H NMR (D6-DMSO) ∂: 0.63 (m, 2H), 1.02 (m, 2H), 2.36 (m, 1H), 2.69 (s, 3H), 2.80 (m, 1H), 3.08 (m, 2H), 3.69 (m, 1H), 3.83 (m, 1H), 3.94 4.06 (m, 3H), 7.99 (s, 1H), 9.17 (d, 1H, J=10 Hz). Anal. Calcd for C20H21N3O3F4 •HCI•H2O: C, 49.85; H, 5.02; N, 8.72; Found: C, 49.86; H, 5.10; N, 8.93.

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Example 326
3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-norvalylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 166, replacing the starting pyridopyrimidine material thereof with the product of Example 253 step j, the title compound was prepared. MS: 445 (M+1)+; Anal. Calcd for C23H29N4O4F •1.5 HCI•0.75 H2O: C, 53.88; H, 6.29; N, 10.93; Found: C, 53.87; H, 6.10; N, 11.10.

Example 327

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3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-alanylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 167, replacing the starting pyridopyrimidine material thereof with the product of Example 253 step j, 97 mg of the title compound was prepared. MS: 417 (M+1)⁺; ¹H NMR (D₆-DMSO) ∂: 0.60 (m,2H), 1.00 (m, 2H), 1.35 (d, 3H, 1=7 Hz), 2.00 (m, 1H), 2.20-2.31 (m, 2H), 2.62 (s, 3H), 3.56 (m, 1H), 3.80 (m, 2H), 3.93-4.06 (m, 2H), 4.43 (m, 1H), 7.91 (s, 1H), 8.19 (br, 3H), 8.91 (d, 1H, 1=6 Hz), 9.09 (d, 1H, 1=10.5 Hz), 13.85 (br, 1H). Anal. Calcd for C21H25N4O4F • 2 HCI: C, 51.54; H, 5.56; Found: C, 51.50; H, 5.48.

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Example 328

3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3--34-(S)-alanyl-(S)-alanyl-dlanylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

compound was prepared. MS: 488 (M-CI)+; ¹H NMR (D₆-DMSO) 3: 0.60 (m, 2H), 1.00 (m, 2H), 1.23 (d, 3H, J=7.5 Hz), 1.33 (d, 3H, J=7.0 Hz), 1.98 (m, 1H), 3.85-4.01 (m, 4H), 4.314.37 (m, 2H), 7.91 (s, 1H), 8.13 (br, 3H), 8.47 (d, 1H, J=6.0 Hz), 8.65 (d, IH, J=7.5 Hz), 9.10 (d, 1H, J=10.5 Hz). Anal. Calcd for C24H30N5O5F +3 HCl+0.5 pyrimidine material thereof with the product of Example 253 step j, 680 mg of the title Following the procedure of Example 168, replacing the starting pyrido-H2O: C, 46.18; H, 5.57; N, 11.22; Found: C, 46.34; H, 5.77; N, 11.52. **S** 2

Example 329

1-cyclopropyl-7-fluoro-6-methyl-4-oxo-8-(3-aminopyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride

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4-t-butoxy-3-chloro-2.5-difluoro-6-(trimethylsilylmethyl)pyridine Step 329a.

To a stirred solution of 4-t-butoxy-3-chloro-trifluoropyridine (7.55 g, prepared as with ether. The extract was washed with brine, dried over MgSO4 and concentrated. The hour. The reaction was quenched with satd NaCl solution, and the mixture was extracted in Example 253 step a above) in 200 mL of THF at -78°C was added trimethylsilylmethyl lithium (1.0 M in pentane, 66 mL) dropwise, and the resulting solution was stirred for 1 residue was purified by chromatography on silica gel, eluting with 1:32 ethyl acetate: hexane to give 6.26 g of title compound.

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4-t-butoxy-2.5-difluoro-6-(trimethylsilylmethyl)pyridine Step 329b.

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concentrated. The residue was purified with column chromatography on silica gel, eluting and 15 mL of triethylamine and 1.3 g of 10% Pd/C were added. The mixture was shaken The compound from step 329a above was dissolved in 100 mL of ethyl acetate, under 4 Atm of H2 for 24 hours. The catalyst was removed, and the filtrate was with 1:32 ethyl acetate: hexane to give 4.38 g of a colorless liquid.

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2.5-difluoro-4-t-butoxy-6-methylpyridine Step 329c.

of THF, BH4NF (1.0 M in THF, 3.7 mL) was added, and the reaction was stirred at room A 1.00 g sample of the compound from step 329b above was dissolved in 10 mL ether, which was then washed with water, brine, and dried over MgSO4. Removal of the solvent and purification of the residue by chromatography on silica gel, eluting with 1:32 temperature for 2.5 hours. The solvent was removed, and the residue was dissolved in ethyl acetate: hexane, gave 0.68 g of the title compound as a colorless liquid.

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1-cyclopropyl-7-fluoro-6-methyl-4-oxo-8-(3-aminopyrrolidinyl)-4H-quinolizine-3-carboxylic acid hydrochloride Step 329d.

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(d, 1H, J=9 Hz), 7.72 (s, 1H), 8.38 (br, 3H). Anal. Calcd for C18H20N3O3F •HCI•1.5 (m, 1H), 2.20 (m, 1H), 2.34 (m, 1H), 2.87 (d, 3H, J=5.5 Hz), 3.76-4.02 (m, 5H), 6.92 prepared. MS: 346 (M-Cl)+; ¹H NMR (D₆-DMSO) ∂: 0.53 (m, 2H), 0.99 (m, 2H), 1.87 Following the procedure of Example 253 step e, replacing the 3-methylpyridine compound thereof with the 6-methyl compound form step 329c above, and carrying the product forward according to steps 253e-1, a 31 mg sample of the title compound was H2O: C, 52.88; H, 5.92; N, 10.28; Found: C, 52.60; H, 5.98; N, 10.18. 2

Example 330

1-cyclopropyl-7-fluoro-4H-8-(1-imidazolyl)-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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aminopyrrolidine thereof with imidazole, and carrying the product forward as in Example 253 step k, the title compound was prepared. HRMS: (M+H)+calcd: 328.1097; found: 328.1110 ^{1}H NMR (CDCl₃) ∂ : 0.90 (m, 2H), 1.18 (m, 2H), 2.40 (m, 1H), 2.83 (s, 3H), 7.15 (s, 1H), 7.39 (s, 1H), 7.71 (s, 1H), 8.66 (s, 1H), 9.43 (d, 1H, J=6 Hz). Following the procedure of Example 253 step j, replacing the 3-t-BOC-

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Example 331

8-(3-amino-1-pyrrolidinyl)-1-ethyl-7-fluoro-4H-4-oxo-9-methyl-quinolizine-3-carboxylic acid hydrochloride

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¹H NMR (D6-DMSO) д: 2.28 (m, 3H), 2.22 (m, 1H), 2.52 (m, 4H), 2.96 (m, 2H), 3.88forward as in Example 253 steps e-1, the title compound was prepared. MS: 334 (M-CI)+; cyclopropylacetonitrile compound thereof with propionitrile, and carrying the product Following the procedure of Example 253 step e, replacing the 35

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4.18 (m, 5H), 8.01 (s, 1H), 9.05 (d, 1H, J=10 Hz). Anal. Calcd for C17H20N3O3FCI• HCI• 1.5 H2O: C, 51.45; H, 6.10; N, 10.59; Cl, 8.93; Found: C, 51.51; H, 5.90; N, 10.78; Cl, 8.91.

Example 332

8-(3-amino-1-pyπolidinyl)-1-cyclopropyl-9-ethyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxvlic acid hydrochloride

Following the procedure of Example 253 step c. replacing the methyl iodide thereof with ethyl iodide, and carrying the product forward as in Example 253 steps 253d-1, the title compound was prepared. MS: 360 (M-CI)+; ¹H NMR (D₆-DMSO) 3: 0.52 (m, 2H), 0.87 (t, 3H, J=6 Hz), 0.98 (m, 2H), 2.20 (m, 2H), 2.33 (m, 1H), 3.20 (m, 2H), 3.65-3.96 (m, 5H), 7.95 (s, 1H), 8.43 (br, 3H), 9.07 (d, 1H, J=10.5 Hz), 13.83 (br, 1H). Anal. Calcd for C19H22N3O3F •1.25 HCl+ 1.5 H2O: C, 53.95; H, 6.01; N, 9.93;

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Found: C, 53.82; H, 5.87; N, 10.18.

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1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(3-(1,2,3-triazol-1-yl)-1-pyrrolidinyl)-quinolizine-3-carboxylic acid

Example 333

Step 333a. 1-benzyl-3-(1.2.3-triazol-1-yl)pyrrolidine

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A solution of 3-azido-1-benzylpyrrolidine (2.30 g) and trimethylsilylacetylene (8.0 mL) in 15 mL of toluene was heated at reflux for 18 hours. The solvents were removed to give an oily residue. The residue was dissolved in 20% HCl and heated at reflux for 16 hours. The solution was cooled, made basic with NaHCO3, and extracted with methylene chloride. The organic layer was washed with water, dried over MgSO4 and concentrated. The crude product was purified by chromatography on silica gel, eluting with CH2Cl2 :methanol:NH4OH 100:10:1.

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30 Step 333b. 3-(1.2.3-triazol-1-yl)pytrolidine

The compound from step 333a was dissolved in methanol and hydrolyzed by hydrogenation for 16 hours with a catalyst of 10% Pd/C. The mixture was filtered, and the solvent was removed to give 1.00 g of the product.

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Step 333c. 1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-f3-f1.2.3-triazol-1-yl)-1-pyrrolidinyl)-quinolizine-3-carboxylic acid Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with the compound from step 333b, and carrying the product forward as in Example 253 steps j & k, the title compound was prepared. mp 183-186°C.

MS: 398 (M-Cl)+; ¹H NMR (D6-DMSO) ∂: 0.61 (m, 2H), 0.99 (m, 2H), 2.31 (m, 1H), 2.56 (m, 2H), 2.62 (s, 3H), 3.84 (m, 1H), 3.99 (m, 1H), 4.10 (m, 1H), 4.36 (m, 1H), 5.46 (m, 1H), 7.80 (s, 1H), 7.92 (s, 1H), 8.32 (s, 1H), 9.11 (d, 1H, 1=1! Hz). Anal. Calcd for C20H20N5O3F: C, 60.45; H, 5.07; N, 17.62; Found: C, 60.46; H, 5.20; N, 17.63.

Example 334

l-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(cis-3-amino-4-methyl-1-pyrrolidinyl)-quinolizine-3-carboxylic acid hydrochloride

2

Following the procedure of Example 253 step j, replacing the 3-BOC-arninopyrrolidine thereof with cis-3-BOC-amino-4-methylpyrrolidine, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 360 (M-CI)+; ¹H NMR (D6-DMSO) ∂: 0.60 (m, 2H), 0.99 (m, 2H), 1.18 (d, 3H, J=7 Hz), 2.30 (m, 1H), 2.62 (s, 3H), 3.48-4.00 (m, 6H), 7.94 (s, 1H), 8.40 (m, 3H), 9.10 (d, 1H, J= 10.5 Hz). Anal. Calcd for C19H22N3O3F•HCi•1.25 H2O: C, 54.55; H, 6.14; N, 10.04; Found: C, 54.62; H, 6.10; N, 10.08.

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Example 335

8-(2-aminoethyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine.3-carboxylic acid hydrochloride

22

Following the procedure of Example 253 step j, replacing the 3-BOC.

aminopyrrolidine thereof with 2-aminoethylamine, and carrying the product forward as in

Example 253 steps j-l, the title compound was prepared. MS: 320 (M-Cl)+; ¹H NMR

(D2O) 3: 0.60 (m, 2H), 1.02 (m, 2H), 2.02 (m, 1H), 2.64 (s, 3H), 3.40 (m, 2H), 3.99

(m, 2H), 7.40 (s, 1H), 8.80 (d, 1H, J=10.5 Hz). Anal. Calcd for

C16H18N3O3F•HCI•0.85 H2O: C, 51.78; H, 5.62; N, 11.32; Found: C, 51.79; H, 5.31;

N, 11.15.

Example 336

8-(3-(ethylaminomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(N-BOC-N-ethyl)amino)methylpyrrolidine, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 388 (M-CI)+; ¹H NMR (CD3OD) ∂: 0.60-0.68 (m, 2H), 1.05 (m, 2H), 1.37 (m, 3H), 1.91 (m, 1H), 2.31 (m, 2H), 2.68 (s, 3H), 2.69 (m, 1H), 3.15 (m, 2H), 3.33 (m, 2H), 3.75-3.96 (m, 4H), 8.01 (s, 1H), 9.03 (d, 1H, J=10.5 Hz). Anal. Calcd for C21H26N3O3F•1.25 HCI•H2O: C, 55.92; H, 6.54; N, 9.32; Found: C, 56.18; H, 6.32; N, 9.27

2

Example 337

8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(N-BOC-aminoethyl)pyrrolidine, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 374 (M-Cl)+; Anal. Calcd for C20H24N3O3F•HCl•H2O: C, 56.14; H, 6.36; Found: C, 56.27; H, 6.14.

Example 338

1-cyclopropyl-7-fluoro-4H-9-methyl-8-(2-methyl-2,8-diaza-8-bicyclof4.3.0lnonyl)-4-oxo-quinolizine-3-carboxylic acid hydrochloride

23

Following the procedure of Example 253 step j, replacing the 3-BOC-arnino-pyrrolidine thereof with 2-methyl-2,8-diaza-bicyclo[4.3.0]nonane, and carrying the product forward as in Example 253 steps j-1, the title compound was prepared. MS: 400 (M-Cl)+; ¹H NMR (DMSO-d6) ∂: 0.65 (m, 2H), 0.92 (m, 1H), 1.09 (m, 1H), 1.80-1.95 (m, 5H), 2.31 (m, 1H), 2.69 (s, 3H), 2.83 (m, 5H), 3.61-4.34 (m, 5H), 7.90 (s, 1H), 9.10 (d, 1H, J=10.5 Hz). Anal. Calcd for C22H26N3O3F•1.25 HCl•0.5 H2O: C, 58.20; H, 6.27; N, 9.25; Found: C, 58.09; H, 6.27; N, 9.25.

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Example 339

1-cyclopropyl-7-fluoro-4H-8-((1S,4S)-2,5-diazabicyclof2,2,1]heptan-2-vl)-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253 step j, replacing the 3-BOC-amino-pyrrolidine thereof with (18,4\$)-2,5-diaza-5-BOC-bicyclo[2.2.1]heptane (prepared according to *J. Med Chem.*, 22:1598 (1988)), and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 358 (M-CI)+: 1H NMR (DMSO-d6) ∂: 0.59 (m, 1H), 0.93 (m, 1H), 1.06 (m, 1H), 2.05 (m, 1H), 2.31 (m, 2H), 10.57 (s, 1H), 9.07 (br, 1H), 9.20 (d, 1H, j=10.5 Hz), 9.54 (br, 1H). Anal. Calcd for C19H20N3O3F-1.5 HCI+1.0 H2O: C, 53.06; H, 5.51; N, 9.77; Found: C, 53.19; H, 5.37; N, 9.58.

Example 340

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1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(3-(2-pyridinyl)-1-pyrrolidinyl)-quinolizine-3-carboxylic acid hydrochloride

Pollowing the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(2-pyridinyl)pyrrolidine, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 408 (M-Cl)+, 1H NMR (DMSO-d6) ∂: 0.60 (m, 2H), 0.99 (m, 2H), 2.30-2.40 (m, 2H), 2.60 (m, 1H), 2.64 (s, 3H), 3.86-4.16 (m, 4H), 7.80 (m, 1H), 7.90 (s, 1H), 9.07 (d, 1H, J=11 Hz). Anal. Calcd for C23H23N3O3F •HCl•H2O: C, 55.43; H, 5.26; N, 8.43; Found: C, 55.69; H, 4.97; N, 8.52.

Example 341

8-((1R*,2S*,6R*)-2-amino-8-azabicyclo[4,3.0]nonan-8-yl))-1-cyclopropyi-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 341a. 1R*, 2S*, 6R*-2-BOC-amino-8-azabicyclof4, 3.0 Inonane

2

Two mL of 1.0 N trifluoracetic acid was added to a stirred solution of 2.0 mL of cyclohexane and 4.92 g of N-benzyl-N-(methoxymethyl)-trimethylsilylmethylamine in 20 mL of methylene chloride at 0°C. The mixture was stirred at room temperature for 16 hours, then diluted with methylene chloride. The solution was washed with NaHCO3 and water, then dried over MgSO4. Removal of the solvent left an oily residue. The residue

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was dissolved in 65 mL of methanol, after which were acted 2.2 g of NH2OH+HCl, 10 mL of 10% NaOH, and 6.5 mL of methylene chloride, and the reaction was heated at 60°C

for 3 hours. The solvents were removed, and the residue was dissolved in methylene chloride, which was washed with water, dried over MgSO4 and concentrated to give an oil. The oil was dissolved in 50 mL of THF, 1.57 g of LAH were added, and the mixture

oil. The oil was dissolved in 50 mL of THF, 1.57 g of LAH were added, and the mixture was heated at reflux for 2 hours. The reaction was quenched with water, the solid was removed, and the filtrate was concentrated. The concentrate was dissolved in 40 mL of methanol and 10 mL of water. To this solution was added 5.0 g of (BOC)20 and the reaction was stirred for 16 hours. The methanol was removed under vacuum, and the residue was extracted with methylene chloride. The extract was washed with water. dried

residue was extracted with methylene chloride. The extract was washed with water, dried over MgSO4 and concentrated to give an oil. The oil was purified by chromatography on silica gel, eluting with 100:5:0.5 methylene chloride:methanol:NH4OH to give 0.36 g of the 1R*,28*,6R* isomer and 2.22 g of the 1R*,2R*,6R* isomer of the title compound.

The 1R*,2S*,6R* isomer was stirred with 0.12g of 10%Pd/C in 25 mL of methanol under 4 Atm of H2 for 48 hours. The catalyst was filtered off, and the solvent was removed to give the title compound.

Step 341b. 8-((1R*,2S*,6R*)-2-amino-8azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 1R*,2S*,6R*-2-BOC-amino-8-azabicyclo[4.3.0]nonane, prepared in step 341a above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 400 (M-Cl)+: ¹H NMR (DMSO-d6) ∂: 0.63 (m, 2H), 0.94 (m, 1H), 1.05 (m, 1H), 1.42-1.62 (m, 4H), 1.97 (m, 1H), 2.31 (m, 2H), 2.62 (s, 3H), 2.67 (m, 1H), 3.19 (m, 1H), 3.54 (m, 1H), 3.82 (m, 1H), 4.00 (m, 2H), 7.89 (s, 1H), 8.18 (br, 3H), 9.06 (d, 1H, J=11 Hz). Anal. Calcd for C22H26N3O3F •1.25 HCl•1.5 H2O: C, 55.55; H, 6.43; N, 8.83; Found: C, 55.40; H, 6.38; N, 8.72.

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Example 342

8-((1R*,2R*,6R*)-2-amino-8-azabicyclo[4,3,0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 342a. 1R*, 2R*, 6R*-2-BOC-amino-8-azabicyclo[4,3,0]nonane

Removing the N-benzyl group from the 1R*,2R*,6R*-isomer of Example 341 step a, the title compound was prepared.

Step 341b. 8-((1R*,2R*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl])-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 1R*,2R*,6R*-2-BOC-amino-8-azabicyclo[4.3.0]nonane, prepared in step 342a above, and carrying the product forward as in Example 253 steps j-i, the title compound was prepared. MS: 400 (M-CI)+; ¹H NMR (DMSO-d6) ∂: 0.53-0.61 (m, 2H), 0.95-1.06 (m, 2H), 1.30 (m, 2H), 1.60 (m, 2H), 1.81 (m, 2H), 2.29 (m, 1H), 2.49 (m, 1H), 2.64 (s, 3H), 2.77 (m, 1H), 3.32-3.49 (m, 3H), 4.16 (m, 2H), 7.91 (s, 1H), 8.33 (br, 3H), 9.06 (d, 1H, J=10 Hz). Anal. Calcd for C22H26N3O3F •1.0 HC•1.25 H2O: C, 57.64; H, 6.49; N, 9.17; Found: C, 57.70; H, 6.80; N, 9.18.

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Example 343

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8-((1a.5a.6a)-6-amino-3-azabicyclo[3.1.0]hexan-3-yl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Pollowing the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 1a,2a,6a-2-BOC-amino-8-azabicyclo[4.3.0]hexane, prepared according to U.S. Patent 5,298,629, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared. MS: 358 (M-CI)+; ¹H NMR (DMSO-d6) ∂: 0.61 (m, 2H), 1.01 (m, 2H), 2.12 (br s, 2H), 2.33 (m, 1H), 2.62 (s, 3H), 3.81 (m, 5H), 30 7.97 (s, 1H), 8.46 (br s, 3H), 9.11 (d, 1H, J=10.5 H2), 13.83 (br, 1H). Anal. Calcd for C19H20N3O3F •1.5 HCI•0.5 H2O: C, 54.19; H, 5.39; N, 9.98; Found: C, 54.43; H,

5.28; N, 9.87

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Example 344

8-(trans-3-amino-4-fluoro-1-pyrrolidinyl))-1-cyclopropyl-9-methyl-7-fluoro-4H:4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 344a. 1-CBZ-3.4-epoxy-pyrrolidine

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1-CBZ-3-pyrnoline (20g) was dissolved in 200 mL of CH2Cl2. MCPBA (50-60% pure, 61.5 g) in 500 mL of CH2Cl2 was added to the above solution at 0°C, and the reaction was stirred at 45°C for 18 hours. The reaction mixture was filtered, and the filtrate was treated with NaHSO3 (ca. 5 g). The solution was then poured into 1 L of 1 N NaOH, the mixture was shaken, and the organic phase was separated, washed with water, dried over MgSO4 and concentrated. The residue was taken directly to the next step.

2

Step 344b. trans-3-azido-1-benzyloxycarboxy-4-hydroxypyrrolidine

The compound from step 344a above was dissolved in 250 mL of acetone. NaN3 (20.16 g) in 200 mL of water was added, and the reaction was stirred at 60°C for 18 hours. The reaction mixture was poured into satd. NaCl solution, and the mixture was extracted (3x) with CH2Cl2. The extract was washed with water, dried over MgSO4 and concentrated. The residue was purified by column chromatography on silica gel, eluting with 3% methanol in CH2Cl2 to yield 5.92 g of the product.

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Step 344c. trans-azido-1-benzyloxycarboxy-4-fluoropyrrolidine

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The compound from step 344b above was dissolved in 15 mL of CH2Cl2 and cooled to -78°C. DAST (0.82 mL) was added, and the reaction was stirred at room temperature for 16 hours. The solvent was removed, the residue dissolved in ethyl acetate, and the solution was washed with satd NaHCO3, brine, and dried over mgso4. The solvent was removed, and the residue was purified by column chromatography on silica gel, eluting with 1% methanol in CH2Cl2 to yield 0.88 g of the title compound. ¹H NMR (CDCl3) 3: 3.62 (m, 4H), 4.22 (br d, 1H, J=11 Hz), 4.99 (br d, 1H, J=51 Hz), 5.16 (s, 2H), 7.36 (m, 5H).

23

Step 344d. trans-3-(BOC-amino) 4-fluoropyrrolidine

The compound from step 344c was stirred with Raney Ni in methanol under 4 Atm H2 for 9 hours. The catalyst was removed by filtration. The filtrate was

concentrated, and the residue was treated with (BOC)20 and the reaction was stirred for 16

bours. The methanol was removed under vacuum, and the residue was extracted with methylene chloride. The extract was washed with water, dried over MgSO4 and concentrated. The residue was purified by chromatography on silica gel, eluting with 100:5:0.5 methylene chloride:methanol:NH4OH to give the 1-benzyloxycarboxy compound. This protecting group was removed by hydrogenolysis over Pd/C under H2 for 30 min. The catalyst was removed, and the filtrate was concentrated to give the title compound (331 mg). MS: 205 (M-CI)+, ¹H NMR (CDCI₃) ∂: 1.46 (s, (H), 2.67 (dd, J=4.5, 12 Hz, 1H), 3.04 (ddd, J=4.5, 14, 36 Hz, 1H), 3.18 (dd, J=14, 25 Hz, 1H), 3.44 (dd, J=7.5, 12 Hz, 1H), 4.08-4.12 (m, 1H), 4.49 (br s, 1H), 4.98 (br d, J=53 Hz, 1H).

Step 344e. 8-(trans-3-amino-4-fluoro-1-pyrrolidinyl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-arnino-pyrrolidine thereof with the compound from step 344d above, and carrying the product forward as in Example 253 steps j-1, the title compound (44 mg) was prepared. MS: 364 (M-CI)⁺; HRMS: calc for C18H19N3O3F2 (M_CI)⁺: 364.1473; found: 364.1480. 1H NMR (DMSO-d6) ∂ : 0.62 (m, 2H), 1.00 (m, 2H), 2.36 (m, 1H), 2.68 (s, 3H), 3.77 (m, 1H), 3.93 (m, 1H), 4.11 (m, 1H), 4.31-4.41 (m, 1H), 5.50 (br d, 1=51 Hz, 1H), 7.99 (s, 1H), 8.69 (br s, 3H), 9.16 (d, 1=9 Hz, 1H), Anal. Calcd for C18H19N3O3F2 •1.3 HCl*2.0 H2O: C, 48.39; H, 5.48; N, 9.40; Found: C, 48.12; H, 5.58; N, 9.63.

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Example 345

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1-cyclopropy)-7-fluoro-4H-8-(1-homopiperazinyl))-9-methyl-4-oxo-quinolizine-3-carboxylic acid, aceric acid salt Following the procedure of Example 298, replacing the 3-(dimethylamino)-pyrrolidine thereof with the homopiperazine, the title compound was prepared. mp 195-198°C (dec.). MS: 360 (M+H)+; ¹H NMR (DMSO-d₆) ∂: 0.55 (m, 2H), 0.98 (m, 2H), 1.83 (s, 6H), 2.26-2.38 (m, 2H), 2.69 (br s, 3H), 2.89 (m, 4H), 8.08 (br s, 1H), 9.04 (br s, 1H).

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Example 346

7,9-difluoro-4H-8-(4-methylpiperazinyl)-4-oxo-1-phenylguinolizine-3-carboxylic acid hydrochloride

Step 346a. 1-(2.3,5.6-tetrafluoro-4-pyridinyl)-4-methylpiperazine

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To a cold solution of pentafluoropyridine (16.1 g, 95.2 mmol) and triethyl amine (11.1 g, 110 mmol) in 150 mL of CH2Cl2 a solution of N-methylpiperazine (10.0 g, 100 mmol) in 50 mL of CH2Cl2 was added dropwise. The solution was stirred for 2 hours, then stirred for 16 hours at room temperature. The solution was extracted with water and washed with brine, and the organic layer was dried over MgSO4 and concentrated to give 23.25 g of the product. MS: 250 (M+H)+; ¹H NMR (CDCl3) ∂ : 2.35 (s, 3H), 2.55 (m, 4H), 3.5 (m, 4H).

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Step 346b. 1-(2-hydrazino-3.5.6-trifluoro-4-pyridinyl)-4-methylpiperazine

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To a solution of the compound from step 346a above (23.24 g, 93.2 mmol) in 500 mL of ethanol was added 37.34 g (746 mmol) of hydrazine hydrate, and the reaction was heated at reflux for 16 hours. The solvent was removed, and the residue was dissolved in CH₂Cl₂. The solution was washed with water, dried over MgSO4, filtered and the solvent removed under vacuum. The residue was triturated with ether, and collected by filtration to obtain 17.42 g of light yellow solid. mp 174-5°C. MS: 262 (M+H)+; ¹H NMR (CDCl₃) ∂: 2.35 (s, 3H), 2.52 (m, 4H), 3.42 (m, 4H), 3.76 (s, 2H), 5.68 (s, 1H). Anal. Calcd for C₁0H₁4N₅F₃: C, 45.97; H, 5.40; N, 26.81; Found: C, 45.99; H, 5.34; N, 26.65.

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25 Step 346c. 1-(2.3.5-trifluoro-4-pyxidinyl)-4-methylpiperazine

A suspension of 17.36 g (66.4 mmol) of the compound from step 346b above in 200 mL of ethanol and 20 mL of 20% NaOH was stirred and air was bubbled through for 16 hours. The mixture was poured into brine, and this mixture was extracted with CH2Cl2. The extract was dried over MgSO4, filtered, and the solvent was removed to give 13.40 g of a solid. The residue was purified by chromatography on silica gel, eluting with ethyl acetate, to afford 11.54 g of pure title product. MS: 232 (M+H)+; ¹H NMR (CDCl3) 3: 2.34 (s, 3H), 2.52 (m, 4H), 3.46 (m, 4H), 7.66 (m, 1H). Anal. Calcd for C10H12N3F3: C, 51.94; H, 5.23; N, 18.18; Found: C, 51.63; H, 4.92; N, 17.73.

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Step 346d. 2-(3.5-difluoro-4-(4-methylpiperazinyl)-2-pyridinyl)-phenylacetonitrile

A solution of LDA (99.4 mmol, 66.3 mL, 1 M in cyclohexane) in 50 mL of THF was prepared and cooled at -78°C for 15 min. To this solution was added in a dropwise manner a solution of 8.87 g (75.7 mmol) of phenylacetonitrile in 35 mL of THF. The reaction was stirred at -78°C for 15 min, then 0°C for 30 min. The solution was then cooled to -60°C and a solution of the compound from step 346c in 35 mL of THF was added dropwise. The reaction mixture was stirred for 1 hour at -60°C and at 0°C for 3 hours. The reaction contents were poured into excess NH4Cl solution, and the mixture was extracted with CH2Cl2. The extract was washed with brine, dried over MgSO4 and filtered, and the solvent was removed. The residue was purified by chromatography on silica gel, eluting with 1:20 methanol:chloroform, to yield 10.24 g of the title compound. MS: 329 (M+H)+; ¹H NMR (CDCl3) ∂: 2.35 (s, 3H), 2.52 (m, 4H), 3.41 (m, 4H), 5.43 (s, 1H), 7.35 (m, 3H), 7.45 (m, 2H), 8.13 (m, 1H). Anal. Calcd for C18H18N4F2•0.5 H2O: C, 64.95; H, 5.57; N, 16.83; Found: C, 62.51; H, 5.50; N, 16.96.

Step 346e. 1-(2-benzyl-3.5-difluoro-4-pyridinyl)-4-methylpiperazine

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To a solution of the compound from step 346d above (8.55 g, 26mmol) in 50 mL of ethanol was rapidly added 13.6 mL of conc. H2SO4. After an initial temperature rise, the solution was stirred at room temperature for 2hr, then at reflux for 48 hours. The reaction solution was cooled and poured into H2O, adjusted to a basic pH with solid K2CO3 and extracted with CH2Cl2. The extract was dried over MgSO4 and filtered, and the solvent was removed. The residue was purified by chromatography on silica gel, eluting with ethyl acetate to afford 3.57 g of the title compound. MS: 304 (M+H)+: 1H NMR (CDCl3) 3: 2.35 (s, 3H), 2.52 (m, 4H), 3.40 (m, 4H), 4.07 (m, 2H), 7.20 (m, 1H), 7.30 (m, 4H), 7.30 (m, 4H),

Step 346f. 4-(3,5-difluoro-4-(4-methylpiperazin-1-yl)-2-pyridinyl)2-ethoxycarbonyl-4-phenyl-2-butenoic acid ethyl ester

To 30 mL of THF cooled to -60°C was slowly added 5.8 mL of butyl lithium (14.5 mmol, 2.5 M in hexane), and the solution was stirred for 10 min. To this first solution was added dropwise a solution of 3.52 g (116 mmol) of the compound from step 346e above in 15 mL of THF. The reaction mixture was stirred for 10 min, then a solution of 3.4 mL (16.8 mmol) of diethyl ethoxymethylenemalonate in 15 mL of THF was added dropwise. The reaction was stirred for 0.5 hours at -60°C, then for 2 hours at room

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temperature. The reaction solution was poured into a 15% aq. NH4Cl solution, and the mixture was extracted with CHCl3. The extract was dried over MgSO4 and filtered, and the solvent was removed. The residue was purified by chromatography on silica gel, eluting with ethyl acetate to afford 4.09 g of the title compound. MS: 520 (M+H)+, Anal. Calcd for C27H35F2N3O5: C, 62.41; H, 6.79; N, 8.09; Found: C, 62.58; H, 6.63; N, 8.07.

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Step 346g. 7,9-difluoro-4H-8-(4-methylpiperazinyl)-4-0xo-1-phenyl-quinolizine-3-carboxylic acid, ethyl ester

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A 3.16 g (6.08 mmol) sample of the compound from step 346f above was dissolved in 20 mL of DMSO, and the solution was heated at reflux for 1 hour. The solution was poured into aq. 5% NaHCO3 solution, and the mixture was extracted with CHCl3. The extract was washed with brine, dried over MgSO4 and filtered, and the solvent was removed. The residue (2.2.3 g) was purified by chromatography on silica gel, eluting with 4:1:0.1 ethyl acetate:ethanol:TEA to yield 681 mg of the title compound. MS: 428 (M+H)+; ¹H NMR (CDCl3) 3: 1.40 (m, 3H), 2.40 (m, 2H), 2.58 (m, 5H), 3.10 (m, 2H), 4.38 (m, 2H), 7.40 (m, 6H), 8.12 (s, 1H), 9.30 (m, 1H).

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Step 346h. 7,9-difluoro-4H-8-(4-methylpiperazinyl) 4-0xol-phenyl-quinolizine-3-carboxylic acid hydrochloride

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A solution of the compound from step 346g above (623 mg, 1.46 mmol) in 30 mL of THF was diluted with 15 mL of water. The suspension was cooled in an ice bath for 15 min, then LiOH+H2O (183 mg, 4.37 mmol) was added, the reaction was stirred for 1 hour with cooling, then for 16 hours at room temperature. TLC showed the reaction to be incomplete, so an additional 123 mg of LiOH+H2O was added, and the reaction was stirred for 24 hours. The reaction contents were poured into H2O, and 1.3 mL of acetic acid were added. Solid NaHCO3 was added until the solution was basic, and the mixture was extracted with CHCI3 containing a small amount of DMF. The extract was dried over MgSO4 and filtered, and the solvent was removed. Excess DMF was removed by codistillation with toluene. The residue was suspended in water and carefully acidified with 0.5 M HCI. The solution was frozen, and the water removed by freeze-drying. The solid was triturated with ether, collected by filtration, and dried for 48 hours at 50°C in vacuum to yield 171 mg of the title compound. mp 230°C (dec.). MS: 400 (M+H)+; 1H NMR (DMSO-d6) 3: 2.73 (m, 3H), 2.80 (m, 4H), 3.70 (m, 4H), 7.40 (m, 6H), 7.93 (m, 1H),

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9.33 (m, 1H), 11.0 (m, 1H). Anal. Calcd for C21H20N3O3F2•H2O: C, 55.57; H, 4.89; N, 9.26; Found: C, 55.89; H, 4.62; N, 8.99.

Example 347

Scaled-Up Preparation of 8-(3(S)-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

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Step 347a. 4-t-butoxy-3-chloro-2,5.6-trifluoropyridine

A 927.55 g (5.0 mol) sample of 3-chloro-2,4,5,6-tetrafluoropyridine (from Fluorochem Ltd.) was dissolved in 4 L of anhydrous THF, and the solution was cooled to -10°C. To this solution was added 429 (5.36 mol) of lithium t-butoxide in portions over a 1-hr period, while maintaining the temperature between -5°C to -10°C. The reaction was surred for 2 hours at -10°C, the cooling bath was removed, and the solution was warmed to room temperature over a 3 hours period. The THF was removed under reduced pressure.

The residue was dissolved in 6 L of ether, and the solution was washed with 4x1 L of water. The ether solution was dried over MgSO4, and the ether was removed under reduced pressure to give 1123.44 g of the crude product. The crude product was purified by chromatography, eluting with hexane. bp 43-47°C/O.6 mm Hg.

Step 347b. 4-t-butoxy-3-methyl-2.5.6-trifluoropyridine

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A 499 g (2.08 mol) sample of the compound from step 347a above was dissolved in 4 L of THF and cooled to -70°C. While maintaining a N2 atmosphere, 1.6 L of secbutyllithium (2.08 mol, 1.3 M) was added, and the reaction mixture was stirred for 1 hour. Iodomethane (129.6 mL, 2.08 mol) was added rapidly dropwise, while maintaining the temperature below -50°C. The mixture was stirred while allowing the temperature to rise, and the stirring was continued for 16 hours. The reaction was quenched with 1 L of water while cooling with an ice bath, then 2 L of hexane were added, the phases mixed well, and the layers separated. The organic layer was concentrated on a rotary evaporator. The

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residue was dissolved in hexane, dried over MgSO4, filtered and concentrated to give 496

g of title compound, which was taken directly to the next step.

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Step 347c. 4-t-butoxy-2.5-difluoro-3-methylpyridine

Lithium aluminum hydride (56.7 g, 1.42 mol) was added to 6 L of THF, and the suspension was stirred under N2. The temperature was adjusted to 0 to -5°C, and 476.5 g (2.27 mol) of the compound from step 347b above (dissolved in 750 mL of THF) was added in a stream over a 15 min period. The mixture was stirred at room temperature for 16 hours, then 500 mL of hexane was added. The reaction was then quenched while maintaining an internal temperature of 10-20°C by adding 57 mL of H2O, 57 mL of 15% NaOH solution, and 171 mL of H2O, in that order. The mixture was filtered, and the filter cake was washed with THF and hexane. The filtrate was concentrated on a rotary evaporator with a bath temperature of 35°C. The residue was purified by column chromatography on silica gel, eluting with hexane and 5% ethyl acetate in hexane to afford 141 g of the title compound. Distillation at 80-90°C and 1 mm Hg gave 103.4 g of the pure product.

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15 Step 347d. Alternate preparation of 4-t-butoxy-2.5-difluoro-3-methyloxridine

A 476.5 g (2.27 mmol) sample of the compound from step 347b above was dissolve in 6 L of THF and stirred under N2. The temperature of the solution was adjusted to 0 to 5°C, and a solution of sodium bis-(2-methoxyethoxy)aluminum hydride in toluene (750 mL, 3.4 M, 2.5 mol) was added rapidly dropwise over 1 hour. The reaction mixture was stirred at room temperature for 16 hours, and 500 mL of hexane was added. The reaction was then quenched while maintaining an internal temperature of <25°C by careful addition of 500 mL of H2O. The organic layer was decanted, and the solids were washed thoroughly with hexane. The solvents were combined and concentrated on a rotary evaporator, with a bath temperature of 55°C. The 440 g of crude product was twice purified by chromatography over silica gel, eluting with hexane and 3% ethyl acetate in hexane to give 137.5 of the pure title compound.

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Step 347e. 2-(4-t-butoxy-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylacetonitrile

Diisopropylamine (445 mL, 3.18 mol) was dissolved in 1.5 L of anhydrous THF and stirred under N2. The solution was cooled to -40°C, and n-butyllithium (1.274 L, 3.18 mole, 2.5 M in hexane) was added at a rate such that the internal temperature was maintained at -40 to -20°C. The solution was warmed to -10°C, then cooled to -70°C. Cyclopropylacetonitrile (257 g, 3.17 mmol) was added dropwise to maintain the temperature below -68°C, then the solution was stirred for 35 min. A sample of 4-t-

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butoxy-2,5-difluoro-3-methylpyridine, from step 347c or 347d above, was dissolved in 1.2 L of anhydrous THF. To this solution was added in a dropwise manner the first solution containing the lithium salt of cyclopropylacetonitrile, at a rate that the internal temperature remained below -70°C. The solution was stirred at -78°C for 1 hour, then allowed to warm to 0°C. The reaction was quenched by adding 1 L of satd aq. NH4CI solution and 1L of H2O. The organic layer was separated. The aqueous layer was extracted with ethyl acetate. The organic layers were combined, washed with brine, dried with MgSO4, and concentrated on a rotary evaporator to give an oil residue. The oil was distilled at 0.2 mm Hg at 25-35°C to remove low boiling impurities and residual

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10 cyclopropylacetonitrile. The residue was twice chromatographed on silica gel, cluting with 7% ethyl acetate in hexane to afford 646 g of pure title compound. MS: 263 (M+H)+; ¹H NMR (CDCl3) 3: 0.50 (m, 2H), 0.64 (m, 1H), 0.75 (m, 1H), 1.43 (d, J= 1.5 Hz, 9H), 1.50 (m, 1H), 2.29 (s, 3H), 3.76 (d, J=7.5 Hz, 1H), 8.31 (s, 1H).

15 Step 347f. 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylacetonitrile

To a cooled (0°C) solution of the compound from step 347e above (189.78 g, 0.72 mol) in 1.6 L of CH2Cl2 and 270 mL of DMF was added 300 mL (3.2 mol) of POCl3, and the reaction was stirred for 12 hours. Another 25 mL (0.27 mol) of POCl3 was added, and the reaction stirred for an additional 12 hours. The reaction mixture was then poured into H2O, and this mixture was stirred for 1 hour. The organic material was extracted with CH2Cl2, which was washed with H2O, sat aq NaHCO3 solution, H2O, dried over MgSO4, filtered and evaporated under vacuum to afford 129.3 g of the title compound as an oil. MS: 225, 227 (M+H)++, 191. ¹H NMR (CDCl3) ∂ : 0.48 (m, 1H), 0.56 (m, 1H), 0.77 (m, 1H), 1.50 (m, 1H), 2.49 (s, 3H), 3.80 (d, J=8 Hz, 1H), 8.39 (s, 1H).

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Step 347g. 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl).

2-cyclopropylacetic acid, ethyl ester

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To 1L of ethanol saturated with ca. 400 g HCl gas and stirred under N2 and cooled to 0°C was added a solution of 135.8 (0.6 mol) of the compound from step 347f in 90 mL of ethanol, and the reaction was stirred for 3 hours at 0°C. To this solution was added 90 mL of H2O, and the reaction mixture was heated at 80°C for 2 hours. The mixture was poured over ice to make a total volume of 4 L. The solution was neutralized with 50% NaOH to pH 8 while maintaining the temperature below 0°C. The solid was filtered off, redissolved in CH2Cl2, and the residual water layer removed. The organic

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(M+H)+; ¹H NMR (CDCl₃) ∂: 0.12 (m, 1H), 0.38 (m, 1H), 0.54 (m, 1H), 0.75 (m, 1H), 1.20 (t, J=7.5 Hz, 3H), 1.68 (m, 1H), 2.40 (s, 3H), 3.24 (d, J=9.3 Hz, 1H), 4.16 (q, layer was dried over MgSO4 and evaporated to leave a tan solid (134.4 g). MS: 272 J=7.5 Hz, 2H), 8.36 (s, 1H).

Step 347h. 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylethanol

below -60°C. The reaction was stirred at -78°C for 2 hours. The reaction was quenched by 230 (M+H)+, 196; ¹H NMR (CDCl₃) ∂: 0.21 (m, 2H), 0.44 (m, 1H), 0.60 (m, 1H), 1.21 and evaporated under vacuum to afford the title compound (108.6 g) as a white solid. MS: A solution of the compound from step 347g above (130.72 g, 0.48 mol) in 530 stirred for 1 hour at room temperature. The solid was removed by filtration and washed addition of H2O (16 mL), 15% NaOH (16 mL and H2O (46 mL), and the mixture was with ether. The combined organic were washed with brine, dried over MgSO4, filtered mL of anhydrous THF was stirred under N2 at -78°C. To this was added a solution of LiAlH4 (480 mL, 1 M in THF, 0.48 mol) dropwise while maintaining the temperature (m, 1H), 2.39 (s, 3H), 2.56 (m, 1H), 3.52 (br s, 1H), 4.02 (m, 2H), 8.31 (s, 1H).

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2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylacetaldehyde Step 347i.

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was isolated, washed with H2O, dried over MgSO4 and evaporated to give 109.64 g of the holding the internal temperature below -60°C and stirred for 35 min longer. The compound CH2Cl2, and stirred under N2. The solution was cooled to -78°C, and a solution of oxaly! chloride (2.0 M, 284 mL, 0.569 mol) in CH2Cl2 was added over a 20 min period while from step 346h (109 g, 0.475 mol) was dissolved in 400 mL of anhydrous CH2Cl2 and raised to -10°C. The reaction was quenched with 500 mL of H2O, and the organic layer added dropwise to the first solution, while holding the internal temperature below -60°C. title compound. MS: 228 (M+H)+, $^{\rm I}$ H NMR (CDCl3) $^{\rm J}$: 0.24 (m, 1H), 0.35 (m, 1H), The reaction mixture was stirred for 30 min, and triethylamine (327 mL, 2.34 mol) was Anhydrous DMSO (80 mL, 1.14 mol) was dissolved in 900 mL of anhydrous 0.59 (s, 1H), 0.76 (m, 1H), 1.55 (m, 1H), 2.38 (s, 3H), 3.19 (dd, J=2.7, 9 Hz, 1H), added dropwise over 10 min. The reaction was stirred as the internal temperature was 8.37 (s, 1H), 9.87 (d, J=2,7 Hz, 1H). ន 22 ೫

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4-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-4-cyclopropyl-2-ethoxycarbonyl-2-butenoic acid ethyl ester Step 347j.

was removed with a rotary evaporator, and the residue was dissolved in ethyl acetate. This solution was washed with water, brine, dried over MgSO4 and concentrated to give an oily The solution was heated at reflux for 8 hours and cooled to room temperature. The solvent The compound from step 347i above (109.68 g, 0.48 mol) was dissolved in 1.3 (351 mL, 2.31 mol), piperidine (45.5 mL, 0.46 mol) and acetic acid (45.5 mL, 0.79 mol). residue. The residue was distilled in a short-path distillation apparatus at 0.2 mm Hg and 25-56°C to remove excess diethyl malonate and volatile impurities. The residual oil was L of absolute ethanol and stirred under N2. To this solution was added diethylmalonate taken directly to the next step. 9

8-chloro-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid. ethyl ester Step 347k.

and hexane (1.5 L). The product was dried in a vacuum oven for 16 hours to afford 105 g of the title compound as a yellow crystalline solid. MS: 324 (M+H)+; 1H NMR (CDCI3) DMSO and heated at reflux for I hour. The hot reaction mixture was slowly poured into ð: 0.75 (m, 2H), 1.06 (m, 2H), 1.43 (t, 3H), 2.32 (m, 1H), 3.09 (s, 3H), 4.43 (q, 2H), rapidly stirred ice water (3 L). The product was filtered off and washed with water (3L) The compound from step 347j above was dissolved in 400 mL of anhydrous 8.39 (s, 1H), 9.43 (dd, J=1, 6 Hz, 1H). 2 ន

8-(3(S)-(BOC-amino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-oxo-quinolizine-3-carboxylic acid, ethyl ester Step 3471.

and 113 g (1.45 mol) of NaHCO3 were added. The mixture was heated at reflux under N2 (m, 2H), 1.46 (s, 9H), 2.60 (s, 3H), 3.50 (m, 1H), 3.82 (m, 1H), 3.95 (m, 1H), 4.49 (q, dissolved in 1.24 L of acetonitrile, and 137 g (0.72 mol) of 3(S)-(BOC-amino)pyrrolidine The mixture was extracted with ethyl acetate, and the solvent was washed with water, 1N HCl, water and brine. The solvent was dried over MgSO4 and concentrated to a thick tar. MS: 474 (M+H)+; ¹H NMR (CDCl₃) ∂: 0.60 (m, 2H)0.95 (m, 2H), 1.41 (t, 3H), 1.42 for I hour. The reaction mixture was cooled to 25°C, and 700 mL of H2O were added. A 93.1 g (0.29 mmol) sample of the compound from step 347k above was 2H), 4.79 (br s, 1H), 8.2 (s, 1H), 9.25 (d, 1H). 23 8

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8-(3(S)-(BOC-amino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 347m.

The material from step 3471 above was dissolved in 900 mL of THF, and 550 mL THF and 0.5 L of water, with addition of ice to assist cooling. Conc. HCl was added with concentrated. MS: 446 (M+H)+; ¹H NMR (CDCI₃) ∂: 0.69 (m, 2H), 1.02 (m, 2H), 1.48 vigorous mixing to bring the acidity to pH 4, while holding the internal temperature below reflux under N2 for 1 hour. The mixture was diluted by pouring into a mixture of 1 L of (s, 9H), 2.12 (m, 2H), 2.30 (m, 1H), 2.62 (s, 3H), 3.60 (m, 1H), 3.79 (m, 1H), 3.96 of water and 107.5 g (2.56 mol) of LiOH•H2O were added. The mixture was heated at 15°C. The yellow precipitate was filtered off, then dissolved in CH2Cl2. The solution (m, 2H), 4.38 (br s, 1H), 5.11 (br s, 1H), 8.13 (s, 1H), 8.99 (d, 1H), 13.82 (s, 1H). was washed with water until the washings tested neutral, then dried over MgSO4 and

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Step 347n.

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8-(3(S)-amino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

filtration and washed with CH2Cl2 until colorless. The solid was dried in a vacuum oven (50°C, 10 mm Hg) for 48 hours. This material (307.45 g) was added to 3.8 L of absolute was heated to boiling and stirred until all solid dissolved. Stirring was discontinued, seed was filtered off and washed with chilled absolute ethanol. The solid was dried in vacuum 3H), 3.88 (m, 2H), 4.05 (m, 2H), 4.18 (m, 1H), 4.88 (br s, 1H), 8.03 (s, 1H), 9.02 (d, A 140 g sample of the compound from step 347m above was dissolved in 1.2 L ethanol pre-warmed to 70°C. To the mixture was added 1.23 L of H2O, and the mixture crystals were added, and the solution allowed to cool to room temperature. The mixture was then cooled at 0°C for 12 hours and at -25°C with stirring for 2 hours. The product NMR (CD3OD) ∂: 0.69 (m, 2H), 1.06 (m, 2H), 2.26 (m, 2H), 2.52 (m, 1H), 2.73 (s, of CH2Cl2, and 1.0 L of 1.0 M HCl in acetic acid was added over 5 min. The mixture for 48 hours to give the title product (261 g) as a yellow solid. MS: 346 (M-Cl)+; ¹H was stirred under N2 for 1 hour at room temperature. The product was collected by J=10.8 Hz, 1H).

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Example 348

8-(spiro-1,3-dioxacyclopentane[2,3]-1-piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

Step 348a. N-CBZ-3-hydroxypiperidine

the solution was stirred for 4 hours at 0°C. The solution was diluted with 600 mL of water A sample of 3-hydroxypiperidine HCl (50.0 g) was dissolved in a small amount quickly, and 52 mL of benzyl chloroformate in 20 mL of ether was added dropwise, then of water and the solution was cooled to 0°C in an ice bath. The HCL was neutralized by slow addition of 363 mL of 1 M NaOH. An additional 1.2 eq of 1 M NaOH was added and extracted with methylene chloride. The organic extract was dried over Na2SO4, filtered, and taken to dryness to afford 89.2 g of the title compound. 2

Step 348b. N-CBZ-3-oxo-piperidine

was removed, and the reaction mixture was stirred at room temperature for 20 hours. The chloride. The extract was dried over Na2SO4, filtered, and taken to dryness. The DMSO stirred at 0°, was added 142 mL of triethylamine, and next was added dropwise a solution of 60.88 g of pyridine+SO3 complex dissolved in 250 mL of DMSO. The cooling bath A 30.0 g sample of N-CBZ-3-hydroxypiperidine, from step 348a above, was reaction mixture was diluted with water, and the mixture was extracted with methylene dissolved in 250 mL of DMSO, and the solution was cooled to 0°C. To this solution, was distilled off under reduced pressure, and the residue purified by distillation in a kugelrohr apparatus to yield 26.53 g of the title compound. 20 2

spiro-1.3-dioxacyclopentane[2,3]piperidine Step 348c. 23

poured into 5% NaHCO3 solution. The mixture was extracted with methylene chloride, toluenesulfonic acid were added. The solution was stirred at 130°C for 96 hours, then A 10.0 g sample of N-CBZ-3-oxo-piperidine, from step 348b above, was dissolved in 10 mL of toluene and 5.98 mL of ethylene glycol and 0.408 g of p-

the extract was dried over Na2SO4, then the solvent was removed under vacuum and the residue was distilled in a kugelrohr apparatus to give 7.30 g of the title compound. 8

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Step 348d.

8-(spiro-1,3-dioxacyclopentane[2.3]-1-piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

aminopyrrolidine thereof with spiro-1,3-dioxacyclopentane[2.3]piperidine, from step 348c (m, 4H), 3.97 (m, 4H), 8.36 (s, 1H), 9.20 (d, 1H, J=3 Hz), 13.91 (s, 1H). Anal. Calcd for C21H23N2O5F •0.5 H2O: C, 61.31; H, 5.88; N, 6.81; Found: C, 61.41; H, 5.91; N, (m, 2H), 1.03 (m, 2H), 1.88 (m, 2H), 1.99 (m, 2H), 2.28 (m, 1H), 2.82 (s, 3H), 3.35 above, and carrying the product forward as in Example 253 steps j-k, the title compound was prepared (245 mg). mp 184-187°C. MS: 403 (M+1)+; ¹H NMR (CDCI₃) 3: 0.69 Following the procedure of Example 253 step j, replacing the 3-BOC-

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Example 349

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8-(3-amino-4-methoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 349a. N-CBZ-pyrroline

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100 mL of ether and added to the solution of pyrroline dropwise over a 1 hour period. The and the solution was cooled to 0°C. Benzyl chloroformate (103.29 mL) was dissolved in A 50.0 g sample of pyrroline (Aldrich) was dissolved in 868 mL of 1M NaOH, solution was stirred for 4 hours at 0°C, then diluted with 500 mL of water and extracted with methylene chloride. The extracts were combined, dried of Na₂SO₄, filtered, and evaporated to dryness to yield 144.6 g of the title compound.

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Step 349b. N-CBZ-3.4-epoxy-pyrrolidine

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sodium bisulfite, and the mixture was stirred for 1 hour and poured into 1 L of 1 N NaOH. The organic layer was washed with water, dried over Na2SO4, filtered and evaporated to In a dry system under N2 a 15.0 g sample of N-CBZ-pyrroline, from step 349a $0^{\circ}\mathrm{C}$. To this solution was added 46.3 g of m-chloroperbenzoic acid dissolved in 500 mL heated at 45°C for 18 hours, then recooled to 0°C. To the cool solution was added 3 g of above, was dissolved in 200 mL of methylene chloride, and the solution was cooled to of methylene chloride dropwise over a 1 hour period. The reaction mixture was then afford 14.5 g of the title compound.

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N-CBZ-3-azido-4-hydroxy-pyrrolidine Srep 349c.

to the acetone solution. The reaction mixture was stirred at 60°C for 16 hours, then poured A 16.18 g sample of N-CBZ-3,4-epoxy-pyrrolidine was dissolved in 145 mL of acetone. A 14.39 g sample of sodium azide was dissolved in 130 mL of water and added methylene chloride, which was dried over Na2SO4, filtered and evaporated. The residue into 400 mL of satd. NaCl solution. The quenched reaction mixture was extracted with was purified by flash chromatography over silica gel to afford 21.40 g of the title compound.

Step 349d. N-CBZ-3-azido-4-methoxy-pyrrolidine 2

5.70 mL of methyl iodide in 60 mL of THF. The reaction mixture was stirred at 0°C for 30 extract was dried over Na2SO4, filtered and evaporated. The residue was purified by flash step 349c above, was dissolved in 200 mL of THF, and this solution was added dropwise room temperature, and recooled to 0°C. To this solution was added dropwise a solution of N2 and cooled to 0°C. A 20.0 g sample of N-CBZ-3-azido-4-hydroxy-pyrrolidine, from to the suspension of NaH. The reaction mixture was surred for 30 min at 0°C, 30 min at mL of 5% NH4Cl solution, and the mixture was extracted with methylene chloride. The A 3.36 g sample of NaH was suspended in 60 mL of THF in a dry flask under min and at room temperature for 23.5 hours. The reaction mixture was poured into 500 chromatography over silica gel to afford 8.99 g of the title compound. ន 2

Step 349e. N-CBZ-3-amino-4-methoxy-pyrrolidine

was removed by filtration, and the methanol was evaporated. The residue was dissolved in above, was dissolved in 100 mL of methanol and hydrogenated at room temperature under 4 Atm of H2 in the presence of 6.8 g of RaNi for 4 days in a sealed bomb. The catalyst methylene chloride, dried over Na2SO4, and filtered. The solvent was removed to yield A 8.98 g sample of N-CBZ-3-azido-4-methoxy-pyrrolidine, from step 349d 5.60 g of the title compound.

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Step 349f. N-CBZ-3-(BOC-amino)-4-methoxy-pyrrolidine 30

this were added 6.61 mL of triethylamine and 7.76 g of di-t-butyl dicarbonate dissolved in dissolved in 120 mL of methylene chloride in a dry flask under N2 and cooled to 0°C. To A 5.60 g sample of N-CBZ-3-(BOC-amino)-4-methoxy-рутоlidine was

water. The mixture was extracted with methylene chloride. The extract was dried over hour and at room temperature for 24 hours. The reaction was quenched by addition to 50 mL of methylene chloride (dropwise). The reaction mixture was stirred at)°C fro I Na2SO4, filtered and evaporated to yield 6.88 g of crude product. The residue was

purified by flash chromatography over silica gel to afford 1.97 g of pure title compound.

Step 349g. 3-(BOC-amino)-4-methoxy-pyrrolidine

Atm of H2 at room temperature for 24 hours. The catalyst was removed by filtration, the A 1.97 g sample of N-CBZ-3-(BOC-amino)-4-methoxy-pyrrolidine, from step 349f above, was hydrogenated over 0.2 g of 10% Pd/C in 100 mL of methanol under 4 solvent was removed to yield 1.28 g of title compound.

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8-(3-amino-4-methoxypyrrolidinyl)- 1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 349h.

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was prepared (369 mg). MS: 376 (M+1)+; ¹H NMR (CD₃OD) 3: 0.71 (m, 2H), 1.88 (m, 3H), 8.02 (s, 1H), 9.02 (d, 1H, J=3.5 Hz). Anal. Calcd for C19H23N3O4CIF-4 H2O: 2H), 2.30 (m, 1H), 2.74 (s, 3H), 3.51 (s, 3H), 3.84 (m, 2H), 3.98 (m, 1H), 4.24 (m, above, and carrying the product forward as in Example 253 steps j-1, the title compound aminopyrrolidine thereof with 3-(BOC-amino)-4-methoxурултоlidine, from step 349g Following the procedure of Example 253 step j, replacing the 3-BOC-C, 46.16; H, 6.46; N, 8.68; Found: C, 47.53; H, 6.06; N, 9.36.

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Example 350

8-(4-amino-4-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 350a. N-CBZ-4-hydroxypiperidine

A 35.43 g of 4-hydroxypiperidine was suspended in 420 mL of 1 M NaOH, and stirred for 3 hours, diluted with 200 mL of water, and extracted with methylene chloride. The extract was dried over Na2SO4, filtered and evaporated to afford the title compound. dissolved in 100 mL of ether dropwise over a 1 hour period. The reaction mixture was cooled to 0°C. To this stirred solution was added 50.0 mL of benzyl chloroformate

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N-CBZ-4-oxopiperidine Step 350b.

dissolved in 370 mL of DMSO in a dry flask under N2 and cooled to 0°C. To this solution filtered and evaporated. The residue was chromatographed of a silica gel column to afford was added 204 mL of triethyl amine, then a solution of 87.5 g of pyridine SO3 in 370 mL of DMSO was added dropwise over a period of 1 hour. The reaction was stirred for 24 A 43.1 g sample of N-CBZ-4-hydroxypiperidine, from step 350a above, was mixture was extracted with methylene chloride. The extract was dried over Na2SO4, hours at room temperature, then quenched by addition to 1 L of NaCl solution. The 11.49 g of the title compound.

Step 350c. N-CBZ-4-hydroxy-4-methylpiperidine 2

A 58 mL sample of methyl magnesium bromide was placed into a dry flask under oxopiperidine, from step 350b above, was dissolved in 100 mL of dry ether and added to the reaction vessel dropwise over a 1 hour period. The reaction mixture was stirred for 1 quenched by dropwise addition of an excess of satd NH4Cl solution. The layers were combined, dried over Na2SO4, filtered and evaporated. The residue was distilled in a N2 containing 450 mL of dry ether cooled to -20°C. A 25.00 g sample of N-CBZ-4separated, and the aqueous layer was extracted with ether. The organic layers were hour, then warmed to room temperature over a 2.5-hour period. The reaction was kugelrohr apparatus to yield 44.3 g of the title compound. 13 ន

Step 350d. N-CBZ-4-(acetylamino)-4-methylpiperidine

in the reaction vessel over a 2 hours period. The reaction mixture was surred an additional 45 min at 0°C and 2.5 hours without cooling. The reaction mixture was poured over 1 kg from step 350c above, dissolved in acetonitrile was added dropwise to the stirred solution prepared and cooled to 0°C. A 44.3 g sample of N-CBZ-4-hydroxy-4-methylpiperidine, of ice, and the mixture was adjusted to pH 12-13 with 50% NaOH. This mixture was extracted with ethyl acetate. The organic layers were combined, dried over Na2SO4, A solution of 270 mL of 90% sulfuric acid and 34 mL of acetonitrile was filtered and evaporated to give the title compound (101.5 g) as a white solid.

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Step 350e. N-CBZ-4-amino-4-methylpiperidine

A 53 g sample of N-CBZ-4-(acetylamino) 4-methylpiperidine, from step 350e above, was dissolved in 202 mL of 12 M HCl and heated at 115°C for 90 hours. The reaction mixture was poured over 800 g of ice. This mixture was extracted with methylene chloride. The organic layers were combined, dried over Na₂SO₄, filtered and evaporated to give 37.6 g of the title compound.

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Step 350f. N-CBZ-4-(BOC-amino)-4-methylpiperidine

In a dry flask under N2 a 37.6 g sample of N-CBZ-4-amino-4-methylpiperidine. from step 350e above, was dissolved in 220 mL of CCI4, 51.3 mL of triethylamine was added, and 52.2 g of di-t-butyl dicarbonate was added in small portions. The solution was stirred at 38°C for 20 hours, then washed with water. The organic solvent was dried over Na2SO4, filtered and evaporated to give 23.71 g of title compound.

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15 Step 350g. 4-(BOC-amino)-4-methylpiperidine

A 23.71 g sample of N-CBZ-4-(BOC-amino)-4-methylpiperidine, from step 350f above, was hydrogenated as described in Example 349g above to give 15.7 g of title compound.

20 Step 350h. 8-(4-amino-4-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 4-(BOC-amino)-4-methylpyrrolidine (Aldrich) and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (513 mg). mp 205-207°C. MS: 374 (M+1)+; ¹H NMR (CD3OD) 3: 0.71 (m, 2H), 1.08 (m, 2H), 1.54 (s, 3H), 2.00 (m, 4H), 2.38 (m, 1H), 2.87 (s, 3H), 3.60 (m, 4H), 8.20 (s, 1H), 9.27 (d, 1H, J=3 Hz). Anal. Calcd for C20H25N3O3ClF•3 H2O: C, 51.78; H, 6.73; N, 9.06; Found: C, 51.64; H, 6.39; N, 9.01.

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Example 351

8-(4-(2-hydroxyethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 1-piperidineethanol, obtained from Aldrich, and carrying the product forward as in Example 253 steps j-k, the title compound was prepared (270 mg).

MS: 389 (M+1)+; ¹H NMR (CD3OD) 3: 0.73 (m, 2H), 1.09 (m, 2H), 2.40 (m, 1H), 2.93 (s, 3H), 3.42 (m, 4H), 3.54 (m, 1H), 3.75 (m, 2H), 3.78 (m, 4H), 3.96 (m, 2H), 8.29 (s, 1H), 9.32 (d, 1H, J=3.3). Anal. Calcd for C20H24N3O4F•2.5 H2O: C, 55.29; H, 6.73; N, 9.67; Found: C, 55.08; H, 6.02; N, 9.56.

Example 352

8-(4-(methoxymethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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Step 352a. N-CBZ-4-methoxymethoxypiperidine

A 4.00 g sample of N-CBZ-4-hydroxypiperidine, prepared as in Example 350a above, was dissolved in 45 mL of methylene chloride, and 11.85 mL of disopropylethylamine was added. To this solution was then added 3.87 mL of chloromethyl methyl ether dropwise over 10 min. The reaction mixture was stirred at room temperature for 17 hours, diluted with 50 mL of methylene chloride, and washed with 0.5 M phosphoric acid, 5% NaHCO3 and water. The solvent was dried over Na₂SO₄, filtered and evaporated to give 4.43 g of the title compound.

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Step 352b. 4-methoxymethoxypiperidine

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A 4.43 g sample of N-CBZ-4-methoxymethoxypiperidine, from step 352a above, was hydrogenated as described in Example 349g above to give 2.15 g of title compound.

30 Step 352c. 8-(4-(methoxymethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 4-methoxymethylpiperidine, from step 352b above, and carrying the product forward as in Example 253 steps j-k, the title compound was prepared (270 mg). mp 128-130°C. MS: 405 (M+1)+; ¹H NMR (CD₃OD) ∂: 0.69 (m, 2H), 1.03 (m,

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2H), 1.68 (m, 3H), 1.98 (m, 1H), 2.12 (m, 1H), 2.27 (m, 1H), 2.79 (s, 3H), 3.28 (m, 1H), 3.37 (m, 3H), 3.65 (m, 1H), 3.79 (m, 1H), 4.71 (m, 2H), 8.38 (s, 1H), 9.20 (d, 1H, 1=12 Hz), 13.88 (s, 1H). Anal. Calcd for C21H25N2O5F•0.5 H2O: C, 61.02; H, 6.11; N, 6.87; Found: C, 61.01; H, 6.34; N, 6.78.

Example 353

8-(3-amino-3-methylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 353a. N-benzyl-3-hydroxy-3-methylpiperidine

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To a dried system under N2 was added 400 mL of dry ether and 32.2 mL of methyl magnesium bromide, and the solution was cooled to -30°C. To this solution was added dropwise a solution of 16.626 g of N-benzyl-3-piperidone (Aldrich) in 50 mL of dry ether. The reaction mixture was then stirred at room temperature for 4 hours. The reaction was quenched by dropwise addition of satd NH4Cl solution with cooling until the suspended solid separated. An additional 300 mL of 10% NH4Cl solution was then added, and the layers were separated. The aqueous layer was washed with ether, the organic solution and extracts were combined, dried over Na₂SO₄, filtered and evaporated. The residue was distilled in a kugelrohr apparatus to give 17.942 g of the title compound.

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Step 353b. N-benzyl-3-(acetylamino)-3-methylpiperidine

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A 21.961 g sample of N-benzyl-3-hydroxy-3-methylpiperidine, prepared as in step 353a above, was dissolved in 16.8 mL of acetonitrile and added dropwise over 1.5 hours to 134 mL of vigorously stirred 90% sulfuric acid cooled to 0°C. The reaction mixture was stirred for an additional 15 min at 0°C, and at room temperature for 6 hours. The reaction was quenched by pouring the reaction mixture over ice. This solution was adjusted to pH 12 with 50% NaOH solution and was then extracted with methylene chloride. The extract was dried over Na₂SO₄, filtered and evaporated to yield 19.2 of the title compound.

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Step 353c. N-benzyl-3-amino-3-methylpiperidine

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The sample of N-benzyl-3-(acetylamino)-3-methylpiperidine from the previous step was stirred with 100 mL of conc. HCl at 110°C for 36 hours. The reaction mixture was poured over 800 g of ice. This mixture was extracted with methylene chloride. The

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organic layers were combined, dried over Na₂SO₄, filtered and evaporated to give the title compound.

Step 353d. N-benzyl-3-(BOC-amino)-3-methylpiperidine

The N-benzyl-3-amino-3-methylpiperidine of the previous step was reacted with di-t-butyl dicarbonate according to the procedure of Example 350f above, and the title compound was isolated.

Step 353e. 3-(BOC-amino)-3-methylpiperidine

A 3.32 g sample of N-benzyl-3-(BOC-amino)-3-methylpiperidine was hydrogenated according to the procedure of Example 350f above, and 2.50 g of the title compound was isolated.

Step 353f. 8-(3-amino-3-methylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(BOC-amino)-3-methylpiperidine, from step 353e above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (225 mg). MS: 373 (M+1)⁺; ¹H NMR (CD₃OD) ∂ : 0.69 (m, 2H), 1.05 (m, 2H), 1.53(m, 3H), 1.80 (m, 1H), 2.23 (m, 2H), 2.86 (m, 3H), 3.23 (m, 2H), 3.41 (m, 2H), 3.72 (m, 2H), 8.68 (m, 2H), 8.15 (m, 1H), 9.01 (m, 1H), 13.64 (s, 1H). Anal. Calcd for C₂OH₂SN₃O₃CIF+H₂O: C, 56.14; H, 6.36; N, 9.82; Found: C, 55.73; H, 6.43;

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Example 354

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8-(3-pyrrolylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

Step 354a. N-CBZ-3-(methanesulfonyloxy)piperidine

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A 4.0 g sample of N-CBZ-3-hydroxypiperidine (prepared from 3-hydroxypiperidine by standard methods) was dissolved in 25 mL of methylene chloride and cooled to 0°C. To this was added 3.55 mL of triethylamine, then a solution of 1.77 mL of methanesulfonylchloride in 4 mL of methylene chloride was added dropwise. The reaction mixture was stirred at 0°C for 15 min and at room temperature for 1.5 hours. The

reaction was quenched by dilution with methylene chloride and extraction with 15% NaHCO3 solution. The layers were separated, and the organic layer dried over Na₂SO₄, filtered and evaporated to give 5.02 g of the title compound.

s Step 354b. N-CBZ-3-руттоlylpiperidine

A 5.02 g sample of the N-CBZ-3-(methanesulfonyloxy)piperidine from step 354a above was dissolved in 8.89 g of pyrrole and heated at 100°C for 20 hours. Excess pyrrole was removed under vacuum, and the residue was washed with 5% NaHCO3 solution, water, dried over Na₂SO4, filtered and taken to dryness. The residue was purified by flash chromatography on silica gel, eluting with 0-1% methanol in methylene chloride to afford 0.500 g of the title compound.

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Step 354c. 3-pyrrolylpiperidine

A 612 mg sample of N-CBZ-3-pyrrolylpiperidine, from step 354b above, was
hydrogenated according to the procedure of Example 350f above, and 500 mg of the title
compound was isolated.

Step 354d. 8-(3-pyrrolylpiperidinyl)-1-cyclopropyl7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-pyrrolylpiperidine, from step 354c above, and carrying the product forward as in Example 253 steps j-k, the title compound was prepared (157 mg). mp 182-185°C. MS: 410 (M+1)+; ¹H NMR (CD₃OD) ∂: 0.71 (m, 2H), 1.03 (m, 2H), 2.26 (m, 3H), 2.78 (s, 3H), 2.91-3.78 (m, 6H), 6.19 (m, 2H), 6.77 (m, 2H), 8.23 (s, 1H), 9.15 (d, 1H, J=12 Hz), 13.09 (s, 1H). Anal. Calcd for C23H24N3O3F-2.25 H2O: C, 61.39; H, 5.83; N, 9.34; Found: C, 61.40; H, 5.63; N,

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Example 355

8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

5 Step 355a. (R)-3-amino-2-piperidone

A sample of D-omithine methyl ester hydrochloride was dissolved in 240 mL of methanol, and stirred with 75 g of an anion exchange resin in the OH⁻ form for 4 hours at room temperature. The suspension was filtered, and the filtrate was taken to dryness. The residue was distilled in a kugelrohr apparatus to yield 7.59 g of the title compound.

Step 355b. R1-3-aminopiperidine

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A 7.49 g sample of (R)-3-amino-2-piperidone, from step 355a above, was dissolved in 140 mL of THF, and the solution was cooled to 0°C. To this solution was carefully added in small portions 3.00 g of lithium aluminum hydride. The reaction mixture was stirred at room temperature for 2 hours. The reaction was quenched with water and NaOH, filtered, and the filter cake was extracted with THF. The solution was dried over Na2SO4, filtered, and evaporated to dryness. The residue was purified by distillation.

Step 355c. 8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j. replacing the 3-BOC-aminopyrrolidine thereof with 3-aminopiperidine, from step 355b above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (376 mg).

MS: 360 (M+1)+; ¹H NMR (CD30D) 3: 0.71 (m, 2H), 1.09 (m, 2H), 1.67-2.44 (m, 10H), 3.82 (d, 2H, J=12 Hz), 8.20 (s, 1H), 9.25 (d, 1H, J=9 Hz). Anal. Calcd for C19H23N3O3CIF•H2O: C, 55.14; H, 6.09; N, 10.15; Found: C, 55.50; H, 6.37; N, 9.26.

Example 356

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8-(3-amino-3-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253 step j, replacing the 3-BOC-amino-35 pyrrolidine thereof with 3-(BOC-amino)-3-methylpyrrolidine, and carrying the product

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forward as in Example 253 steps j-1, the title compound was prepared (255 mg). MS: 360 (M+1)+; ¹H NMR (CD₃OD) ∂: 0.69 (m, 2H), 1.07 (m, 2H), 1.63 (s, 3H), 2.31 (m, 3H), 2.74 (s, 3H), 3.95 (m, 4H), 8.12 (s, 1H), 9.14 (d, 1H, j=9 Hz). Anal. Calcd for C19H23N₃O₃CIF•H₂O: C, 55.14; H, 6.09; N, 10.15; Found: C, 55.08; H, 6.01; N, 9.77

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Example 357

8-(3-amino-4-(1',3'-dioxolany))pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 357a. N-CBZ-3-amino-4-hydroxy-pyrrolidine

A 27.1 g sample of N-CBZ-3-azido-4-hydroxy-pyrrolidine, prepared as in step 349c above, was hydrogenated for 24 hours under the conditions of example 349e above, and 25.4 g of the title compound was obtained.

Step 357b. N-CBZ-3-(CBZ-amino)-4-hydroxy-pyrrolidine

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A 25.4 g sample of N-CBZ-3-azido-4-hydroxy-pyrrolidine, from step 357a above, was dissolved in 129 mL of 1 M NaOH, and the solution was cooled to 0°C. A 15.35 mL sample of benzyl chloroformate was dissolved in 20 mL of ethanol, and this solution was added dropwise to the vigorously stirred solution of the pyrrolidine over a 40 min period. The reaction mixture was stirred at 0°C for 4 hours, then the reaction was quenched by pouring into 200 mL of water. This mixture was extracted with methylene chloride, which was dried over Na₂SO₄, filtered, and evaporated to dryness. The residue was purified by column chromatography on silica gel, eluting with 0.5-3.5% methanol in methylene chloride to yield 18.77 g of the title compound.

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Step 357c. N-CBZ-3-(CBZ-amino)-4-pyrrolidinone

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In a dry vessel under N2 was place 385 mL of methylene chloride, and the solvent was cooled to 0°C. To this was added 17.32 mL of DMSO, then 21.89 mL of phenyl dichlorophosphate was added dropwise over a 30 min period. Next was added 34.03 mL of triethylamine over a 30 min period. To this solution was added a solution of N-CBZ-3-(CBZ-amino)-4-hydroxy-pyrrolidine, from step 357b above, in 100 mL of methylene chloride in a dropwise manner over a 45 min period. The reaction mixture was stirred at 0°C for 1 hour and at room temperature for 20 hours. The reaction was quenched

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by pouring it into 20% NaCl solution. The mixture was extracted with methylene chloride, which was dried over Na2SO4, filtered, and evaporated to dryness. The excess DMSO was removed under vacuum with heating, and the residue was purified by column chromatography on silica gel, eluting with 0 to 1 % methanol in methylene chloride to give 9.2 of the title compound.

Step 357d. N-CBZ-3-(CBZ-amino)-4-(1'-3-dioxolanylyl)pyrrolidine

A0.932 g sample of N-CBZ-3-(CBZ-amino)-4-pyrrolidinone, from step 357c above, was dissolved in 17 mL of toluene and 0.353 mL of ethylene glycol and 24 mg of p-toluenesulfonic acid were added. The reaction mixture was stirred at 110°C for 20 hours, then the reaction was quenched by addition of 5% NaHCO3 solution. The mixture was extracted with methylene chloride, which was dried over Na2SO4, filtered, and evaporated to dryness. The residue was purified by column chromatography on silica gel, cluting with 2% methanol in methylene chloride to afford 578 mg of the title compound.

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Step 357e. 3-amino-4-(1'-3-dioxolanylyl)pyrrolidine

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A 2.68 g sample of N-CBZ-3-(CBZ-amino)-3-methylpiperidine was hydrogenated for 7 days according to the procedure of Example 350f above, and 937 mg of the title compound was isolated.

Step 357f. 8-(3-amino-4-(1',3'-dioxolany))pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-amino-4-(1',3'-dioxolanyl)pyrrolidine, from step 357d above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (324 mg). MS: 404 (M+1)+, ¹H NMR (CD₃OD) ∂: 0.69 (m, 2H), 1.06 (m, 2H), 2.33 (m, 1H), 2.75 (s, 3H), 3.88-4.02 (m, 4H), 4.16 (m, 4H), 4.21 (m, 1H), 8.16 (s, 1H), 9.21 (d, 1H, J=9 Hz). Anal. Calcd for C₂0H₂3N₃O₅CIF+H₂O+HCI: C, 48.59; H, 5.30; N, 8.50; Found: C, 48.80; H, 4.87; N, 8.52.

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Example 358

8-(3-amino-4-hydroxy-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Step 358a. N-CBZ-3-azido-4-(methoxymethoxy)рупоlidine

A sample of N-CBZ-3-azido-4-hydroxypymolidine, prepared as in Example 349c above, was dissolved in 20 mL of methylene chloride, 5.02 mL of diisopropylethylamine was added, and 1.64 mL of methoxymethyl chloride was added dropwise over a 15 min period, with cooling as necessary to maintain the temperature at ambient. The reaction mixture was stirred at room temperature for 18 hours, then washed with 0.5 M phosphoric acid, 5% NaHCO3, dried over Na2SO4, filtered, and evaporated to dryness. The residue was purified by flash chromatography on silica gel, eluting with 0.5% methanol in methylene chloride to yield 1.58 g of the title compound.

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15 Step 358b. N-CBZ-3-amino-4-(methoxymethoxy)pyrrolidine

A 2.23 g sample of N-CBZ-3-azido-4-(methoxymethoxy)pyrrolidine, prepared as in step 358a above, was dissolved in 200 mL of ethyl acetate and hydrogenated at room temperature under 4 Atm of H2 in the presence of RaNi for 24 hours in a sealed bomb. The catalyst was removed by filtration, and the solvent was removed under vacuum to give the title product.

Step 358c. N-CBZ-3-(BOC-amino)-4-(methoxymethoxy)pyrrolidine

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A 2.04 g sample of N-CBZ-3-amino-4-(methoxymethoxy)pyrrolidine, from step 358b above, was dissolved in 20 mL of methylene chloride, and the solution was cooled to 0°C. To this solution was added 2 mL of triethylamine, then 2.38 mL of di-t-butyl dicarbonate dissolved in 5 mL of methylene chloride. The reaction mixture was stirred for 30 min at 0°C, at room temperature for 24 hours, and at 40°C for 8 hours, then quenched by pouring into 10% NaCl solution. The mixture was extracted with methylene chloride, which was dried over Na₂SO₄, filtered, and evaporated to dryness. The residue was purified by column chromatography on silica gel, cluting with 1% methanol in methylene chloride to give 1.35 g of the title compound.

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Step 358d. 3-(BOC-amino)-4-(methoxymethoxy)pyrrolidine

A 1.35 g sample of N-CBZ-3-(BOC-amino)-4-(methoxymethoxy)pyrrolidine, from step 358c above, was hydrogenated for 12 days according to the procedure of Example 350f above, and 874 mg of the title compound was isolated.

Step 358e. 8-(3-amino-4-hydroxy-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-amino-4-hydroxypyrrolidine from step 358d above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (125 mg). MS: 362 (M+1)+; ¹H NMR (CD3OD) ∂: 0.69 (m, 2H), 1.08 (m, 2H), 2.31 (m, 1H), 2.73 (s,3H), 3.69-4.53 (m, 7H), 8.08 (s, 1H), 9.10 (m, 2H). Anal. Calcd for C18H21N3O4CIF-1.5H2O: C, 50.89; H, 5.69; N, 9.89; Found: C, 51.38; H, 5.65; N, 9.73

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Example 359

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8-(4-(1-(N-ethylamino)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

20 Step 359a. 4-(N-BOC-N-ethylaminomethyl)pyridine

A 4.00 g sample of 4-(N-ethylaminomethyl)pyridine (Aldrich) was dissolved in 50 mL of methylene chloride, and the solution was cooled to 0°C. To his solution was added 8.19 mL of triethylamine and then 8.01 g of di-t-butyl dicarbonate dissolved in 10 mL of methylene chloride was added dropwise. The reaction mixture was stirred for 1 hour at 0°C and at room temperature for 30 min, then quenched by pouring into 10% NaCl solution. The mixture was extracted with methylene chloride, which was dried over Na2SO4, filtered, and evaporated to dryness. The residue was purified by flash chromatography on silica gel, eluting with 1% methanol in methylene chloride to yield 5.52 g of the title compound.

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Step 359b. 4-(N-BOC-N-ethylaminomethyl)piperidine

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A 5.50 g sample of 4-(N-BOC-N-ethylaminomethyl)pyridine, prepared as in step 359a above, was dissolved in 200 mL of ethyl acetate and hydrogenated at room temperature under 4 Atm of H2 in the presence of RaNi for 24 hours in a scaled bomb.

The catalyst was removed by filtration, and the solvent was removed under vacuum to give 1.80 g of the title product.

Step 359c. 8-(4-(1-(N-ethylamino)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 4-(N-BOC-N-ethylaminomethyl)piperidine, prepared in step 359b above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (488 mg). MS: 402 (M+1)+; ¹H NMR (CD3OD) ∂: 0.69 (m, 2H), 1.07 (m, 2H), 1.36 (t, J=7.5 Hz, 3H), 1.91 (m, 4H), 2.36 (m, 1H), 2.84 (s, 3H), 2.97 (3.37 (m, 8H), 3.41 (m, 1H), 8.20 (s, 1H), 9.26 (d, J=9 Hz, 1H). Anal. Calcd for C22H29N3O3CIF+0.5H2O: C, 59.12; H, 6.77; N, 9.40; Found: C, 58.74; H, 6.63; N, 9.28

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Example 360

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 -cyclopropyl-7-fluoro-8-(3-hydroxy-4-methylaminopyrrolidinyl)-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 360a. N-CBZ-3-cyano-4-hydroxypyrrolidine

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A sample of N-CBZ-3,4-epoxypyrrolidine, prepared as in Example 349b above, was dissolved in 100 mL of ethanol and added to a solution of 9.88 g of MgSO4 and 13.41 g of NaCN in 195 mL of water. The reaction mixture was stirred at 65°C for 20 hours., cooled, filtered, and extracted with methylene chloride, which was dried over Na2SO4, filtered, and evaporated to dryness to afford 9.0 g of the title compound.

Step 360b. N-CBZ-3-aminomethyl-4-hydroxypyrrolidine

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A 13.97 g sample of N-CBZ-3-cyano-4-hydroxypyrrolidine, prepared as in step 360a above, was dissolved in 210 mL of methanol containing 40 mL of triethylamine and hydrogenated at room temperature under 4 Atm of H2 in the presence of RaNi for 24 hours in a sealed bomb. The catalyst was removed by filtration, and the solvent was removed under vacuum to give 14.38 g of the title product.

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Step 360c. N-CBZ-3-(BOC-aminomethyl)-4-hydroxypyrrolidine

A 2.73 g sample of N-CBZ-3-aminomethyl-4-hydroxypyrrolidine, from step 35 360b above, was dissolved in 20 mL of methylene chloride, and the solution was cooled to

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0°C. To this solution was added 2.86 g of di-t-butyl dicarbonate dissolved in 3 mL of methylene chloride, and the reaction mixture was stirred at 0°C for 1 hour and at room temperature for 18 hours. The reaction was quenched by pouring into 250 mL of water, and the mixture was extracted with methylene chloride, which was dried over Na₂SO₄,

5 filtered, and evaporated to dryness. The residue was purified by flash chromatography on silica gel to afford the title compound.

Step 360d. 3-hydroxy-4-methylaminopyrrolidine

A sample of N-CBZ-3-(BOC-aminomethyl)-4-hydroxypyrrolidine, from step 360c above, was hydrogenated over 10% Pd/C in 100 mL of methanol under 4 Atm of H2 at room temperature for 24 hours. The catalyst was removed by filtration, the solvent was removed to yield 610 mg of title compound.

Step 360e. 1-cyclopropyl-7-fluoro-8-(3-hydroxy-4-methylaminopyrrolidinyl)-4-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

13

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-hydroxy-4-methylaminopyrrolidine, from step 360d above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (540 mg). MS: 376 (M+1)+; ¹H NMR (CD₃OD) ∂: 0.68 (m, 3H), 0.99 (m, 2H), 2.29 (m, 1H), 2.70 (s, 3H), 3.55-4.58 (m, 9H), 8.09 (s, 1H), 9.02 (d, J=9 Hz, 1H). Anal. Calcd for C₁9H₂3N₃O₄CIF-2H₂O: C, 50.95; H, 6.08; N, 9.38; Found: C,

Example 361

50.88; H, 5.77; N, 9.01.

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8-(3-aminomethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 361a. 3-(N-BOC-aminomethyl)pyridine

Under dry N2, 15.69 g of di-t-butyldicarbonate was dissolved in 100 mL of CH2Cl2. The flask and contents were cooled in an ice bath, and to this was added a solution of 6.12 g of 3-(aminomethyl)pyridine in CH2Cl2 dropwise with stirring. The solution was stirred at 0-5°C for 30 min, then stirred at room temperature for 72 hours. The reaction was diluted with additional CH2Cl2 (100 mL), then washed with 250 mL of water. The water was back-extracted with CH2Cl2, and the organic layers were combined

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and dried over Na2SO4. The solution was filtered, and the solvent was removed on a rotary evaporator to give 13 g of title compound.

Step 361b. 3-(N-BOC-aminomethyl)piperidine

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A 10.13 g sample of the compound from step 361a above was dissolved in 250 mL of methanol and reduced over 5 g of 5% Rh/C catalyst at room temperature under 4 Atm or H2 for 18 hours. The catalyst was removed by filtration, and the solvent was removed under vacuum. The product was recrystallized from ethyl acetate, and dried under high vacuum to give 3.8 g of product. mp. 64-65°C.

Step 361c. 8-(3-aminomethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Following the procedure of Example 253 step j, replacing the 3-BOC-arrinopyrrolidine thereof with 3-(N-BOC-arrinomethyl)piperidine, prepared in step 361b above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (301 mg). mp 207-208°C. MS: 374 (M+1)+, ¹H NMR (CD₃OD) 3: 0.70 (m, 2H), 1.05 (m, 2H), 1.45 (m, 2H), 1.90 (m, 2H), 2.10 (m, 2H), 2.35 (m, 1H), 2.84 (s, 3H), 3.00 (m, 2H), 3.20 (m, 1H), 3.30 (m, 2H), 8.09 (s, 1H), 8.32 (s, 1H), 9.17 (d, 1H, J=12 Hz). Anal. Calcd for C₂OH₂SN₃O₃CIF-1.5H₂O: C, 50.75; H, 6.18; N, 8.88; Found: C, 50.53; H, 6.20; N, 9.03.

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Example 362

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8-(2-aminomethyl-4-morpholinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Step 362a. N-benzyl-2-chloromethylmorpholine

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A flask was charged with 1.5 g (10 mmol) of N-benzyl-ethanolamine, 7.8 mL of epichlorohydrin (71 mmol). The reaction mixture was heated at 40°C for 30 min, then cooled to room temperature. The excess epichlorohydrin was removed under vacuum, and the residue was dissolved in 30 mL of conc. H2SO4. The solution was heated at 150°C for 30 min and poured onto 50 g of ice. The solution was adjusted to pH 13 with NaOH, and the mixture was extracted with toluene. The solution was dried over Na2SO4, filtered, the solvent removed, and the residue dried under vacuum to give 193 mg of the title compound. MS m/z: 226, 228 (M+H)+.

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Step 362b. 2-(N-benzyl-morpholinyl)-N-methylphthalimide

An oven-dried system under positive N2 pressure was charged with 900 mg (4 mmol) of N-benzyl-3-chloromethylmorpholine dissolved in 20 mL of DMSO. To this was added 1.48 g (8 mmol) of potassium phthalimide. The reaction mixture was stirred at 100°C for 96 hours, then cooled to room temperature and poured into 50 mL of water. The mixture was extracted with methylene chloride, the extract washed with water, and the organic layer was dried over Na₂SO₄. The solution was filtered, the solvent was removed under vacuum, and the product was dried under vacuum to give 1.18 g of the title compound. The material was recrystallized from ethanol, separated by filtration, and dried under vacuum to give 884 mg of pure title compound.

Step 362c. 4-benzyl-2-aminomethylmorpholine

A system under positive N2 pressure was charged with 160 mg of 3-(N-benzylmorpholinyl)-N-methylphthalimide, from step 362b above, suspended in 4 mL of ethanol.

To this was added 50 µL of hydrazine hydrate, and the reaction mixture was stirred at room temperature for 3 hours and at 70°C for 24 hours. The reaction mixture was cooled to room temperature and diluted with 10 mL of water. The mixture was filtered, and the aqueous layer was adjusted to pH 12 with NaOH and extracted with methylene chloride.

The organic extract was dried over Na₂SO₄, filtered, and the solvent was removed and the product was dried under vacuum to give 72 mg of the title compound.

Step 362d. 4-benzyl-2-(BOC-aminomethyl)morpholine

An oven-dried system protected from moisture was charged with 198 mg of 1-benzyl-3-aminomethylmorpholine, prepared as in step 362c above, dissolved in 2 mL of methylene chloride. To this solution was added 250 mg of di-t-buryl-dicarbonate. The reaction mixture was stirred at room temperature for 24 hours, diluted with 30 mL of methylene chloride, and dried over Na2SO4. The mixture was filtered, and the solvent was removed under vacuum. The residue was purified with preparative TLC on silica gel, developing with 9% methanol in methylene chloride and collecting the band at Rf=0.48.

The product was removed from the silica gel with 300 mL of 10% methanol in methylene chloride, and the solvent was removed under vacuum to give 173 mg of the title compound. MS: 307 (M+1)+.

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Step 362e. 2-(BOC-aminomethyl)morpholine

A 50 mg sample of 4-benzyl-2-(BOC-aminomethyl)morpholine, from step 362d above, was dissolved in 5 mL of methanol and the benzyl group was removed by hydrogenation over under 4 Atm of H2 over 25 mg of Pd/C at room temperature for 48 hours. The catalyst was filtered off, and the solvent was removed to give 33 mg of the title compound.

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Step 362f. 8-(2-aminomethyl-4-morpholinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 2-(BOC-aminomethyl)morpholine, prepared as in step 362e above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (287 mg). mp 209-210°C. MS: 376 (M+1)+, 393 (M+NH4)+, 1H NMR (CD3OD) 3: 0.70 (dd, 2H, J=4.5, 1.5 Hz), 1.09 (dd, 2H, J=1.5, 4.5 Hz), 2.38 (m, 1H), 2.88 (s, 3H), 3.05 (m, 2H), 3.20 (m, 2H), 3.40 (m, 2H), 9.23 (d, 1H, J=1.5, 12 Hz), 8.03 (s, 1H), 8.15 (s, 1H), 9.23 (d, 1H, J=9 Hz), Anal. Calcd for C19H23N3O4CIF•2.25 H2O: C, 50.45; H, 6.13; N, 9.29; Found: C, 50.63; H, 6.17; N, 9.11.

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Example 363

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8-(3-(1-(methylamino)methypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 363a. 3-(N-BOC-N-methylamino)methyl)pyridine

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To a dry flask under N2 was added 84.7 mg (2.2 mmol) of NaH (minoil washed with dry hexane) and 2 mL of dry THF. The mixture was cooled in an ice bath and 416 mg of 3-(N-BOC-aminomethyl)piperidine, from Example 361b above, in 4 mL of dry THF was added dropwise. The mixture was stirred at 0-5°C for 1 hour after addition was complete, and 0.125 mL of methyl iodide was added. The mixture was stirred at 0-5°C for 30 min, then warmed to room temperature and stirred for 24 hours. The reaction was quenched by pouring it into 30 mL of satd NaCl solution, and the mixture was extracted with 3x30 mL of methylene chloride. The organic extracts were combined, dried over Na2SO4, filtered and concentrated on a rotary evaporator to give 430 mg of title compound.

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Step 363b. 3-(N-BOC-N-methylamino)methyl)piperidine

A 1.16 g sample of the compound from step 361a above was dissolved in 50 mL of methanol and reduced over 1.16 g of 5% Rlv/C catalyst at room temperature under 4 Atm or H2 for 18 hours. The catalyst was removed by filtration, and the solvent was removed under vacuum. The product was recrystallized from ethyl acetate, and dried under high vacuum to give 1.18 g of product. MS m/z: 229 (M+H)+.

Step 363c. 8-(3-(1-(methylamino)methypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(N-BOC-N-methylamino)methyl)piperidine prepared according to step 363a above, and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (535 mg). mp 246-247°C. MS: 388 (M+1)+; ¹H NMR (CD3OD) 3: 0.70 (dd, 2H, 1=4.5 Hz), 1.07 (dd, 2H, 1=7.8 Hz), 1.50 (m, 2H), 1.90 (m, 14), 2.10 (m, 2H), 2.21 (m, 1H), 2.72 (s, 3H), 2.85 (s, 3H), 3.00 (m, 2H), 8.10 (s, 1H), 8.32 (s, 1H), 9.18 (d, 1H, 1=9 Hz), Anal. Calcd for C21H27N3O3CIF• H2O: C, 57.08; H, 6.61; N, 9.51; Found: C, 56.93; H, 6.68; N, 10.23.

Example 364

8-(3-(methyl(methylenedioxy)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253 step j, replacing the 3-BOC-amino-pyrrolidine thereof with 3-(methyl(methylenedioxy)methyl)piperidine prepared according to European Patent Application 342, 675, and carrying the product forward as in Example 253 steps j-k, the title compound was prepared (443 mg). mp 117-118°C. MS: 419 (M+1)+; ¹H NMR (CDCl₃) ∂: 0.70 (m, 2H), 1.03 (m, 2H), 1.40 (m, 2H), 1.71 (m, 6H), 2.80 (s, 3H), 3.10 (dt, 1H, j=3, 12 Hz), 8.04 (dd, 2H, j=7.5 Hz), 8.32 (s, 1H), 9.18 (d, 1H, j=12 Hz); Anal. Calcd for C22H27N2O5F: C, 63.15; H, 6.50; N, 6.69; Found: C, 63.02; H, 6.42; N, 6.64.

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Example 365

8-(3-(S)-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-(S)-(N-BOC-amino)piperidine and carrying the product forward as in Example 253 steps j-l, the title compound was prepared (500 mg). mp 220-221°C. MS: 360 (M+1)+, 377 (M+NH4)+; ¹H NMR (CD₃OD) ∂: 0.70 (m, 2H, J=6 Hz), 1.10 (m, 2H, J=6 Hz), 1.72 (m, 2H), 2.05 (m, 3H), 2.28 (m, 2H), 2.40 (m, 2H), 2.86 (s, 3H), 3.90 (m, 1H), 8.18 (s, 1H), 9.22 (d, 1H, J=9 Hz); Anal. Calcd for C19H23N2O5CIF•1.5 H2O: C,53.97; H, 6.20; N, 9.94; Found: C, 54.28; H, 6.61; N, 9.86

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Example 366

8-(3-(S)-(N-ethyl-N-methylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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Step 366a. (S)-3-acetylamino-1-benzylpyrrolidine

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To 1.30 g (7.38 mmol) of 3-amino-1-benzylpyrrolidine and 1.7 mL (12 mmol) of trichtylamine in 25 mL of ethyl acetate stirred at room temperature was added 1.1 mL (12 mmol) of acetic anhydride, and the reaction was stirred for 1 hour. The solvent was removed, and the residue was treated with 1:1 20% K2CO3:brine, then extracted with methylene chloride. The organic extract was dried over Na₂SO₄, filtered, the solvent was removed under vacuum, and the residue was dried under high vacuum for 16 hours to give 1.71 g of the title compound. MS: 219 (M+1)+, Anal. Calcd for C13H18N2O: C.68.69; H, 8.42; N, 12.22; Found: C, 68.75; H, 8.00; N, 12.27.

Step 366b. (S)-3-ethylamino-1-benzylpyrrolidine

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To 1.70 g (7.4 mmol) of the compound from step 366a above in 20 mL of THF was added 850 mg of lithium aluminum hydride, and the mixture was stirred at room temperature for 72 hours. The reaction was quenched with water and NaOH, stirred for 1 hour, filtered, and the filter cake was extracted with methylene chloride. The aqueous layers were extracted with methylene chloride, and the organic extracts were combined. The solution was dried over Na₂SO₄, filtered, and the solvent was removed under vacuum to give 1.71 g of the title compound. ¹H NMR (CDCl₃) ∂: 1.09 (t, 3H), 1.30-1.51 (m,

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1H), 1.48-1.53 (m, 1H), 2.06-2.21 (m, 1H), 2.34 (dd, 1H), 2.58 (q, 2H), 2.47-2.68 (m, 2H), 2.77 (dd, 1H), 3.26-3.37 (m, 1H), 3.50 (s, 2H), 7.19-7.40 (m, 5H).

Step 366c. (S)-3-(N-BOC-N-ethylamino)-1-benzylpyrrolidine

To a 1.7 g sample of the compound from step 366b above dissolved in 3 mL of methylene chloride was added 1.94 g (8.9 mmol) of butoxycarbonyl anhydride, and the reaction was stirred for 16 hours. The solvent was removed under vacuum, and the residue was chromatographed on silica gel, eluting with 1;1 hexane:ethyl acetate to give 1.8 g of the title compound. MS: 305 (M+1)+; ¹H NMR (CDCl3) 3: 1.11 (t, 3H), 1.44 (s, 9H), 3.25 (q, 2H), 7.24-7.47 (m, 5H). Anal. Calcd for C18H28N2O2: C,68.00; H, 9.35; N, 8.81; Found: C, 68.05; H, 8.73; N, 8.85.

Step 366d. (S)-3-(N-ethyl-N-methylamino)-1-benzylpyrrolidine

dropwise with stirring, followed by 0.8 mL of 15% NaOH similarly, and finally 2.4 mL of filtered, methanol was added and the solvent removed, and the residue repeatedly dissolved conditions. The reaction was cooled to room temperature, and 0.8 mL of water was added CHCl3. The extract was dried over Na2SO4, filtered and the solvent was removed to give To a 1.8 g (5.9 mmol) sample of the compound from step 366c above in 20 mL in methanol and stripped. The residue was taken up in water, adjusted to pH 10-11 with 603 mg of the title product. MS: 219 (M+1)+; ¹H NMR (CDCl₃) ∂: 1.06 (t, 3H), 1.93water, and the mixture was stirred for 2 hours at room temperature. The mixture was filtered, the filter cake washed with methylene chloride, the filtrate concentrated under 2.09 (m, 1H), 2.20 (s, 3H), 2.28-2.60 (br, 4H), 2.66-2.77 (m, 1H), 2.82 (dd, 1H), K2CO3, saturated with NaCl, then this solution was extracted with 10% methanol in vacuum to give the crude title product. This material was dissolved in acetic acid and of THF was added 800 mg of LAH, and the reaction was suirred for 48 at reflux 2.96-3.14 (m, 1H), 3.60 (q, 2H), 7.18-7.41 (m, 5H). 13 ຊ 22

Step 366e. (S)-3-(N-ethyl-N-methylamino)pyrrolidine

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A 1.3 g sample of the compound from step 366d above was dissolved in 50 mL of acetic acid and 0.5 mL of HCl, 0.13 g of 10% Pd/C was added and the sample hydrogenated under 4 Atm of H2. Additional amounts of catalyst and HCl were added before the reaction was complete. The solution was filtered, then the solvent was removed with repeated addition and removal of methanol. The residue was dissolved in water,

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repeatedly with 10% methanol in CHCl3. The extract was dried over Na2SO4, filtered, which was adjusted to pH 10-11 with K2CO3, saturated with NaCl, and extracted and taken to dryness to give 603 mg of the title compound. HRMS (M+1)+: calc: 129.1936; found, 129.1392.

Step 366f.

8-(3-(S)-(N-ethyl-N-methylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

prepared. MS: 416 (M+1)+; ¹H NMR (CDCl₃) ∂: 0.5-0.6 M, 1H), 0.6-0.7 (m, 1H), 0.8-2.33 (s, 3H), 3.6-3.7 (m, 4H), 3.7-3.9 (m, 1H), 3.9-4.0 (m, 1H), 4.12 (dd, 1H), 4.4 (q, pyrrolidine thereof with (S)-3-(N-ethyl-N-methylamino)-pyrrolidine from step 366e above 0.95 (m, 2H), 1.1 (t, 3H), 1.4 (t, 3H), 1.9-2.0 (m, 1H), 2.1-2.2 (m, 1H), 2.25 (s, 3H), Following the procedure of Example 253 step j, replacing the 3-BOC-aminoand carrying the product forward as in Example 253 steps j-k, the title compound was 2H), 8.13 (s, 1H), 9.25 (d, 2H).

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Example 367

1-cyclopropyl-8-(4-(2-(N-methylamino)methyl-1',3'-dioxolanyl)piperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochlonde

Step 367a. N-CBZ-4-(4'-bromomethyl-1'.3'-dioxolanyl)piperidine ន

reflux (120-125°C) for 24 hours while collecting the water of reaction in a Dean-Stark trap. The reaction mixture was cooled to room temperature, then washed with 5% NaHCO3 and slash chromatography on silica gel, eluting with 0-to-1.5% methanol in methylene chloride above, was dissolved in 325 mL of toluene, and 16.40 mL of 3-bromo-1,2-propanediol water, dried over Na2SO4, filtered, and taken to dryness. The residue was purified by and 713 mg of p-toluenesulfonic acid were added. The reaction mixture was heated at A 17.48 g sample of N-CBZ-4-oxopiperidine, prepared as in Example 350b to yield 26.5 g of the title compound.

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Step 367b, N-CBZ-4-(4'-(methylaminomethyl)-1',3'-dioxolanyl)piperidine 8

A 7.29 g sample of N-CBZ-4-(4'-bromomethyl-1',3'-dioxolanyl)piperidine, from step 367a above, was heated with excess methylamine, and 3.427 g of the title compound was isolated and purified.

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N-CBZ-4-(4'-(N-BOC-N-methylaminomethyl)-1'.3'-dioxolanyl)piperidine Step 367c.

dicarbonate in 20 mL of methylene chloride. The reaction mixture was stirred at 35°C for 5 piperidine, from step 367b above, was dissolved in 30 mL of methylene chloride, to which was added 2.98 mL of triethylamine followed by dropwise addition of 3.50 g of di-t-butyl chloride and washed with water. The extract was dried over Na2SO4, filtered, and taken hours and at room temperature for 15 hours. The mixture was diluted with methylene A 3.43 g sample of N-CBZ-4-(4'-(methylaminomethyl)-1',3'-dioxolanyl)to dryness to obtain 4.29 g of title compound.

4-(4'-(N-BOC-N-methylaminomethyl)-1',3'-dioxolanyl)piperidine Step 367d. 9

methanol under 4 Atm of H2 at room temperature for 24 hours. The catalyst was removed A sample of N-CBZ-4-(4'-(N-BOC-N-methylaminomethyl)-1',3'-dioxolanyl)piperidine, from step 367c above, was hydrogenated over 10% Pd/C in 200 mL of by filtration, and the solvent was removed to yield the title compound.

1-cyclopropyl-8-(4-(2'-(N-methylarmino)methyl-1',3'-dioxolanyl)piperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 367c.

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base. NMR (d6-DMSO): 9.18 (d, 1H), 8.00 (s, 1H), 3.69-4.57 (m, 4H), 2.95-3.25 (m, piperidine, prepared in step 367d above, and carrying the product forward as in Example 253 steps j-k, 199 mg of the title compound was prepared. IR (KBr) cm-1: 3300 (br), 2850 (br), 1700 (s), 1610 (m), 1530 (s), 790 (m). MS (CDL/NH3) m/z (M+H)+: 446 Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 4-(4'-(N-BOC-N-methylaminomethyl)-1',3'-dioxolanyl)-20

5H), 2.76 (s, 3H), 2.48 (m, 3H), 2.40 (m, 1H), 1.88 (m, 4H), 1.02 (m, 2H), 0.65 (m, 2H). Anal. Calcd for C23H29CIFN3O5: 2 H2O: C,53.33; H, 6.42; N, 8.11; Found: C, 53.62; H, 6.38; N, 8.32. 22

Example 368

1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3.3.0]octan-1-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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-benzyl-3-aza-6-oxobicyclof3.3.0loctane Step 368a.

was dissolved in 30 mL of methylene chloride, and the solution was cooled to 0°C. To this A 32.69 g sample of N-methoxymethyl-N-(trimethylsilylmethyl)-benzylamine

solution was added 9.5 mL of 2-cyclopentene-1-one and 1.75 mL of trifluoroacetic acid, and the reaction mixture was stirred at 0°C for 0.5 hours and at room temperature for 24 hours. The reaction was quenched with water, and the mixture was extracted with methylene chloride, which was dried over Na₂SO4, filtered, and taken to dryness to obtain 28.27 g of the title compound.

Step 368b. N-benzyl-3-aza-6-hydroxy-6-methylbicyclo[3.3.0]octane

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In dry ether and under N2, the compound from step 368a was reacted with methyl magnesium bromide at -30°C. After standard workup, the title compound was isolated.

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Step 368c. N-benzyl-3-aza-6-(acetylamino)-6-methylbicyclo[3,3,0]octane

The compound of step 368b was reacted with acetonitrile in the presence of concentrated sulfuric acid. The reaction was quenched with water, and the product was extracted into methylene chloride, which was dried over Na₂SO₄, filtered, and taken to dryness to obtain the title compound.

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Step 368d. N-benzyl-3-aza-6-amino-6-methylbicyclo[3,3.0]octane

The acetyl group was removed from the compound of step 368c by reaction with conc. HCl. The reaction mixture was made basic with NaOH, and the product was extracted into methylene chloride, which was dried over Na₂SO₄, filtered, and taken to dryness to obtain the title compound.

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Step 368e. N-benzyl-3-aza-6-(BOC-amino)-6-methylbicyclof3.3.0loctane

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The compound from step 368d was reacted with di-t-butyl dicarbonate in the presence of tricthylamine. The reaction was quenched with water, and the product was extracted into methylene chloride, which was dried over Na₂SO₄, filtered, and taken to dryness to obtain the title compound.

Step 368f. 3-aza-6-(BOC-amino)-6-methylbicyclo[3.3.0loctane

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The benzyl group was removed from the compound of step 368f by hydrogenation in the presence of Pd/C. The catalyst was removed by filtration, and the product was obtained by evaporation of the solvent.

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Step 368g. 1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3,3,0]octan-1-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253 step j, replacing the 3-BOC-aminopyrrolidine thereof with 3-aza-6-(BOC-amino)-6-methylbicyclo[3.3.0]-octane, from step 369g above, and carrying the product forward as in Example 253 steps j-k, 418 mg of the title compound was prepared. IR (KBr) cm⁻¹: 3340 (br), 2860 (br), 1700 (m), 1610 (m), 1430 (s), 1370 (m). MS (CDI/NH3) m/z (M+H)⁺: 400 base. NMR (CD3OD): 9.12 (m, 1H), 8.03 (s, 1H), 3.94 (m, 2H), 3.78 (m, 1H), 3.57 (m, 2H), 2.83 (m, 1H), 2.78 (m, 3H), 2.31 (m, 1H), 1.88 (m, 2H), 2.19 (m, 2H), 1.50 (s, 3H), 1.07 (m, 2H), 0.68 (m, 2H). Anal. Calcd for C22H27CIFN3O3:•1.5 H2O C.57.62; H, 6.37; N, 9.06; Found: C, 58.02; H, 6.64; N, 9.23.

Example 369

1-cyclopropyl-8-(3-fluoromethylpiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine

Step 369a. N-BOC-3-hydroxymethylpiperidine

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A sample of 3-hydroxymethylpiperidine (2.0g,17.4mmol) was suspended in 60 mL of water and cooled to 0C. Sodium bicarbonate (2.63g, 31mmol) was added in one portion, then benzyl chloroformate (2.60ml, 18.3mmol) was added dropwise in 10ml of diethyl ether. After stirring for 4 hours at 0C, the reaction was poured into 150ml water and extracted with methylene chloride (3X100ml). The combined organic layers were died over sodium sulfate, then filtered and the filtrate evaporated to dryness to yield 3.74g (86%).

25 Step 369b. N-BOC-3-fluoromethylpiperidine

This compound from step 369a (3.74g, 15mmol) was then dissolved in 10ml of methylene chloride and added dropwise to a solution of diethylaminosulfur trifluoride (2.59ml, 19.5mmol) in 10ml of methylene chloride at -78C. After the addition, the reaction was stirred at room temperature for 16 hours. 10ml of water, then 30ml of 1M sodium hydroxide was added dropwise to the reaction, then the product was extracted into methylene chloride (3X75ml). The combined organic layers were dried over sodium sulfate, filtered, and the filtrate was evaporated to dryness. The product was purified by flash chromatography (100% methylene chloride) to yield 2.42g (64%).

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3-fluoromethylpiperidine Step 369c.

The amine was deprotected under hydrogenation conditions in methanol using palladium on carbon (2g). After 16h at room temperature and 4atm, the catalyst was filtered off and the filtrate concentrated to yield: $808~\mathrm{mg}~(68\%)$ of the desired amine.

1-cyclopropyl-8-(3-fluoromethylpiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine Step 369d.

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(CDI/NH3) m/z (M+H)+: 377 basc. NMR (CDCi3): 9.22 (d, 1H, J=9 Hz), 8.37 (s, 1H), 4.21-4.53 (m, 4H), 3.14-3.67 (m, 7H), 2.79 (s, 3H), 2.25 (m, 1H), 1.04 (m, 2H), 0.72 was prepared. IR (KBr) cm $^{-1}$: 2950 (br), 1650 (s), 1470 (s), 1440 (s), 1350 (m). MS carrying the product forward as in Example 253 steps j-k, 198 mg of the title compound (m, 2H). Anal. Calcd for C20H22F2N2O3: C, 63.82; H, 5.89; N, 7.44; Found: C, aminopyrrolidine thereof with 3-fluoromethylpiperidine, from step 369d above, and Following the procedure of Example 253 step j, replacing the 3-BOC-63.35; H, 5.83; N, 6.85.

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Example 370

1-cyclopropyl-8-(4-(N,N-dimethyl)aminopiperidinyl).
7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

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4-(N.N-dimethyl)aminopiperidine Step 370a.

and 4atm for 72 hours. The catalyst was filtered off and the filtrate was evaporated to yield hydrogenation conditions in 100ml methanol using Rhodium (50 mg) at room temperature 4-(N,N-dimethyl)aminopyridine (1.0g, 8.2mmol) was subjected to 100% of the desired amine.

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1-cyclopropyl-8-(4-(N,N-dimethyl)aminopiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 370b.

was prepared. IR (KBr) cm⁻¹: 2950 (br), 1710 (m), 1610 (m), 1470 (s), 1440 (s). MS carrying the product forward as in Example 253 steps j-k, 345 mg of the title compound pyrrolidine thereof with 4-(N,N-dimethyl)aminopiperidine, from step 370a above, and Following the procedure of Example 253 step j, replacing the 3-BOC-amino-

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(CDI/NH3) m/z (M+H)+: 388 base. Anal. Calcd for C21H27CIFN3O3: C, 59.50; H, 6.42; N, 9.91; Found: C, 59.72; H, 6.69; N, 9.33.

Example 371

1-cyclopropyl-8-(6-amino-3-azabicyclo[3.3.0]octyl)7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 371a. 3-aza-3-benzyl-6-(hydroxylimino)bicyclof3,3.0]octane

A 3.24 sample of 3-aza-6-oxobicyclo[3.3.0]octane, prepared as in Example 368a was stirred vigorously at room temperature for 18 hours. The THF was removed from the which was dried over sodium sulfate, filtered and evaporated to dryness to yield $2.80~\mathrm{g}$ of dissolved in 60 mL of water and 4.05 g of NaHCO3 was added to neutralize the salt. The neutral hydroxylamine solution was added to the THF solution, and the reaction mixture mixture under vacuum, and the aqueous solution was extracted with methylene chloride, above, was dissolved in 40 mL of THF. Hydroxylamine hydrochloride (3.14 g) was the title compound. 10 ~

3-aza-3-benzyl-6-aminobicyclo[3,3,0]octane Step 371b.

A 29.37 g sample of 3-aza-6-(hydroxylimino)bicyclo[3.3.0]octane, prepared as over 58.74 g of RaNi catalyst for 24 hours. The catalyst was filtered off, and the solvent in step 371a above, was dissolved in 1 L of methanol and hydrogenated at 4 Atm of H2 was evaporated to afford the title compound. 2

Step 371c. 3-aza-3-benzyl-6-(BOC-amino)bicyclof3.3.0]octane

A 2.63 g sample of 3-aza-3-benzyl-6-aminobicyclo[3.3.0]octane, from step 371b which was dried over sodium sulfate, filtered and evaporated to dryness. The residue was added, and the solution was cooled to 0°C. A 3.98 g sample of di-t-butyl dicarbonate was quenched by rapid addition to water. The mixture was extracted with methylene chloride, purified by column chromatography, eluting with 2% methanol in methylene chloride to dissolved in 6 mL of methylene chloride and added dropwise to the first solution. The above, was dissolved in 25 mL of methylene chloride, 3.39 mL of triethylamine was reaction mixture was stirred 30 min at 0°C and at room temperature for 18 hours, the afford the title compound. ಜ 22

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3-aza-6-(BOC-amino)bicyclo[3,3,0]octane Step 371d.

hydrogenated for 23 hours at room temperature and 4 Atm of H2 over 1.5 g of 10% Pd/C The compound from step 371c above was dissolved in 150 mL of methanol and catalyst. The catalyst was filtered off, and the solvent was evaporated to afford the title compound.

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1-cyclopropyl-8-(6-amino-3-azabicyclo[3.3.0]octyl).
7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 371e.

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pyrrolidine thereof with 6-(BOC-amino)-3-azabicyclo[3.3.0]octane, from step 371d above, compound was prepared. IR (KBr) cm-1: 2900 (br), 1700 (m), 1610 (m), 1430 (s), 1380 7.97 (s, 1H), 3.92 (m, 2H), 3.78 (m, 2H), 3.57 (m, 1H), 3.15 (m, 1H), 3.04 (m, 1H), (m). MS (CDI/NH3) m/z (M+H)+: 386 base. NMR (CD3OD): 9.04 (d, 1H, J=9 Hz), Following the procedure of Example 253 step j, replacing the 3-BOC-amino-2.76 (s, 3H), 2.29 (m, 1H), 1.69-2.21 (m, 3H), 1.08 (m, 2H), 0.67 (m, 2H). Anal. Calcd for C21H25CIFN3O3+1.5 H2O+ HCl: C, 51.97; H, 6.02; N, 8.66; Found: C, and carrying the product forward as in Example 253 steps j-k, 298 mg of the final 52.07; H, 5.81; N, 8.48.

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Example 372

1-cyclopropyl-8-((2-aza-4-(dimethylaminomethyl)bicyclo[4.3.0]non-2-yl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid hydrochloride

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Step 372a. 2-aza-4-dimethylaminomethylbicyclof3.3.0lnonane

adjusted to pH 11, and extracted with ethyl acetate. The solvent was dried and evaporated A 1 g sample of 3-dimethylaminomethylindole was hydrogenated over Pd/C in acetic acid/HCl, the catalyst removed by filtration, and the solvent diluted with water, to afford the title compound.

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1-cyclopropyl-8-((2-aza-4-(dimethylaminomethyl)bicyclo[4.3.0]non-2-yl)-Z-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid hydrochloride Step 372b.

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final compound was prepared. IR (KBr) cm-1: 3400 (br), 2950 (m), 2600 (br), 1720 (m), 372a above, and carrying the product forward as in Example 253 steps j-k, 354 mg of the руттоlidine thereof with 2-aza-4-(dimethylaminomethyl)bicyclo[4.3.0]-nonane, from step Following the procedure of Example 253 step j, replacing the 3-BOC-amino-

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(s, 1H), 9.1 (d, 2H).

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9.07 (d, 1H, J=9 Hz), 8.28 (s, 1H), 4.47 (m, 1H), 4.04 (m, 1H), 3.60 (m, 1H), 3.18 (m, (s, 6H), 0.70 (m, 2H). Anal. Calcd for C25H33CIFN3O3*1.25 H2O: C, 60.59; H, 7.73; 2H), 2.75 (s, 3H), 2.49 (m, 1H), 2.27 (m, 1H), 1.26 (m, 2H), 1.00-1.90 (m, 9H), 2.91 1610 (m), 1430 (s), 1380 (m). MS (CDI/NH3) m/z (M+H)+: 442 base. NMR (CDCI3); N, 8.48; Found: C, 60.07; H, 7.71; N, 8.15.

Example 373

1-cyclopropyl-8-(3-aza-6-(L-alanylamino)-6-methylbicyclo[3.3.0]octane)-7-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid hydrochloride

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from Example 368, was dissolved in 3 mL of DMF, and the solution was cooled to 0°C. A A 50 mg sample of 1-cyclopropyl-8-(3-aza-6-(L-alanylamino)-6-methylbicyclo-0.044 mL sample of diisopropylethylamine was added, followed by 35 mg of N-BOC-Lalanyl-N-hydroxysuccinimide, and the reaction was stirred at 0°C for 20 min and at room temperature for 48 hours. The solution was poured into a large volume of water, and the (CDI/NH3) m/z (M+H)+: 471 base. Anal. Calcd for C25H32CIFN4O4•H2O: C, 57.19; product was filtered off and dried. IR (KBr) cm⁻¹: 2950 (br), 1680 (m), 1430 (s). MS [3.3.0]octane)-7-fluoro-9-methyl-4-oxo-4H-quinolizine carboxylic acid hydrochloride, H, 6.14; N, 10.67; Found: C, 57.16; H, 6.48; N, 9.90. 15

Example 374

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(3R,1R)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl 4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

carboxylic acid ethyl ester, from Example 253i above, was dissolved in 8 mL of anhydrous A sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3acetonitrile, reacted with (3R,1R)-3-(1-(N-methyl)amino)propyl)pyrrolidine (prepared as 3H), 0.9 (t, 3H), 1-1.5 (m, 2H), 16-1.95 (m, 4H), 2.1-2.2 (m, 1H), 2.6-2.65 (m, 1H), 2.60 (s, 3H), 2.7 (s, 3H), 3.45-3.55 (m, 1H), 3.7-3.75 (m, 2H), 3.95-4 (m, 1H), 8.25 (1993)), and carried forward as described in Example 253 j-l, omitting the deprotecting step, to give the title product. MS 402 (M+H)+; 1H NMR (D6-DMSO) β : 0.6-0.7 (m, described by Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992, using modifications for chiral products described by Plummer et al., Tetr. Lett. 34:7529-32 23 2

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Following the procedures of Steps 253j, 253k and 253l above, replacing the 3-

Table 13

Example # 375 376

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reagent, the compounds of Examples 375-412 are prepared as shown in Table 13, below. BOC-aminopyrrolidine of Step 253j with the appropriate unprotected or BOC-protected

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(3R,1S)-8-(3-(1-amino-2-methoxyethyl)ρyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Example 413

Step 413a. (S)-N-BOC-O-(t-butyldimethylsilyl)serine methyl ester

A 7 g (31.96 mmol) sample of ((S)-N-BOC-serine methyl ester (obtained from Aldrich) was dissolved in pyridine and cooled in an ice bath. To this stirred solution was added dropwise 5.54 g (36.76 mmol) of t-butyldimethylsilyl chloride (TBDMSC) dissolved in 40 mL of pyridine. After all reagents were added the reaction was stirred for 4 hours at room temperature. An additional 0.5 g of TBDMSC was added and the reaction was stirred for an additional 2 hours. To the mixture was then added 2.5 equivalents of imidazole in 14 mL of DMF, and the reaction was stirred for 2 hours. The solvents were removed under reduced pressure, and the residue was dissolved in ethyl acetate, which was washed with water and brine. The solvent was removed to give the title compound as a yellow oil. MS 334 (M+H)+; ¹H NMR (CDCI3) ∂ : 0.11 (s, 6H), 0.86 (s, 9H), 1.46 (s, 9H), 3.74 (s, 3H), 3.82 (dd, 1H), 4.04 (dd, 1H), 4.36 (m, 1H), 5.35 (br, 1H).

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Step 413b. (S)-2-(BOC-amino)-3-(t-butyldimethylsilyloxy)-1-propanol

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A solution of the compound from step 413a above (9.6 g, 28.83 mmol) in 44 mL of THF was added dropwise to a cooled (ice bath) suspension of 570 mg (14.84 mmol) of LAH in 15 mL of THF under N2 atmosphere. The mixture was stirred for 1.5 hours, the reaction was quenched with water and 50% NaOH, filtered, and the filtrate evaporated to obtain the crude product. An oil was obtained, which was purified by chromatography on silica gel, eluting with 15-20% ethyl acetae:hexane to give 3.465 g of the title product as a colorless oil. MS 306 (M+H)+; ¹H NMR (CDCI3) 3: 0.08(s, 6H), 0.90 (s, 9H), 1.45 (s, 9H), 2.68 (br, 1H), 3.68 (m, 2H), 3.81 (d, 2H), 3.85 (m, 1H), 5.15 (br, 1H).

Step. 413c. (S)-2-(BOC-amino)-3-(t-butyldimethylsilyloxy)-1-propanal

To a solution of the compound from step 413b above (3.47 g, 11.36 mmol) in 6 mL of DMSO cooled to 0°C was added dropwise 5.2 mL (37.49 mmol) of triethylamine. Pyridine•SO3 complex (5.424 g, 34.08 mmol) was dissolved in 21 mL of DMSO and added to the first solution, and the reaction was stirred for 1.5 hours after the addition was complete. The solution was poured into 120 mL of cold brine, and the mixture was washed 3x with ethyl acetate. The extract was washed with water, dried over MgSO4,

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filtered and the solvent was removed under vacuum to give 3.9 g of a yellow oil, which was taken directly to the next step.

Step 413d. (S)-4-(BOC-amino)-5-(t-butyldimethylsilyloxy)-2-pentenoic acid ethyl ester

To a solution of the compound from step 413c above (11.36 mmol) in 24 mL of CH2Cl2 and cooled in an ice bath was added dropwise 3.958 g (11.36 mmol) of (carboethoxymethylene)triphenylphosphorane in 13 mL of CH2Cl2. After addition was complete, the reaction was stirred for 16 hours at room temperature. The solvent was removed, and the residue was purified by column chromatography on silica gel, cluting with 3-10% ethyl acetate:hexane, to give 3.93 g of a colorless oil. MS 374 (M+H)+, 1H NMR (CDCl3) 3: 0.05 (d, 6H), 0.88 (s, 9H), 1.27 (t, 3H), 1.46 (s, 9H), 3.72 (m, 2H), 4.19 (q, 2H), 4.36 (br, 1H), 5.98 (dd, 1H), 6.91 (dd, 1H).

Step 413e. (S)-4-(BOC-amino)-5-(t-butyldimethylsilyloxy)-3-(nitromethyl)-pentanoic acid ethyl ester

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To a solution of the compound from step 413d above (3.9 g, 10.46 mmol) in 6 mL of nitromethane cooled in an ice bath was added 1.56 mL (10.46 mmol) of 1,8-diazabicyclo[5.4.0] undec-7-ene dropwise under N2. The mixture was warmed to room temperature and stirred for 16 hours. The solution was diluted with CH2Cl2 and extracted with water, 10% HCl, 10% NaHCO3, water and brine. The solution was dried over MgSO4, and the solvent was removed. The residue was chromatographed on silica gel, eluting with 5-10% ethyl acetate:hexane, and the solvent was removed to give 3.6 g of the title product as a white solid. MS 435 (M+H)+; ¹H NMR (CDCl3) 3: 0.09 (s, 6H), 0.91 (s, 9H), 1.28 (t, 3H), 1.45 (s, 9H), 2.45 (dd, 1H), 2.60 (dd, 1H), 2.93 (m, 1H), 3.68 (dd, 1H), 3.78 (dd, 1H), 4.15 (q, 2H), 4.52 (dd, 1H), 4.67 (dd, 1H), 4.84.

Step 413f. (S)-4-(BOC-amino)-5-(t-butyldimethylsilyloxy)-3-(aminomethyl)-pentanoic acid ethyl ester

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A 4.74 g sample of the compound from step 413e above was dissolved in 250 mL of ethanol and hydrogenated at 4 Atm over 14.2 g of Raney nickel catalyst for 24 hours. The catalyst was removed by filtration and the solvent was evaporated. The residue (mp 152-154°C) was taken directly to the next step.

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(S)-4-(1-(BOC-amino)-2-(t-butyldimethylsilyloxy)ethyl)-2-oxo-4-pyrrolidine Step 413g.

The residue from step 413f above was dissolved in 150 mL of ethanol and heated at reflux for 8 hours. The solvent was removed, the residue was chromatographed on silica gel, eluting with 4% methanol/methylene chloride. Removal of the solvent gave the title

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(S)-4-(1-(BOC-amino)-2-(t-butyldimethyl-silyloxy)ethyl)-1-benzyl-2-oxopymolidine Step 413h.

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dissolved in 1 mL of THF and added dropwise to a 0°C suspension of NaH (47 mg, 1.172 chromatography on silica gel, cluting with 30-35% ethyl acetate:hexane, to give 168 mg of the mixture was extracted with ethyl acetate. The solvent was washed with brine and dried 1H), 3.61 (br m, 3H), 4.28 (d, 1H), 4.59 (d, 1H), 4.70 (d, 1H), 7.23 (m, 2H), 7.32 (m, extracted with ethyl acetate. The organic phase was acidified with citric acid solution, and the title compound. MS 449 (M+H)+; ¹H NMR (CDCl3) 3: 0.03 (s, 6 H), 0.87 (s, 9H), mmol) in 2 mL of THF, and the reaction mixture was stirred for 1 hour. To this mixture 1.42 (s, 9H), 2.26 (dd, 1H), 2.52 (dd, 1H), 2.58 (m, 1H), 3.16 (br t, 1H), 3.27 (dd, temperature for 3 hours. The reaction was quenched with water, and the mixture was A 200 mg (0.558 mg) sample of the compound from step 413g above was was then added 124 mg of benzyl bromide, and the reaction was stirred at room over MgSO4, filtered and evaporated. The residue was purified by column

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Step 413i. (S)-4-(1-(BOC-amino)-2-hydroxyethyl)-1-benzyl-2-oxopyrrolidine

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A 143 mg sample of the compound from step 413h above was dissolved in 1 mL ¹H NMR (CDCl₃) d: 1.42 (s, 9H), 2.28 (m, 1H), 2.59 (m, 3H), 3.15 (m, 1H), 3.31 (m, methanol in methylene chloride, to give 110 mg of the title compound. MS 335 (M+H)+; methylene chloride and purified by column chromatography on silica gel, eluting with 5% temperature for 1.5 hours. The solvent was removed, and the residue was dissolved in IH), 3.61 (m, 2H), 3.70 (m, 1H), 4.30 (d, 1H), 4.58 (d, 1H), 4.78 (d, 1H), 7.23 (m, of THF and reacted with 1 equivalent of tetra-n-butyl ammonium fluoride at room

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(S)-4-(1-(BOC-amino)-2-methoxyethyl)-1-benzyl-2-oxopyrrolidine Step 413i.

for 1 hour. To this solution was then added 3.958 g of methyl iodide in 5 mL of THF, and 22 mL of THF and added to a suspension of 8.72 mg (16.148 mmol) of sodium methoxide in 40 mL of THP, and the reaction mixture was stirred at room temperature under nitrogen the reaction mixture was stirred for 16 hours. The solvents were removed under vacuum, and the residue was dissolved in ethyl acetate, which was washed with sodium thiosulfate methanol in methylene chloride, to give the title compound. MS 349 (M+H)+; ¹H NMR A sample of the compound from step 413i above (7.34 mmol) was dissolved in methylene chloride and purified by column chromatography on silica gel, eluting with 5% and brine and dried over MgSO4, filtered and evaporated. The residue was dissolved in 3.30 (s, 3H), 3.37 (d, 2H), 3.71 (br, 1H), 4.24 (dd, 1H), 4.52 (dd, 1H), 4.80 (d, 1H), (CDCl3) ∂: 1.42 (s, 9h), 2.28 (dd, 1H), 2.56 (m, 3H), 3.14 (br t, 1H), 3.28 (dd, 1H), 7.23 (m, 2H), 7.31 (m, 3H). 2

Step 413k. (S)-4-(1-(BOC-amino)-2-methoxyethyl)-1-benzyl-2-thioxopyrrolidine 2

solvent left 51 mg of product. MS 365 (M+H)+; ¹H NMR (CDCl3) 3: 1.41 (s, 9H), 2.64 N2 for 3 hours. The solvent was removed, and the residue was dissolved in CH2Cl2 and (dd, 1H), 2.87 (dd, 1H), 3.16 (dd, 1H), 3.29 (s, 3H), 3.36 (d, 2H), 3.55 (m, 2H), 3.70 A 50 mg (0.14 mmol) sample of the compound from step 413j above and 29 mg $(0.07~\mathrm{mmol})$ of Lawesson's reagent were dissolved in $0.3~\mathrm{mL}$ of THF and stirred under chromatographed on silica gel, eluting with 30% ethyl acetate:hexane. Removal of the (m, 1H), 4.70 (d, 1H), 4.83 (d, 1H), 5.21 (d, 1H), 7.33 (m, 5H).

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Step 4131. (S)-3-(1-(BOC-amino)-2-methoxyethyl)-1-benzylpyrrolidine

A 45.7 mg (0.125 mmol) sample of the compound from step 413k above and 239 solvents were removed under vacuum, and dissolved in 20% methanol in chloroform. The solution was filtered and the solvent removed. The residue was chromatographed on silica (M+H)+; ¹H NMR (CDCl₃) ∂: 1.45 (s, 9H), 2.01 (m, 1H), 2.37 (m, 1H), 2.49 (m, 2H), 2.61 (m, 1H), 2.71 (m, 1H), 3.32 (s, 3H), 3.35 (m, 2H), 3.44-3.67 (m, 4H), 7.23-7.33 mg (1.0 mmol) of NiCl2-6H2O were dissolved in 2 mL of a 1:1 mixture of methanol and THF, and the solution was cooled to -78°C and stirred under N2. A 114 mg (3.0 mmol) sample of NaBH4 was added in portions, and the mixture was stirred for 2 hours. The gel, eluting with 5%methanol in chloroform to provide 23 mg of title product. MS 335 25 8

Step 413m. (S)-3-(1-(BOC-amino)-2-methoxyethyl)-pyrrolidine

A 203 mg sample of the compound from step 4131 above was dissolved in 25 mL The catalyst was removed by filtration and the solvent was evaporated to give 160 mg of of methanol and hydrogenated at 4 Atm over 50 mg of 10% Pd/C catalyst for 22 hours. the title compound as a viscous oil. MS 245 (M+H)+; ¹H NMR (CD₃OD) ∂ : 1.43 (s, 9H), 1.92 (m, 1H), 2.24 (m, 1H), 2.43 (m, 1H), 2.75 (m, 1H), 2.90 (m, 1H).

(3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 413n.

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д: 0.60 (m, 2H), 0.94, (m, 1H), 2.13 (m, 1H), 2.28 (m, 2H), 2.61 (s, 3H), 3.26 (s, 3H), mp. 62-64°C. HRMS calc: 404.1986; found: 404.1990 (M+H)+; ¹H NMR (D₆-DMSO) A 77 mg (0.238 mmol) sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was reacted 3.52 (m, 2H), 3.62 (dd, 1H), 3.71 (m, 2H), 3.91 (m, 1H), 7.91 (s, 1H), 8.10 (br, 2H) with the (S)-3-(1-(BOC-amino)-2-methoxyethyl)-pyrrolidine from step 413m above and carried forward as described in Example 253 steps j-l, to give 62 mg of the title product. 9.08 (d, 1H).

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Example 414

8-(3-(S)-(acetylamino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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MS 388 (M+H)+; ¹H NMR (CDCl₃) ∂: 0.65 (m, 1H), 0.80 (m, 1H), 1.00 (m, 1H), 1.10 oxo-4H-quinolizine-3-carboxylic acid, prepared from the HCl salt of Example 257 above, 13.95 (s, 1H). Analysis calculated for C20H22FN3O4+1.5 H2O: C, 58.60; H, 6.02; N, stirring. The reaction mixture was stirred for 3.5 hours, and the precipitate was separated (m, 1H), 2.03 (s, 3H), 2.20 (m, 2H), 2.35 (m, 1H), 2.60 (s, 3H), 3.73 (m, 2H), 4.10 To a 290 mg sample of 8-(3-(3)-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4by filtration dried under vacuum to give 196 mg of the title compound. mp. 116-117°C. (m, 2H), 4.60 (m, 1H), 7.48 (d, 1H, J=6 Hz), 7.75 (s, 1H), 8.83 (d, 1H, J=12 Hz), suspended in 4 mL of THF was added 0.342 mL of acetic anhydride dropwise with 10.25. Found: C, 58.89; H, 5.85; N, 10.02.

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Example 415

8-(3-carbamoylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

8-(3-carbamoylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-oxo-quinolizine-3-carboxylic acid, ethyl ester Step 415a. v,

solvent was removed under vacuum to give the title compound as a yellow solid (1.138 g). reaction was quenched with water, and the mixture was extracted with methylene chloride. After washing with water, the organic solution was dried over Na2SO4 and filtered. The triethylamine. The reaction mixture was heated at 55°C with stirring for 24 hours. The A 971 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-0xo-4Hatmosphere. To this was added 1.15 g of nicotinamide (Aldrich) and 0.900 mL of quinolizine-3-carboxylic acid ethyl ester, prepared as in Example 253i above, was dissolved in 10 mL of DMF and placed in an oven-dried system under positive N2 9

8-(3-carbamoylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 415b.

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13.90 (s, 1H). Analysis calculated for C20H22FN2O4*0.75 H2O: C, 59.92; H, 5.91; N, (m, 1H), 5.35 (s, 1H), 5.80 (s, 1H), 5.80 (s, 1H), 8.25 (s, 1H), 9.30 (d, 1H, J=14 Hz), 2H), 1.85 (m, 2H), 2.20 (m, 2H), 2.60 (m, 1H), 2.72 (s, 3H), 3.25-3.50 (m, 4H), 3.60 253 k. mp. 250-251°C. MS 388 (M+H)+; ¹H NMR (CDCI₃) ∂: 0.70 (m, 2H), 1.05 (m, A 442 mg sample of the compound from step 415a above was hydrolyzed with LiOH in THF/H2O and the title product (308 mg) was isolated as described in Example 10.48. Found: C, 60.18; H, 5.89; N, 10.62.

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Example 416

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8-(3-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

reaction was quenched with water, and the mixture was extracted with methylene chloride. After washing with water, the organic solution was dried over Na2SO4 and filtered. The triethylamine. The reaction mixture was heated at 55°C with stirring for 144 hours. The atmosphere. To this was added 1.1 g of 3-hydroxypiperidine (Aldrich) and 1.8 mL of dissolved in 25 mL of DMF and placed in an oven-dried system under positive N2 A 2.0 g sample of 8-chioro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid ethyl ester, prepared as in Example 253i above, was 8 35

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solvent was removed under vacuum to give the intermediate ester compound as an oil (3 g). MS 389 (M+H)⁺. This ester was purified by chromatography on silica gel, after which the intermediate was hydrolyzed and the product isolated (1.34 g) as described in Example 415 above. mp. 232-233°C. MS 361 (M+H)⁺; ¹H NMR (CDCl3) ∂: 0.70 (m, 2H), 1.03 (m, 2H), 1.75 (m, 2H), 1.90 (m, 1H), 2.08 (m, 2H), 2.28 (m, 1H), 2.81 (s, 3H), 3.25 (m, 2H, 1=3, 9 Hz), 3.38 (m, 2H), 3.62 (d, 1H, 1=12 Hz), 3.95 (s, 1H), 4.70 (br s, 1H), 8.32 (s, 1H), 9.20 (d, 1H, 1=9 Hz), 14.90 (s, 1H). Analysis calculated for C19H21FN2O4* H2O: C, 60.31; H, 6.13; N, 7.40. Found: C, 59.92; H, 5.79; N, 7.14.

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Example 417

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8-(3-hydroxymethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

atmosphere. To this was added 1.04 g of 3-piperidinemethanol (Aldrich) and 0.900 mL of solvent was removed under vacuum to give the intermediate ester compound as an oil (1.25 calculated for C20H23FN2O4• 0.25 H2O: C, 63.40; H, 7.39; N, 6.24. Found: C, 63.25; reaction was quenched with water, and the mixture was extracted with methylene chloride. 2H), 1.03 (m, 2H), 1.30 (m, 1H), 1.58 (m, 2H), 1.75-2.08 (m, 3H), 2.13 (m, 1H), 2.90 (s, 3H), 3.15 (m, 1H, J=1.5, 9 Hz), 3.30 (m, 1H, J=1.5, 9 Hz), 3.50 (m, 1H), 3.60 (m, After washing with water, the organic solution was dried over Na2SO4 and filtered. The which the intermediate was hydrolyzed and the product isolated (785 mg) as described in Example 415 above. mp. 133-134°C. MS 375 (M+H)+; ¹H NMR (CDCl₃) ∂: 0.70 (m, triethylamine. The reaction mixture was heated at 55°C with stirring for 72 hours. The 1H), 3.70 (m, 2H), 8.30 (s, 1H), 9.15 (d, 1H< J=10 Hz), 13.92 (s, 1H). Analysis g). MS 403 (M+H)+. This ester was purified by chromatography on silica gel, after A 0.971 g sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hdissolved in 10 mL of DMF and placed in an oven-dried system under positive N2 quinolizine-3-carboxylic acid ethyl ester, prepared as in Example 253i above, was H, 7.29; N, 6.25.

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Example 418

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8-(3-(R)-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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A 0.971 g sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester, prepared as in Example 253i above, was

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dissolved in 10 mL of DMF and placed in an oven-dried system under positive N2 atmosphere. To this was added 1.23 g of 3-(R)-(+)-hydroxypiperidine (Aldrich) and 0.900 mL of triethylamine. The reaction mixture was heated at 55°C with stirring for 72 hours. The reaction was quenched with water, and the mixture was extracted with methylene chloride. After washing with water, the organic solution was dried over Na₂SO₄ and filtered. The solvent was removed under vacuum to give the intermediate ester compound as an oil (1.56 g). This ester was purified by chromatography on silica gel, after which the intermediate was hydrolyzed and the product isolated (785 mg) as described in Example 415 above. mp. 192-193°C. MS 361 (M+H)+; ¹H NMR (CDCl₃) 3: 0.70 (m, 2H), 1.02 (m, 2H), 1.75 (m, 2H), 1.90 (m, 1H), 2.05 (m, 1H), 1=12, 1.5 Hz), 3.90 (m, 1H), 4.60 (br s, 1H), 8.34 (s, 1H), 9.20 (d, 1H, J=10 Hz), 13.85 (s, 1H).

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C, 59.30; H, 5.94; N, 7.29.

Example 419

Analysis calculated for C19H21FN2O4• 1.25 H2O: C, 59.60; H, 6.19; N, 7.32. Found:

(3R)-9-fluoro-3-methyl-10-(piperazin-1-yl)-2H, 3H, 6H-6-oxo-pyranol2,3,4-ji]quinolizine-5-earboxylic acid hydrochloride

20 Following the procedure of Example 281f, replacing the 3-(BOC-amino)pyrrolidine of that step with N-BOC-piperazine and carrying the product forward according to steps 281g and h, the title compound was prepared. MS 348 (M+H)+; ¹H NMR (DMSO-d6) ∂: 12.9 (d, J=7 Hz, 3H), 3.25 (m, 4H), 3.31 (m, 1H), 3.70 (m, 4H), 4.19 (dd, J=6, 11 Hz, 1H), 4.37 (dd, J=4, 11 Hz, 1H), 8.03 (s, 1H), 9.04 (d, J=9 Hz, 1H), 9.12 (br s, 2H). Analysis calculated for C17H18FN3O4•2.0 H2O: C, 48.63; H, 5.52; N, 10.01. Found: C, 48.92; H, 5.57; N, 9.80.

Example 420

1-cyclopropyl-8-(S.S-2,8-diaza-8-bicyclo[4,3,0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 420a. 6-(1-(S)-phenylethyl))-5.7-dihydro-6H-pyrrolo[3.4-b]pyridine-5.7-dione

A 10 g sample of 2.3-pyridinedicarboxylic anhydride (Aldrich) was dissolved in 100 mL of anhydrous THF and cooled to 0°C. To this solution was added 8.70 mL of (S)-35 (-)-alpha-methylbenzylamine. The solution was warmed to room temperature and stirred for 30 minutes, then 11.96 g of 1,1'-carbonyldiimidazole was added. The reaction was stirred at room temperature under N2 for 20 hours. The solvent was removed, and the

residue was dissolved in methylene chloride. The solvent was washed with water and dried over MgSO4. The solvent was removed under vacuum to give 15.344 g of the title commons.

s Step 420b. 8-(1-(S)-phenylethyl)-2.8-diazobicyclof4.3.0lnonan-7.9-dione

A 15.344 g sample of the compound from step 420a above was hydrogenated in over Pd/C in 2-methoxyethanol at 4 atm H2 and 100°C for 22 hours. The catalyst and solvent were removed to give 10.12 g of the title compound.

10 Step 420c. 8-((1-(S)-phenylethyl)-2.8-diazobicyclo[4.3.0]nonane

A 10.12 g sample of the compound from step 420b was dissolved in 30 mL of THF, and this solution was added dropwise to a suspension of 3.13 g of LAH in 50 mL of anhydrous THF stirred at 0°C under N₂. After addition was complete, the mixture was heated at reflux for 9 hours. The reaction was quenched at 0°C by sequential addition of 25 mL of H₂O, 25 mL of 15% KOH and 25 mL of H₂O. The solids were removed by filtration, and the filtrate was extracted with ether. The extract was dried over MgSO₄, and the solvent was removed to give 7.98 g of the title compound.

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Step 420d. 2-BOC-8-((1-(S)-phenylethyl)-2.8-diazobicyclo[4,3,0]nonane

A 7.98 g sample of the compound from step 40c above was dissolved in 75 mL of 2:1 methanol:H2O. The solution was cooled to 0°C, and 7.94 g of di-t-butyl dicarbonate was added. The mixture was then warmed to room temperature and stirred for 1 hour. The organic solvent was removed under vacuum, and the residue was slurried with methylene chloride. The organic phase was separated, washed and dried. The solvent was removed, and the residue was purified by chromatography on silica gel, eluting with 100:5:0.5 methylene chloride:methanol:ammonium hydroxide, to give 4.6 g of the title compound as an oil. This material was separated into the 1,6-(R,R)- and 1,6-(S,S)-isomers by HPLC using a chiral support. The R,R-isomer had an [a]D of +31.9°C (23°, c=1.01, methanol); The S,S-isomer had an [a]D of -84.6°C (23°, c=1.04, methanol) (for additional information on assignment of isomers, refer to Poster #642, ICAAC 32nd Annual Meeting, 1994).

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Step 420e. (S.S)-2-BOC-2.8-diazobicyclof4.3.01nonane

A 1.328 g sample of the S,S-isomer from step 420d above and 1.27 g of arrunonium formate were dissolved in 40 mL of methanol. The flask was flushed with N2, 130 mg of 10% Pd/C was added, and the reaction mixture was heated at reflux for 1.5 hours. The solution was cooled and filtered, then the solvent was removed. The residue was dissolved in methylene chloride and filtered again. The solvent was removed under vacuum to give the title compound (858 mg). [a]D -70.8°C (23°, c=1.30, methanol).

Step 420f. 1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4,3.0]nonyl)7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting 1,6-(S,S)-2-BOC-28-diazobicyclo(4.3.0)nonane from step 420e above, for the BOC-aminopyrrollidine thereof, and carrying the product forward as in steps 253k and l, the title compound was prepared [a]D -281.3°C (23°, c=0.52, methanol). MS 386 (M-Cl)⁺; ¹H NMR (DMSO-d₆) ∂: 0.56 (m, 1H), 0.62 (m, 1H), 0.92 (m, 1H), 1.07 (m, 1H), 1.61-1.81 (m, 4H), 2.30 (m, 1H), 2.56 (m, 1H), 2.92 (m, 1H), 3.25 (m, 1H), 3.69 (m, 2H), 3.90 (m, 1H), 4.06 (m, 1H), 4.35 (m, 1H), 7.92 (s, 1H), 9.02 (br, 1H), 9.09 (d, J=11 Hz, 1H), 9.59 (br, 1H). Analysis calculated for C2₁H24FN3O₃+HCl· 1.25 H2O: C, 56.76; H, 6.24; N, 9.45. Found: C, 56.73; H, 6.05; N, 9.44.

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Example 4

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1-cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 421a. (R.R)-2-BOC-2.8-diazobicyclo[4,3,0]nonane

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Following the procedure of Example 420e above, a 1.864 g sample of the R.R. isomer from Example 420d above deprotected to give 1.219 g of the title product. [a]D +73.6°C (23°, c=1.15, methanol). Spectral data similar to the compound of Example 420e was obtained.

Step 421b. 1-cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

3

Following the procedure of Example 253j, substituting (R,R)-2-BOC-2,8-diazobicyclo[4.3.0]nonane from step 421a above, for the BOC-aminopyrrolidine thereof, and carrying the product forward as in steps 253k and I, the title compound was prepared.

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[a]D +275.1°C (23°, c=0.53, methanol). MS 386 (M-Cl)+. ¹H NMR (DMSO-d₆) 3: 0.56 (m, 1H), 0.62 (m, 1H), 0.92 (m, 1H), 1.08 (m, 1H), 1.63-1.81 (m, 4H), 2.31 (m, 1H), 2.56 (m, 1H), 2.68 (s, 3H), 2.91 (m, 1H), 3.25 (m, 1H), 3.69 (m, 2H), 3.90 (m, 1H), 4.06 (m, 1H), 4.35 (m, 1H), 7.92 (s, 1H), 9.02 (br, 1H), 9.09 (d, J=11 Hz, 1H), 9.60

(br. 1H). Analysis calculated for C21H24FN3O3+HCI+ 1.5 H2O: C, 56.19; H, 6.29; N,

9.36. Found: C, 56.19; H, 6.15; N, 9.44.

1-cyclopropyl-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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1-cyclopropyl-8-(1-BOC-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid, ethyl ester Step 422a.

removed under vacuum. The residue was purified by chromatography on silica gel, eluting Lastly 2.2 mL of triethylamine was added, and the solution was stirred at 5°C for 26 hours. with 3-5% methanol in methylene chloride, to give 350 mg of the title compound. MS 486 (M+H)⁺. ¹H NMR (CDCl₃) ∂: 0.61 (m, 2H), 0.9-1.11 (m, 4H), 1.41 (t, J=7.5 Hz, 3H), quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was placed in a flask, then 400 mg of 1-(BOC-amino)-3-azabicyclobicyclo[3.1.0]hexane, prepared according to U.S. Patent No. 5,164,402, was dissolved in 15 mL of dry THF and added to the flask. 1.48 (s, 9H), 1.8 (br, 1H), 2.19 (m, 1H), 2.62 (s, 3H), 3.59 (d, J=10.5 Hz, 1H), 3.73 (d, J=10.5 Hz, 1H), 3.8 (br, 1H), 4.0 (br, 1H), 4.4 (q, J=7.5 Hz, 2H), 5.05 (br, 1H), The reaction was cooled, quenched with 15 mL of H2O, and the mixture was extracted with ethyl acetate. The organic extracts were dried over MgSO4, and the solvent was A 660 mg sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-

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1-cyclopropy1-8-(1-BOC-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 422b.

8.21 (s, 1H), 9.26 (d, J=10.5, 1H).

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422a for the starting material thereof, the title compound was prepared. MS 458 (M+H)+. Following the procedure of Example 253k, substituting the compound of step

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3.85 (br, 1H), 4.05 (br, 1H), 5.05 (br, 1H), 8.35 (s, 1H), 9.14 (d, J=10 Hz, 1H), 13.86 ^1H NMR (CDCl₃) β : 0.67 (m, 2H), 1.0 (m, 3H), 1.1 (m, 1H), 1.48 (s, 9H), 1.82 (br, IH), 2.22 (m, 1H), 2.68 (s, 3H), 3.64 (d, J=10.5 Hz, 1H), 3.79 (d, J=10.5 Hz, 1H), (br, 1H).

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1-cyclopropyl-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-earboxylic acid hydrochloride Step 422c.

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(m, 1H), 2.63 (s, 3H), 3.62 (m, 1H), 3.8-4.0 (m, 3H), 8.01 (s, 1H), 8.81 (br, 2H), 9.16 422b for the starting material thereof, the title compound was prepared. MS 358 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.62 (m, 2H), 0.98 (m, 3H), 1.31 (m, 1H), 2.04 (m, 1H), 2.37 (d, J=10, 1H), 13.82 (br, 1H). Analysis calculated for C19H21FN3O3•HCI• 1.5 H2O: Following the procedure of Example 2531, substituting the compound of step C, 54.22; H, 5.75; N, 9.98. Found: C, 54.10; H, 5.61; N, 9.86. v.

Example 423

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8-(3-amino-3-fluoromethyl-1-pymolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2-fluoromethylpropenoic acid ethyl ester Step 423a.

(prepared according to Villieras and Rambaud, Synthesis, 1982, 924) was dissolved in 35 added 2.94 mL (22 mmol) of DAST, and the reaction mixture was stirred at -78°C for 30 mL), and the layers were separated. The organic solution was washed with brine, dried minutes and at room temperature for 1 hour. The reaction was quenched with H2O (35 over MgSO4, then the solvent was removed to give 2.343 g of the title compound. 1H NMR (CDCl3) 3: 1.32 (t, J=7.5 Hz, 3H), 4.26 (q, J=7.5 Hz, 2H), 5.08 (d, J=46 Hz, mL of methylene chloride, and the solution was cooled to -78°C. To this solution was A 2.632 g (20 mmol) sample of 2-hydroxymethylpropenoic acid ethyl ester 2H), 5.93 (m, 1H), 6.39 (m, 1H). ន 2

Step 423b. 1-benzyl-3-fluoromethyl-3-pyrrolidine carboxylic acid ethyl ester 23

of methylene chloride. This solution was cooled to 0°C, and 0.56 mL of 1N trifluoroacetic mmol) of N-benzyl-N-(methoxymethyl)trimethylsilylmethylamine were dissolved in 4 mL A 739 mg (6 mmol) sample of the compound from step 423a and 1.327 g (6 acid in methylene chloride was added slowly. The reaction mixture was stirred for 75 minutes at 0-2°C. The solution was diluted with methylene chloride and washed with

nexanc:ethyl acetate, to obtain 875 mg of the title compound. MS 266 (M+H)+. 1H NMR (CDCl3) 3: 1.27 (t, J=7.5 Hz, 3H), 1.8 (m, 1H), 2.25 (m, 1H), 2.51 (m, 1H), 2.75 (m, removed, and the residue was purified by chromatography on silica gel, eluting with 4:1 saturated NaHCO3 solution and water, then dried over MgSO4. The solvent was 20

3H), 3.62 (s, 2H), 4.20 (q, J=7.5 Hz, 2H), 4.45 (q, J=8.7 Hz, 1H), 4.61 (q, J=8.7 Hz, 1H), 7.3 (m, 5H).

3-fluoromethyl-3-pyrrolidine carboxylic acid ethyl ester Step 423c.

ammonium formate were dissolved in 30 mL of ethanol. The flask was flushed with N2, 2.15 (m, 1H), 2.95 (m, 2H), 3.08 (m, 1H), 3.32 (m, 1H), 4.2 (q, J=7.5 Hz, 2H), 4.48 compound. MS 176 (M+H)+. ¹H NMR (CDCl₃) ∂: 1.29 (t, J=7.5, 3H), 1.8 (m, 1H), 200 mg of Pd/C were added, and the mixture was heated at reflux for 15 minutes. The mixture was cooled, filter, and the solvent was removed to give 454 mg of the title A 875 mg sample of the compound from step 423b above and 1.04 g of (m, 1H), 4.63 (m, 1H).

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1-CBZ-3-fluoromethyl-3-pyrrolidine carboxylic acid ethyl ester Step 423d.

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with 1:3 ethyl acetate: hexane to give 666 mg of the title compound. MS 310 (M+H)+. 1H A 450 mg sample of the compound from step 423c above was dissolved in 4 mL of 1:1 dioxane:water, 324 mg of Na2CO3 was added, and the solution was cooled to 0°C. The solution was diluted with ether, and the mixture was washed sequentially with water, solvent was removed. The residue was purified by chromatography on silica gel, cluting 3.84 (dd, J=3, 12 Hz, 1H), 4.22 (q, J=7.5 Hz, 2H), 4.48 (m, 1H), 4.61 (m, 1H), 5.14 NMR (CDCl₃) ∂: 1.28 (t, J=7.5 Hz, 3H), 2.05 (m, 1H), 2.32 (m, 1H), 3.55 (m, 3H), reaction mixture was stirred at 0°C for 45 minutes and at room temperature for 3 hours. To this solution was added dropwise 0.44 mL of benzyloxycarbonyl chloride, and the saturated NaHCO3, water and saturated brine. The ether layer was separated, and the (s, 2H), 7.35 (m, 5H).

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Step 423e. 1-CBZ-3-fluoromethyl-3-pyrrolidinecarboxylic acid

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brine, and the solvent was removed. The residue was purified by chromatography on silica and 1 mL of H2O. The reaction mixture was stirred at room temperature for 3 hours, then A 550 mg sample of the compound from step 423d above was dissolved in 4 mL of THF, and the solution was cooled to 0°C. To this solution was added 173 mg of LiOH acidified by the addition of 1N HCl. The mixture was diluted with 40 mL of ethyl acetate, and the layers were separated. The organic solution was washed with water and saturated gel, eluting with 10% methanol in methylene chloride to give 251 mg of the title

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compound. MS 282 (M+H)+. ¹H NMR (CDCl₃) ∂: 2.05 (m, 1H), 2.35 (m, 1H), 3.55 (m, 3H), 3.89 (m, 1H), 4.5 (m, 1H), 4.65 (m, 1H), 5.12 (s, 1H), 7.37 (m, 5H).

N-BOC-1-CBZ-3-fluoromethyl-3-pyrrolidineamine Step 423f.

vacuum and dissolved in 8 mL of distilled t-butanol. To this solution were added 0.71 mL of triethylamine and 0.81 mL of dppa, and the mixture was refluxed for 16 hours under a (CDCl3) 3: 1.44 (s, 9H), 2.1 (m, 2H), 3.55 (m, 4H), 4.48 (m, 1H), 4.63 (m, 1H), 5.12 N2 atmosphere. The reaction mixture was cooled and diluted with ether, and the mixture removed, and the residue was purified by chromatography on silica gel, eluting with 1:4 ethyl acetate:hexane to give 587 mg of the title compound. MS 353 (M+H)+. 1H NMR A 715 mg sample of the compound from step 423e above was dried under was washed with water, saturated NaHCO3 and saturated brine. The solvent was (s, 2H), 7.35 (m, 5H). 2 \$

3-(BOC-amino)-3-fluoromethylpymolidine Step 423g. 15

ammonium formate were dissolved in 8 mL of ethanol. The flask was flushed with N2, 50 mg of Pd/C were added, and the mixture was heated at reflux for 20 minutes. The mixture compound. MS 219 (M+H)+. 1H NMR (CDCl3) 3: 1.45 (s, 9H), 1.6 (b, 1H), 1.92 (m, A 183 mg sample of the compound from step 423f above and 164 mg of was cooled and filtered, and the solvent was removed to give 101 mg of the title 2H), 2.95 (m, 2H), 3.1 (m, 2H), 4.5 (d, J=48 Hz, 1H), 4.75 (b, 1H). 8

8-(3-(BOC-amino)-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid ethyl ester Step 423h.

oxo-4H-quinolizine-3-carboxylic acid ethyl ester, from Example 253i above, was placed in fluoromethylpyrrolidine, from step 423g above, dissolved in 3 mL of DMF, and 0.30 mL of triethylamine. The reaction mixture was heated at reflux for 16 hours, then the reaction A 120 mg (0.37 mmol) sample of 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4chloride, to give 143 mg of the tile compound. MS 506 (M+H)+. ¹H NMR (CDCl₃) 3: acetate. The extract was dried over MgSO4, and the solvent was removed. The residue was purified by chromatography on silica gel, eluting with 2-5% methanol in methylene 3.62 (m, 2H), 0.96 (m, 2H), 1.35 (m, 1H), 1.42 (t, 1=7.5 Hz, 3H), 1.46 (s, 9H), 2.2 was quenched with 4 mL of water. The mixture was cooled and extracted with ethyl a flask. To his flask was then added a solution of 95 mg of 3-(BOC-amino)-3-22 8

J=7.5 Hz, 2H), 4.65 (d, J=48 Hz, 2H), 4.85 (b, 1H), 8.21 (s, 1H), 9.29 (d, J=10.5 Hz, (m, 2H), 2.35 (m, 1H), 2.65 (s, 3H), 3.73 (m, 1H), 3.85 (b, 1H), 3.9 (m, 1H), 4.4 (q, Œ.

8-(3-(BOC-amino)-3-fluoromethyl-1-pymolidinyl)-1-cyclopropyl-2-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 423i.

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Following the procedure of Example 253k, substituting 143 mg of the compound of step 423h for the starting material thereof, 115 mg of the title compound was prepared.

8-(3-amino-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 423j.

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Following the procedure of Example 2531, substituting 115 mg of the compound of step 423i for the starting material thereof, 95.5 mg of the title compound was prepared. (s, 1H), 8.91 (b, 2H), 9.13 (d, J=10.5 Hz, 1H), 13.85 (b, 1H). Analysis calculated for 2.34 (m, 1H), 2.67 (s, 3H), 3.85 (m, 2H), 4.04 (m, 2H), 4.78 (d, J=46 Hz, 2H), 7.97 MS 378 (M+H)+. 1 H NMR (DMSO-d6) 3 : 0.60 (m, 2H), 1.0 (m, 2H), 2.27 (m, 2H), C19H21F2N3O3•2 HCI• 0.5 H2O: C, 49.68; H, 5.27; N, 9.15. Found: C, 49.66; H, 5.23; N, 8.91.

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Example 424

8-(3-aminomethyl-3-fluoro-1-pymolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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fluoromethylpyrrolidine, prepared as in PCT patent application WO9414794, for the BOCpyrrolidinc ring). MS 378 (M+H)+. ¹H NMR (DMSO-d6) ∂: 0.6 (m, 2H), 0.9 (m, 1H), 1.05 (m, 1H), 1.25 (m, 1H), 2.2-2.5 (m, 2H), 2.64 (s, 3H), 3.4 (m, 2H), 3.81 (m, 2H), compound was prepared (note rearrangement of positions of F and amino groups on the Following the procedure of Example 253j, substituting 68 mg of 3-amino-3aminopyrrolidine thereof, and carrying the product forward as in step 253k, the title 4.15 (m, 2H), 7.95 (s, 1H), 8.4 (b, 2H), 9.1 (d, J=10.5 Hz, 1H), 10.2 (s, 1H).

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Example 425

8-(3-(5)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

(S)-1-BOC-3-pyrrolidinol Step 425a.

removed under vacuum, and the residue was slurried with methylene chloride. The organic A 9.8 g (55.2 mmol) sample of (S)-1-benzyl-3-pyrrolidinol was dissolved in 200 mL of ethanol, 1.96 g of 20% Pd/C was added, and the mixture was stirred under N2. To 23°C. The mixture was stirred at room temperature for 16 hours. The organic solvent was this mixture was added 17.4 g of ammonium formate, and the reaction mixture was stirred concentrated. The residue was suspended in 200 mL of methylene chloride, and 2.07 g of purified by chromatography on silica gel to give 8.94 g of the title compound as a colorless for 10 minutes at an internal temperature of 70°C. The reaction mixture was removed for phase was separated, washed and dried. The solvent was removed, and the residue was the bath and cooled until gas evolution subsided. The mixture was cooled, then diluted di-t-butyl dicarbonate was added with stirring and while holding the temperature at 19with methylene chloride. The solids were removed by filtration, and the filtrate was 9 2

8-(3-(S)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 425a. 8

pyrrolidinol, from step 425a above, for the BOC-aminopyrrolidine thereof, and carrying 347 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.6 (m, 2H), 0.95 (m, 1H), 1.05 (m, 1H), 2.0 the product forward as in step 253k, the title compound was prepared. mp. 240°C. MS (m, 2H), 2.3 (m, 1H), 2.6 (s, 3H), 3.4 (d, 1H), 3.7 (m, 1H), 4.0 (m, 2H), 4.4 (br s, 1H), 5.65 (d, 1H), 7.9 (s, 1H), 9.05 (d, 1H), 18.5 (s, 1H). Analysis calculated for C18H19FN2O4: C, 62.42; H, 5.53; N, 8.09. Found: C, 62.34; H, 5.38; N, 7.99. Following the procedure of Example 253j, substituting (S)-1-BOC-3-22

Example 426

8-(3-(R)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

(m, 1H), 2.0 (m, 2H), 2.3 (m, 1H), 2.6 (s, 3H), 3.4 (d, 1H), 3.7 (m, 1H), 4.05 (m, 2H), mp.240°C. MS 347 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.6 (m, 2H), 0.95 (m, 1H), 1.05 calculated for C18H19FN2O4: C, 62.42; H, 5.53; N, 8.09. Found: C, 62.54; H, 5.56; 4.45 (br s, 1H), 5.65 (d, 1H), 7.9 (s, 1H), 9.05 (d, 1H), 18.5 (s, 1H). Analysis Following the procedures of Example 425, replacing the (S)-1-benzyl-3pyrrolidinol with (R)-1-benzyl-3-pyrrolidinol, the title compound was prepared. 2

Example 427

8-(7-(S)-arnino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 427a. 7-amino-5-(1-(R)-phenylethyl)-4-oxo-5-azaspirof2-41heptanes

Following the procedure of Kimura et al., J. Med. Chem., 32:3344-3352 (1994) diastereomers. The 7-(S)- compound (the less polar isomer) was carried forward to the chromatography on silica gel, which resolved the compound into its 7-(S)- and 7-(R)the title compound was prepared. The diastereomeric product was purified by next step. The 7-(R)- compound was carried forward to the Example 428.

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Step 427b. 7 (S)-amino-5-(1-(R)-phenylethyl)-5-azaspirol2.4lheptane

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filtered, and the filter cake washed repeatedly. The combined filtrates were concentrated to reaction was stirred and allowed to warm to room temperature after addition of the starting dropwise to a cooled (ice bath) suspension of LAH (7.42 g) in dry THF (300 mL). The material, then heated at reflux under N2 for 4 hours. The mixture was cooled to0°C, the A sample of 7-(S)-amino-5-(1-(R)-phenylethyl)-4-oxo-5-azaspiro[2.4]heptane stirring, and the mixture was stirred at room temperature for 1 hour. The mixture was H2O (7.5 mL), 20% NaOH (7.5 mL and H2O (22 mL) were added sequentially, with (from step 427a, 15.3 g, 66.5 mmol, in freshly distilled THF (200 mL) was added afford the title compound as an oil (14.75 g). MS m/z 217 (M+H)+

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7-(S)-(BOC-amino)-5-(1-(R)-phenylethy])-5-azaspirof2.4lheptane Step 427c.

The compound from step 427b (14.75 g, 79.8 mmol) was dissolved in methylene chloride (90 mL) and cooled, (BOC)20 was added in portions and the mixture was stirred silica gel, eluting with 25% ethyl acetate in hexane to afford 18.1g white solid, 86% yield from lactam. X-ray crystallography confirms that it is an S-isomer at the pyrrolidine ring 0.68(m, 1H); 0.76(m, 1H); 1.35(d,3H); 1.43(s, 9H); 2.30(d, 1H); 2.48(d, 1H); 2.79(d, at room temperature for 2 hours. The mixture was washed with water and brine, dried (MgSO4), filtered, and concentrated. The residue was purified by chromatography on juncture. MS m/z 317 (M+H)+; NMR, (CDCl3) ppm, 0.38(m, 1H); 0.54(m, 1H); 2H); 3.21(q, 1H); 3.81(q, 1H); 4.94(d, 1H); 7.20-7.34(m, 5H) 2

Step 427d. 7-(S)-(BOC-amino)-5-azaspiro[2.4]heptane

at 4 atm H2 over Pd/C at room temperature for 23 hours. The mixture was filtered, and the The 7-(S)-compound from step 427c was dissolved in ethanol and hydrogenated cluting with 15:85 ethyl acetate:hexane to give the title compound. MS m/z 213 (M+H)+ filtrate was concentrated. The residue was purified by chromatography on silica gel,

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8-(7-(S)-(BOC-amino)-5-aza-spiro[2.4]heptan-5-yl)-1-cvclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Step 427e.

427d above, for the BOC-aminopyrrolidine thereof, and carrying the product forward as in Following the procedure of Example 253j, substituting the compound from step step 253k, the title compound was prepared.

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Step 427f.

8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

samples were combined and analyzed. MS 372 (M+H)+. NMR (DMSO) ppm: 0.49-1.18 (18.57g; 39.43 mmol) in methyl chloride (80ml). The slightly reddish solution was stirred times with ether, dried at room temperature at 15mm Hg overnight, obtained 10g of yellow 120 ml of 1M HCl in acetic acid was added dropwise to the solution of the acid MeOH/CH2Cl2) showed no starting material. The solid was filtered and washed several filtered and washed with ether, obtaining 4.6g of slightly brownish solid. The two solid solid. The filtrate was concentrated and dried on high vacuum (0.5 mmHg) for 2 hours (m, 8H); 2.29 (m, 1H); 2.65 (s, 3H); 3.48 (m, 1H); 3.81 (d, 1H); 4.41 (m,2H); 7.93 and then titurated with ether. The solid thus obtained was stirred vigorously in ether, at room temperature for 1.5 hours. Yellow precipitate observed. TLC checked (4% 52 39

(s,1H); 9.11 (d,1H); 13.83 (b, 1H). Analysis calculated for C20H23N3O3FCl.H2O. C, 56.17; H, 5.31; N, 9.64. Found: C, 56.40; H, 5.91; N, 9.86.

Example 428

8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 427b, substituting the 7-(R)-(BOC-amino)-4-oxo-5-azaspiro[2.4]heptane, from step 427a, for the 7-(S)-isomer thereof, and carrying the product forward as in steps 427b-f, the title compound was prepared. mp. 200°C (dec). MS 372 (M+H)⁺. ¹H NMR (DMSO-d6) ∂: 0.6 (d, 2H), 1.0 (t, 2H), 1.1 (t, 2H), 1.15 (t, 1H), 2.15 (m, 2H), 2.3 (m, 1H), 2.6 (s, 3H), 2.8 (br m, 1H), 3.65 (m, 1H), 3.8 (m, 2H), 4.15 (m, 1H), 7.9 (s, 1H), 8.6 (br s, 2H), 9.1 (d, 1H) 13.85 (br s, 1H). Analysis calculated for C20H22FN3O3•HCl•2 H2O: C, 54.12; H, 6.13; N, 9.47. Found: C, 54.21; H, 5.85; N, 9.38.

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NMR (DMSO) ppm: 0.5-1.179 (m,8H); 2.31 (m, 1H); 2.65 (s,3h), 3.51 (b,1H); 3.71 (d, 1H); 4.34-4.47 (m, 2H); 7.95 (s,1H); 9.11 (d, 1H); 13.82 (b.1H)

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Example 429

8-(3-(R*)-(1-(S*)-amino-2,2,2-trifluoroethyl)pyrrolidinyl)20 1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 429a. 1-benzyl-3-(1-hydroxy-2.2.2-trifluoroethylidene)-2-pyrrolidone

A 1.2 g sample of NaH was suspended in 30 mL of dry THF, and this suspension was stirred at room temperature. To this was added 3.5 g of 1-benzyl-2-pyrrolidone (Aldrich), and the mixture was stirred at 65°C. To this mixture was next added 3.6 mL of ethyl trifluoroacetate in 10 mL of THF over a 25 minute period, and the reaction was heated at reflux for 3 hours. The reaction mixture was cooled, diluted with ether and neutralized with 1 N HCl. The ether layer was separated, washed with brine, dried and taken to dryness. The residual oil was chromatographed on silica gel, eluting with 1:1 ethyl acetate:hexane to give 2.06 g of the title compound. MS 289 (M+H)+

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Step 429b. 1-benzyl-3-(1-hydroxyimino-2,2,2-trifluoroethyl)-2-pyrrolidone

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A 2.0 g sample of the compound from step 429a, 7.6 g of hydroxylamine HCl, 20 mL of pyridine and 40 mL of ethanol was heated at reflux for 4 hours. The solvents were removed under vacuum, and the residue was dissolved in methylene chloride. The

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solution was washed with water and brine, then dried and the solvent evaporated. The residue was azeotropically distilled with toluene to remove the pyridine to give after drying 1.30~g of title compound. MS 287 (M+H) $^+$.

Step 429c. 1-benzyl-3-(1-amino-2.2.2-trifluoroethyl)-2-pyrrolidine

A 1.3 g sample of the compound from step 429c was dissolved in 20 mL of THF, and 10 mL of 1M LAH in THF was added. The mixture was heated at reflux for 4 hours. The reaction was quenched while stirring under a N2 atmosphere by the sequential addition of 0.4 mL H2O, 0.4 mL of 15% NaOH and 1.2 mL of H2O. The suspension was filtered, and the filtrate was washed with brine, dried and evaporated. The residue was

10 then purified by chromatography on silica gel, eluting with 5:95 methanol:methylene chloride to give 943 mg of title compound. MS 259 (M+H)+.

Step 429d. 1-benzyl-3-(1-(BOC-amino)-2.2.2-trifluoroethyl)-2-pyrrolidine

A 0.94 g sample of the compound from step 429c was dissolved in 5 mL of methylene chloride, and 0.8 g of di-t-butyl dicarbonate in 1 mL of methylene chloride was added. The mixture was stirred at room temperature for 16 hours. Another 0.4 g of di-t-butyl dicarbonate was then added, and the reaction was stirred for 24 hours. The solvent was removed, and the residue was chromatographed on silica gel, eluting with 25:75 ethyl acetate:hexane. The product was resolved into two diastereomers by chromatography (they were arbitrarily assigned the relative stereochemistry 15*,38* and 15*,35*). Carrying the 15*,38* compound forward the title compound was prepared.

Step 429e. 3-(1-(BOC-amino)-2.2.2-trifluoroethyl)-2-pyrrolidine

A 1.49 g sample of the compound from step 429d was dissolved in 100 mL of methanol, 0.9 g of 10% Pd/C was added, and the mixture was hydrogenated under 4 atm of H2 for 44 hours. The mixture was filtered, the filtrate was concentrated. The residue was trinarated with acetonitrile, then filtered. The filtrate was concentrated to give 1.035 g of the title compound. MS 269 (M+H)+.

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Step 429f. 8-(3-(R*)-(1-(S*)-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclo-propyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxvlic acid hydrochloride Following the procedure of Example 253j, substituting the compound from step 429e above, for the BOC-aminopyrrolidine thereof, and carrying the product forward as in step 253k, then removing the BOC-group by hydrolysis as in Example 253l, with 1N HCl in acetic acid. mp browned 160-163°C, decomposed at 180-183°C. MS 428 (M+H)+. ¹H NMR (DMSO-d6) 3: 0.6 (d, 2H), 0.9 (m, 1H), 1.1 (m, 1H), 1.9 (m, 1H), 2.3 (m, 1H), 2.6 (s, 3H), 2.75 (m, 1H), 3.7 (m, 2H), 4.0 (m, 2H), 4.4 (m, 1H), 7.9 (s, 1H), 9.1 (d, 1H). Analysis calculated for C20H21F4N3O3+HCl+2 H2O: C,48.05; H, 5.24; N, 8.41. Found: C, 48.45; H, 5.20; N, 8.50.

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Example 43

8-(3-(3*)-(1-(3*)-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Carrying the 1S*,3S* compound from Example 429d above forward as in Examples 429e and 253j, k and I the title compound was prepared. mp browned 205°C, melted at 213°C. MS 428 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.6 (d, 2H), 1.0 (m, 2H), 2.0 (m, 1H), 2.3 (m, 1H), 2.65 (s, 3H), 2.75 (m, 1H), 3.75 (m, 2H), 4.0 (m, 2H), 4.4 (m, 1H), 7.9 (s, 1H), 9.1 (d, 1H). Analysis calculated for C20H21F4N3O3•HCI•2.5 H2O: C,47.20; H, 5.34; N, 8.26. Found: C, 47.14; H, 4.91; N, 8.55.

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Example 431

8-(3-aminoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 431a, 1-BOC-3-pyrrolidinol

To a solution of 3.25 g of 3-pyrrolidinol in 25 mL of methylene chloride was added, with cooling, 5 mL of methylene chloride containing 8.2 g of di-t-butyl dicarbonate, and the mixture was stirred for 4 hours. The volatiles were removed under vacuum, and the residue was chromatographed on silica gel, cluting with 7% methanol in methylene chloride to give 7.64 g of the title compound.

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Step 431b. N-(1-BOC-3-pyπolidinoxy)phthalimide

To 50 mL of dry THF were added 5.17 g of the compound from 431a above, 9.7 g of triphenylphosphine, and 5.41 g of N-hydroxyphtahalimide. To this suspension, stirred and cooled to -20°C, was added 5.83 mL of DEAD, and the mixture was stirred for 1 hour at -20°C. The solution was quenched with water, then extracted with methylene chloride. The organic layer was dried and concentrated. The residue was chromatographed on silica gel, eluting with 40:60 ethyl acetate:hexane to give 7.60 g of the title compound.

10 Step 431с. (1-ВОС-3-руптоlidinoxy)amine

To a solution of 7.4 g of the compound from step 431b in 100 mL of methylene chloride was added 2.6 mL of hydrazine hydrate. The mixture was stirred at room temperature for 1 hour. The precipitate was removed by filtration, and the filtrate was washed with water, dried and evaporated to give 4.325 g of the title product as an oil.

Step 431d. 3-pyrrolidinoxyamine

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A 4.318 g sample of the compound from step 431c was dissolved in 70 mL of dry methylene chloride, and 70 mL of 1 M HCl in acetic acid was added. The mixture was surred for 30 minutes at room temperature. The precipitate was collected by filtration, washed and dried to give 3.41 g of the tile compound.

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Step 431e. 8-(3-aminoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid ethyl ester

A 0.25 g sample of the 3-pyrrolidinoxyamine from step 431d above and 1.06 mL of triethylamine were dissolved in 5 mL of dry THF, and the mixture was stirred at 55°C for 7 hours. The reaction was quenched with water, and the mixture was extracted with ethyl acetate. The organic layer, wash washed with water, dried and evaporated. The residue was chromatographed on silica gel, eluting with 100:7;0.7 methylene chloride:methanol:NH4OH to give 224 mg of the title compound.

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Step 431f. 8-(3-(BOC-aminoxy)pymolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid ethyl ester

A mixture of 224 mg of the compound from step 431e and 0.25 g of di-t-butyl dicarbonate were dissolved in 3 mL of methylene chloride, and the mixture was stirred for 4 days. The volatiles were removed, and the residue was taken directly to the next step.

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Step 431g. 8-(3-(BOC-aminoxy)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

The material from the previous step, 4 mL of THF, 3 mL of water, 0.216 g of LiOH were combined, and the mixture was heated at 83°C for 3 hours. The mixture was acidified with 1N HCl, and the precipitate was removed by filtration. The filtrate was washed with water and brine, then evaporated to give 245 mg of the title compound.

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Step 431h. 8-(3-aminoxypyrolidinyl)-1-cyclopropyl-7-fluoro-15 4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride A 200 mg sample of the compound from step 431g was dissolved in 23 mL of dry methylene chloride and treated with 1 N HCl in acetic acid at room temperature for 16 hours. The title compound was collected by filtration, washed with methylene chloride and dried. mp 158-161°C (dec). MS 362 (M+H)⁺. ¹H NMR (DMSO-d6) 3: 0.6 (d, 2H), 0.9, (m, 1H), 1.05 (m, 1H), 2.3 (m, 3H), 2.6 (s, 3H), 3.65 (m, 1H), 3.75 (m, 1H), 4.0 (m, 1H), 5.0 (br s, 1H), 7.9 (s, 1H), 9.1 (d, 1H), 11.1 (br s, 2H). Analysis calculated for C18H20FN3O4+HCl* H2O: C, 51.99; H, 5.57; N, 10.10. Found: C, 51.84; H, 5.33; N, 9.95.

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Example 432
8-(3-(R)-aminoxypyrolidinyl)-1-cyclopropyl-7-fluoro4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedures of Example 432, except substituting (S)-1-BOC-3-pyrrolidinol for the racemic starting material thereof, the title compound was prepared. mp 160-168°C (dec). MS 362 (M+H)+. ¹H NMR (DMSO-46) ∂ : 0.6 (d, 2H), 0.9, (m, 1H), 1.05 (m, 1H), 2.3 (m, 3H), 2.6 (s, 3H), 3.65 (m, 1H), 3.8 (m, 1H), 4.0 (m, 1H), 4.15 (m, 1H), 4.95 (br s, 1H), 7.95 (s, 1H), 9.1 (d, 1H), 10.7 (br s, 2H). Analysis calculated for C18H20FN3O4*HCI• 0.75 H2O: C, 52.56; H, 5.51; N, 10.22. Found: C, 52.91; H, 5.57; N, 10.14.

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Example 433

8-(3-(S)-aminoxypyrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride 5 Following the procedures of Example 432, except substituting (R)-1-BOC-3-pyrrolidinol for the racemic starting material thereof, the title compound was prepared. mp 160-168°C (dec). MS 362 (M+H)⁺. ¹H NMR (DMSO-d6) 3: 0.6 (d, 2H), 0.9, (m, 1H), 1.0 (m, 1H), 2.3 (m, 3H), 2.6 (s, 3H), 3.65 (m, 1H), 3.85 (br d, 1H), 4.0 (m, 1H), 4.15 (m, 1H), 4.95 (br s, 1H), 7.9 (s, 1H), 9.1 (d, 1H), 10.9 (br s, 2H). Analysis calculated for C18H20FN3O4•HCI• 0.75 H2O: C, 52.56; H, 5.51; N, 10.22. Found: C, 52.98; H, 5.51; N, 10.16.

Example 434

8-(octahydropyrrolo[3,2-b]pyridin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 434a. 3-nitro-2-pyridineacetic acid ethyl ester

2

A mixture of 25 g sample of diethyl malonate and 3 g of sodium was stirred at room temperature until the reaction was complete, then stirred at 120°C for 30 minutes.

The mixture became a thick suspension, and 50 mL of toluene was added, followed by 17.17 g of 2-chloro-3-nitropyridine. The mixture was heated at reflux for 16 hours. The solvents were removed under vacuum, and the residue was dissolved in 50 mL of DMSO. To this solution was added 19.5 g of NaCl and 7.2 g of water, and the mixture was stirred at 160-170°C for 3 hours. The mixture was cooled and dituted with ethyl acetate. The layers were separated, and the organic layer was washed with water, brine and dried over MgSO4. The solvent was removed, and the residue was chromatographed on silica gel to give 11.3 g of the title compound. ¹H NMR (CDCl3) 3: 8.8 (dd, 1H), 8.45 (dd, 1H), 7.5 (dd, 1H), 6.35 (s, 2H), 4.15 (q, 2H), 1.25 (t, 3H).

Step 434b. 1.3-dihydropyrrolof3.2-blpyridin-2-one

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A 6 g sample of the compound from step 434a was dissolved in ethanol and hydrogenated at 4 atm over Pd/C for 2 hours. The mixture was filtered, and the filtrate was evaporated to give the 3-arnino compound. This intermediate was dissolved in 60 mL of 2 N HCl, and the solution was heated at reflux for 30 minutes. The mixture was neutralized with K2CO3 to pH7-8, and the mixture was extracted with 4:1 methylene chloride:i-

propanol. The extract was dried, and the solvent was removed to give the title compound. ¹H NMR (CDCl₃) 3: 8.05 (m, 1H), 7.12 (m, 2H), 3.55 (s, 2H).

Step 434c. 4-(BOC-amino)-octahydropyrrolof3.2-blpyridin-2-one

S

A 2.8 g sample of the compound from step 434b was dissolved in 150 mL of acetic acid, and Ig of PtO2 was added. The mixture was hydrogenated at 60 psi for 24 hours and at 2000 psi for 2 hours. The mixture was filtered, and the solvent was removed. The residue was dissolved in 10 mL of methanol, and 3 g NaHCO3, 5 mL of water and 6 g of di-t-butyl dicarbonate were added sequentially. The mixture was stirred at room temperature for 4 hours. The mixture was diluted with methylene chloride, and the mixture was washed with water and brine. The solvent was dried and evaporated, and the residue was purified by chromatography on silica gel, eluting with 7:100 methanol:methylene chloride to give 3.1 g of the title compound.

2

Step 434d. 4-(BOC-amino)-octahydropyrrolof3.2-blpyridine

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A 3.1 g sample of the compound from step 434c was dissolved in 20 mL of THF and heated with 2.6 g of Lawesson's Reagent at reflux for 2.5 hours. The solvent was removed, and the residue was chromatographed on silica gel. The intermediate product thus obtained was dissolved in 40 mL of methanol, and 30 g of 50% Raney Ni in water was added. The mixture was stirred at room temperature for 30 minutes, then filtered. The solvent was removed to give 2.5 g of the title compound. ¹H NMR (CDCl3) ∂ : 4.6-4.5 (m, 1H), 4.40 (m, 1H), 2.95-3.10 (m, 2H), 2.65-2.75 (m, 1H), 1.90-2.0 (m, 1H), 1.60-1.70 (m, 4H), 1.45 (s, 9H), 1.30-1.40 (m, 2H).

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Step 434e. 8-(octahydropyrrolo[3,2-b]pyridin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

22

Following the procedure of Example 253j, substituting the 4-(BOC-arnino)-octahydropyrrolo[3,2-b]pyridine from step 434d for the BOC-arnino-pyrrolidine thereof, and carrying the product forward as in steps 253k & I, the title compound was prepared. MS 386 (M+H)+. ¹H NMR (DMSO-46) 9: 9.20 (d, 1H), 8.0 (s, 1H), 4.5 (m, 1H), 4.40 (m, 1H), 3.20 (m, 1H), 2.90 (m, 1H), 2.70 (s, 3H), 2.4-2.6 (m, 3H), 2.10 (m, 1H), 1.90 (m, 2H), 1.50 (m, 2H), 0.9-1.10 (m, 2H), 0.60 (m, 2H).

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Example 435

8-(trans-3-amino-4-fluoromethylpymodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Step 435a, 4-fluoro-2-butenoic acid ethyl ester

A 1.6 g sample of ethyl fluoroacetate was dissolved in methylene chloride, and the mixture was cooled to -78°C. To this solution was added 1 equivalent of DIBAL (1.0 M in methylene chloride) during a 30 minute period. The reaction mixture was stirred for another 30 minutes, then the reaction mixture was warmed to room temperature and 1.1 equivalent of (triphenylphosphoran)ilidenylethyl acetate was added. The reaction mixture was stirred for 16 hours. The reaction was quenched by addition of methanol, and 5% citric acid solution. The mixture was extracted with methylene chloride, and the extract was died and evaporated. The residue was distilled to yield a 3:1 mixture of the cis:rrans isomers of the title compound.

Step 435b. 1-benzyl-3-fluoromethyl-2-pyrrolidineacetic acid ethyl ester.

15

The compound (2.6 g, 20 mmol) from step 435a and 5 g of N-benzyl-N- (methoxymethyl)urimethylsilylamine were dissolved in 30 mL of dry methylene chloride. The solution was stirred at 0°C, and 1% trifluoroacetic acid was added dropwise. The mixture was then stirred for 1.5 hours at room temperature. The solvent was removed, and the residue chromatographed on silica gel to give cis- and trans isomers of the title compound.

8

Step 435c. rans-1-CBZ-3-fluoromethyl-2-pyrrolidineacetic acid ethyl ester.

The *trans* compound from step 435b was dissolved in 20 mL of ethanol, and 10 equivalents of ammonium formate and 170 mg of 10% Pd/C. The reaction mixture was heated at reflux and stirred for 30 minutes. The mixture was filtered, and the filtrate was evaporated. The residue was dissolved in 10 mL of dioxane and 2.5 mL of water, and 20% Na₂CO₃ was added. The mixture was cooled to 0°C, and 1.5 equivalents of benzoyloxycarbonyl chloride was added slowly. The reaction was stirred for 30 minutes, then diluted with 100 mL of ether. The organic layer was separated, washed with brine and dried over MgSO₄. The solvent was removed, and the residue was chromatographed on silica gel to give 1.5 g of the title compound. ¹H NMR (CDCl₃) ∂: 7.3-7.4 (m, 5H),

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5.12 (s, 2H), 4.60 (m, 1H), 4.10-4.20 (q, 2H), 3.60-3.90 (m, 3H), 3.30-3.40 (m,1H), 2.7-3.05 (m, 2H), 1.25 (t, 3H).

Step 435d. rans-2-(BOC-amino)-1-CBZ-3-fluoromethyl-pyrrolidine

S

A 1.5 g sample of the compound from step 435c was dissolved in 12 mL of THF. The solution was cooled to 0°C, and 4 equivalents of LiOH in 3 mL of water were added. The mixture was stirred a 0°C for 2 hours, then diluted with water and acidified with 2 N HCl to pH 2. The mixture was extracted with ether, and the extract was washed with brine and dried. The solvent was removed, and the residue was chromatographed on silica gel to give the intermediate acid. This compound was dissolved in 10 mL of anhydrous THF, and 1.1 equivalent of DPPA and 4 equivalents of triethylarnine were added. The mixture was heated at reflux for 24 hours, then cooled. The solvent was removed, and the residue was chromatographed on silica gel. ¹H NMR (CDCl3) 3: 7.3-7.4 (m, 5H), 5.12 (s, 2H), 6.4-4.60 (m, 3H), 4.05-4.10 (m, 1H), 3.80-3.90 (m, 1H), 3.65-3.75 (m, 1H), 3.30-3.40 (m, 1H), 3.20 (m, 1H), 2.40-2.50 (m, 1H), 1.95 (s, 9H).

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Step 435c. trans-2-(BOC-amino)-3-fluoromethyl-pyrrolidine

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The compound from step 435d was hydrogenated with Pd/C in NMF and ethanol as in step 435c above, and the title compound was isolated.

Step 435f. 8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Following the procedure of Example 253j, substituting the *trans*-2-(BOC-amino)-3-fluoromethyl-pyrrolidine from step 435e for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & I, the title compound was prepared. MS 378 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 9.12 (d, 1H), 7.95 (s, 1H), 4.70-4.80 (m, 1H), 4.55-4.65 (m, 1H), 3.6-4.15 (m, 5H), 2.8-3.0 (m, 1H), 2.65 (s, 3H), 2.3-2.4 (m, 1H), 1.0 (m, 2H), 0.60 (m, 2H).

23

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Example 436

8-(cis-3-amino-4-fluoromethylpymodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride 5 Following the procedure of Example 435c, replacing the trans-isomer with the cis-isomer from step 435b, and carrying the product forward as in steps 435d-f, the title compound was prepared.

Example 437

8-(8-amino-6-azaspiro[3.4]oct-6-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Step 437a. cyclobutylideneacetic acid ethyl ester

A 5 g sample of cyclobutanone was mixed with 1.1 equivalent of (carboethoxy-methyl)triphenylphosphorane in 20 mL of toluene. The mixture was heated at reflux for 16 hours, then filtered, and the filtrate was distilled, with the title compound distilling at 186-188°C.

Step 437b. 8-(8-amino-6-azaspiro[3.4]oct-6-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedures of Example 435b, replacing the compound of step 435a with the cyclobutylideneacetic acid ethyl ester from step 437a above, and carrying the product forward according to steps 435c-f, the title compound was prepared. MS 386 (M+H)⁺. ¹H NMR (DMSO-d6) ∂: 9.10 (d, 1H), 7.92 (s, 1H), 6.1-4.25 (m, 2H), 3.9 (m, 1H), 3.65-3.80 (m, 2H), 2.62 (s, 3H), 2.25-2.40 (m, 1H), 1.85-2.20 (m, 3H), 0.9-1.1 (m, 2H), 0.6 (m, 2H).

23

Example 438

8-(2-(R)-aminomethyl-4-(R)-hydroxypyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

8

Step 438a. N-(11-BOC-4-(R)-(tributylsilyloxy)pyrrolidinyl)methyl)phthalimide

A 4.5 g (14 mmol) sample of 1-BOC-2-(R)-hydroxymethyl-4-(R)-(tributyl-silyloxy)pymolidine, 2.50 g (17 mmol) of phthalimide and 4.46 g (17 mmol) of

35 triphenylphosphine were dissolved in 30 mL of THF at room temperature. To this solution

was added 2.94 g (17 mmol) of DEAD in THF dropwise, and the mixture was stirred for 3 hours. The solvent was removed under vacuum, and the residue was dissolved in 1:1 ether:ethyl acetate. The solution was washed with water and brine and dried over MgSOq. The solvent was removed, and the residue was chromatographed on silica gel to give the

Step 438b. N-((1-BOC-4-(R)-hydroxypyrrolidinyl)methyl)phthalimide

title compound.

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A 4.60 g sample of the compound from step 438a was dissolved in 20 mL of THF. Tetrabutylammonium fluoride (1 M in THF) was added dropwise while maintaining the solution at 0°C, the reaction was stirred at room temperature for 30 minutes. The mixture was diluted with ethyl acetate, then washed with water, brine and dried. The solvent was removed to give the title compound.

2

Step 438c. N-((4-(R)-hydroxypyrrolidinyl)methyl)phthalimide

A 2 g sample of the compound from step 438b was dissolved in 10 mL of methylene chloride, and 4 N HCl in dioxane was added. The mixture was stirred for 4 hours, and the product was collected by filtration.

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Step 438d. N-((1-CBZ-4-(R)-hydroxypyrrolidinyl)methyl)phthalimide

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The compound from step 438c was dissolved in 10 mL of dioxane, and 3 g of Na₂CO₃ was added. The mixture was stirred at 0°C for 30 minutes, then 1.1 equivalent of benzyl chloroformate was added dropwise. The reaction was stirred for 1 hour, and ethyl acetate was added. The water layer was separated, and the organic layer was washed and dried. The solvent was removed to give the title compound.

Step 438e. 2-(R)-aminomethyl-1-CBZ-4-(R)-hydroxypyrrolidine

52

The compound from step 438d was dissolved in 20 mL of ethanol, and 1.2 equivalents of hydrazine hydrate was added. The mixture was heated at reflux for 2 hours, 6 N HCl was added, and the mixture was filtered. The filtrate was concentrated to give the title compound.

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Step 438f. 2-(R)-(BOC-amino)methyl-1-CBZ-4-(R)-hydroxypyrrolidine

The compound of step 438e was treated with di-t-butyl dicarbonate and NaHCO3 in methanol/water as described above, to give the title compound.

5 Step 438g. 2-(R)-(BOC-amino)methyl-4-(R)-hydroxypymolidine

The compound of step 438f was treated with ammonium formate and Pd/C using the procedure described above to five the title compound.

Step 438h. 8-(2-(R)-aminomethyl-4-(R)-hydroxypyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedures of Example 435b, replacing the compound of step 435a with the 2-(BOC-amino)methyl-4-hydroxypyrrolidine from step 438g above, and carrying the product forward according to steps 435c-f, the title compound was prepared. MS 376 (M+H)⁺. ¹H NMR (DMSO-d6) ∂: 9.20 (d, 1H), 8.0 (s, 1H), 5.58 (m, 1H), 4.60 (m, 1H), 4.40 (m, 1H), 3.88 (m, 1H), 2.95 (m, 2H), 2.70 (s, 3H), 2.40 (m, 2H), 1.90 (m, 1H), 0.90-1.10 (m, 2H), 0.60 (m, 2H).

xample 439

8-(3-(R)-(aminomethyl)morpholin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 439a. 1-benzyl-3-(R)-(chloromethyl)morpholine

A 1.53 mL (10.8 mmol) sample of N-benzylethanolamine and 5.0 g (54 mmol) of (R)-(-)-epichlorohydrin were combined and heated at 40°C for 40 minutes, then the excess epichlorohydrin was removed by distillation. The residue was dissolved in 2 mL of conc. H2SO4, and the mixture was heated at 140°C for 35 minutes. The reaction was quenched by pouring it onto ice, and the pH was adjusted with 20% NaOH to pH 10-12. The mixture was extracted with methylene chloride, and the solvent was dried, filtered and concentrated to give the title compound (0.971 g). MS 226 (M+H)+.

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Step 439b. (R)-N-((1-benzylmorpholin-3-yl)methyl)phthalimide

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A 971 mg sample of the compound from step 439a was dissolved in 20 mL of DMSO and 1.59 g of phthalimide was added. The reaction mixture was heated at 100° C

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for 72 hours. The reaction was quenched by pouring it into 250 mL of water. The mixture was extracted with methylene chloride, which was washed, dried and concentrated to give 1.65 g of the title compound.

Step 439c. (R)-1-benzyl-3-(aminomethyl)morpholine

methylene chloride. The extract was dried, filtered and concentrated to give 667 mg of the water and filtered. The filtrate was adjusted to pH 12 with 20% NaOH and extracted with ethanol, 0.627 mL of hydrazine hydrate was added, and the mixture was stirred at room A 1.45 g sample of the compound from step 439b was dissolved in 30 mL of mixture was heated at 70°C for 6 hours. The reaction was quenched by the addition of temperature for 18 hours. To this solution was added 13.2 mL of 1 N HCl, and the title compound. MS 207 (M+H)+.

2

(R)-1-benzyl-3-(BOC-aminomethyl)morpholine Step 439d.

2

solvent was removed, and the residue was purified by chromatography on silica gel to give (dropwise). The reaction mixture was then stirred at room temperature for 20 hours. The The compound from step 439c (667 mg) was dissolved in 10 mL of methylene chloride, and the solution was cooled to 0°C. To this solution was added 0.901 mL of triethylamine, then 0.812 g of di-t-butyl dicarbonate in 4 mL of methylene chloride 691 mg of the title compound.

(R)-3-(BOC-aminomethyl)morpholine Step 439e.

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The compound from step 439d was hydrogenated in methanol over Pd/C at 4 atm at room temperature for 24 hours. The mixture was filtered, and the solvent was

evaporated to give 435 mg of the title compound. 23

8-(3-(R)-(aminomethyl)morpholin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 439f.

Following the procedures of Example 435b, replacing the compound of step 435a (M+H)⁺. ¹H NMR (DMSO-d6) ∂: 0.66 (m, 2H), 1.04 (m, 2H), 2.41 (m, 1H), 2.79 (s, 3H), 2.90 (m, 1H), 3.08 (m, 1H), 3.26 (m, 2H), 3.47 (m, 1H), 3.57 (m, 1H), 3.75 (m, IH), 3.96 (m, 1H), 4.04 (m, 1H), 8.01 (br s, 2H), 8.05 (s, 1H), 9.25 (d, 1=9 Hz, 1H). with the (R)-3-(BOC-aminomethyl)morpholine from step 439e above, and carrying the product forward according to steps 435c-f, the title compound was prepared. MS 376

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Example 440

8-(3-(R)-(L-alanylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

8-(3-(R)-(BOC-L-alanylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 440a.

the reaction was stirred for 20 minutes, then held without stirring at 4°C for 16 hours. This solution was poured into 150 mL of 1 N HCl, and the precipitate was collected and dried to methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride, from Example 355 above, was added dropwise 0.484 mL of diisopropylethylamine, and the mixture was stirred for 10 minutes. To this solution was added 0.380 g of BOC-L-alanyl-N-hydroxy succinimide, A 0.50 g sample of 8-(3-(R)-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9dissolved in 15 mL of DMF, and the solution was cooled to 0°C. To this solution was yield 0.755 g of the title compound. 9 15

8-(3-(R)-(L-alanylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 440b.

room temperature for 70 minutes. The solvent was removed, and the residue was triturated refiltered and dried to give 0.353 g of the title compound. MS 431 (M+H)+. 1H NMR (DMSO-d6) 3: 0.66 (m, 2H), 1.03 (m, 2H), 1.37 (d, 3H, J=7.5 Hz), 1.5-2.0 (m, 5H), The compound from step 440a was stirred in 12 mL of 4 N HCl in dioxane at 2.40 (m, 1H), 2.78 (s, 3H), 3.12 (m, 1H), 3.64 (m, 2H), 3.87 (m, 2H), 8.42 (d, 1H, with ether. The solid was collected and dried, then redissolved in ethanol, which was J=7.5 Hz), 9.22 (d, 1H, J=7.5 Hz), 13.86 (s, 1H). Analysis calculated •1.5H2O: C, 53.49; H, 6.12; N, 11.34. Found: C, 53.25; H, 6.15; N, 11.34. ន 22

8-(3-(3-aminooctahydroindol-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 441a. 5-aminooctahydroindole

acetic acid over 2 g of Pt2O at room temperature for 90 hours. The solution was filtered, A 1.0 g sample of 5-aminoindole was hydrogenated at 4 atm H2 in 50 mL of and the solvent was removed.

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Step 441b. 8-(3-(5-aminooctahydroindol-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid ethyl ester

Following the procedure of Example 253j, substituting the 5-aminooctahydroindole from step 441a for the BOC-amino-pyrrolidine thereof, the title compound was prepared.

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Step 441c. 8-(3-(5-aminooctahydroindol-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

The compound was from step 441b was treated with di-t-butyl dicarbonate in the presence of triethylamine. The resulting intermediate was treated with LiOH to hydrolyze the ester. The carboxylic acid compound was deprotected with HCl in dioxane, and the title compound was isolated (0.136 g). MS 400 (M+H)⁺. ¹H NMR (DMSO-46) 3: 0.64 (m, 2H), 1.09 (m, 2H), 1.35 -3.04 (m, 11H), 2.12 (m, 1H, 2.66 (s, 3H), 4.07 (m, 2H), 4.28 (m, 2H), 8.04 (s, 1H), 9.18 (d, J=10.5, 1H), 13.86 (s, 1H). Analysis calculated for C22H27CIFN3O3•2H2O: C, 55.99; H, 6.41; N, 8.90. Found: C, 56.08; H, 6.45; N, 8.40

2

Example 442

8-(3-(2-piperidyl)piperidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

Step 442a. 1-Boc-2-(3-pyridyl)piperidine

Anabasine (0.300 g, Aldrich) was treated with di-t-butyl dicarbonate and triethylamine in methylene chloride for 5 hours. The reaction was quenched with water, and the mixture was extracted with methylene chloride. The extract was washed, dried and concentrated. The residue was purified by chromatography on silica gel to give 0.36 g of the title compound.

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Step 442b. 1-BOC-2-(3-piperidyl)piperidine

3

The compound of step 442a was dissolved in 25 mL of acetic acid and hydrogenated under 4 atm of H2 over 0.36 g Pt2O for 17 hours. The mixture was filter, the solvent was removed, and the title compound was dried under vacuum.

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Step 442c. 8-(3-(2-piperidyl)piperidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253j, substituting the 1-BOC-2-(3-piperidyl)piperidine from step 442b for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & 1, the title compound was prepared. MS 465 (M+H)+*. IH NMR (DMSO-46) 3: 0.72 (m, 2H), 1.07 (m, 2H), 1.52 (m, 2H), 1.79 (m, 3H), 1.97 (m, 3H), 2.28 (m, 2H), 2.38 (m, 1H), 2.82 (m, 3H), 2.92 (m, 2H), 3.22 (m, 2H), 3.42 (m, 2H), 3.87 (m, 2H), 8.04 (s, 1H), 9.05 (m, 1H), 9.45 (m, 1H). Analysis calculated for C24H32CIFN3O3: C, 62.13; H, 6.73; N, 9.06. Found: C, 61.49; H, 6.68; N, 8.91.

Example 443

8-(5-amino-decahydroisoquinolin-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 443a. 5-amino-decahydroisoquinoline

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A 2 g sample of 5-aminoisoquinoline (Aldrich) was dissolved in 100 mL of methanol and hydrogenated at 4 arm of H2 at room temperature for 6 days over 0.9 g of 5% Rh/C. The mixture was filtered, and the solvent was removed to give the title

20 compound.

Step 443b. 8-(5-amino-decahydroisoquinolin-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253j, substituting the 5-aminodecahydroisoquinoline from step 442b for the BOC-amino-pyrrolidine thereof, the condensed ester was produced. This compound was treated with di-t-butyl dicarbonate in the presence of triethylamine. The resulting intermediate was treated with LiOH to hydrolyze the ester. The carboxylic acid compound was deprotected with HCl in dioxane, and the title compound was isolated. MS 414 (M+H)+. IH NMR (DMSO-46) ∂ : 0.67 (m,

30 2H), 1.03, m, 2H), 1.30-2.25 (m, 11H), 2.40 (m, 1H),2.76 (s, 3H), 3.45-3.70 (m, 4H), 9.00 (m, 1H), 9.20 (m, 1H). Analysis calculated for C23H28FN3O3•HCI•H2O: C, 59.03; H, 6.46; N, 8.98. Found: C, 58.91; H, 6.77; N, 9.37.

Example 444

8-(2,7-diazabicyclo[3.3.0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 444a. 7-BOC-2-CBZ-2,7-diazabicyclo[3,3,0]octane

A 1.06 g sample of 7-BOC-2,7-diazabicyclo[3.3.0] octane (prepared as in Example 268) was dissolved in 12 mL of 1 N NaOH, and the solution was cooled to 0°C. To this solution was added 1.43 mL of benzyl chloroformate in 10 mL of ether over a 10 minute period, and the mixture was sturred under N2 for 4 hours. The mixture was extracted with methylene chloride, and the extract was washed, dried and concentrated to give the title compound (0.40 g).

2

Step 444b. 2-CBZ-2.7-diazabicyclo[3.3.0]octane

The compound from step 444a was dissolved in ethyl acetate and treated with 4 N HCl in dioxane to remove the BOC group. The solvent was removed, and the residue was dissolved in 5% NaHCO3. The mixture was washed with ethyl acetate, and the aqueous phase extracted with 1:3 i-propyl alcohol:methylene chloride. The extract was washed with brine, dried and concentrated to give 0.600 g of the title compound.

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Step 444c. 8-(2,7-diazabicyclo[3.3.0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting the 2-CBZ-2,7-diazabicyclo[3.3.0]octane from step 444b for the BOC-amino-pyrrolidine thereof, the condensed ester was produced. The ester was hydrolyzed according to the procedure of Example 253k, then the CBZ group was removed by hydrogenation over Pd/C, followed by formation and isolation of the salt according to the procedure of Step 2531. MS 372 (M+H)+. ¹H NMR (DMSO-d6) ∂ : 0.62 (m, 2H), 1.00 (m, 2H), 1.98 (m, 1H), 2.18 (m, 1H), 2.35 (m, 1H), 2.69 (s, 3H), 3.12 (m, 1H), 3.27 (m, 1H), 3.71 (m, 2H), 3.93 (m, 1H), 4.05 (m, 1H), 4.05 (m, 1H), 4.05 (m, 1H), 6.00; N, 9.69. Found: C, 56.40; H, 5.92; N, 9.87. Found: C, 56.57; H, 6.00; N, 9.69.

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Example 445

8-(3,7-diazabicyclo[3,3,0]oct-3-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

s Step 445a. 3.7-dibenzyl-2.4-dioxo-3.7-diazabicyclo[3.3.0]octane

A 1.80 g (10 mmol) sample of N-benzylmaleimide and 2.38 g (10 mmol) of N-methoxymethyl-N-trimethylsilylmethyl-benzylamine were dissolved in methylene chloride, and the solution was cooled to 0°C. To this solution was added 1.00 mL (1.0 mmol) of 1.0 N TFA in methylene chloride dropwise over 5 minutes. The reaction was stirred for 3 hours, then another 238 mg of the amine reagent was added and the mixture was stirred at room temperature for 1 hour. The mixture was diluted with 50 mL of methylene chloride and the solution was washed with 5% NaHCO3 and brine. The solution was dried and concentrated to give the title compound as a white solid.

15 Step 445b. 3-benzyl-2.4-dioxo-3.7-diazabicyclo[3.3.0]octane

The compound from step 445a (3.00 g, 9.38 mmol) was dissolved in 50 mL of methanol, 500 mg of 10% Pd/C was added, and the mixture was flushed with N2. To this mixture was added 2.96 g (46.87 mmol) of armonium formate, and the reaction was stirred at 70°C under N2 for 1.25 hours. The mixture was diluted with methylene chloride and filtered. The filtrate was washed with water and concentrated. The residue was redissolved in methylene chloride, rewashed, filtered, and the solvent was removed to give 2.37 g of the title compound.

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Step 445c. 3-benzyl-3.7-diazabicyclof3.3.0]octane

temperature. A solution of the compound from step 445b (2.3 g, 10 mmol) in methylene chloride was added dropwise over 10 minutes while cooling the vessel in a -10°C bath, and the mixture was stirred for 2 hours. The reaction was quenched by the sequential dropwise addition of 1.2 mL water, 1.2 mL 15% NaOH and 3.6 mL of water. The mixture was filtered, and the filtrate was concentrated to give 1.77 g of the title compound.

Step 445d. 3-benzyl-7-BOC-3.7-diazabicyclo[3.3.0]octane

A 1.77 g of the compound from step 445c was dissolved in a 4:1 mixture of methanol: water, and 2.29 g of di-t-butyl dicarbonate was added. The mixture was stirred

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at room temperature for 1.5 hours, and the solvents were removed. The residue was dissolved in methylene chloride, and the solution was washed with 5% NaHCCO3, brine, dried and concentrated. The residue was chromatographed on silica gel to give 1.68 g of the title compound.

Step 445e. 3-BOC-3.7-diazabicyclo[3.3.0]octane

The compound from step 445d was treated with ammonium formate and 10% Pd/C as in step 445b for 30 minutes, and the title compound was isolated in a similar manner.

Step 445f. 8-(3,7-diazabicyclo(3,3,0)oct-3-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-earboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting the 3-BOC-3,7-diazabicyclo[3.3.0]ocrane from step 445e for the BOC-amino-pyrrolidine thereof, and carrying the product forward according to steps 253k&l, the title compound (552 mg) was obtained MS 372 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.61 (m, 2H), 0.99 (m, 2H), 2.33 (m, 1H), 2.67 (s, 3H), 3.12 (m, 4H), 3.43 (m, 2H), 3.70 (m, 2H), 3.85 (m, 2H), 7.96 (s, 1H), 9.12 (d, J=10 Hz, 1H), 13.86 (br s, 1H). Analysis calculated for C20H22FN3O3+HCl+H2O: C, 56.40; H, 5.92; N, 9.87. Found: C, 56.59; H, 5.80; N,

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Example 446

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8-(3-carboxypyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 446a. 1-benzylpyrrolidine-3-carboxylic acid methyl ester

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4.3 g of methyl acrylate and 13.09 g of N-methoxymethyl-N-trimethylsilylmethyl-benzylaruine were dissolved in 100 mL of methylene chloride, and the solution was cooled to 0°C. To this solution was added 5.00 mL of 1.0 N TFA in methylene chloride over a 10 minute period, and the reaction was stirred at room temperature for 16 hours. The mixture was washed with 5% NaHCO3 and brine, then concentrated. The residue was chromatographed on silica gel to give 7.20 g of the title compound.

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Step 446b. 1-benzylpyrrolidine-3-carboxylamide

The compound (2.02 g) from step 446a was dissolved in 50 mL of methanol, NH3 was bubbled in until the solution was saturated, and the solution was stirred under balloon pressure for 4 days. Additional NH3 was added, and the mixture stirred for 2 more days. The solvent was removed to give the title compound (1.60 g).

Step 446c. 3-carbamoyl-pyrrolidine

The compound (1.6 g) from step 446b was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 1.75 hours, and the title compound was isolated in a similar manner (200 mg).

Step 446d. 8-(3-carboxylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid

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Following the procedure of Example 253j, substituting the 3-carbamoylpyrrolidine (1.90 g) from step 446c for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in step 253k the title compound was prepared (44 mg). MS 375 (M+H)⁺. ¹H NMR (DMSO-46) ∂ : 0.60 (m, 2H), 0.98 (m, 2H), 2.20 (m, 3H), 3.16 (m, 1H), 3.77 (m, 2H), 3.88 (m, 2H), 7.91 (s, 1H), 9.07 (d, J=10 Hz, 1H). Analysis calculated for C19H18FN2O5+HCl+0.5H2O: C, 59.53; H, 5.26; N, 7.31. Found: C, 59.35; H, 5.06; N, 7.19.

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8-(3-(2,2,2-trifluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Example 447

25 Step 447a. 1-benzyl-3-(2.2.2-trifluoroacetyl)aminopyrrolidine

A 3.52 g sample of N-benzyl-3-aminopyrrolidine (prepared as in *J. Med. Chem.*, 33:2521, 1990) was dissolved in 300 mL of methylene chloride, and the solution was cooled to)°C and flushed with N2. To this solution was added 4.85 mL of pyridine, then 8.45 mL of trifluoroacetic anhydride (dropwise over 10 minutes). The mixture was stirred at 0°C for 10 minutes and at room temperature for 20 minutes. The reaction mixture was washed with 5% NaHCO3 and brine, then filtered and concentrated to give 5.76 g of the

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Step 447b. 1-benzyl-3-(2.2.2-trifluoroethyl)aminopyrrolidine

A 2.64 g sample of the compound from step 447a was added dropwise to a suspension of 1.11 g of LAH in ether stirred under N2 at 0°C. After one hour, the reaction was stirred at room temperature for 6 hours. The reaction was quenched by sequential addition of 1.2 mL of water, 1.2 mL of 15% NaOH and 2.4 mL of water. The mixture was filtered, and the filtrate was concentrated to give 2.39 of the title compound.

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Step 447c. 1-benzyl-3-(N-BOC-N-(2.2.2-trifluoroethyllaminopyrrolidine

A 2.36 g sample of the compound from step 447b was treated with di-t-butyl dicarbonate in the THF/water, and the compound was isolated as in previous examples (e.g., Ex. 445e). Yield 1.81 g of the title compound.

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Step 447d. 3-(N-BOC-N-(2.2.2-trifluoroethyl)aminopyrrolidine

A 2.80 g sample of the compound from step 447c was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 1.75 hours, and the title compound was isolated (1.09 g).

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Step 447c. 8-(3-(N-BOC-N-(2,2,2-trifluoroethyl)amino)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H9-methyl-4-oxo-quinolizine-3-carboxylic.acid hydrochloride

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Following the procedure of Example 253j, substituting the 3-(N-BOC-N-(2,2,2-12)-100 tril 200 tril 200

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Example 448

8-(3-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 448a. 1-benzyl-3-(N-BOC-N-(2-fluoroethyl)amino)pyrrolidine

A 3.52 g (2.00 mmol) sample of N-benzyl-3-aminopyrrolidine (prepared as in J. Med. Chem., 33:2521, 1990) and 340 mg of NaHCO3 were dissolved in 5 mL of acetonitrile. This solution was flushed with N2 and 0.140 mL of 1-bromo-2-fluoroethane (Aldrich) was added. The reaction was stirred at 50°C under N2 for 48 hours and at 70°C for 1.5 hours. This mixture was cooled, and then were added 5 mL of water, 5 mL of methanol and 873 mg of di-t-butyl dicarbonate. This reaction mixture was stirred for 7 hours, then diluted with methylene chloride. This mixture was washed with 5% NaHCO3 and brine. The organic layer was dried and concentrated to give the title compound.

15 Step 448b. 3-(N-BOC-N-(2-fluoroethyl)amino)pyrrolidine

A 225 mg sample of the compound from step 448a was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 1 hour, and the title compound was isolated (190 mg).

20 Step 448c. 8-(3-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting the 3-(N-BOC-N-(2-fluoroethyl)arnino)pyrrolidine (0.245 g) from step 448b for the BOC-arnino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared (76 mg). MS 392 (M+H)+. ¹H NMR (DMSO-d6) 3: 0.61 (m, 2H), 1.00 (m, 2H), 2.33 (m, 3H), 3.38 (s, 3H), 3.54 (m, 1H), 3.50 (m, 1H), 3.80 (m, 1H), 4.62 (m, 1H), 4.87 (m, 1H), 7.95 (s, 1H), 9.13 (d, 1H, J=10 Hz), 13.85 (br s, 1H). Analysis calculated for C20H23F2N3O3 •HCI•H2O: C, 53.87; H, 5.88; N, 9.42. Found: C, 53.75; H, 5.61; N, 9.45.

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ample 449

8-(3-((2-fluoroethyl)aminomethyl)pymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedures of Example 448a-b, substituting 1-benzyl-3-(BOC-amino)methylpyrrolidine (prepared according to *J. Med. Chem.*, 1981:1320), then substituting that product for the BOC-amino-pyrrolidine forward following the procedure of Example 352j of Example 253j, and following the procedure of 253j and carrying the product forward as in steps 253k&l the title compound was prepared (85 mg). MS 406 (M+H)+. ¹H NMR (DMSO-d6) ∂: 0.60 (m, 2H), 1.01 (m, 2H), 1.84 (m, 1H), 2.20 (m, 1H), 2.29 (m, 1H), 2.62 (s, 3H), 2.68 (m, 1H), 3.16 (m, 2H), 3.78 (m, 4H), 4.80 (m, 2H), 7.91 (s, 1H), 9.08 (d, 1H, J=10 Hz). Analysis calculated for C20H25F2N3O3 •HCl•H2O: C, 54.84; H, 6.14; N, 9.14. Found: C, 54.23; H, 5.87; N, 8.95.

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Example 43

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8-(3-(S)-(2-fluoroethyl)aminopyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedures of Example 448, beginning with the (S)-N-benzyl-3-arminopyrrolidine, the title compound (553 mg) was prepared.

MS 392 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.62 (m, 2H), 1.00 (m, 2H), 2.32 (m, 3H), 2.64 (s, 1H), 3.40 (m, 1H), 3.48 (m, 1H), 4.01 (m, 4H), 4.83 (m, 2H), 7.93 (s, 1H), 9.10 (d, 1H, J=10 Hz), 13.85 (br s, 1H). Analysis calculated for C20H23F2N3O3 •HCl•H2O: C, 53.87; H, 5.88; N, 9.42. Found: C, 53.88; H, 5.75; N, 0.20

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Example 451

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8-(3-(R)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedures of Example 448, beginning with the (R)-N-benzyl-3-aminopyrrolidine, the title compound (601 mg) was prepared.

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MS 392 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.61 (m, 2H), 1.00 (m, 2H), 2.32 (m, 3H), 2.64 (s, 3H), 3.40 (m, 1H), 3.48 (m, 1H), 3.80 (m, 1H), 4.00 (m, 4H), 4.83 (m, 2H), 7.94 (s, 1H), 9.11 (d, 1H, 1=10 Hz). Analysis calculated for C20H23F2N3O3 •HCl•H2o: C, 53.87; H, 5.88; N, 9.42. Found: C, 53.75; H, 5.61; N, 9.45.

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Example 452

8-(3a-amino-octahydroisoindol-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 452a. 2-benzyl-3a-nitro-octahydroisoindole

A 1.27 g (10.0 mmol) sample of 1-nitro-1-cyclohexene (Aldrich) and 2.38 g (10.0 mmol) of N-benzyl-N-(methoxymethyl)-trimethylsilylmethylamine were dissolved in methylene chloride, and the solution was flushed with N2 and cooled to 0°C. To this solution was added 10 mL of methylene chloride containing 1 N TFA over a 10 minute period, and the mixture was stirred at 0°C for 0.5 hour and at room temperature for 15 hours. An additional 479 mg (2 mmol) of N-benzyl-N-(methoxymethyl)-trimethylsilyl-methylamine were added, and the solution was stirred for 5 hours. The mixture was washed with 5% NaHCO3 and brine, dried and concentrated to give 2.935 g of the title compound.

Step 452b. 2-benzyl-3a-amino-octahydroisoindole

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A 520 mg sample of the compound from step 452a was dissolved in 30 and treated with annonium formate and 10% Pd/C according to the procedure of step 445b for 1 hour, and the title compound was isolated (550 mg).

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Step 452c. 8-(3a-amino-octahydroisoindol-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253j, substituting the 2-benzyl-3a-amino-octahydroisoindole (0.550 g) from step 448b for the BOC-amino-pyrrolidine thereof, then reacting the product with di-t-butyl dicarbonate in methanol, and carrying the BOC-protected product forward as in steps 253k&l the title compound was prepared (66 mg). MS 400 (M+H)⁺. ¹H NMR (DMSO-46) ∂: 0.61 (m, 2H), 1.00 (m, 2H), 2.33 (m, 3H), 3.38 (s, 3H), 3.54 (m, 1H), 3.50 (m, 1H), 3.80 (m, 1H), 4.00 (m, 4H), 4.62 (m, 1H), 4.87 (m, 1H), 7.95 (s, 1H), 9.13 (d, 1H, J=10 Hz), 13.85 (br s, 1H). Analysis calculated for C22H26FN3O3 •HCi•2H2O: C, 55.99; H, 6.62; N, 8.90. Found: C, 55.56; H, 6.30; N, 8.95.

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Example 453

8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride (Isomer (I))

Step 453a. 1-(2-bromoethyl)-2-oxo-cyclopentanecarboxylic acid

A 4.68 g (30 mmol) sample of 2-oxo-cyclopentanecarboxylic acid and 28.18 g (150 mmol) of 1,2-dibromoethane were dissolved in 100 mL of acetone. 20.73 g (150 mmol) of K2CO3 were added and the mixture was heated at reflux for 4 hours. The mixture was filtered and concentrated. The residue was chromatographed on silica gel to give 4.52 g of the title compound.

Step 453b. 2-aza-2-benzyl-spirof3.3lnonan-1.6-dione

2

A 4.07 g sample of the compound from step 453a and 4.98 g of benzylamine were dissolved in 50 mL of toluene, and the mixture was heated at reflux for 8 hours in the presence of 14 g of 4Å molecular sieves. To this mixture was added 36.6 mL of 2 M HCl, and the mixture was stirred at room temperature for 1 hour. The mixture was filtered, and the organic layer was separated and washed with 2 M HCl, dried and concentrated. The residue was chromatographed on silica gel to give 1.69 g of the title compound.

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20 Step 453c. 2-aza-2-benzyl-spiro[3,3]nonan-6-ol

A 1.18 g (4.85 mmol) sample of the compound from step 453b was dissolved in 15 mL of dry THF, and 14.6 mL (14.55 mmol) of LAH (1 M in ether) was added dropwise. The mixture was heated at reflux for 2 hours, then the reaction was quenched by the sequential dropwise addition of 0.55 mL water, 0.55 mL of 15% NaOH and 1.65 mL of water. The mixture was stirred for 1 hour and filtered. The filtrate was dried and concentrated to give 1.13 g of the title compound.

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Step 453d. 2-aza-2-benzyl-spiro[3,3]nonan-6-one

A 1.13 g sample of the compound from step 453c was dissolved in 35 mL of acctone, the solution was cooled to 0°Cm and 0.25 mL of H₂SO4 was added. To this mixture was added Jones reagent dropwise, and the reaction was stirred at room temperature for 4 hours. Isopropanol was added, the acetone was removed under reduced pressure, and 6.5 mL of 6 M NaOH was added. The mixture was filter, and the filtrate

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was washed with water and brine, dried and concentrated to give 845 mg of the title compound.

Step 453e. 6-amino-2-aza-2-benzyl-spirof3.3lnonane

A 845 mg sample of the compound from step 453d, 173 mg of NaBH3CN and 2.84 g of ammonium acetate were dissolved in 120 mL of absolute methanol, and the mixture was stirred at room temperature for 16 hours. The mixture was concentrated, and 200 mL of methylene chloride were added. The solution was filtered, and the filtrate was washed with 5% NaHCO3, brine, dried and concentrated to give 853 mg of the title compound.

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Step 453f. 6-(BOC-amino)-2-aza-2-benzyl-spiro[3,3]nonane

A 847 mg sample of the compound from step 453e was dissolved in 24 mL of methanol and 6 mL of water, and 1.61 g of di-t-butyl dicarbonate was added. The mixture was stirred at room temperature under N2 for 3 hours. The mixture was concentrated, and the residue was dissolved in methylene chloride. The solution was washed with 5% NaHCO3, dried and concentrated to give 1.40 g of the title compound.

Step 453g. 6-(BOC-amino)-2-aza-spirof3.3lnonane

A 138 mg sample of the compound from step 453f was dissolved in 30 and treated with annuonium formate and 10% Pd/C according to the procedure of step 445b for 1 hour, and the title compound was isolated (105 mg).

Step 453h. 8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Example 454

8-(3-amino-3-trifluoromethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

1-benzyl-3-trifluoromethylpyrrolidine-3-carboxylic acid Step 454a

A 2.48 g sample of 2-(trifluoromethyl)acrylic acid was dissolved in 40 mL of dry trimethylsilylmethylamine in 20 mL of dry methylene chloride was added dropwise under stirred for 2 hours at room temperature. The product was removed by filtration, washed N2 at 0°C. To this mixture was added 2 mL of trifluoroacetic acid, and the mixture was methylene chloride, and a solution of 4.75 g of N-benzyl-N-(methoxymethyl)and dried to give the title product.

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Step 454b. 1-benzyl-3-(BOC-amino)-3-trifluoromethylpyrrolidine

at reflux under N2 for 24 hours. The mixture was concentrated to dryness, and the residue water, then concentrated. The residue was chromatographed on silica gel to give 1.73 g of diphenylphosphoryl azide, 12.3 g of t-butanol and 0.627 g of trimethyl amine was heated was dissolved in methylene chloride. The solution was washed with satd. NaHCO3 and A mixture of 1.42 g of the compound from step 454a, 1.71 g of the title compound.

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3-(BOC-amino)-3-trifluoromethylpyrrolidine Step 454c.

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A 413 mg sample of the compound from step 447c was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 2 hours, and the title compound was isolated (282 mg). 8-(3-amino-3-trifluoromethylpyrrolidin-1-yl)-1-cyclopropyl-2-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 454d.

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2H), 2.19 (m, 1H), 2.35 (m, 2H), 2.65 (m, 3H), 3.78 (m, 2H), 4.19 (m, 2H), 7.97 (s, prepared (79 mg). MS 414 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.62 (m, 2H), 1.02 (m, Following the procedure of Example 253j, substituting the 3-(BOC-amino)-3thereof, and carrying the product forward as in steps 253k&l the title compound was trifluoromethylpyrrolidine (227 mg) from step 453g for the BOC-amino-pyrrolidine 1H), 9.08 (d. 1H, J=10 Hz).

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Example 455

8-(3-(S)-hydroxymethylazetidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-guinolizine-3-carboxylic acid

forward as in step 253k the title compound was prepared (102 mg). MS 347 (M+H)+. 1H NMR (DMSO-46) 3: 0.59 (m, 2H), 0.86 (m, 1H), 1.04 (m, 1H), 2.26 (m, 2H), 2.60 (s, 3H), 3.61 (m, 1H), 3.77 (m, 1H), 4.23 (m, 1H), 4.58 (m, 1H), 4.91 (m, 1H), 5.06 (m, Following the procedure of Example 253j, substituting 3-(S)-hydroxymethyl-1H), 7.86 (s, 1H), 9.04 (d, 1H, J=10 Hz). Analysis calculated for C₁₈H₁9FN₂O₄ azetidine (540 mg) for the BOC-amino-pyrrolidine thereof, and carrying the product -0.25H2O: C, 61.62; H, 5.60; N, 7.98. Found: C, 61.71; H, 5.55; N, 7.81. 2

Example 456

8-(3-aminomethyl)-3-trifluoromethyl-pytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 456a. 1-benzyl-3-trifluoromethylpyrrolidine-3-carboxylic acid

2-(Trifluoromethyl)acrylic acid (2.48 g, 20 mmol) was dissolved in 30 mL of dry hours at room temperature. The white precipitate was collected, washed and dried to give trimethylsilylmethylamine in 20 mL of dry methylene chloride was added dropwise under N2 at 0°C. To this solution was added 2 mL of TFA, and the solution was stirred for 2 methylene chloride, a solution of 4.75 g (20 mmol) of N-benzyl-N-(methoxymethyl)-3.22 g of the title compound. ន

Step 456b. 1-benzyl-3-trifluoromethylpyrrolidine-3-methanol 25

1.12 eq of LAH (1N in dry THF) was added, and the reaction was stirred under N2 for 3 hours. The reaction was quenched by the sequential dropwise addition of 0.35 mL water, 0.35 mL of 15% NaOH and 1.3 mL of water, then the mixture was stirred for 1 hour and The compound from step 456a (2.32 g) was dissolved in 60 mL of dry THF,

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1-benzyl-3-trifluoromethyl-3-(toluenesulfonyloxymethyl)pyrrolidine Step 456c.

solution was cooled to 0°C. To this was added 1.458 g of p-toluenesulfonyl chloride in 4 The compound from step 456b (1.61 g) was dissolved in dry pyridine, and the diluted with 300 mL of methylene chloride, then washed with water and brine and dried. mL of dry pyridine, and the reaction was stirred at 0.C for 4 days. The mixture was Removal of the solvent gave 2.81 g of the title compound.

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Step 456d. 1-benzyl-3-trifluoromethyl-3-(azidomethyl)pyrrolidine

The compound (2.43 g) from step 456c was dissolved in acetonitrile, then reacted methylene chloride, then washed with water and brine and dried. Removal of the solvent with tetrabutylammonium azide at 80°C for 16 hours. The mixture was diluted with gave 0.751 g of the title compound.

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Step 456e. 1-benzyl-3-(BOC-aminomethyl)-3-trifluoromethyl-pyrrolidine

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mL of dry acetic acid. The reaction was stirred at room temperature under N2 for 4 hours, concentrated. The residue was purified by chromatography on silica gel to give 172 mg of were dissolved in anhydrous acetic acid and added to a suspension of Pd/C (29 mg) in 10 The compound from step 456c (284 mg) and di-t-butyl dicarbonate (262 mg) then filtered The filtrate was washed with 5% NaHCO3 and brine, then dried and the title compound.

3-(BOC-aminomethyl)-3-trifluoromethyl-pyrrolidine Step 456f.

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A 330 mg sample of the compound from step 447c was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 2 hours, and the title compound was isolated (222 mg).

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8-(3-aminomethyl)-3-trifluoromethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 456g.

Following the procedure of Example 253j, substituting 3-(BOC-aminomethyl)-3prepared (47 mg). MS 428 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.63 (m, 2H), 1.02 (m, 2H), 2.32 (m, 3H), 2.55 (m, 1H), 2.68 (s, 3H), 3.85 (m, 2H), 3.98 (m, 2H), 7.99 (s, thereof, and carrying the product forward as in steps 253k&l the title compound was trifluoromethyl-pyrrolidine from step 456f (182 mg) for the BOC-amino-pyrrolidine 8

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1H), 9.16 (d, 1H, J=12 Hz). Analysis calculated for C20H21F4N3O3 •HCI•1.75H2O: C, 48.49; H, 5.19; N, 8.48. Found: C, 48.48; H, 4.99; N, 8.49.

Example 457

8-(octahydropyπolo[3.4-c]pyrid-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 457a. N-benzyl-3,4-pyrrolidinedicarboxylic acid diethyl ester

Diethyl glutaconate (7.44 g, 40 mmol) was dissolved in 60 mL of dry methylene trimethylsilylmethylamine in 20 mL of dry methylene chloride was added dropwise under solution was stirred for 2 hours at room temperature. The solution was washed with 5% N2 at 0°C. To this solution was added 2 mL of 1 N TFA in methylene chloride, and the NaHCO3 and brine, then dried and concentrated to give 12.48 g of the title compound. chloride, and a solution of $9.52~\mathrm{g}$ (40 mmol) of N-benzyl-N-(methoxymethyl)-9

2-benzyl-4.6-dioxooctahydropymolo[3.4-c]pyridine Step 457b.

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added 60 mL of water, and the mixture was extracted with methylene chloride. The extract solution, stirred under N2, a cooled (-40°C) solution of the compound (957 mg) from step -33°C for 3 hours. Ammonium chloride (1.5 g) was added with stirring, then the mixture 457a in THF was added over a 10 minute period, and the reaction mixture was stirred at was warmed to room temperature and the excess ammonia was evaporated. To this was A solution of 9.00 numol of Na in liquid NH3 was prepared at -78°C. To this was washed with brine, dried and concentrated. The residue was chromatographed on was added 15 mg of FeCl3, and the reaction mixture was warmed to -40°C. To this silica gel to give 425 mg of the title compound. ន

Step 457c. 2.5-dibenzyl-4.6-dioxocctahydropyrrolof3.4-clpyridine

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acctate, which was washed with water and brine, dried and concentrated to give 610 mg of To a mixture of 905 mg of K2CO3 and 400 mg of the compound from step 457b stirred at room temperature under N2 for 6.5 hours. The mixture was diluted with ethyl in 5 mL of DMF was added 308 mg of benzyl bromide, and the reaction mixture was the title compound.

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Step 457d. 5-benzyl-4.6-dioxooctahydropyrrolof3.4-clpyridine

A 700 mg sample of the compound from step 447c was treated with arrunonium formate and 10% Pd/C according to the procedure of step 445b for 2 hours, and the title compound was isolated (540 mg).

Step 457e. 5-benzyl-octahydropyrrolof 3.4-clpyridine

A suspension of 266 mg of LAH in 10 mL of ether was stirred at 10°C under N2. To this suspension was added 540 mg of the compound from step 457d dissolved in 10 mL of methylene chloride. The mixture was stirred under N2 for 1.5 hours. The reaction was quenched by the sequential dropwise addition of 0.3 mL water, 0.3 mL of 15% NaOH and 0.6 mL of water, then the mixture was stirred for 1 hour and filtered. The filtrate was dried and concentrated to give 389 mg of the title compound.

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Step 457f. 8-(octahydropyrrolo[3.4-c]pyrid-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting 5-benzyl-octahydropyrrolo[3.4-c]pyridine from step 457e (330 mg) for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared (22 mg). MS 386 (M+H)+. ¹H NMR (DMSO-d₆) ∂ : 0.60 (m, 2H), 0.98 (m, 2H), 1.78 (m, 1H), 1.89 (m, 1H), 2.27 (m, 1H), 2.61 (s, 3H), 2.50-2.75 (m, 3H), 3.00 (m, 1H), 3.17 (m, 2H), 3.65-4.00 (m, 4H), 7.90 (s, 1H), 9.08 (d, 1H, J=10 Hz).

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Example 458

8-(3-(cyclopropylamino)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Step 458a. 1-benzyl-3-(cyclopropylmethyl)aminopyrrolidine

A sample (1.75 g 10 mmol) of 1-benzyl-3-pyrrolidinone was dissolved in methylene chloride, and 1.44 g of anhydrous MgSO4 was added. The mixture was stirred under N₂ at 0°C, and 634 mg of cyclopropylamine was added dropwise. The mixture was stirred at room temperature for 5 hours, then 10 mL of methanol followed by 534 mg of NaBH4 in small portions was added. The mixture was stirred for 1 hour, then diluted with methylene chloride. The solution was washed with 5% NaHCO3 and brine, dried and concentrated to give 2.12 g of the title compound.

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Step 458b. 1-benzyl-3-(N-BOC-N-(cyclopropylmethyl)amino)pyrrolidine

The compound from step 458 was treated with di-t-butyl dicarbonate in acetonitrile for 2 hours, and the title compound (2.11) g was obtained after extraction of the

compound and chromatography on silica gel.

Step 458c. 1-benzyl-3-(N-BOC-N-(cyclopropylmethyl)amino)pyrrolidine

A 2.11 g sample of the compound from step 458b was treated with ammonium formate and 10% Pd/C according to the procedure of step 445b for 2 hours, and the title compound was isolated (1.92 mg).

Step 458d. 8-(3-(cyclopropylamino)pyrrolidin-1-yl)-1-cyclopropyl7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting 1-benzyl-3-(N-BOC-N-(cyclopropylmethyl)amino)pyrrolidine from step 458c (1.13 g) for the BOC-aminopyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. MS 386 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.60 (m, 2H), 0.81 (m, 2H), 1.00 (m, 4H), 2.34 (m, 3H), 2.64 (s, 3H), 2.83 (m, 1H), 3.30 (m, 1H), 4.06 (m, 4H), 7.93 (s, 1H), 9.11 (d, 1H, J=10 Hz).

Example 459

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8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride. (Isomer (II))

The second stereoisomer (Isomer II) from Example 453 was also obtained by HPLC. Isomer (II): MS 400 (M+H)⁺. ¹H NMR (DMSO-d₆) ∂: 0.62 (m, 2H), 1.00 (m, 2H), 1.60-1.95 (m, 6H), 2.30 (m, 2H), 2.60 (s, 3H), 3.47 (m, 1H), 3.52 (m, 1H), 3.85 (m, 4H), 7.90 (s, 1H), 9.09 (d, 1H, J=10 Hz). Analysis calculated for C22H2₆FN₃O₃ •HCl•H₂O: C, 58.21; H, 6.44; N, 9.26. Found: C, 58.00; H, 6.29; N, 8.86.

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Example 460

8-(2,7-diazabicyclo[3.3,0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride / Isomer A

ð: 0.62 (m, 2H), 1.00 (m, 2H), 1.98 (m,1H), 2.18 (m, 1H), 2.35 (m, 1H), 2.69 (s, 3H), and 444c to give the title compound (194 mg). MS 372 (M+H) $^+$. ¹H NMR (DMSO-d₆) 3.12 (m, 1H), 3.27 (m, 1H), 3.71 (m, 2H), 3.93 (m, 1H), 4.05 (m, 1H), 4.31 (m, 1H), 8.00 (s, 1H), 9.17 (d, J=11 Hz, 1H). Analysis calculated for C20H22FN3O3+HCI+1.75 stereoisomers. Isomer A was carried forward according to the procedures of steps 444b 7-BOC-2-CBZ-2,7-diazabicyclo[3.3.0] octane was prepared according to the procedure of Example 444. This compound was separated by HPLC into two H2O: C, 55.66; H, 6.08; N, 9.56. Found: C, 54.68; H, 5.73; N, 9.54.

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Example 461

8-(2,7-diazabicyclo[3.3,0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride / Isomer B

13

д: 0.62 (m, 2H), 1.00 (m, 2H), 1.98 (m,1H), 2.18 (m, 1H), 2.36 (m, 1H), 2.69 (s, 3H), 3.13 (m, 1H), 3.28 (m, 1H), 3.71 (m, 2H), 3.91 (m, 1H), 4.04 (m, 1H), 4.31 (m, 1H), and 444c to give the title compound (263 mg). MS 372 (M+H)+. ¹H NMR (DMSO-d₆) stereoisomers. Isomer B was carried forward according to the procedures of steps 444b 8.00 (s, 1H), 9.17 (d, J=11 Hz, 1H). Analysis calculated for C20H22FN3O3•HCl•1.5 7-BOC-2-CBZ-2,7-diazabicyclo[3.3.0] octane was prepared according to the procedure of Example 444. This compound was separated by HPLC into two H2O: C, 55.24; H, 6.03; N, 9.66. Found: C, 55.37; H, 5.79; N, 9.59.

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Example 462

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8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 462a. 1-(1-(R)-phenylethyl)pyrrolidine-3-(R)-methanol

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Chem., 22:1481 (1992)) and 0.95 g of LAH were suspended in 20 mL of dry THF, and carboxylic acid ethyl ester (prepared as described by D.R. Johnson et al., J. Heterocyclic quenched by the sequential addition of water, 15% NaOH and water. The mixture was A 2.61 g (10 mmol) sample of 5-oxo-1-(1-(R)-phenylethyl-3-(R)-pyrrolidine the reaction mixture was stirred at room temperature for 16 hours. The reaction was

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2.01 (m, 3H), 2.2-2.5 (m, 3H), 2.55-2.65 (tt, 1H), 3.13-3.2 (1, 1H), 3.5-3.57 (dd, 1H), extracted with ether, which was washed, dried and concentrated to give the title compound (1.8 g) as an oil. MS 206 (M+H)+. ¹H NMR (CDCl₃) ∂: 1.4 (d, 3H), 1.6-1.7 and 1.9-3.7-3.76 (dd, 1H), 7.2-7.32 (m, 5H).

Step 462b, 3-(R)-pyrrolidinemethanol

A sample of the compound from step 462a was dissolved in methanol, 10% Pd/C temperature. The solution was filtered, and the solvent was removed. The residue was was added, and the mixture was hydrogenated at 4 am H2 for 16 hours at room taken directly to the next step.

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8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 462c.

Following the procedure of Example 253j, substituting 3-(R)-pyrrolidinemethanol 2H), 2.45 (m, 1H), 2.6 (s, 3H), 3.7-4.03 (m, 6H), 8.15 (s, 1H), 9.02 (d, 1H, J=12 Hz). from step 462b for the BOC-amino-pyrrolidine thereof, and carrying the product forward (DMSO-46) 3: 0.6-0.75 (m, 2H), 0.9-1.05 (m, 2H), 1.85-1.95 (m, 1H), 2.1-2.2 (m, as in steps 253k&1 the title compound was prepared. MS 361 (M+H)+. 1H NMR 2

Example 463

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8-(3-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 463a. 1-(1-(R)-phenylethyl)pyrrolidine-3-(S)-methanol

extracted with ether, which was washed, dried and concentrated to give the title compound Chem., 22:1481 (1992)) and 0.95 g of LAH were suspended in 20 mL of dry THF, and carboxylic acid ethyl ester (prepared as described by D.R. Johnson et al., J. Heterocyclic as an oil. MS 206 (M+H)+. ¹H NMR (CDCl3) 3: 1.39 (d, 3H), 1.7-1.8 and 1.94-2.07 (m, 3H), 2.2-2.46 (m, 3H), 2.97-3.05 (tt, 1H), 3.12-3.2 (1, 1H), 3.45-3.53 (dd, 1H), quenched by the sequential addition of water, 15% NaOH and water. The mixture was A 2.61 g (10 mmol) sample of 5-oxo-1-(1-(R)-phenylethyl-3-(S)-pyrrolidine the reaction mixture was stirred at room temperature for 16 hours. The reaction was 3.6-3.65 (dd, 1H), 7.2-7.35 (m, 5H). 23 8

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Step 463b. 3-(S)-pyrrolidinemethanol

A sample of the compound from step 462a was dissolved in methanol, 10% Pd/C was added, and the mixture was hydrogenated at 4 atm H2 for 16 hours at room temperature. The solution was filtered, and the solvent was removed. The residue was taken directly to the next step.

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Step 463c. 8-(3-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting 3-(R)-pyrrolidinemethanol from step 463b for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. MS 361 (M+H)⁺. ¹H NMR (DMSO-d6) 3: 0.6-0.75 (m, 2H), 0.9-1.05 (m, 2H), 1.85-1.9 (m, 1H), 2.15-2.2 (m, 2H), 2.55-2.6 (s, 1H), 2.65 (s, 3H), 3.65-3.85 (m, 6H), 8.19 (s, 1H), 9.08 (d, 2H).

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Example 464

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8-(2-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting 2-(R)-pyrrolidinemethanol 20 (Aldrich) for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. ¹H NMR (DMSO-d6) ∂ : 0.5-1.1 (m, 2H), 1.9-2.2 (m, 5H), 2.68 (s, 3H), 3.22 (s, 1H), 3.62 (m, 1H), 4.0 (m, 2H), 4.55 (m, 1H), 7.95 (s, 1H), 9.0 (d, 2H).

Example 465

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8-(2-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting 2-(S)-pyrrolidinemethanol (Aldrich) for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. ¹H NMR (DMSO-d6) 3: 0.5-1.2 (m, 4H), 1.8-2.0 (m, 5H), 2.67 (s, 3H), 3.22 (m, 1H), 3.65 (m, 1H), 4.0 (m, 2H), 4.57 (m, 1H), 7.9 (s, 1H), 9.0 (d, 2H).

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Example 466

8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride 5 Following the procedure of Example 253j, substituting 2-(R)-(BOC-aminomethyl)pyrrolidine (prepared as described in JP87-236335) for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. MS 360 (M+H)+. ¹H NMR (DMSO-46) ∂: 0.61 (m, 2H), 0.92 (m, 1H), 1.10 (m, 1H), 1.87 (m, 2H), 2.06 (m, 1H), 2.64 (s, 3H), 2.84 (m, 1H), 2.94 (m, 1H), 3.92 (m, 1H), 4.53 (m, 1H), 8.00 (s, 1H), 9.18 (d, 1H). HRMS (M+H)+: calculated for C19H23FN3O3: 360.1723; found:360.1713.

Example 467

8-(2-(S)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting 2-(S)-(BOC-aminomethyl)pyrrolidine (prepared as described in JP87-236335) for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k&l the title compound was prepared. MS: 360 (M+H)+. ¹H NMR (DMSO-d₆) ∂: 0.60 (m, 2H), 0.92 (m, 1H), 1.09 (m, 1H), 1.87 (m, 2H), 2.06 (m, 1H), 2.26 (m, 1H), 2.35 (m, 1H), 2.64 (s, 3H), 2.84 (m, 1H), 2.97 (m, 1H), 3.91 (m, 1H), 4.54 (m, 1H), 8.01 (s, 1H), 9.16 (d, 1H), 13.84 (b, 1H). HRMS (M+H)+: calculated for C19H23FN3O3: 360.1723; found:360.1730.

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Example 468

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8-(3-(R)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 468a. 4-(R)-(1-(BOC-amino)cyclopropyl)pyrrolidin-2-thione and 4-(S)- (1-(BOC-amino)cyclopropyl)pyrrolidin-2-thione A sample of 4-(1-(BOC-arnino)cyclopropyl)-pyrrolidin-2-one (4.3 g,17.92 mmol. prepared as described by Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992) and 3.987 g of Lawesson's Reagent were suspended in 41 mL of THF, and the reaction mixture was stirred under N2 for 3 hours at room temperature. The solvent was removed, and the residue was dissolved in 1% methanol in methylene chloride and purified by chromatography on silica gel to give 3.773 g of the title compound. MS: 257 (M+H)+. This compound was subjected to chiral HPLC to separate the R and S isomers.

3-(R)-(1-(BOC-amino)cyclopropyl)pyrrolidine Step 468b.

A sample of the (R)-isomer (203 mg) from step 468a and 1.51 g of NiCL2•6H2O were dissolved in 10 mL of 1:1 methanol:THF, and the solution was cooled in an ice bath. room temperature for 2 hours. The solvent was removed, and the residue was purified by To this was added 720 mg of NaBH4 in portions, and the reaction mixture was stirred at chromatography on silica gel to give the title compound.

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8-(3-(R)-(1-aminocyclopropyl)pymolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 468c.

Following the procedure of Example 253j, substituting 3-(R)-(1-(BOC-amino)carrying the product forward as in steps 253k&! the title compound was prepared. The cyclopropyl)pyrrolidine from step 468b for the BOC-amino-pyrrolidine thereof, and spectroscopic data were similar to the racemic mixture of Example 311 above.

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Example 469

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8-(3-(S)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 469a. 3-(S)-(1-(BOC-amino)cyclopropyl)pyrrolidine

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NiCL2•6H2O were dissolved in 10 mL of 1:1 methanol:THF, and the solution was cooled in an ice bath. To this was added 690 mg of NaBH4 in portions, and the reaction mixture A sample of the (S)-isomer (194 mg) from Example 468a above and 1.46 g of was stirred at room temperature for 2 hours. The solvent was removed, and the residue was purified by chromatography on silica gel to give the title compound.

8-(3-(S)-(1-aminocyclopropyl)pymolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 469b.

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Following the procedure of Example 253j, substituting 3-(S)-(1-(BOC-amino)carrying the product forward as in steps 253k&l the title compound was prepared. The cyclopropyl)pyrrolidine from step 468b for the BOC-amino-pyrrolidine thereof, and spectroscopic data were similar to the racemic mixture of Example 311 above.

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Example 470

8-(3-(1-amino-1-cyclopropyl-methyl)pyrrolidinyl)-1-cyclopropyl-Z-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

1-cyclopropyl-prop-2-ene-1-one Step 470a.

A sample (5 g, 59 mmol) of 1-cyclopropyl methyl ketone (Aldrich) was dissolved the second half of the second solution was added, and the reaction mixture heated at reflux for 7 hours. The mixture was cooled, and ether (100 mL) was added slowly with stirring, mixture was then heated at reflux for half an hour. The reaction mixture was then cooled, in 59 mL of THF, and the solution was heated at reflux under N2, then cooled. Another solutions were combined and extracted with aqueous NaHCO3. The ether solution was solution was again dried, filtered and concentrated to give 4.60 g of the title compound. and a gummy precipitate was obtained. The gum was triturated with ethers. The ether prepared. Half of the second solution was added to the cooled first solution, and this solution 7.97 g of formalin and 19.57 g of N-methylpyridinium trifluoroacetate was dried, filtered and concentrated. The residue was triturated with ether, and the ether 9 2

Step 470b. (1-benzyl-pyrroldin-3-yl)-cyclopropyl-methanone

(methoxymethyl)-trimethylsilylmethylamine were dissolved in methylene chloride, and the methylene chloride), and the reaction mixture was stirred at room temperature for 2 hours. solution was cooled in an ice bath. To this solution was added 2.1 mL of TFA (1 N in The mixture was diluted with methylene chloride, and the solution was washed with A 2 g sample of the compound from step 470a and 4.94 g of N-benzyl-N-NaHCO3, water and brine, then concentrated. The residue was purified by ឧ

chromatography on silica gel to give 2.037 g of the title compound. 23

Step 470c. 1-(1-benzyl-pymoldin-3-yl)-1-cyclopropyl-methylamine

mixture was filtered, the sieves washed with methanol, the wash and filtrate combined, and 274 mg of NaBH3CN were dissolved in 15 mL of methanol, 1.2 g of 4Å molecular sieves A 1 g sample of the compound from step 470b, 3.37 g of ammonium acetate and were added, and the mixture was stirred at room temperature under N2 for 16 hours. The concentrated. The residue was dissolved in 100 mL of methylene chloride, and 30 mL of 15% NaOH was added. The organic phase and a second wash of the aqueous phase were combined and washed with water and brine, then dried over MgSO4. The solvent was

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removed, and the residue was chromatographed on silica gel to give 460 mg of the title

compound.

Step 470d. N-BOC-1-(1-benzyl-pyrroldin-3-yl)-1-cyclopropyl-methylamine

methylene chloride and triethylamine for 2 hours, and the title compound (640 mg) was The compound from step 470c was treated with di-t-butyl dicarbonate in obtained after chromatography on silica gel.

Step 470e. 3-(1-(BOC-amino)-1-cyclopropyl-methyl)pyrrolidine

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hours at room temperature. The solution was filtered, and the solvent was removed to give A sample (548 mg) of the compound from step 470d was dissolved in methanol, 140 mg of 10% Pd/C was added, and the mixture was hydrogenated at 4 atm H2 for 42 140 mg of the title compound.

8-(3-(1-amino-1-cyclopropyl-methyl)pymolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 470f.

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cyclopropyl-methyl)pyrrolidine from step 470e for the BOC-amino-pyrrolidine thereof, and IH), 13.83 (br s, 1H). HRMS (M+H)+: calculated for C22H27FN3O3: 400.2036; found: NMR (DMSO-46) 3: 0.46 (m, 1H), 0.62 (m, 4H), 0.92 (m, 1H), 1.03 (m, 2H), 1.82 (m, 1H), 2.27 (m, 3H), 2.61 (s, 3H), 3.74 (m, 2H), 3.89 (m, 2H), 7.90 (s, 1H), 9.07 (d, carrying the product forward as in steps 253k&l the title compound was prepared. ¹H Following the procedure of Example 253j, substituting 3-(1-(BOC-amino)-1-

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Example 471

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8-(3-(R)-(pyrrolidin-2-(S)-yl)pyrrolidin-1-yl)-1-cyclopropyl-Z-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

Step 471a. 3-(R)-(1-BOC-2-(S)-pyrrolidinyl)-4-nirrobutanol

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careful quenching of the excess reagents, the title compound was extracted and purified by (prepared according to the procedure of Hayakawa et al., U.S. Patent 5,098,912, issued March 24, 1992) was dissolved in 35 mL of ether and treated with 0.76 g of LAH. After A 7.5 g sample of ethyl 3-(R)-(1-BOC-2-(S)-pyrrolidinyl)-4-nitrobutanoate chromatography (4.5 g).

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Step 471b. 3-(R)-(1-BOC-2-(S)-pyrrolidinyl)-4-nitrobutanyl methylsulfonyl ether

removed. The residue was chromatographed on silica gel to give 3 g of the title compound. The reaction mixture was washed with NaHCO3 solution and water, and the solvent was A 3.5 g sample of the alcohol from step 471a above was dissolved in 25 mL of methylene chloride and treated with methanesulfonyl chloride an TEA at 0°C for 2 hours.

3-(R)-(1-BOC-pyrrolidin-2-(S)-yl)pyrrolidine Step 471c.

The ether compound from step 471a was treated by hydrogenation at 4 atm H2 over Pd/C in methanol to give the tile compound. 2

8-(3-(R)-(pyπolidin-2-(S)-yl)pyπolidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 471d.

Following the procedure of Example 253j, substituting 3-(R)-(1-BOC-pyrrolidin-2-(S)-y1)pyπolidine from step 471c for the BOC-amino-pyπolidine thereof, and carrying $(M+H)^{+}. \ \ ^{1}H \ NMR \ (DMSO-46) \ \partial : 0.58-0.62 \ (m, 2H), \ 0.9-1.1 \ (m, 2H), \ 1.68-2.8 \ (m, 2H) \ del{eq:mass}$ the product forward as in steps 253k&1 the title compound was prepared. MS 400 8H), 2.5 (s, 3H), 3.1-3.8 (m, 7H), 7.9 (s, 1H), 9.08 (dd, 2H). 13

Example 472

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8-(3-(aminomethyl)azetidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride

3-(BOC-aminomethyl)-1-diphenylmethyl-azetidine Step 472a.

according to Anderson and Lok, J. Org. Chem., 32:3393-5 (1972)) was treated with di-t-A sample (0.6 g) of 3-aminomethyl-1-diphenylmethyl-azetidine (prepared butyl dicarbonate in methylene chloride and triethylamine for 2 hours, and the title compound (450 mg) was obtained after chromatography on silica gel. 25

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filtered and the filtrate is concentrated and treated with HCl in ether to give the title

compound.

6-amino-8-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedures of Example 473, replacing 3-BOC-aminopyrrolidine described in J. Med. Chem. 1994, 37, 3344), and carrying the product forward the title with 7-BOC-amino-5-azaspiro[2.4]heptane (prepared according to the procedures as compound is prepared. 2

Example 475

7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride 6-arnino-8-(2,8-diaza-8-bicyclo[4,3.0]nonyl)-1-cyclopropyl-

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with 2,8-diazabicyclo[4.3.0]nonane (prepared according to US 5,059,597), and carrying Following the procedures of Example 473, replacing 3-BOC-aminopyrrolidine the product forward the title compound is prepared.

Example 476

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6-amino-8-(3,5-cis-dimethylpiperazin-1-yl)-1-cyclopropyl-7,9-difluoro-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

aminopyrrolidine with 3,5-cis-dimethylpiperazine and carrying the product forward the title Following the procedure of Example 473a, replacing 4-t-butoxy-2,5,6-trifluoro-3-methylpyridine with 4-t-butoxy-2,3,5,6-tertafluoropyridine from Example 274b above, and carrying the product forward as in Example 473b-c, replacing 3-BOCcompound is prepared. 22

Example 477

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8-(1-amino-1-cyclopropyl)-1-cyclopropyl-7-fluoro-9-methyl-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

1-cyclopropyl-8-(diphenylmethoxycarbonylmethyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester Step 477a.

35

malonate. After the addition, 8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-To a suspension of NaH in DMF with ice bath cooling is added di-t-butyl

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3-(BOC-aminomethyl)-azetidine Step 472b.

A sample of the compound from step 473a was treated with 4 atm of H2 in the presence of Pd/C in methanol at room temperature. The mixture was filtered, and the solvent was removed to give the title compound.

8-(3-(aminomethyl)azetidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 472c.

forward as in steps 253k&1 the title compound was prepared. MS 346 (M+H)+. 1H NMR azetidine from step 472b for the BOC-amino-pyrrolidine thereof, and carrying the product (DMSO-46) 3: 0.61 (m, 2H), 0.98 (m, 2H), 2.16 (m, 1H), 2.60 (s, 3H), 3.01 (m, 1H), Following the procedure of Example 253j, substituting 3-(BOC-aminomethyl)-3.76 (m, 1H), 4.41 (m, 2H), 4.69 (m, 2H), 7.88 (s, 1H), 9.10 (d, 1H).

2

Example 473

6-amino-8-(3-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

2

4-t-Butoxy-6-dibenzylamino-2.5-difluoro-3-methylpyridine Step 473a.

with dibenzylamine in ethanol at reflux temperature. Solvent is removed, and the residue is dissoved in methylene chloride and washed with water. The product is purified by column 4-t-Butoxy-2,5,6-trifluoro-3-methylpyridine from Step 253c above is reacted chromatography. ន

Step 473b.

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6-dibenzylamino-8-(3-aminopyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

methylpyridine with 4-t-butoxy-6-dibenzylamino-2,5-difluoro-3-methylpyridine from Step Following the procedure of Example 253e, replacing 4-t-butoxy-2,5-difluoro-3-473a above, and carrying the product forward as in Example 253 steps e-l, the title compound is prepared.

Step 473c.

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6-amino-8-(3-aminopyπolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

presence of 10% Pd-C in ethanol. After the completion of the reaction, the mixture is A sample from Step 473d above is heated with ammonium formate in the

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quinolizine-3-carboxylic acid ethyl ester from Example 253i above is added. The reaction removal of the solvent, is dissolved in methylene chloride and trifluoroacetic acid at room diphenyldiazomethane in methylene chloride and methanol. When the reaction is finished product is extracted into methylene chloride and dried over MgSO4. The residue, after is then heated to 50 to 60°C, and the mixture is poured into water and acidified. The temperature. The solvent is removed under vacuum, and the product is treated with the solvents are removed under vacuum, and the product is purified by column chromatography to give the title compound.

1-cyclopropyl-8-(1-diphenylmethoxycarbony-1-vinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester Step 477b. 2

methanesulfonyl chloride with ice bath cooling. After the addition, the reaction is stirred at presence sodium bicarbonate. When the reaction is complete, the product is extracted into methylene chloride, washed with water and dried over MgSO4. The solvent is removed, ethylene chloride, and the solvent is removed to give the crude product, which is purified The product from Step 477a is heated with 35% formaldehyde in DMF in the room temperature, then poured into water and acidified. The mixture is extracted with and the residue is dissolved methylene chloride. Triethylamine is added, followed by by column chromatography.

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1-cyclopropyl-8-(1-diphenylmethoxycarbony-1-cyclopropyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester Step 477c.

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above is added and mixture is stirred at 50°C. The mixture is quenched with water, and the Trimethylsulfonium iodide is added to a stirred solution of NaH in DMSO at 0°C and the resulting solution is stirred at room temperature. The product from Step 477b product is extracted to give the title compound.

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1-cyclopropyl-8-(1-hydroxycarbonyl-1-cyclopropyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester Step 477d.

trifluoroacedic acid and is stirred at room temperature. The solvents are removed and The product from Step 477d is dissolved in the mixture of anisol and residue is purified by a column chromatography to give the title compound.

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Step 477c.

1-cyclopropyl-8-(1-Bocamino-1-cyclopropyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester

A sample of the product from Step 477d is heated with diphenylphosphoryl azide, t-butanol, triethylamine and dioxane. The solvents is removed under vacuum. The residue concentrated under vacuum. The title compound is purified by chromatography on silica is dissolved in methylene chloride, washed with water and dried over MgSO4 and <u>g</u>

1-cyclopropyl-8-(1-amino-1-cyclopropyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid hydrochloride Step 477f. 9

The product from Step 477e is treated by procedures as described in Example 253 k-1 to give the title compound.

Example 478

3(R)-10-(1-amino-1-cyclopropyl)-9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyrano[2,3,4-ijlquinolizine-5-carboxylic acid hydrochloride

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cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester with Follow the procedures as described in Example 477, replacing 8-chloro-1-3(R)-10-chloro-9-fluoro-3-methyl-2H,3H,6H-6-oxo-pyrano[2.3.4-ij]quinolizine-5carboxylic acid ethyl ester from Example 281e to give the title compound.

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Example 479

8-(1-amino-1-cyclopropyl)-1-cyclopropyl-7-fluoro-9-methoxy-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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cyclopropyi-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid ethyl ester with 8chloro-1-cyclopropyl-7-fluoro-9-methoxy-4H-4-oxo-quinolizine-3-carboxylic acid ethyl Follow the procedures as described in Example 477, replacing 8-chloro-1ester from Example 275 to give the title compound.

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Example 480

8-(1-aminomethyl-1-cyclopropyl)-1-cyclopropyl-7-fluoro-9-methyl-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 480a.

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8-(1-cyano-1-cyclopropyl)-1-cyclopropyl-7-fluoro-9-methyl-4H-4-oxo-quinolizine-3-carboxylic acid ethyl ester.

The product from Example 477d is treated with oxalyl chloride in methylene chloride followed by quenching with aqueous ammonia. Aqueous work up gives the arnide, which is treated with POC13 at room temperature to give the title compound.

8-(1-Bocaminomethyl-1-cyclopropyl)-1-cyclopropyl7-fluoro-9-methyl-4H-4-oxo-quinolizine-3-carboxylic acid ethyl ester Step 480b.

2

The product from Step 480a is treated with Raney Ni in ethanol under hydrogen. The residue after removal of the solvent is reacted with d-t-butyl dicarbonate in the mixture and dried over MgSO4 and concentrated under vacuum. The title compound is purified by of methanol and water. Reaction is extracted into methylene chloride, washed with water chromatography on silica gel.

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8-(1-aminomethyl-1-cyclopropyl)-1-cyclopropyl-7-fluoro-9-methyl-4H-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 480c.

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The product from Step 480b is treated by procedures as described in Example 253 k-1 to give the title compound.

Examples 481-565

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reagent, the compounds of Examples 481-565 are prepared as shown in Table 13A, below. Following the procedures of Steps 253j, 253k and 253l above, replacing the 3-BOC-aminopyrrolidine of Step 253j with the appropriate unprotected or BOC-protected understood as also representing the opposite stereoisomers and diasteromers thereof. In those cases wherein specific chiral isomers are indicated, the examples are to be

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R2	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ZI	H ₂ NOC M	H ₂ N / N	TO H			J. J.	J. Z.
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R ²	, N ZI COST		HO2C H	N. N.	H ₂ N	NE N			N N N N N N N N N N N N N N N N N N N
Example #	481	482	485	487	485	491	493	495	497

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Example 566

8-(*trans*-3-(S)-amino-4-(R)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Step 566a. 1-benzyl-4-cyclopropylpyrrolidine-3-carboxylic acid ethyl ester

chloride) was added dropwise at 0° C over 10 minutes, and the reaction mixture was stirred under N2 for 2 hours while allowing the reaction temperature to rise to room temperature. The mixture was stirred for an additional 18 hours, washed with 5% NaHCO3 and brine, dried (over Na2SO4) and concentrated. The residue was purified by chromatography on Ethyl 3-cyclopropylacrylate (7.00 g, 50.0 mmol, prepared according to J. Org. (11.85~g, 50.0~mmol) were dissolved in methylene chloride (100~mL), and the solution Chem. 1987, 52, 2629) and N-benzyl-N-(methoxymethyl)trimethylsilylmethylamine was cooled to 0°C and flushed with N2. Trifluoracetic acid (5.0 mL, 1N in methylene silica gel, eluting with 1:3 ether:hexane, to afford the title compound (9.30 g, oil) 2 13

Step 566b. 1-benzyl 4-cyclopropylpyrrolidine-3-carboxylic acid

over 20 minutes. The mixture was stirred for 2.5 hours, and the methanol was removed A sample of the compound from step 566a (5.46 g) was dissolved in methanol (100 mL) and 15% aqueous NaOH (100 mL) was added dropwise at room temperature under vacuum. The aqueous solution was then washed with methylene chloride, neutralized to pH 4 with 6N HCl, saturated with NaCl, and extracted with 1:3 8 53

isopropanol:methylene chloride. The extract was washed with brine, dried (over Na2SO4) and concentrated. The residue was vacuum dried to afford the title compound (4.758 g).

1-benzyl-3-(BOC-amino)-4-cyclopropylpyrrolidine Step 566c.

Triethylamine (5.34 mL, 38.4 mmol) and DPPA (6.08 g, 22.1 mmol) were added, and the mixture heated at 90°C under N2 for 24 hours. The solvent was removed, and the residue The compound from step 566b (4.70 g) was dissolved in t-butanol under N2. was purified by chromatography on silica gel, eluting with 5% methanol in methylene chloride, to afford the title compound (4.77 g).

3-(BOC-amino)-4-cyclopropylpyrrolidine

(100 mL). The solution was flushed with N2, ammonium formate (6.93 g, 110 mmol) and 10% Pd/C (695 mg) were added, and the mixture was heated at 80°C for 26 hours. The The compound from step 566c (6.952 g, 22 mmol) was dissolved in methanol mixture was cooled, diluted with methylene chloride and filtered. The solvent was removed to give the title compound (5.80 g).

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1-Benzyloxycarbonyl-3-(BOC-amino)-4-cyclopropyl Step 566e. 12

mmol) were dissolved in 50% aqueous dioxane (40 mL), and the solution was flushed with Na2SO4. The solvent was removed, and the residue was purified by chromatography on was taken up in ether and washed with water, IN HCI, water and brine, then dried over N2 and cooled to 0°C. Benzyl chloroformate (2.43 g, 14.2 mmol) was added dropwise over 10 minutes, and the mixture was stirred under N2 at 0°C for 5 hours. The mixture The compound from step 566d (2.0 g, 11.9 mmol) and K2CO3 (1.88 g, 17.8 silica gel, eluting with 1:3 ethyl acetate: hexane to give the title compound (1.96 g, oil).

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AS column eluted with 2.5 % ethanol in hexane) to give the pure 3-(S)-4-(R)- and 3-(R)-4 The diastereomeric mixture was then separated by preparative HPLC (Chiralpak (S)- diastereomers of the title compound.

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Step 566f. 3-(S)-(BOC-amino) 4-(R)-cyclopropylpyrrolidine

was cooled, diluted with methylene chloride and filtered. The solvent was removed to give Pd/C (208 mg) were added, and the mixture was heated at reflux for 1 hour. The mixture The 3-(S)-4-(R)-compound from step 566e was dissolved in methanol (40 mL), The solution was flushed with N2, ammonium formate (1.04 g, 16.5 mmol) and 10% the title compound (795 mg).

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8-(trans-3-(S)-amino-4-(R)-cyclopropylytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 566g.

Following the procedure of Example 253j, substituting the 3-(S)-(BOC-amino)-4prepared. MS m/z 386 (M+H)+. 1H NMR (DMSO-d6) 3: 9.08 (1H, d, J=10.5 Hz), 7.93 (1H, m), 1.84 (1H, m), 1.00 (2H, m), 0.90 (1H, m), 0.61 (2H, m), 0.53 (2H, m), 0.38 (1H, s), 4.18 (1H, m), 4.07 (1H, m), 3.79 (2H, m), 3.62 (1H, m), 2.62 (3H, s), 2.33 (R)-cyclopropylpyrrolidine from step 566f for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & I, the title compound (3.20 g) was (1H, m), 0.22 (1H, m).

Analysis calculated for C21H24N3O3F •HCl•1 1/4H2O: C, 56.76; H, 6.24; N, 9.45. Found: C, 56.99; H, 6.13; N, 9.38. 2

Example 567

8-(rans-3-(R)-amino-4-(S)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

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3-(R)-(BOC-amino)-4-(S)-cyclopropylpyrrolidine Step 567a.

cyclopropylpyrrolidine of step 566e (640 mg) was treated as in Example 566f to give the A sample of the 3-(R)-4-(S)-1-benzyloxycarbonyl-3-(BOC-amino)-4title compound (465 mg).

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Step 566d. 8-(trans-3-(R)-amino-4-(S)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

0.38 (1H, m), 0.22 (1H, m). Analysis calculated for C21H24N3O3F •HCl•1 1/4H2O: C, Following the procedure of Example 253j, substituting the 3-(R)-(BOC-amino)-4-(S)-cyclopropylpyrrolidine from step 567a for the BOC-amino-pyrrolidine thereof, and 2.33 (1H, m), 1.84 (1H, m), 1.00 (2H, m), 0.90 (1H, m), 0.61 (2H, m), 0.53 (2H, m), 7.95 (1H, s), 4.19 (1H, m), 4.07 (1H, m), 3.79 (2H, m), 3.62 (1H, m), 2.62 (3H, s), prepared. MS m/z 386 (M+H)+. ¹H NMR (DMSO-d6) 3: 9.10 (1H, d, J=10.5 Hz), carrying the product forward as in steps 253k & I, the title compound (318 mg) was 22 8

Example 568

8-(trans-3-(S)-amino-4-(R)-methylyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 568a. trans-3-(BOC-amino)-1-benzyl-4-methylpyrrolidine

nans-3-amino-1-benzyl-4-methylpymolidine (1.5 g, 41.3 mmol, prepared according to the procedures of Cesare, T.D., et al., J. Med. Chem. 35: 4205-4213 (1992).) was dissolved in aqueous methanol at 0°C and treated with t-butyloxycarbonic anhydride (9.9 g), stirring for 16 hours. The product was collected by filtration as well as extraction with methylene chloride, and the title compound was dried and taken directly to the next step.

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Step 568b. trans-3-(BOC-amino)-4-methylpyrrolidine

The compound from step 568a (8.65 g, 29.8 mmol) was dissolved in anhydrous methanol. The solution was flushed with N2, ammonium formate (9.39 g, 749 mmol) and 10% Pd/C (86.5 mg) were added, and the mixture was heated at 80°C for 2 hours. The mixture was cooled, diluted with methylene chloride and filtered. The solvent was removed to give the title compound (6.51 g). MS m/z 201 (M+H)+.

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20 Step 568c. trans-3-(BOC-amino)-1-CBZ-4-methylpyrrolidine

The compound from step 568b (6.51 g, 29.8 mmol) was dissolved in 90 mL of 50% aqueous dioxane, and K2CO3 (4.74g, 44.7 mmol) was added. The solution was stirred under N2 at 0°C, and benzyloxycarbonyl chloride (6.10 g, 35.76 mmol) was added dropwise over 15 minutes. The solution was stirred under N2 at 0°C for 5 hours, then diluted with ether. The solution was washed with water and brine, dried and concentrated. The solvent was removed, and the residue was purified on silica gel to give the title compound (8.88 g, oil).

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The enantiomers were separated by preparative chiral HPLC (Chiralpak AD column eluted with 5 % ethanol in hexane) to give the trans-3-(S)-4-(R)- and trans-3-(R)-4-(S)- isomers of the title compound.

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Step 568d. trans-3-(S)-(BOC-amino)-4-(R)-methylpyrroliding

The *trans*-3-(S)-(BOC-amino)-1-CBZ-4-(R)-methylpyrrolidine from step 568c (501 mg, 1.50 mmol) was dissolved in methanol (15 mL). The solution was flushed with

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N2. ammonium formate (472 mg, 7.50 mmol) and 10% Pd/C (100 mg) were added, and the mixture was stirred at room temperature for 26 hours. The mixture was cooled, diluted with methylene chloride and filtered. The solvent was removed to give the title compound (380 mg).

Step 568e. 8-(trans-3-(S)-amino-4-(R)-methylytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting the *trans*-3-(S)-(BOC-amino)-4-(R)-methylpyrrolidine from step 568d for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & l, the title compound (263 mg) was prepared. MS m/z 360 (M+H)+. ¹H NMR (DMSO-d6) 3: 9.07 (1H, d, J=10.8Hz), 7.93 (1H, s), 4.02 (2H, m), 3.89 (1H, m), 3.55 (2H, m), 2.63 (3H, s), 2.52 (1H, m), 2.31 (1H, m), 1.18 (3H, d, J=6.3 Hz), 0.99 (2H, m), 0.60 (2H, m). Analysis calculated for C19H22N3O3F+HCl+H2O: C, 55.14; H, 6.09; N, 10.15. Found: C, 54.98; H, 5.86; N, 15.91.

Example 569

8-(trans-3-(R)-amino-4-(S)-methylytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 569a. trans-3-(R)-(BOC-amino)-4-(S)-methylpyrrolidine

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The trans-3-(R)-(BOC-amino)-1-CBZ-4-(S)-methylpyrrolidine from Example 568c (501 mg, 1.50 mmol) was dissolved in methanol (15 mL). The solution was flushed with N2, ammonium formate (472 mg, 7.50 mmol) and 10% Pd/C (100 mg) were added, and the mixture was stirred at room temperature for 26 hours. The mixture was cooled, diluted with methylene chloride and filtered. The solvent was removed to give the title compound (380 mg).

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Step 569b. 8-(*trans*-3-(R)-amino-4-(S)-methylyrrolidin-1-yl)-1-cyclopropyl-30 7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Following the procedure of Example 253j, substituting the trans-3-(R)-(BOC-amino)-4-(S)-methylpyrrolidine from step 569a for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & I, the title compound (246 mg) was prepared. MS m/z 360 (M+H)+. ¹H NMR (DMSO-d6) *i*: 9.11 (1H, d, J=10.5 Hz),

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7.96 (1H, s), 4.02 (2H, m), 3.84 (1H, m), 3.55 (2H, m), 2.63 (3H, s), 2.50 (1H, m), 2.33 (1H, m), 1.17 (3H, d, J=6.3 Hz), 0.99 (2H, m), 0.60 (2H, m).

Example 570

8-(cis-3-(S)-amino-4-(S)-cyclopropylyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 570a. ethyl N-benzyl-4-cyclopropyl-3-pyrrolinecarboxylate

2

Ethyl 3-cyclopropylpropiolate (2.76 g, 20.0 mmol, prepared by the method of Org. Syn., £6:173 (1987)) and N-benzyl-N-(methoxymethyl)trimethylsilylmethylamine (4.76 g, 20.0 mmol) were dissolved in methylene chloride, cooled to 0°C and flushed with N2. TFA (2.0 mL, 1N in methylene chloride) was added dropwise at 0°C over 10 minutes, and the mixture was stirred at 0°C under N2 for 2 hours and at room temperature for 22 hours. The mixture was washed with 5% aqueous NaHCO3 and brine, dried (Na2SO4) and concentrated. The residue was purified by chromatography on silica gel, eluting with 1:2 to 1:1 ethyl acetate:hexane to give the title compound (2.72g, oi)).

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Step 570b. (cis)-ethyl N-benzyl-4-cyclopropyl-3-pyrrolidinecarboxylate

The compound from step 570a (2.72 g) was dissolved in ethanol and hydrogenated over PtO2 under 4 atm H2. The mixture was filtered, the solvent was removed, and the residue was dried to afford the title compound (2.36 g, oil).

Step 570c. (cis)-ethyl 4-cyclopropyl-3-pyrrolidinecarboxylate

The compound from step 570b (2.36 g, 8.64 mmol) was dissolved in methanol (30 mL). The solution was flushed with N2, ammonium formate (2.72g, 43.2 mmol) and 10% Pd/C (300 mg) were added, and the mixture was stirred at 80°C for 3.5 hours. The mixture was cooled, diluted with methylene chloride and filtered. The solvent was removed to give the title compound (1.85 g).

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Step 570d. (cis)-ethyl N-CBZ-4-cyclopropyl-3-pyrrolidinecarboxylate

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The compound from step 570c (1.85 g, 10.1 mmol) was dissolved in 20 mL of 50% aqueous dioxane, and K2CO3 (1.59g, 15.0 mmol) was added. The solution was stirred under N2 at 0°C, and benzyloxycarbonyl chloride (2.04 g, 12.0 mmol) was added

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dropwise over 10 minutes. The solution was stirred under N2 at 0°C for 4 hours, then diluted with ether. The solution was washed with water and brine, dried and concentrated. The solvent was removed, and the residue was purified on silica gel to give the title compound (1.79 g, oil).

Step 570e. (cis)-N-CBZ-4-cyclopropyl-3-pyrrolidinecarboxylic acid

The compound from step 570c (1.79 g, 5.65 mmol) was dissolved in methanol (40 mL) and 15% aqueous NaOH (40 mL) was added dropwise at room temperature over 10 minutes. The mixture was stirred for 4 hours, the methanol was removed under vacuum, and the aqueous residue was extracted with ether. The aqueous phase was neutralized to pH 3 with 6N HCl and extracted with methylene chloride. The extract was washed with brine, dried and concentrated to give the title compound (719 mg).

Step 570f. (cis)-3-(BOC-amino)-1-CBZ-4-cyclopropylpyrrolidine

The compound from step 570d (648 mg, 2.24 mmol) was dissolved in t-butanol under N2. Triethylamine (0.623 mL, 4.48 mmol) and DPPA (740 mg, 2.69 mmol) were added, and the mixture heated at 90°C under N2 for 60 hours. The solvent was removed, and the residue was purified by chromatography on silica gel, eluting with 1:2 ethyl acetate hexane, to afford the title compound (563 mg).

The racemic mixture was then separated by preparative HPLC (Chiralpak AS column clute with 2.5 % ethanol in hexane) to give the pure 3-(S)-4-(S)- and 3-(R)-4-(R) enantiomers of the title compound (146 mg) and (120 mg), respectively.

Step 570g. cis-3-(S)-(BOC-amino)-4-(S)-cyclopropylpyrrolidine

The (cis)-3-(S)-(BOC-amino)-1-CBZ-4-(S)-cyclopropylpyrolidine from step 570e (143 mg, 0.397 rumol) was dissolved in methanol (10 mL). The solution was flushed with N2, ammonium formate (125 mg, 1.986 rumol) and 10% Pd/C (28.6 mg) were added, and the mixture was stirred at room temperature for 1 hour. The mixture was diluted with methylene chloride and filtered. The solvent was removed to give the title compound.

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8-(cis-3-(5:-amino-4-(S)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 570h.

thereof, and carrying the product forward as in steps 253k & 1, the title compound (16 mg) (1H, d, J=11.4 Hz), 7.94 (1H, s), 4.18 (1H, m), 3.95 (2H, m), 3.81 (2H, m), 2.64 (3H, s), 2.32 (1H, m), 1.87 (1H, m), 0.98 (2H, m), 0.82 (1H, m), 0.59 (4H, m), 0.34 (1H, was prepared. mp 240-242°C. MS m/z 386 (M+H)+. ¹H NMR (DMSO-d₆) 3: 9.11 Following the procedure of Example 253j, substituting the cis-3-(S)-(BOCamino)-4-(S)-cyclopropylpyrrolidine from step 570f for the BOC-amino-pyrrolidine m), 0.28 (1H, m).

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Example 57

8-(cis-3-(R)-amino-4-(R)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochlonde

Step 571a. cis-3-(R)-(BOC-amino)-4-(R)-eyclopropylpyrrolidine 13

570e (94 mg, 0.261 mmol) was dissolved in methanol (10 mL). The solution was flushed with N2, ammonium formate (82 mg, 1.305 mmol) and 10% Pd/C (19 mg) were added, The (cis)-3-(R)-(BOC-amino)-1-CBZ-4-(R)-cyclopropylpymolidine from step diluted with methylene chloride and filtered. The solvent was removed to give the title and the mixture was stirred at room temperature for 1 hour. The mixture was cooled, compound (81 mg).

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8-(cis-3-(R)-amino-4-(R)-cyclopropylymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 571b.

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thereof, and carrying the product forward as in steps 253k & 1, the title compound (54 mg) (1H, d, J=11.1 Hz), 7.93 (1H, s), 4.18 (1H, m), 3.94 (2H, m), 3.81 (2H, m), 2.64 (3H, was prepared. mp 225 °C (dec). MS m/z 386 (M+H)+. ¹H NMR (DMSO-d6) 3: 9.11 s), 2.34 (1H, m), 1.87 (1H, m), 1.05 (1H, m), 0.96 (1H, m), 0.82 (1H, m), 0.59 (4H, Following the procedure of Example 253j, substituting the cis-3-(R)-(BOCamino) 4-(R)-cyclopropylpyrrolidine from step 571a for the BOC-amino-pyrrolidine m), 0.35 (1H, m), 0.29 (1H, m).

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Example 572

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8-(*trans*-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride diasterconer A

2-pentenoic acid ethyl ester Step 572a.

Propionaldehyde (5.8 g) and (carbethoxymethylene)triphenylphosphorane (35 g) were dissolved in methylene chloride (100 mL), and the mixture was refluxed overnight. The product was distilled off from the reaction mixture.

trans-3-(BOC-amino)-1-CBZ-4-ethyl-pyrrolidine Step 572b.

ester from step 572a above for the 4-fluoro-2-butenoic acid ethyl ester thereof, and carrying Following the procedure of Example 435b, substituting the 2-pentenoic acid ethyl diastercomer A (chirality not determined) was carried forward to the next step. 1H NMR (CDCl3) d: 7.4 (m, 5H), 5.18 (s, 2H), 6.4-4.60 (m, 3H), 4.30(m, 1H), 3.60-3.80 (m, 3H), 3.10 (m, 2H), 1.95 (m, 1H), 1.60 (m, 1H), 1.30 (m, 1H), 0.95 (t, 3H), 1.95 (s, the product forward as in steps 435c and 435d, the title compound was prepared. The 9H). Diastereomer B (chirality not determined) was carried forward to Example 573. diastereomers were separated by chiral HPLC on a Chiralpak ASTM column, and 2 13

Step 572c. rans-3-(BOC-amino) 4-ethyl-pyrrolidine

The compound from step 2 was hydrogenated with Pd/C in ethanol as in step 435c above, and the title compound was isolated.

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8-(nass-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride Step 572d.

4-ethyl-pyrrolidine from step 572c for the BOC-amino-pyπolidine thereof, and carrying the Following the procedure of Example 435c, substituting the trans-3-(BOC-amino)-(M+H)⁺. ¹H NMR (DMSO-d₆) d: 9.10 (d, 1H), 8.50 (s, 1H), 4.10 (m, 2H), 3.50-3.80 (m, 3H), 2.60 (s, 3H), 2.30 (m, 2H), 1.7 (m, 1H), 1.40 (m, 1H), 1.0 (m, 5H), 0.6 (m, product forward as in steps 253k & I, the title compound was prepared. MS m/z 474 23

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Example 573

8-(mans-3-amino-4-ethylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride diastereomer B

Step 573a. trans-3-(BOC-amino)-4-ethyl-pyrrolidine diastereomer B

The diastereomer B compound from step 572b was hydrogenated with Pd/C in ethanol as in step 435c above, and the title compound was isolated.

Step 573b. 8-(trans-3-amino-4-ethylpytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride diastereomer B

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Following the procedure of Example 435e, substituting the *trans*-3-(BOC-arnino)-4-ethyl-pyrrolidine diastereomer B compound from step 572c for the BOC-arnino-pyrrolidine thereof, and carrying the product forward as in steps 253k & l, the title compound was prepared. MS m/z 474 (M+H)⁺. ¹H NMR (DMSO-d₆) d: 9.10 (d, 1H), 8.50 (s, 1H), 4.10 (m, 2H), 3.50-3.80 (m, 3H), 2.60 (s, 3H), 2.30 (m, 2H), 1.7 (m, 1H), 1.40 (m, 1H), 1.0 (m, 5H), 0.6 (m, 2H).

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Example 574

8-(cis-3-amino-4-ethylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride diastercomer A

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Step 574a. 1-CBZ-3-pyrroline

3-Pyrroline (Aldrich, 65% purity) was dissolved in a 1:1 mixture of dioxane and H2O. Na2CO3 was added. The reaction mixture was then flushed with N2 and cooled to 0 °C. Benzylchloroformate was added dropwise and the mixture was stirred at 0 °C for several hours. The reaction mixture was allowed to reach room temperature and was stirred for an additional 2 hours. Ethyl acetate was then added and the reaction mixture was washed with H2O and brine. The organic layer was dried over MgSO4, concentrated in vacuo and column chromatographed in a Hexane/EtOAc solution to afford the title compound (65% purity).

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Step 574b. 3.4-epoxy-1-CBZ-pyrroline

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Five grams of crude 1-CBZ-3-pyπoline from step 574a was dissolved in 25 mL of CH₂Cl₂. 3-Chloroperoxybenzoic acid was added over 5 minutes. The reaction mixture

was allowed to stir at room temperature for 22 hours. The reaction mixture was then filtered, and filtrate was diluted with 30 mL of CH2Cl2 and washed with Na2S2O3 solution, NaHCO3 solution and H2O. The organic layer was dried over MgSO4, concentrated in vacuo, and chromatographed on silica gel eluting with hexane/EtOAc solution. The title compound was obtained in 76% yield. MS m/z 220 (M+H)⁺. ¹H NMR (CDCl3) d: 3.35 (ddd, 2H), 3.65-3.70 (m, 2H), 3.80-3.90 (dd, 2H), 5.15 (d, 2H), 7.30-7.40 (m, 5H).

Step 574c. cis-3-(hydroxy)-1-CBZ-4-ethyl-pyrrolidine

The compound from step 574b (2.0 g) was dissolved in 20 mL of THF, and CuCN (0.081 g) was added. The mixture was cooled to -70°C, and 5.5 mL of EtMgCl solution was then added over 20 minutes. The mixture was allowed to warm to -50°C and was stirred at this temperature for 1 hour. The solution was then allowed to warm to -20°C over the next hour. Finally, the solution was left to stir overnight and allowed to reach room temperature. The following morning, the reaction was quenched with 2N HCl. EtOAc was added, and the layers were separated. The organic layer was washed with H2O and saturated NaCl solution, dried over MgSO4, concentrated in vacuo, and chromatographed on silica gel to give the title compound in 88% yield. MS m/z 250 (M+H)+. ¹ H NMR (CDCl3) d: 0.90-1.00 (t, 3H), 1.15-1.35 (m, 1H), 1.45-1.65 (m,

20 3H), 1.90-2.05 (m, 1H), 3.10-3.25 (m, 1H), 3.25-3.40 (m, 1H), 3.60-3.75 (m, 2H), 5.14 (s, 2H), 7.25-7.40 (m, 5H).

Step 574d. cis-3-(phthalimide)-1-CBZ-4-ethyl-pyrrolidine

The compound from step 574b (5.22 g), PPh3 (8.24 g) and phthalimide (4.0 g) were placed in a flask, flushed with N2, cooled to 0°C, and dissolved in 50 mL of THF. DEAD (4.3 mL) was then added dropwise over 25 minutes. The resultant solution was stirred for 51 hours at room temperature. The solvent was then removed *in vacuo* and the product was purified by column chromatography to give the title compound in 86% yield. MS m/z 379 (M+H)+ ¹ H NMR (CDCl₃) d: 0.85-0.95 (m, 2H), 1.15-1.40 (m, 3H),

30 2.37-2.53 (m, 1H), 3.42 (t, 1H), 3.75-4.00 (m, 2H), 4.10-4.35 (m, 1H), 7.27-7.45 (m, 5H), 7.72-7.80 (m, 2H), 7.80-7.90 (m, 2H).

2р 574e. cis-3-(BOC-amino)-1-CBZ-4-ethyl-pyrrolidine

The compound from step 574c (6.56 g) was dissolved in EtOH, NH2NH2•H2O (2.7 mL) was added and the mixture was refluxed for 5.5 hours. The reaction mixture was then cooled, filtered, and the filtrate was concentrated in vacuo. The residue was dissolved in 20 mL of CH2Cl2 and cooled to 0 °C. BOC2O (4.9 g), Et3N (3.0 mL), and a catalytic amount of DMAP were added and the mixture was allowed to reach room temperature while stirring overnight. The following morning CH2Cl2 was added, and the mixture was washed with NaHCO3 solution, H2O and brine. The organic layer was dried over MgSO4, concentrated in vacuo and column chromatographed in a hexane/EtOAc solution. The diastereomers were separated by chiral HPLC on a Chiralpak ASTM column. Diastereomer A was carried forward to the next step. MS m/z 349 (M+H)+. 1H NMR (CDCl3) d: 0.90-1.00 (td, 3H), 1.20-1.50 (m, 2H), 1.45 (s, 9H), 2.05-2.12 (m, 1H), 3.01 (q, 1H), 3.41 (t, 1H), 3.51-3.71 (m, 2H), 4.24 (broad s, 1H), 4.53 (broad s, 1H), 5.13 (s, 2H), 7.18-7.40 (m, 5H). Diastereomer B was carried forward to Example 57.5

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Step 574f. cis-3-(BOC-amino)-4-ethyl-pyrrolidine

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The compound from step 574d was hydrogenated with Pd/C in ethanol as in Example 435c, and the title compound was isolated. MS m/z 215 (M+H)⁺. ¹H NMR (CDCl3) d: 0.90-1.00 (m, 3H), 1.42 (s, 9H), 2.00-2.10 (m, 2H), 2.50-2.60 (m, 1H), 2.15-3.25 (m, 2H), 4.12-4.25 (m, 1H), 4.75-4.85 (m, 1H).

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Step 574g. 8-(cis-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-guinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting the cis-2-(BOC-arnino)-3-ethyl-pyrrolidine from step 574e for the BOC-arnino-pyrrolidine thereof, and carrying the product forward as in steps 253k & 1, the title compound was prepared. MS m/z 374 (M+H)+. ¹H NMR (DMSO-d6) d: 13.80 (broad s, 1H), 9.14 (d, 1H), 8.42 (s, 2H), 7.78 (s, 1H), 4.20-4.30 (m, 1H), 385-3.95 (m, 2H), 3.78 (d, 1H), 3.66 (t, 1H), 2.61 (s, 3H), 2.33-2.5 (m, 1H), 2.20-2.32 (m, 1H), 1.39-1.61(m, 2H), 0.82-1.10 (m, 5H), 0.48-0.53 (m, 2H).

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Example 575

8-(cis-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride diastercomer B

Step 575a. cis-3-(BOC-amino) 4-ethyl-pyrrolidine

The diastereomer B compound from Example 574d was hydrogenated with Pd/C in ethanol as in Example 435c, and the title compound was isolated. MS m/z 215 (M+H)+. ¹H NMR (CDC₁₃) d: 0.90-1.00 (m, 3H), 1.42 (s, 9H), 2.00-2.10 (m, 2H), 2.50-2.60 (m, 1H), 2.80-2.90 (m, 1H), 3.15-3.25 (m, 2H), 4.12-4.25 (m, 1H), 4.75-4.85 (m, 1H).

Step 575b. 8-(cis-3-amino-4-ethylpyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting the cis-2-(BOC-amino)-3-ethyl-pyrrolidine from step 575b for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & l, the title compound was prepared. MS m/z 374 (M+H)+. 1H NMR (DMSO-d6) d: 13.80 (broad s, 1H), 9.14 (d, 1H), 8.42 (s, 2H), 7.78 (s, 1H), 4.20-4.30 (m, 1H), 385-3.95 (m, 2H), 3.78 (d, 1H), 3.66 (t, 1H), 2.61 (s, 3H), 2.33-2.5 (m, 1H), 2.20-2.32 (m, 1H), 1.39-1.61(m, 2H), 0.82-1.10 (m, 5H), 0.48-0.53 (m, 2H)

Example 576

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8-(cis-3-(S)-amino-4-(S)-methylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 576a. cis-3-(BOC-amino)-4-methyl-pyrrolidine

cis-3-(BOC-amino)-4-methyl-1-benzylpyrrollidine (prepared according to the procedures of Cesare, T.D., et al., J. Med. Chem. 35: 4205-4213 (1992)) was hydrogenated with Pd/C in ethanol as in step 435c above, and the title compound was isolated. This compound was treated with benzyl chloroformate, the diastereomers were separated by chiral HPLC on a Chiralpak ASTM column, and the individual compounds were deprotected according to the procedures described in Example 568 steps c and d above. The 3S,4S-compound was carried forward to the next step. MS 201 (M+H)+. IH NMR (CDCl3) d: 0.97 (d, 2H), 1.45 (s, 9H), 2.05 (s, 2H), 2.20-2.32 (m, 1H), 2.50 (t, 1H), 2.60-2.68 (dd, 1H), 3.12-3.30 (m, 2H), 4.12 (s, 1H), 4.63 (s, 1H). The 3R,4R-compound was carried forward to the Example 576.

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Step 576b. 8-(cis-3-(S)-amino-4-(S)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Following the procedure of Example 253j, substituting the compound from step 576a for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & 1, the title compound was prepared. MS 360 (M+H)+ 1H NMR (DMSO-d6) d: 13.84 (broad s, 1H), 9.10 (d, 1H), 8.36 (s, 2H), 7.94 (s, 1H), 4.22-4.32 (m, 1H), 3.70-3.95 (m, 4H), 2.64 (s, 3H), 2.58-2.62 (m, 1H), 2.25-2.37 (m, 1H), 1.35 (d, 3H), 1.00-1.10 (m, 1H), 0.88-0.98 (m, 1H), 0.50-0.78 (m, 2H).

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Example 577

8-(cis-3-(R)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

Step 577a. cis-3-(BOC-amino)-4-methyl-pyrrolidine

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The 3R,4R compound from step 576a was hydrogenated with Pd/C in ethanol as in Example 435c, and the title compound was isolated. MS m/z 201 (M+H)+. ¹H NMR (CDCl3) d: 0.97 (d, 2H), 1.45 (s, 9H), 2.05 (s, 2H), 2.20-2.32 (m, 1H), 2.50 (t, 1H), 2.60 (t, 1H), 3.12-3.30 (m, 2H), 4.12 (s, 1H), 4.63 (s, 1H).

Step 577b. 8-(cis-3-amino-4-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid hydrochloride

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Following the procedure of Example 253j, substituting the compound from step 577a for the BOC-amino-pyrrolidine thereof, and carrying the product forward as in steps 253k & 1, the title compound was prepared. MS m/z 374 (M+H)⁺. ¹H NMR (DMSO-d₆) d: 13.84 (broad s, 1H), 9.10 (d, 1H), 8.36 (s, 2H), 7.94 (s, 1H), 4.22-4.32 (m, 1H), 3.70-3.95 (m, 4H), 2.64 (s, 3H), 2.58-2.62 (m, 1H), 2.25-2.37 (m, 1H), 1.35 (d, 3H), 1.00-1.10 (m, 1H), 0.88-0.98 (m, 1H), 0.50-0.78 (m, 2H).

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Example 578

In Vitro Assay of Antibacterial Activity

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The *in vitro* antibacterial activity of the compounds of the present invention was demonstrated as follows: Minimum inhibitory concentrations (MICs) were determined by the agar dilution method, in which twelve petri dishes were prepared, each containing successive aqueous 2-fold dilutions of the test compounds mixed with 10 mL of sterilized

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Brain Heart Infusion (BHI) agar. Each plate was inoculated with 1:100 (or 1:10 for slow-growing strains, primarily *Micrococcus* and *Streptococcus*) dilutions of up to 32 different microorganisms, using a Steers replicator block calibrated to deliver approximately 10⁴ colony forming units (CFUs). The inoculated plates were incubated at from about 35°C to about 37°C for approximately 20-24 hours. In addition, a control plate using BHI agar containing no test compound was prepared and incubated at the beginning and at the end of each test. The quinolone antibacterial ciprofloxacin was used as a control ("Cntl").

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After incubation, each petri dish was observed for the presence or absence of microorganism growth. The MIC was defined as the lowest concentration of test

compound yielding no growth (a slight haze or sparsely isolated colonies at the inoculum spot) as compared to the growth control containing no test compound.

The results of the above tests, shown in Tables 14, 15 and 16 below, demonstrate that the compounds of the present invention are surprisingly effective in combating bacterial growth. Moreover, the 9-methyl quinolizinone compounds of the invention (in which A of formula (I) is =CR6- and R6 is methyl) are shown to have excellent activity even against the ciprofloxacin-resistant pathogen Staphylococcus aureus 1775, demonstrating the potential usefulness of these compounds in treating infections not susceptible to this widely-used agent.

In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Exar	Example Number	mber		
Organism	Chil		2	62	2	9	157
Staphylococcus aureus ATCC 6538P	0.2	0.39	0.39	3.1	23	12.5	0.2
Staphylococcus aureus A5177	0.39	0.78	0.78	12.5	50	25	0.39
Staphylococcus aureus A-5278	0.39		0.78	ļ	Ŀ	ļ.	0.39
1	0.39	0.78	0.78	6.2		ŀ	0.39
<u> </u>	0.39	0.39	0.39	6.2	,	·	0.2
Staphylococcus aureus CMX 553	82.0	0.78	0.78	12.5	20	50	0.39
1775	001<	-	25		<u>.</u>	Ŀ	25
ij	0.39	0.78	0.78	12.5	20	25	0.39
Micrococcus luteus ATCC 9341	1.56	20	20	25	25	25	3.1
Micrococcus luteus ATCC 4698	0.78	25	25	12.5	25	25	1.56
Enterococcus faecium ATCC 8043	0.39	25	25	20	001	20	1.56
Streptococcus bovis A5169	1.56	25	25	25	25	901	3.1
Streptococcus agalactaciae CMX 508	0.39	12.5	12.5	25	50	901	1.56
Streptococcus pyrogenes EES61	0.39	6.2	6.2	25	20	901	1.56
Streptococcus pyrogenes CONST	0.78	6.2	6.2	25	20	20	1.56
Streptococcus pyrogenes2548 INDUC	0.39	3.1	3.1	25	20	20	0.39
Escherichia coli JUHL	0.01	0.39	0.39	3.1	6.2	12.5	0.02
Escherichia coli SS	.005	<.05	0.05	0.39	1.56	1.56	10.0
Escherichia coli DC-2	0.2	12.5	12.5	25	100	>100	0.39
Escherichia coli H560	0.01	1	0.39	3.1	12.5	12.5	0.02
Ł	0.2	6.2	6.2	25	100	001	0.39
Enterobacter aerogenes ATCC 13048	0.05	0.78	0.78	3.1	6.2	12.5	0.02
Klebsiella pneumoniae ATCC 8045	0.02	0.2	0.5	3.1	6.2	6.2	0.02
Providencia stuartii CMX 640	0.78	22	25	25	>100	>100	1.56
rseudomonas aeruginosa BMH10	0.1	6.2	6.2	6.2	25	25	0.5
Pseudomonas aeruginosa A5007	0.1	6.2	6.2	6.2	20	25	0.39
Pseudomonas aeruginosa K799/WT	0.1	3.1	3.1	6.2	25	25	0.2
Pseudomonas aeruginosa K799/61	0.02	0.39	0.39	0.05	6.2	25	0.05
Pseudomonas aeruginosa 5263	12.5			٠	٠	•	50
Fseudomonas aeruginosa 2862	25		٠	,	•	•	25
r seudomonas cepacia 2961	3.1	25	25	3.1	100	100	3.1
Acmetobacter calcoaceticus CMX 669	0.39	0.78	0.78	0.78	20	25	0.2

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 14 (continued)

		Exan	Example Number	mper	
Organism	158	159	160	161	162
. aureus A	0.2	0.2	0.2	0.05	0.1
S. aureus A5177	0.39	0.39	0.39	0.1	0.1
	0.78	0.2	0.2	0.1	- -
		68.0		0.1	0.2
	0.2	0.2	0.2	0.05	0.1
S. aureus CMX 553	0.39	0.39	0.39	0.1	0.7
S. aureus 1775	100	>100	100	100	>100
~1	0.39	0.39	0.39	0.1	0.2
1	3.1	25	6.2	3.1	6.2
M. luteus ATCC 4698	1.56	12.5	0.78	3.1	3.1
E. faecium ATCC 8043	1.56	6.2	3.1	0.78	0.78
	6.2	12.5	6.2	1.56	1.56
S. agalactaciae CMX 508	1.56	3.1	1.56	0.39	0.78
S. pyrogenes EES61	1.56	3.1	1.56	0.39	0.39
. pyrogenes	1.56	3.1	1.56	0.39	0.39
- 7	0.78	3.1	0.78	0.1	0.2
	0.02	0.39	0.39	0.02	0.02
ë	0.01	0.02	.005	500.	.005
٠.	0.39	6.2	25	0.2	0.39
_ 1	0.02	0.39	3.1	0.02	0.02
	0.39	6.2	25	0.2	0.39
	0.1	0.78	12.5	0.05	0.05
- 1	0.05	0.2	1.56	0.01	0.02
. stuartii CM	3.1	25	>100	1.56	1.56
. aeruginosa	0.7	3.1	12.5	0.2	0.2
. aeruginosa	0.7	6.2	25	0.2	0.39
. aeruginosa	0.5	3.1	12.5	0.2	0.39
aeruginosa	0.05	0.39	3.1	0.05	0.05
. aeruginosa	90	>100	>100	100	001
٠.	20	>100	<u>^100</u>	<u>00</u>	100
	3.1	25	001×	3.1	6.2
A. calcoaceticus CMX 669	0.7	0.78	3.1	0.05	0.1

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Table 14 (continued)
In Vitro Antibacterial Activity (MIC Values in µg/ml)

	म्म	xample	Example Number	H
Organism	163	164	164	166
S. aureus ATCC 6538P	1.56	0.78	6.2	0.39
aureus	1.56	1.56	6.2	1.56
S. aureus A-5278	1.56	1.56	6.2	1.56
aureus 642A	1.56	1.56	6.2	1.56
. aureus NCTC	0.78	1.56	6.2	0.39
S. aureus CMX 553	1.56	1.56	6.2	3.1
aureus 1775	100	20	^100	^100
S. epidermidis 3519	1.56	1.56	6.2	0.78
. luteus		12.5	>100	20
M. Iuteus ATCC 4698		6.2	>100	25
E. faecium ATCC 8043	12.5		<u>^100</u>	12.5
s bovis A5169	20	12.5	>100	25
S. agalactaciae CMX 508	12.5	12.5	^100	3.1
-	12.5	12.5	00I^	1.56
. pyrogenes CON	12.5	12.5	>100	1.56
~	12.5	12.5	>100	1.56
. coli	0.5	9.08	3.1	82.0
E. coli SS	1.0	0.02	0.5	0.05
	6.2	1.56	>100	12.5
E. coli H560	0.1	0.1	3.1	82.0
		1.56	>100	6.2
E. aerogenes ATCC 13048	0.39	0.05	3.1	3.1
K. pneumoniae ATCC8045	0.1	0.05	0.39	1.56
	1 50	12.5	>100	>100
. aeruginosa	1.56	0.39	20	3.1
. aeruginosa	3.1	0.39	25	6.2
. aeruginosa	3.1	0.39	25	6.2
	1.56	0.1	3.1	0.39
P. aeruginosa 5263	100	100		>100
- 1		100		>100
. cepacia 2961		3.1	25	>100
A. calcoaceticus CMX 669	0.39	0.39	6.2	3.1

Table 14 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Exar	Example Number	mber		
Organism	167	168	169	170	171	172	173
. aureus	0.78	0.78	0.1	0.05	0.1	50	1.56
	3.1	3.1	0.2	0.1	0.1	100	6.2
S. aureus A-5278	1.56	3.1	0.2	0.1	1.0	20	6.2
S. aureus 642A	3.1	3.1	0.39	0.1	0.7	100	12.5
S. aureus NCTC 10649	0.78	0.78	0.2	0.05	0.1	20	1.56
- 1	6.2	6.2	0.39	0.2	0.2	>100	12.5
	- -	× 80 8	25	100	20	>100	>100
S. epidermidis 3519	3.1	3.1	0.39	0.2	0.7	90	6.2
M. lureus ATCC 9341	20	20	3.1	12.5	3.1	>100	>100
	% %	20	0.39	1.56	0.78	>100	100
E. faecium ATCC 8043	12.5	12.5	1.56	82.0	0.78	>100	50
S.s bovis A5169	12.5	12.5	3.1	6.2	1.56	>100	25
- 1	6.2	6.2	0.78	0.78	0.78	^I00	12.5
	6.2	6.2	0.78	0.78	0.78	>100	12.5
S. pyrogenes CONST	3.1	3.1	0.39	0.78	0.78	>100	12.5
S. pyrogenes 2548 INDUC	1.56	1.56	0.39	0.39	0.39	>100	6.2
E. coli JUHL	1.56	0.78	0.78	-	0.02	6.2	6.2
E. coli SS	0.05	0.05	0.005	0.001	0.001	0.39	0.1
E. coli DC-2	25	25	12.5	3.1	0.78	>100	>100
E. coli H560	1.56	0.78	0.78	0.1	0.02	6.2	3.1
coli KNK 437	25	12.5	6.2	1.56	0.39	>100	001
E. aerogenes ATCC 13048	3.1	3.1	3.1	0.39	0.1	6.2	25
K. pneumoniae ATCC 8045	3.1	3.1	0.39	0.05	0.01	3.1	3.1
P. stuarni CMX 640	8	8	25	6.2	6.2	001<	>100
aeruginosa	12.5	3.1	3.1	84.0	0.5	50	50
	6.2	12.5	3.1	84.0	68.0	50	50
	6.2	6.2	3.1	0.78	0.39	100	901
	1.56	1.56	0.39	0.05	0.05	6.2	3.1
	>100	>100	>100	>100	90	>100	^100
- 1	>100	>100	>100	>100	50	<u>0</u> 01^	<u>∞</u> 100
P. cepacia 2961	100	>100	25	6.2	6.2	00I^	00I^
A. calcoaceticus CMX 669	12.5	12.5	3.1	0.2	0.05	25	25

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 15

			Exampl	Example Number	ы	
Organism	253	254	255	256	257	Cipro- floxacin
Staph. aureus ATCC 6538P	0.01	0.002	0.01	0.05	0.01	0.2
Staph. aureus A5177	0.01	0.005	0.02	0.1	0.01	0.39
Staph. aureus 5278	0.01	0.005	0.02	0.1	0.01	0.39
Staph. aureus 642A	0.02	[0.002	0.05	0.1	0.02	0.39
Staph. aureus NCTC10649	0.01	0.002	0.02	0.05	0.02	0.39
Staph. aureus CMX 553	0.02	0.01	0.02	0.1	0.02	0.78
Staph. aureus 1775 Cipro.R.	1.56	0.39	1.56	6.2	0.78	>100
Staph. epidermidis 3519	0.01	0.005	0.02	0.1	0.01	0.39
M. luteus ATCC 9341	0.05	0.01	0.1	0.78	0.05	1.56
M. luteus ATCC 4698	0.02	0.01	0.1	0.78	0.05	0.78
Entero, faecium ATCC 8043	0.02	0.01	0.1	0.2	0.02	0.39
Strep. bovis A5169	0.02	0.002	0.05	0.78	0.02	1.56
Strep. agalactiae CMX 508	0.02	0.002	0.02	0.39	0.02	0.39
Strep. pyogenes EES61	0.02	0.002	0.05	0.39	0.02	87.0
Strep. pyogenes 930 CONST	0.02	0.002	0.05	0.2	0.02	0.78
Strep. pyogenes 2458 INDUC	0.01	0.002	0.05	0.2	0.02	0.39
Escherichia coli Juhi	0.002		0.005		0.002	
E. coli SS	0.0005		0.0005		0.0005	
E. coli DC-2	0.02	0.05	0.1	0.2	0.02	0.2
	0.002	0.002	10.01	0.02	0.007	0.01
E. coli KNK 437	0.02	0.05	1.0	0.2	0.02	0.2
Enter. aerogenes ATCC 13048	0.005	0.01	0.05	0.05	0.01	0.02
Klebsiella pneumoniae ATCC 8045	0.00	0.005	0.005	0.01	0.002	0.02
Providencia snuartii CMX 640	0.2	0.39	0.78	1.56	0.2	0.78
Pseudomonas cepacia 2961	0.39	0.39	0.78	0.78	0.39	3.1
P. aeruginosa BMH 10	0.05	0.05	0.2	0.2	0.02	0.1
P. aeruginosa A5007	0.05	0.1	0.2	0.2	0.05	0.1
P. aeruginosa K799/WT	0.05	10.1	0.2	0.5	0.05	0.1
P. aeruginosa K799/61	0.01	0.01	0.05	0.05	0.01	0.02
P. aeruginosa 5263	82.0	1.56	3.1	12.5	0.39	12.5
P. aeruginosa 2863	0.78	1.56	1.56	12.5	0.39	12.5
Acinetobacter calcoaceticus CMX669	0.01	0.05	0.01	0.1	0.02	0.39
Myco. smegmatis ATCC 114	0.02	0.1	0.2	0.78	0.2	0.78
Nocardia asteroides ATCC 9970	0.2	0.1	0.2	0.39	0.2	12.5
Candida albicans CCH 442	>100	>100	>100	>100	>100	2 100

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Table 15 (continued) In Vitro Antibacterial Activity (MIC Values in µg/ml)

Organism 258 258 260 261 262 floxacin Staph. aureus ATCC 6538P 0.1 0.05 0.03 0.05 0.05 0.03 0.05 0.03 0.03 0.05 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.05 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0.03 0				Exam	Example Number	펼	
0.1 0.05 0.05 0.05 0.05 0.1 0.1 0.1 0.05 0.05 0.05 0.1 0.1 0.1 0.05 0.05 0.05 0.05 0.1 0.1 0.1 0.05 0.05 0.05 0.05 0.1 0.1 0.1 0.05 0.05 0.05 0.05 0.2 0.2 0.1 0.05 0.1 0.05 0.01 0.2 0.2 0.1 0.1 0.05 0.05 0.01 0.2 0.2 0.1 0.1 0.05 0.05 0.01 0.2 0.2 0.1 0.1 0.05 0.01 0.01 0.39 0.2 0.1 0.1 0.05 0.01 0.05 0.39 0.2 0.1 0.1 0.05 0.01 0.05 0.39 0.2 0.1 0.1 0.05 0.01 0.05 0.2 0.2 0.1	Organism	258	258	260	261	262	Cipro- floxacin
0.1 0.1 0.0 0.05 0.05 0.05 0.01 0.1 0.05	aureus ATCC	0.1	0.05	0.05	0.05	0.05	0.2
0.1 0.1 0.05 0.	aureus	0.1	0.1	0.1	0.05	0.05	0.39
0.1 0.1 0.1 0.05 0.05 0.05 0.1 0.1 0.05 0.05 0.05 0.05 0.2 0.1 0.05 0.05 0.01 0.2 0.1 0.01 0.01 0.01 0.1 0.1 0.1 0.01 0.01 0.2 0.2 0.1 0.01 0.01 0.3 0.78 0.1 0.01 0.01 0.3 0.7 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.05 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Staph. aureus 5278	0.1	0.1	<u></u>	0.05	0.05	0.39
0.1 0.1 0.05 0.05 0.05 0.05 0.2 0.2 0.1 0.05 0.1 0.2 12.5 6.2 0.78 3.1 0.1 0.1 0.1 0.05 0.01 0.2 0.2 0.1 0.0 0.1 0.3 0.2 0.1 0.1 0.0 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.3 0.2 0.1 0.1 0.0 0.3 0.2 0.1 0.1 0.0 0.3 0.2 0.1 0.1 0.0 0.3 0.2 0.1 0.1 0.0 0.0 0.0 0.2 0.1 0.0 0.0 0.0 0.2 0.1 0.0 0	Staph. aureus 642A	0.1	0.1	0.1	0.05	0.05	0.39
0.2 0.1 0.05 0.1 6.2 12.5 6.2 0.78 3.1 0.1 0.1 0.1 0.05 0.05 0.2 0.2 0.1 0.1 0.0 0.39 0.78 0.1 0.1 0.0 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.2 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.01 0.2 0.1 0.1 0.05 0.02 0.2 0.2 0.1 0.05 0.03 0.01 0.1 0.78 0.02 0.04 0.01 0.01 0.02 0.01 0.05 0.02 0.03 0.03 0.03 0.05 0.	Staph. aureus NCTC10649	0.1	<u>[</u>	0.05	0.05	0.05	0.30
6.2 12.5 6.2 0.78 3.1 0.1 0.1 0.1 0.05 0.05 0.2 0.2 0.1 0.1 0.1 0.39 0.78 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.0 0.2 0.2 0.2 0.1 0.05 0.0 0.2 0.2 0.1 0.05 0.1 0.05 0.0 0.2 0.2 0.1 0.0	Staph. aureus CMX 553	0.2	0.2	0	0.05	0.1	0.78
0.1 0.1 0.1 0.05 0.05 0.2 0.2 0.1 0.1 0.1 0.39 0.78 0.1 0.1 0.01 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.0 0.0 0.2 0.2 0.1 0.0 0.0 0.39 0.2 0.1 0.0 0.0 0.2 0.2 0.2 0.1 0.05 0.02 0.2 0.2 0.1 0.05 0.01 0.01 0.0 0.0 0.0 0.02 0.2 0.2 0.1 0.0 0.01 0.01 0.0 0.0 0.0 0.02 0.02 0.02 0.0 0.0 0.01 0.01 0.0 0.0 0.0 0.02 0.02 0.3 0.0 0.0 0.03 0.02 0.3 0.3 0.1 0.04	Staph. aureus 1775 Cipro.R.	6.2	12.5	6.2	0.78		00I^
0.2 0.2 0.1 0.1 0.1 0.39 0.78 0.1 0.2 0.1 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.2 0.2 0.1 0.1 0.05 0.2 0.2 0.1 0.0 0.0 0.39 0.2 0.2 0.1 0.05 0.01 0.01 0.1 0.78 0.05 0.01 0.01 0.02 0.05 0.01 0.02 0.01 0.02 0.05 0.00 0.01 0.01 0.02 0.05 0.00 0.02 0.01 0.02 0.03 0.05 0.02 0.02 0.03 0.05 0.05 0.02 0.02 0.03 0.05 0.05 0.02 0.02 0.03 0.05 0.05 0.02 0.02 0.03 0.03 0.03 <tr< td=""><td>Staph. epidermidis 3519</td><td>0.1</td><td>0.1</td><td>0.1</td><td>0.05</td><td>0.03</td><td>0.39</td></tr<>	Staph. epidermidis 3519	0.1	0.1	0.1	0.05	0.03	0.39
0.39 0.78 0.1 0.2 0.1 0.2 0.1 0.2 0.1 0.05 0.2 0.1 0.1 0.05 0.2 0.1 0.1 0.05 0.2 0.1 0.1 0.05 0.2 0.2 0.1 0.1 0.05 0.2 0.2 0.2 0.1 0.05 0.2 0.3 0.2 0.2 0.3 0.2 0.3	Entero. faecium ATCC 8043	0.2	0.2	0.1	0.1	0.1	0.39
0.2 0.2 0.1 0.1 0.0 0.0 0.3 0.3 0.2 0.1 0.1 0.0 0.3 0.2 0.1 0.1 0.0 0.3 0.2 0.1 0.1 0.1 0.0 0.3 0.2 0.2 0.1 0.1 0.0 0.3 0.2 0.2 0.2 0.2 0.1 0.0 0.3 0.2 0.2 0.2 0.2 0.2 0.1 0.0 0.3 0.2 0.2 0.2 0.2 0.3 0.0 0.2 0.2 0.2 0.3 0.0 0.2 0.2 0.2 0.3 0.0 0.2 0.3 0.0 0.2 0.3 0.0 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3	Strep. bovis A5169	0.39	0.78	1.0	0.2	0.1	1.56
0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.1 0.1 0.05 0.39 0.2 0.2 0.1 0.05 0.39 0.2 0.2 0.2 0.1 0.40 0.01 0.1 0.78 0.05 0.00 0.00 0.01 0.08 0.00 0.01 0.01 0.08 0.01 0.01 0.0 0.02 0.02 0.02 1.56 100 0.2 0.03 0.02 0.39 1.56 0.1 0.04 0.05 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.02 0.05 0.05 0.05 0.01 0.78 0.00 0.05 0.01 0.78 0.00 0.078 0.02 0.05 0.00 0.078 0.02 0.05 0.078 0.02 0.05 0.078 0.02 0.05 0.078 0.02 0.05 0.078 0.02 0.05 0.078 0.05 0.05 0.078 0.05 0.05 0.078 0.05 0.05 0.078 0.05 0.05 0.05 0.05 0.05 0.05 0.05 0.05 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	Sirep. agalacnae CMX 508	0.2	0.2	0.1	0.1	0.05	0.39
C 0.2 0.1 0.1 0.05 C 0.2 0.2 0.1 0.1 0.05 0.39 0.2 0.2 0.1 0.05 0.39 0.2 0.2 0.1 0.05 0.2 0.2 0.2 0.1 0.08 0.01 0.01 0.1 0.78 0.02 0.005 0.001 0.02 0.05 0.005 0.2 0.2 1.56 100 0.2 0.01 0.01 0.2 0.39 0.01 0.02 0.2 1.56 12.5 0.1 0.03 0.02 0.39 1.56 0.1 0.03 0.02 0.39 1.56 0.1 0.39 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 50 0.3 0.39 0.2 1.56 0.3 0.3 0.39 0.2 1.56 0.3 0.3 0.30 0.05 0.3 0.3 0.3 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.30 0.30 0.30 0.05 0.02 0.30 0.30 0.31 0.05 0.02 0.30 0.30 0.30 0.05 0.02 0.30 0.30 0.30 0.05 0.02 0.30 0.30 0.30 0.05 0.02 0.30 0.30 0.30 0.07 0.05 0.05 0.05 0.08	Strep. pyogenes EES61	0.39	0.2	0.1	0.1	0.05	0.78
C 02 0.2 0.05 0.1 0.05 0.39 0.2 0.2 0.2 0.1 0.05 0.2 0.2 0.2 0.1 0.05 0.0 0.2 0.2 0.1 0.08 0.001 0.01 0.1 0.78 0.002 0.02 0.2 1.56 100 0.2 0.2 0.2 1.56 12.5 0.1 8 0.05 0.02 0.39 1.56 0.1 2.8045 0.01 0.01 0.2 0.39 0.05 0.3 0.02 0.3 1.56 0.1 0.3 0.2 1.56 0.3 0.03 0.3 0.2 1.56 0.3 0.03 0.3 0.2 1.56 0.3 0.03 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.3 0.2 1.56 0.0 0.3 0.0 0.0 0.0 0.0 0.3 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Strep. pyogenes 930 CONST	0.39	0.2	0.1	0.1	0.05	0.78
0.39 0.2 0.2 0.1 0.21 0.2 0.2 0.1 0.21 0.2 0.1 0.05 0.01 0.01 0.1 0.78 0.05 0.03 0.001 0.02 0.05 0.002 0.01 0.01 0.2 0.39 0.01 0.02 0.02 0.39 1.56 0.1 0.03 0.02 0.39 1.56 0.1 0.04 0.01 0.2 0.39 0.05 0.05 0.02 0.39 1.56 0.1 0.05 0.02 0.39 0.05 0.05 0.02 0.39 0.05 0.05 0.02 1.56 50 0.39 0.05 0.02 1.56 50 0.39 0.05 0.02 1.56 50 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.30 0.05 0.02 0.39 0.30 0.05 0.02 0.39 0.30 0.05 0.02 0.39 0.30 0.05 0.02 0.39 0.30 0.05 0.02 0.39 0.30 0.07 0.00 0.100 0.100 0.07 0.02 1.56 50 0.36 0.07 0.02 1.56 50 0.78 0.07 0.05 1.56 50 0.78 0.05 0.05 1.56 50 0.78 0.07 0.05 1.56 50 0.78 0.05 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05 0.07 0.05 0.05 0.05	Sirep. pyogenes 2458 INDUC	0.5	0.2	0.05	0.1	0.05	0.39
0.2 0.2 0.1 0.05 0.01 0.01 0.1 0.78 0.005 0.001 0.05 0.05 0.01 0.01 0.05 0.05 0.02 0.02 0.15 0.05 0.01 0.01 0.01 0.2 0.02 0.02 0.39 1.56 0.1 8		0.39	0.2	0.2	0.2	0.1	11.56
0.01 0.01 0.78 0.02 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.005 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.02 0.03 0.01 0.02 0.03 0.05 0.02 0.03 0.05 0.02 0.03 0.05 0.02 0.03 0.05 0.02 0.03 0.05 0.03 0.05 0.03		0.5	0.2	0.2	0.1	0.05	0.78
0.005 0.001 0.02 0.05 <0.005 0.2 0.2 1.56 100 0.2 0.01 0.01 0.2 0.39 0.01 0.02 0.2 1.56 12.5 0.1 8 0.02 0.2 0.39 1.56 0.1 8 0.03 0.02 0.39 1.56 0.1 1.56 0.78 12.5 100 1.56 0.2 0.2 1.56 50 0.2 0.3 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.39 0.39 0.2 1.56 50 0.39 0.405 0.02 0.39 0.39 0.1 MX669 0.05 0.02 0.39 0.39 0.05 0.02 1.56 50 0.39 0.05 0.02 0.39 0.39 0.05 0.02 1.56 50 0.39 0.05 0.02 0.39 0.39 0.078 0.1 0.78 0.39 0.2 0.1 0.078 0.1 0.78 0.39 0.1 0.1 0.1 0.78 0.39 0.2 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1	Escrenchia coli Juni	0.01	0.01	0.1	0.78	0.02	0.01
0.2 0.2 1.56 100 0.2 0.01 0.01 0.01 0.02 0.039 0.01 0.02 0.039 0.01 0.02 0.039 0.01 0.02 0.039 0.05 0.02 0.039 0.05 0.02 0.039 0.05 0.02 0.03 0.05 0.02 0.03	E. con 33	0.005	0.00	0.02	0.05	<0.005	
0.01 0.01 0.2 0.39 0.01 0.2 0.39 0.01 0.2 0.2 0.39 0.01 0.2 0.39 0.01 0.2 0.05 0.02 0.39 0.05 0.01 0.02 0.03 0.05 0.02 0.03 0.03 0.05 0.03	E. con DC-2	0.5	0.2	1.56	100	0.2	0.2
0.2 0.2 1.56 12.5 0.1 8	E. coll H300	0.01	0.01	0.2	0.39	10.01	10.01
8 0.05 0.02 0.39 1.56 0.1 58045 0.01 0.01 0.2 0.39 0.05 0 1.56 0.78 12.5 100 1.56 0.2 0.2 1.56 50 0.2 0.39 0.2 1.56 50 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.05 0.02 0.39 0.39 0.078 0.2 1.56 50 1.56 0.78 0.2 1.56 50 1.56 0.78 0.2 1.56 50 0.78	E. coli KNK 437	0.2	0.2	1.56	12.5	0.1	0.2
2. 8045 0.01 0.01 0.2 0.39 0.05 0.05 0.2 0.39 0.05 0.2 0.39 0.05 0.2 0.39 0.05 0.2 0.39 0.05 0.39 0.2 0.39 0.05 0.39 0.39 0.05	Enter, aerogenes ATCC 13048	0.05	0.02	0.39	1.56	0.1	0.02
1 1.56 0.78 12.5 100 1.56 0.2 0.2 1.56 50 0.2 0.39 0.2 3.1 50 0.39 0.09 0.02 1.56 50 0.39 0.05 0.02 0.39 0.3 0.1 AXK66910.5 0.1 0.78 0.39 0.2 6.2 3.1 50 >100 3.1 6.2 3.1 25 >100 3.1 6.2 3.1 25 >100 3.1 70 >100 >100 >100 >100 0.78 0.2 1.56 50 1.56 70 12.5 1.56 1.56 50 0.78	Kiebsiella pneumoniae ATCC 8045	0.01	0.01	0.2	0.39	0.05	0.02
0.2 0.2 1.56 50 0.2 0.39 0.2 3.1 50 0.39 0.39 0.2 1.56 50 0.39 0.05 0.02 0.39 0.39 0.1 AXK66910.05 0.1 0.78 0.39 0.2 6.2 3.1 50 >100 3.1 6.2 3.1 25 >100 3.1 8.0 >100 >100 >100 >100 9.78 0.2 1.56 50 1.56 70 12.5 1.56 1.56 50 1.56	Providencia stuartii CMX 640	1.56	0.78	12.5	100	1.56	0.78
0.39 0.2 3.1 50 0.39 0.39 0.2 1.56 50 0.39 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.39 0.39 0.1 0.05 0.1 0.78 0.39 0.2 0.2 3.1 55 0.00 3.1 0.10 >100 >100 >100 >100 >100 0.78 0.2 1.56 50 1.56 0.78 0.2 1.56 50 0.78	aeruginosa BMH	0.2	0.5	1.56	20	0.2	0.1
0.39 0.2 1.56 50 0.39 0.05 0.02 0.39 0.39 0.1 0.05 0.02 0.39 0.39 0.1 0.05 0.1 1.56 12.5 50 3.1 0.2 3.1 50 0.10 3.1 0.2 3.1 25 0.00 3.1 0.78 0.2 1.56 50 1.56 0.78 0.2 1.56 50 0.78	r. aeruginosa A5007	0.39	0.2	3.1	50	0.39	0.1
0.05 0.02 0.39 0.39 0.1 3.1 1.56 12.5 50 3.1 MX66910.05 0.1 0.78 0.39 0.2 6.2 3.1 50 >100 3.1 >100 >100 >100 >100 >100 0.78 0.2 1.56 50 1.56	r. aeruginosa K/99/W]	0.39	0.2	1.56	20	0.39	0.1
3.1 1.56 12.5 50 3.1 3.1 0.78 0.39 0.2 6.2 3.1 50 510 3.1 6.2 3.1 25 5100 3.1 5.0 5100 5100 5100 5100 5100 5100 5100 6.78 6.2 1.56 50 1.56 700 12.5 1.56 1.56 50 0.78	r. aeruginosa K/99/61	0.05	0.02	0.39	0.39	0.1	0.02
NAX669 0.05 0.1 0.78 0.39 0.2 0.2 0.2 0.31 50 >100 3.1 0.5		3.1	1.56	112.5	50	3.1	3.1
6.2 3.1 50 >100 3.1 6.2 3.1 25 >100 3.1 >100 >100 >100 >100 >100 0.78 0.2 1.56 50 1.56 70 12.5 1.56 1.56 0.78	CMX669	0.05	0.1	0.78	0.39	0.2	0.39
6.2 3.1 25 >100 3.1 >100 >100 >100 >100 >100 0.78 0.2 1.56 50 1.56 70 12.5 1.56 1.56 0.78	r. aeruginosa 5263	6.2	3.1	20	001 <u></u>	3.1	12.5
5100 5100	P. aeruginosa 2863	6.2	3.1	25	00I∧	3.1	12.5
0.78 0.2 1.56 50 1.56 70 12.5 1.56 1.56 50 0.78	Canada albicans CCH 442	>100	>100	>100	<u>^100</u>	<u>^100</u>) - -
12.5 1.56 1.56 50 0.78	Myco. smegmans ATCC 114	0.78	0.2	1.56	20	1.56	0.78
	Ivocarata asteroides ATCC 9970	12.5	1.56	1.56	50	0.78	12.5

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Table 15 (continued)

In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Examp	Example Number	ᅿ	
Organism	263	264	265	266	267	Cipro- floxacin
Staph. aureus ATCC 6538P	10.01	0.02	0.02	0.02	0.1	0.2
Staph. aureus A5177	0.02	0.05	0.1	0.05	0.1	0.39
Staph. aureus 5278	0.02	0.05	0.05	0.05	0.1	0.39
Staph. aureus 642A	0.02	0.1	0.1	0.1	0.2	0.39
Staph. aureus NCTC10649	10.0	0.02	0.1	0.02	<u>[]</u>	0.39
Staph. aureus CMX 553	0.05	0.1	0.05	0.1	0.2	0.78
Staph. aureus 1775 Cipro.R.	.39	3.1	0.78	0.39	6.2	>100
Staph. epidermidis 3519	0.02	0.05	0.1	0.05	0.1	0.39
Entero. faecium ATCC 8043	0.05	0.1	0.1	0.2	0.39	0.39
Strep. bovis AS169	0.05	0.1	0.7	0.2	0.78	1.56
Strep. agalactiae CMX 508	0.02	0.02	0.05	0.1	0.39	0.39
Strep. pyogenes EES61	0.02	0.02	0.05	0.2	0.39	0.78
Strep. pyogenes 930 CONST	0.02	0.05	0.1	0.2	0.78	0.78
Strep. pyogenes 2458 INDUC	0.01	0.05	0.1	0.2	0.78	0.39
M. luteus ATCC 9341	0.05	0.2	0.1	0.1	0.39	1.56
M. luteus ATCC 4698	0.05	0.1	0.1	0.1	0.39	0.78
Escherichia coli Juhl	0.02	0.02	0.78	1.0	0.02	0.01
E. coli SS	0.002	0.005	0.05	0.005	0.002	0.005
E. coli DC-2	0.1	0.2	0.78	0.78	0.2	0.2
. coli H560	0.01	0.02	1.56	0.1	0.02	0.01
E. coli KNK 437	0.1	0.39	6.2	82.0	0.7	0.2
Enter. aerogenes ATCC 13048	0.05	0.1	1.56	0.2	1.0	0.02
Klebsiella pneumoniae ATCC 8045	0.02	0.1	0.39	0.2	0.02	0.02
	0.78	3.1	12.5	25	3.1	0.78
P. aeruginosa BMH 10	0.7	0.39	3.1	1.56	0.78	- - -
P. aeruginosa A5007	0.2	0.39	6.2	1.56	1.56	0.1
r. aeruginosa K799/WT	0.2	0.39	6.2	1.56	0.78	0.1
P. aeruginosa K799/61	0.05	0.1	0.78	0.2	0.1	0.02
Pseudomonas cepacia 2961	0.78	3.1	6.2	[3.1	3.1	3.1
Acinetobacter calcoaceticus CMX669	0.1	0.2	1.56	0.78	0.05	0.39
	3.1	6.2	^100 ^	20	25	12.5
P. aeruginosa 2863	3.1	6.2	×100	25	12.5	12.5
Candida albicans CCH 442	100 100	00I^	×100	×100	^100	>100
Myco. smegmatis ATCC 114	0.2	0.2	25	3.1	0.2	0.78
Nocardia asteroides ATCC 9970	0.2	3.1	12.5	1.56	6.2	12.5

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Table 15 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

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			Exam	Example Number	ᅜ	
Organism	268	269	279	27.1	272	Cipro- floxacin
Staph. aureus ATCC 6538P	0.05	0.01	0.02	0.01	0.1	0.2
Staph. aureus A5177	0.1	0.02	0.02	0.02	0.1	0.39
Staph. aureus 5278	0.1	0.02	0.02	0.01	0.1	0.39
aureus 642A	0.1	0.05	0.02	10.0	0.1	0.39
aureus NCT	0.05	0.02	0.01	0.005	0.1	0.39
aureus	0.1	0.05	0.02	0.02	0.1	0.78
Staph. aureus 1775 Cipro.R.	6.2	0.78	0.39	0.2	1.56	08I^
Staph. epidermidis 3519	0.1	0.05	0.02	0.02	0.1	0.39
Entero. faecium ATCC 8043	0.1	0.1	0.1	0.05	0.39	0.39
Strep. bovis A5169	0.1	0.05	0.2	10.05	0.78	1.56
Strep. agalactiae CMX 508	0.1	0.05	0.1	0.05	0.39	0.39
Strep. pyogenes EES61	10.1	0.05	0.1	0.05	0.39	0.78
Strep. pyogenes 930 CONST	10.1	0.05	0.2	0.05	0.39	0.78
Strep. pyogenes 2458 INDUC	0.05	0.02	0.2	0.05	0.39	0.39
M. Iureus ATCC 9341	0.2	0.1	0.2	0.02	0.39	1.36
M. Iuteus ATCC 4698	0.1	1.0	0.05	0.02	0.39	0.78
Escherichia coli Juhl	0.01	0.01	0.1	0.02	0.02	10.0
E. coli SS	0.005	0.001	0.005	0.00	0.00	0.005
E. coli DC-2	0.2	0.1	[0.39	0.2	0.39	0.2
E. coli H560	0.02	0.01	0.1	0.05	0.02	10:01
E. coli KNK 437	0.2	0.1	0.39	0.2	0.39	0.2
Enter. aerogenes ATCC 13048	0.05	0.05	0.39	0.02	0.01	0.02
Klebsiella pneumoniae ATCC 8045	0.02	0.01	0.05	0.02	0.02	0.02
Providencia stuartii CMX 640	1.56	0.78	1.56	0.5	1.56	0.78
P. aeruginosa BMH 10	0.2	0.2	0.78	0.2	0.78	0.1
F. aeruginosa ASO07	0.39	0.39	1.56	0.5	0.78	0.1
P. aeruginosa K799/WT	0.39	0.2	0.78	0.2	84.0	0.1
P. aeruginosa K799/61	0.05	0.05	1.0	0.02	0.02	0.02
Pseudomonas cepacia 2961		1.56	3.1	0.0	1.56	3.1
Acinetobacter calcoaceticus CMX 669	0.1	0.02	0.2	0.01	0.05	0.39
P. aeruginosa 5263	3.1	3.1	50	6.2	12.5	12.5
P. aeruginosa 2863	3.1	3.1	25	6.2	6.2	12.5
Candida albicans CCH 442	700 700	×100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	0.78	0.1	0.78	0.78	1.56	0.78
lvocarala asteroides A ICC 9970	3.1	0.39	1.56	0.78	1.56	12.5

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In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 15 (continued)

			Ехатр	Example Number	ы	
Organism	273	274	275	276	27.7	Cipro- floxacin
aureus ATCC 6538P	0.2	0.1	0.05	0.02	0.01	0.2
7	0.2	0.2	0.05	0.05	0.02	0.39
	0.2	0.2	0.05	0.02	0.02	0.39
Staph. aureus 642A	0.39	0.7	0.1	0.05	0.02	0.39
46	0.2	0.1	0.05	0.02	0.02	0.39
aureus CMX 553	0.39	0.39	0.1	0.05	0.05	0.78
aureus 1775 Cipro.R.	6.2	6.2	3.1	1.56	1.56	00I^
	0.2	0.2	0.05	0.02	0.02	0.39
CC 8043	0.39	0.78	0.2	0.1	0.05	0.39
	8.78	0.78	0.39	0.1	0.1	1.56
508	0.39	0.78	0.2	0.05	0.05	0.39
	0.39	0.78	0.2	0.05	0.05	0.78
	0.2	0.78	0.1	0.05	0.05	0.78
ບ	0.2	0.78	0.1	0.05	0.05	0.39
	0.78	0.78	0.2	0.1	0.05	1.56
98	0.78	0.39	0.2	0.1	0.05	0.78
<i>a coli</i> Juhl	0.05	0.01	0.02	0.005	0.005	0.01
. coli SS	0.005	0.01	0.005	0.002	0.0005	
. coli DC-2	0.02	0.2	0.2	0.05	0.05	0.2
	0.02	0.05	0.02	0.005	0.005	0.01
	0.39	0.2	0.2	0.05	0.05	0.2
Enter. aerogenes ATCC 13048	0.1	0.02	0.05	0.02	10.01	0.02
Klebsiella pneumoniae ATCC 8045	0.05	0.01	0.01	0.005	0.005	0.02
rovidencia stuartii CMX 640	3.1	3.1	1.56	0.39	0.2	0.78
10	0.39	0.2	0.2	0.1	0.05	0.1
. aeruginosa A5007	0.39	0.39	0.39	0.2	0.05	0.1
P. aeruginosa K799/WT	65.0	0.39	0.2	10.1	10.05	1.0
P. aeruginosa K799/61	0.1	0.05	0.05	0.02	10.0	0.02
	6.2	3.1	3.1	1.56	0.78	3.1
cinetobacter calcoaceticus CMX 669	0.2	0.2	0.1	0.02	0.02	0.39
	12.5	12.5	6.2	1.56	1.56	12.5
	6.2	6.2	3.1	1.56	1.56	12.5
442	S .	×100	>100	>100	>100	>100
	6.2	0.2	0.78	0.78	0.05	0.78
Nocardia asteroides ATCC 9970	6.2	3.1	0.78	0.39	0.39	12.5

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 15 (continued) WO 96/39407

			Examp	Example Number	ᅜ	
	278	279	280	281	272	Cipro- floxacin
Staph. aureus ATCC 6538P	0.39	3.1	0.39	0.39	0.78	0.2
Staph. aureus A5177	[0.39	25	0.78	0.39	3.1	0.39
Staph. aureus 5278	0.39	12.5	0.78	0.39	3.1	0.39
Staph. aureus 642A	0.39	25	0.78	1.56	3.1	0.39
Staph. aureus NCTC10649	0.39	25	0.78	0.39	1.56	0.39
Staph. aureus CMX 553	0.78	12.5	0.78	0.39	3.1	0.78
Staph. aureus 1775 Cipro.R.	25	<u>^100</u>	001^	25	25	001^
Staph. epidermidis 3519	0.78	25	0.78	0.39	3.1	0.39
Entero. faecium ATCC 8043	1.56	50	6.2	3.1	3.1	0.39
Strep. bovis A5169	6.2	001	25	3.1	3.1	1.56
Strep. agalactiae CMX 508	3.1	001	12.5	11.56	10.78	0.39
Strep. pyogenes EES61	13.1	100	12.5	1.56	0.78	0.78
Strep. pyogenes 930 CONST	3.1	20	6.2	1.56	0.78	0.78
Sirep. pyogenes 2458 INDUC	3.1	100	12.5	1.56	0.78	0.39
M. luteus ATCC 9341	6.2	100	25		6.2	1.56
M. luteus ATCC 4698	3.1	20	12.5		6.2	0.78
Escherichia coli Juhi	0.2	6.2	1.56	0.2	3.1	10.0
E. coll 33	0.01	0.78	=<0.39		0.2	0.005
E. cott DC-2	1.56	5 0	25	1.56	6.2	0.2
E. coll H560	0.1	6.2	1.56	0.2	[3.1	0.01
E. COII KNK 437	0.78	25	12.5	3.1	6.2	0.2
Enter. aerogenes ATCC 13048	0.2	6.2	3.1		6.2	0.02
A leosiella pneumoniae A ICC 8045		3.1	=<0.39		3.1	0.02
1X 040	6.2	8	25	3.1	25	0.78
aeruginosa BMH 10	1.56	25	6.2	1.56	6.2	0.1
aeruginosa ASOU/	3.1	25	6.2	1.56	6.2	0.1
deruginosa K/99/W I	 	25		1.56	6.2	0.1
r. aeruginosa K/99/61	0.2	6.2	=<0.39	0.39	3.1	0.02
	6.2	100	6.2	3.1	25	3.1
acencus CMX 669	0.2	6.2	3.1	1.56	12.5	0.39
r. aeruginosa 5263	22	×100		12.5	25	12.5
r. aeruginosa 2863	25	×100		12.5	25	12.5
Wise subscans CCH 442						>100
Nocardia assessida: ATO 2020						0.78
incumum mierolines A I CC 9970						12.5

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Table 15 (continued)
In Vitro Antibacterial Activity (MIC Values in ug/ml)

138P 0.7 1538P 0.7 1538P 0.7 15388043 1.15 1538043 3.1 1508 3.1 1700C 6.2 17	284 0.78 1.56 0.78 0.78 1.56 3.1 1.56 3.1 1.56 3.1 1.56 3.1 1.56 3.1 1.2.5 6.2	Example 285 0.78 0.78 0.78 0.78 0.78 0.78 1.56 0.78 2.5 1.2.5 12.5 12.5 12.5 12.5 12.5 12.5	Example Number 285 296 285 296 78 0.02 78 0.05 78 0.05 78 0.05 78 0.05 78 0.05 78 0.05 78 0.05	
0.7 0.7 0.7 0.7 0.7 0.7 0.1 0.1 1.2 0.1 1.2 0.1 1.2 0.1 1.2 1.2 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3	284 0.78 1.56 0.78 1.56 0.78 3.1 1.56 1.56 1.56 3.1 3.1 3.1 3.1 6.2		296 0.02 0.03 0.05 0.05 0.05 0.05 3.1 0.05	Cipro- floxacin 0.2 0.39 0.39 0.39 0.39 0.39 0.39 0.39
38P (0 649 (0 10 (0.78 1.56 0.78 1.56 3.1 2.5 1.56 3.1 1.3 3.1 12.5 6.2	0.78 0.78 0.78 0.78 0.78 1.56 1.56 1.25 12.5	0.02 0.05 0.05 0.05 0.05 3.1 0.05	0.2 0.39 0.39 0.39 0.39 0.39 0.39
649 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1.56 0.78 1.56 0.78 3.1 2.5 1.56 3.1 na 3.1 12.5 6.2	0.78 0.78 0.78 0.78 1.56 0.78 0.78 3.1 1.26 12.5 12.5	0.05 0.05 0.05 0.05 3.1 0.05	0.39 0.39 0.39 0.39 0.39 0.39
649 0 649 0 7 3 8043 3 8043 3 8043 3 1005 1 1005 1 113048 3	0.78 1.56 0.78 0.78 3.1 1.56 3.1 1.3 3.1 12.5 6.2	0.78 0.78 0.78 0.78 0.78 >-100 1.56 1.56 12.5 12.5	0.05 0.05 0.05 0.05 3.1 0.05	0.39 0.39 0.39 0.39 0.39 0.39
649 3 8043 508 508 508 508 508 508 509 509 509 509 509 509 509 509 509 509	1.56 0.78 0.78 3.1 2.5 1.56 3.1 3.1 3.1 3.1 6.2 6.2	0.78 1.56 0.78 >100 1.56 3.1 25 12.5 12.5	0.05 0.05 0.05 3.1 0.05 0.1	0.39 0.39 0.78 >100 0.39 0.39 0.39
649 3 10 No. R. 8043 8043 NDUC	0.78 3.1 25 1.56 3.1 na 3.1 3.1 12.5 6.2	1.56 0.78 0.78 5.100 1.56 3.1 2.5 12.5 12.5	0.05 0.05 3.1 0.05	0.39 0.78 0.39 0.39 0.39
58043 508 508 508 NDUC 13048	3.1 25 1.56 3.1 na 3.1 3.1 12.5 6.2	0.78 >100 1.36 3.1 2.5 12.5 12.5	0.05 0.05 0.1	0.78 >100 0.39 0.39 0.39
58043 508 508 NDUC 13048	25 1.56 1.56 3.1 3.1 3.1 12.5 6.2	>100 1.36 3.1 25 12.5 12.5	3.1 0.05 0.1	>100 0.39 0.39 1.56 0.39
8043 508 NDUC NDUC	1.56 3.1 na 3.1 3.1 3.1 12.5 6.2	1.56 3.1 25 12.5 12.5 12.5	0.05	0.39 0.39 1.56 0.39
8043 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	3.1 na 3.1 3.1 12.5 6.2 12.5	3.1 25 12.5 12.5 12.5	0.1	0.39 1.56 0.39
NDUC 6 13048 1	na 3.1 3.1 12.5 6.2 12.5	25 12.5 12.5 12.5		0.39
508 3 30NST 3 30NST 6 10NDUC 6 10NDUC	3.1 3.1 12.5 6.2 12.5	12.5		0.39
3 NDUC 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3.1 12.5 6.2 12.5	12.5	0.05	X 2 X
NNST 1 NDUC 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12.5 6.2 12.5	12.5	0.05	0.78
NDUC 6	6.2 12.5	, ,	0.05	0.78
1 6 6 6 6 6 6 6 6 6	12.5	C:7	0.05	0.39
6 6 6 6 6 6 6 6 6 6		50	0.1	1.56
1 0 0 1 1 1 1 1 1 1	6.2	12.5	0.1	0.78
13048	1.56	0.39	[0.0]	0.01
coli DC-2 coli H560 coli KNK 437 tter. aerogenes ATCC 13048	0.1	0.1	0.007	0.005
coli H560 coli KNK 437 tter. aerogenes ATCC 13048	12.5	3.1	0.7	0.2
	3.1	0.39	0.01	0.01
3	12.5	3.1	0.05	0.2
֓֡֜֜֜֜֜֜֜֜֜֜֜֓֓֜֜֜֜֜֜֓֓֓֓֜֜֜֜֜֜֜֜֜֜֜֜֜	3.1	0.39	0.5	0.02
CC 8045	1.56	0.2	0.01	0.02
Providencia stuartii CMX 640 12.5	12.5	12.5	3.1	0.78
10	12.5	1.56	0.1	0.1
	12.5	1.56	0.39	10.1
	12.5	1.56	0.39	1.0
-	1.56	0.39	0.1	0.02
	12.5	25	0.78	3.1
aceticus CMX 669	3.1	0.39	0.02	0.39
	50	>100	3.1	12.5
	50	>100	3.1	12.5
442	>100		>100	>100
Myco. smegmans A I CC 14 25	25		0.05	10.78
Nocardia asteroides ATCC 9970 25	25		3.1	12.5

Table 16 In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Example	Example Number	I	
Organisms	298	299	300	301	302	Di Di
Staph. aureus ATCC 6538P	0.02	0.05	0.001	0.002	0.002	0.2
Staph. aureus A5177	0.02	0.05	0.001	0.005	0.005	0.39
Staph. aureus 5278	0.05	0.05	0.001	0.005	0.005	0.39
	0.1	0.05	0.00	10.01	0.01	0.39
Staph. aureus NCTC10649	0.02	0.05	0.001	0.002	0.002	0.39
Staph. aureus CMX 553	0.1	[0.1	0.00	0.01	0.1	0.78
Staph. aureus 1775 Cipro.R.	1.56	0.78	0.05	0.2	0.39	001×
Staph. epidermidis 3519	0.05	0.05	0.001	0.005	0.005	0.39
Entero. faecium ATCC 8043	0.2	0.1	0.001	0.01	0.01	0.39
Strep. bovis A5169	0.39	0.39	0.001	0.005	10.0	1.56
Strep. agalactiae CMX 508	0.7	0.1	0.001	0.001	0.005	0.39
Strep. pyogenes EES61	0.2	0.1	0.001	0.001	0.005	0.78
Strep. pyogenes 930 CONST	0.1	0.1	0.001	0.002	0.003	0.78
Strep. pyogenes 2548 INDUC	0.1	0.1	0.001	0.002	0.005	0.39
M. luteus ATCC 9341	0.7	0.7	0.01	0.02	10.0	1.56
M. luteus ATCC 4698	0.1	0.1	0.005	0.02	10.0	0.78
Escherichia coli Juhl	0.02	0.02	0.00	0.01	100.0	0.01
	0.002	0.003			0.0003	0.005
• 1	0.2	0.39	0.02	0.05	0.05	0.2
coli H560	0.02	0.02	0.002	0.01	0.001	0.01
E. coli KNK 437	0.2	0.5	0.02	0.1	0.1	0.2
Enter. aerogenes ATCC 13048	0.1	0.1	0.01	0.02	0.01	0.02
Klebs. pneumoniae ATCC8045	0.05	0.02	0.005	0.01	0.001	0.02
	3.1	3.1	0.2	0.39	0.78	0.78
F. aeruginosa BMH 10	0.39	0.39	0.02	0.05	0.1	0.1
	0.39	0.39	0.05	0.2	0.5	0.1
P. aeruginosa K799/WT	0.39	0.39	0.05	0.2	0.2	1.0
P. aeruginosa K799/61	0.1	0.05	0.01	0.02	0.02	0.02
Pseudomonas cepacia 2961	3.1	1.56	0.78	1.56	1.56	3.1
Acinetob.calcoaceticus CMX 669	0.05	0.05	0.01	0.05	0.02	0.78
P. aeruginosa 5263	12.5	12.5	0.78	1.56	3.1	12.5
P. aeruginosa 2862	12.5	12.5	1.56	3.1	6.2	12.5
	×100	>100	20	>100	>100	>100
Myco. smegmatis ATCC 114	0.39	0.2	0.1	0.2	0.002	0.78
Nocardia asteroides ATCC 9970	6.2	6.2	0.39	1.56	0.39	25

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In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

			Exampl	Example Number	u	
Organisms	303	<u>8</u>	305	306	307	TIES
aureus	0.02	0.1	0.1	0.02	1.0	0.2
aureus	0.05	0.2	0.2	0.05	0.2	0.39
Staph. aureus 5278	0.0 5	0.2	0.2	0.05	0.2	0.39
1 1	0.05	0.2	0.2	0.05	0.2	0.39
aureus NCTO	0.02	0.1	0.1	0.02	0.1	0.39
aureus CMX	0.05	0.39	0.39	0.05	0.39	0.78
aureus 1775	1.56	3.1	12.5	0.39	25	<u>00</u> [∧
epidermidis .	0.01	0.2	0.2	0.02	0.2	0.39
Entero. faecium ATCC 8043	0.05		0.39	0.1	0.39	0.39
Strep. bovis A5169	0.1	82.0	0.39	10.2	1.56	1.56
Strep. agalactiae CMX 508	0.1	0.39	0.2	0.1	0.78	0.39
Strep. pyogenes EES61	1.0	0.78	0.39	0.1	0.78	0.78
Strep. pyogenes 930 CONST	0.2	0.78	0.39	0.1	0.78	0.78
Strep. pyogenes 2548 INDUC	0.1	0.39	0.39	0.1	0.39	0.39
M. luteus ATCC 9341	0.2	0.78	0.78	0.1	0.78	1.56
M. luteus ATCC 4698	1.0	0.39	0.39	0.05	1.56	0.78
Escherichia coli Juhl	0.1	0.1	0.39	0.78	0.05	0.01
E. coli SS	0.02	0.005	0.01	0.05	0.02	0.005
E. coli DC-2	1.56	0.78	1.56		0.39	0.7
E. coli H560	0.05	1.0	0.39	0.39	0.1	0.01
coli KNK 437	0.39	0.78	6.2	3.1	0.78	0.2
Enter. aerogenes ATCC 13048	0.39	0.39	1.56	1.56	0.05	0.02
Klebs. pneumoniae ATCC8045	0.1	0.05	0.39	0.39	0.05	0.02
rovidencia stuartii (0.78	12.5	ς Ο	12.5	3.1	0.78
	0.78	1.56	3.1	6.2	0.39	0.1
	1.56	3.1	3.1	6.2	0.39	0.1
P. aeruginosa K799/WT	3.1	3.1	3.1	6.2	0.39	0.1
P. aeruginosa K799/61	0.05	0.39	0.78	0.39	0.05	0.02
<u>3</u>	0.78	12.5	12.5	3.1	6.2	3.1
Acinetob.calcoaceticus CMX 669	0.1	0.39	3.1	1.56	0.78	0.78
P. aeruginosa 5263	6.2	100	>100	>100	25	12.5
P. aeruginosa 2862	ςς (Σ	92	>100	>100	25	12.5
Candida albicans CCH 442	100 100	>100	>100	>100	>100	>100
Myco. smegmans ATCC 114	0.78	0.78	0.78	0.39	0.78	0.78
vocaraia asteroides A ICC 9970	0.78	12.5	25	16.2	25	25

Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in 11g/ml)

			Example	Example Number		
<u>Organisms</u>	308	303	जाह	Ħ	312	큠
Staph. aureus ATCC 6538P	0.002	0.005	0.005	0.002	0.01	0.2
Staph. aureus A5177	0.002	0.005	0.003	0.002	0.02	0.39
Staph. aureus 5278	0.002	0.005	0.005	0.002	0.05	0.39
Staph. aureus 642A	0.002	0.01	0.01	0.005	0.02	0.39
Staph. aureus NCTC10649	0.0005	0.005	0.005	0.002	10.0	0.39
Staph. aureus CMX 553	0.002	0.01	0.01	0.005	0.02	0.78
Staph. aureus 1775 Cipro.R.	0.05	0.05	0.05	0.02	0.78	001^
Staph. epidermidis 3519	0.002	0.01	0.005	0.005	0.02	0.39
Entero. faecium ATCC 8043	0.01	0.5	0.02	0.01	0.02	0.39
Strep. bovis A5169	0.002	0.005	0.005	0.00	0.005	1.56
Strep. agalactiae CMX 508	0.002	0.005	0.002	0.001	0.005	0.39
Strep. pyogenes EES61	0.002	0.005	0.005	0.001	0.005	0.78
Strep. pyogenes 930 CONST	0.002	0.005	0.005	0.005	0.005	0.78
Strep. pyogenes 2548 INDUC	0.002	0.005	0.005	0.005	0.005	0.39
M. luteus ATCC 9341	0.01	0.050	0.02	0.01	0.1	1.56
M. Iuteus ATCC 4698	0.01	0.02	10.0	0.01	0.05	0.78
	0.01	0.05		0.01	0.05	0.01
E. coli SS	0.0005	0.0005		0.0005	0.002	0.005
	0.02	0.1	0.02	0.02	0.2	0.2
E. coli H560	0.005	0.02	0.02	0.01	0.05	0.01
E. coli KNK 437	0.05	0.2	0.1	0.05	0.39	0.2
Enter. aerogenes ATCC 13048	0.05	0.1	0.1	0.05	0.2	0.02
Klebs. pneumoniae ATCC8045	0.01	0.02	0.005	0.01	0.1	0.02
Providencia snuartii CMX 640	0.39	0.78	0.78	0.39	3.1	0.78
F. aeruginosa BMH 10	0.1	0.39	0.2	0.1	0.39	0.1
	0.2	0.39	0.39	0.2	0.39	0.1
P. aeruginosa K799/WT	0.2	0.39	0.39	0.2	0.39	0.1
P. aeruginosa K799/61	0.05	0.1	0.1	0.05	0.05	0.02
Pseudomonas cepacia 2961	1.56	3.1	1.56	1.56		3.1
Acmetob.calcoaceticus CMX 669	0.005	0.05	0.1	0.005	0.39	0.78
P. aeruginosa 5263	1.56	12.5	6.2	1.56	3.1	12.5
P. aeruginosa 2862	3.1	25	6.2	6.2	6.2	12.5
CCH 42	12.5	100	6.2	95	^100	00I^
Myco. smegmatis ATCC 114	0.02	0.01	0.1	0.01	0.1	0.78
Nocardia asteroides ATCC 9970	0.2	0.39	0.2	0.39	6.2	25

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Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in 112/ml)

			Exa	Example Number	mper		
Organisms	313	324	316	324	325	326	Cort
Staph. aureus ATCC 6538P	0.005	0.005	0.005	0.02	0.01	0.05	0.2
Staph. aureus A5177	0.005	0.005	0.005	0.05	0.01	0.1	0.39
Staph. aureus 5278	0.005	0.005	0.005	0.05	0.02	0.1	0.39
Staph. aureus 642A	0.005	0.005	0.01	0.02	0.02	0.1	0.39
Staph. aureus NCTC10649	0.002	0.005	0.005	0.02	0.01	0.05	0.39
Staph. aureus CMX 553	0.01	0.01	0.01	0.05	0.02	0.2	0.78
Staph. aureus 1775 Cipro.R.	0.1	0.05	0.1	1.56	0.78	25	×100
	0.01	0.005	0.005	0.05	0.02	0.1	0.39
faecium ATCC 8043	0.02	0.01	0.01	0.2	0.02	0.1	0.39
Strep. bovis A5169	0.005	0.002	0.002	0.39	0.02	0.39	1.56
Strep. agalactiae CMX 508	0.002	0.002	0.002	0.2	0.02	0.1	0.39
	0.002	0.002	0.002	0.2	0.02	0.2	0.78
	0.005	0.005	0.002	0.2	0.02	0.2	0.78
Strep. pyogenes 2548 INDUC	0.005	0.005	0.002	0.2	0.02	0.2	0.39
M. Iuteus ATCC 9341	0.02	0.01	0.01	0.2	0.05	0.39	1.56
M. Iuteus ATCC 4698	0.01	0.01	0.01	0.2	0.1	0.39	0.78
Escherichia coli Juhl	0.01	0.01	0.01	0.05	0.02		0.01
	0.002	0.001	0.002	0.005	0.0005		0.005
	0.1	0.1	0.1	0.78	0.2	0.39	0.2
coli H560	0.01	0.02	0.02	0.05	0.02	0.1	0.01
E. coli KNK 437	0.1	0.2	0.1	0.39	0.1	0.39	0.2
Enter. aerogenes ATCC 13048	0.05	0.05	0.05	0.2	0.05	0.39	0.02
Klebs. pneumoniae ATCC8045	0.01	0.01	0.01	0.05	0.01	0.01	0.02
Providencia stuartii CMX 640	0.39	1.56	0.78	3.1	1.56	3.1	0.78
F. aeruginosa BMH 10	0.2	0.39	0.39	0.78	0.7	0.78	0.1
P. aeruginosa A5007	0.2	0.39	0.39	0.78	0.39	0.78	0.1
P. aeruginosa K799/WT	0.2	0.39	0.39	0.78	0.39	0.78	0.1
P. aeruginosa K799/61	0.05	0.05	0.2	0.1	0.05	0.2	0.02
Pseudomonas cepacia 2961	3.1	1.56	1.56	1.56	1.56	6.2	3.1
Acinetob.calcoaceticus CMX 669	0.02	0.005	0.05	0.1	0.05	0.39	0.78
P. aeruginosa 5263	3.1	12.5	6.2	100	20	25	12.5
P. aeruginosa 2862	3.2	12.5	12.5	20	12.5	25	12.5
Candida albicans CCH 442	×100	20	20 ^	×100	^100	>100	>100
Myco. smegmatis ATCC 114	0.02	0.01	0.1	0.5	0.05	0.78	0.78
Nocardia asteroides ATCC 9970	0.2	0.2	0.78	25	0.78	20	25

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

700			Example	Example Number	ы	
Organisms	327	328	322	330	331	큠
Staph. aureus ATCC 6538P	0.1	0.78	0.78	0.1	0.1	0.2
Staph. aureus AS177	0.7	3.1	1.56	0.39	0.1	0.39
Staph. aureus 5278	0.2	3.1	1.56	0.39	0.1	0.39
Staph. aureus 642A	0.39	3.1	1.56	0.2	0.1	0.39
Staph. aureus NCTC10649	0.1	0.78	1.56	0.2	0. I	0.39
Staph. aureus CMX 553	0.39	6.2	1.56	0.39	0.2	0.78
Staph. aureus 1775 Cipro.R.	25	00I<	55 05	6.2	12.5	20I^
Staph. epidermidis 3519	0.5	1.56	1.56	0.2	1.0	0.39
Entero. faecium ATCC 8043	0.39	3.1	6.2	0.39	0.2	0.39
	0.2	1.56	6.2		0.78	1.56
Strep. agalactiae CMX 508	0.2	1.56	3.1	1.56	0.39	0.39
Strep. pyogenes EES61	0.2	1.56	3.1	1.56	0.39	0.78
Strep. pyogenes 930 CONST	0.2	1.56	3.1	0.78	0.2	0.78
Strep. pyogenes 2548 INDUC	0.2	1.56	1.56	0.78	0.2	0.39
M. luteus ATCC 9341	0.78	12.5	25	1.56	0.78	1.56
M. luteus ATCC 4698	0.78	12.5	6.2	1.56	0.78	0.78
Escherichia coli Juhl	0.1	0.39	0.2	0.39	0.01	0.01
E. coli SS	0.0005	0.02	0.01	0.02	0.007	0.005
	0.78	12.5	3.1	3.1	0.7	0.5
E. coli H560	0.1	0.78	0.1	82.0	0.02	0.01
ı	0.78	6.2	3.1	3.1	0.2	0.7
Enter. aerogenes ATCC 13048	0.78	3.1	0.39	0.39	0.05	0.02
	0.39	1.56	0.1	0.2	0.02	0.02
Providencia stuarni CMX 640	12.5	8	12.5	12.5	0.78	0.78
	1.56	12.5	1.56	6.2	0.1	0.1
r. aeruginosa ASVO/	1.56	12.5	1.56	6.2	0.2	0.1
F. aeruginosa K /99/W]	1.56	12.5	1.56	6.2	0.2	0.1
F. aeruginosa K /99/61	0.2	1.56	0.39	0.2	0.05	0.02
	25	×100	25	3.1	1.56	3.1
Acinetob.calcoaceticus CMX 669	1.56	6.2	0.78	3.1	0.2	0.78
F. aeruginosa 5263	જ	× 9	8	>100	12.5	12.5
P. aeruginosa 2862	20	>100	100	>100	12.5	12.5
	100 1	× 100	>100	×100	>100	>100
Myco. smegmatis A I CC 114	1.56	1.56	1.56	25	0.1	0.78
Nocarata asteroides ATCC 9970	3	×100	20	×100	12.5	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number		
Organisms	332	333	334	335	336	Chi
Staph. aureus ATCC 6538P	0.1	0.01	0.02	0.78	0.005	0.2
Staph. aureus A5177	0.5	0.01	0.02	1.56	0.005	0.39
Staph. aureus 5278	0.2	10:0	0.02	3.1	0.01	0.39
Staph. aureus 642A	0.2	0.01	0.02	1.56	10.0	0.39
Staph. aureus NCTC10649	0.1	0.01	0.02	1.56	0.005	0.39
Staph. aureus CMX 553	0.39	0.02	0.02	3.1	0.02	0.78
aureus 1773	6.2	0.78	0.78	001×	0.39	00I^
Staph. epidermidis 3519	0.2	0.01	0.02	1.56	0.01	0.39
Entero, faecium ATCC 8043	0.39	0.05	0.05	3.1	0.02	0.39
Strep. bovis A5169		0.5	0.02	12.5	0.01	1.56
Strep. agalactiae CMX 508	0.39	0.05	0.05	6.2	0.01	0.39
Strep. pyogenes EES61	0.39	0.05	0.05	6.2	0.01	0.78
Strep. pyogenes 930 CONST	0.39	0.05	0.02	6.2	10.0	0.78
Strep. pyogenes 2548 INDUC	0.39	0.05	0.01	3.1	0.005	0.39
M. lureus ATCC 9341	0.78	0.1	0.05	3.1	0.05	1.56
M. luteus ATCC 4698	3.1	0.05	0.05	6.2	0.05	0.78
	0.2	10.01	0.005	0.7	0.02	0.01
	0.02	0.001	0.001	0.02	0.001	0.005
	1.56	0.1	0.05	1.56	0.1	0.2
	0.2	0.05	0.01	0.2	0.01	0.01
E. coli KNK 437	1.56	0.1	0.05	1.56	1.0	0.2
Enter. aerogenes ATCC 13048	0.39	0.2	0.02	0.39	0.1	0.02
Klebs. pneumoniae ATCC8045	0.1	0.05	0.005	0.2	0.02	0.02
Providencia sniartii CMX 640	3.1	0.39	0.78	6.2	0.78	0.78
• 1	1.56	0.78	0.1	0.39	0.39	0.1
P. aeruginosa A5007	1.56	0.39	0.1	0.78	0.39	0.1
	1.56	0.39	0.1	0.78	0.39	0.1
P. aeruginosa K799/61	0.39	0.05	0.05	0.5	0.05	0.02
Pseudomonas cepacia 2961	6.2	1.56	0.39	6.2	6.2	3.1
Acinetob.calcoacenicus CMX 669	0.39	0.5	0.01	3.1	0.05	0.78
P. aeruginosa 5263	100	12.5	3.1	25	6.2	12.5
P. aeruginosa 2862	50	12.5	1.56	20	12.5	12.5
Candida albicans OCH 442	>100	>100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	50	0.39	1.56	25	0.02	0.78
Nocardia asteroides ATCC 9970	20	12.5	1.56	8	0.78	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Exampl	Example Number	ы	
Organisms	337	338	339	340	34	푱
	0.005	0.02	0.1	10.0	0.005	0.2
aureus	10.01	0.05	0.2	0.02	0.003	0.39
Staph. aureus 5278	10.01	0.02	0.2	0.02	0.005	0.39
Staph. aureus 642A	10.01	0.05	0.2	0.05	10.01	0.39
Staph. aureus NCTC10649	0.005	0.02	0.2	0.02	0.005	0.39
Staph. aureus CMX 553	10.01	0.05	0.39	0.02	0.02	0.78
Staph. aureus 1775 Cipro.R.	0.2	0.78	6.2	0.2	0.39	>100
Staph. epidermidis 3519	10.01	0.05	0.7	0.02	0.01	0.39
Entero. faecium ATCC 8043	0.01	0.1	0.5	0.05	0.02	0.39
Strep. bovis A5169	0.002	0.05	0.39	0.05	0.01	1.56
Strep. agalactiae CMX 508	0.005	0.05	0.2	0.02	0.01	0.39
Strep. pyogenes EES61	0.002	0.05	0.2	0.05	0.02	0.78
Strep. pyogenes 930 CONST	0.002	0.05	0.2	0.05	0.02	0.78
Strep. pyogenes 2548 INDUC	0.002	0.05	0.5	0.05	0.01	0.39
M. luteus ATCC 9341	0.05	0.2	0.39	0.2	0.05	1.56
M. Iuteus ATCC 4698	0.01	0.1	0.7	0.05	0.05	0.78
	0.005	0.05	0.02	0.05	0.02	_
E. coli SS	0.0005	0.002	0.007	0.005	0.0005	
- 1	0.05	0.39	0.2	0.78	0.2	0.7
E. coli H560	0.005	0.02	0.05	0.02	0.02	0.01
	-	0.5	0.2	0.78	0.1	0.7
Enter. aerogenes ATCC 13048	0.01	 0	0.1	0.78	0.1	0.02
Klebs. pneumoniae A1CC8045	0.005	0.05	0.05	0.05	0.02	0.02
Providencia shartu CMX 640	0.39	3.1	0.78	1.56	0.78	0.78
F. aeruginosa BMH 10	0.1	0.78	0.5	1.56	0.7	0.1
F. aeruginosa ASOU7	0.2	0.78	0.5	0.78	0.39	0.1
	0.2	0.78	0.2	0.78	0.39	1.0
P. aeruginosa K799/61	0.05	0.1	0.05	0.05	0.05	0.02
<u>3</u>	3.1	3.1	3.1	0.78	0.78	3.1
Acinetob.calcoaceticus CMX 669	0.02	0.1	0.39	0.2	0.05	82.0
P. aeruginosa 5263	3.1	25	6.2	12.5	3.1	12.5
P. aeruginosa 2862	6.2	25	6.2	12.5	6.2	12.5
CCH 4	×100	8 ^	>100	>100	>100	00I^
Mografic Constitution of the August A	0.01	-0.	7.0	0.78	0.1	0.78
Nocurula asierolaes A I CC 9970	0.39	1.36	2.9	6.2	0.78	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

0.003
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0.005
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Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Exampl	Example Number	H	
Organisms	348	349	320	321	352	哥
Staph. aureus ATCC 6538P	0.01	0.05	0.02	0.05	0.05	0.2
Staph. aureus A5177	0.02	0.1	0.05	0.1	0.05	0.39
Staph. aureus 5278	10.01	0.1	0.05	0.1	0.05	0.39
Staph. aureus 642A	0.02	0.1	0.05	1.0	0.05	0.39
Staph. aureus NCTC10649	10.0	0.05	0.05	0.05	0.05	0.39
Staph. aureus CMX 553	0.02	0.1	0.05	0.1	0.05	0.78
Staph. aureus 1775 Cipro.R.	0.39	3.1	3.1	3.1	0.78	00I^
Staph. epidermidis 3519	0.02	0.1	0.05	0.1	0.05	0.39
Entero. faecium ATCC 8043	0.1	0.39	0.1	0.39	0.39	0.39
Strep. bovis A5169	0.1	0.39	0.1	0.39	0.39	1.56
Strep. agalactiae CMX 508	0.1	0.39	0.05	0.39	0.39	0.39
Strep. pyogenes EES61	0.1	0.39	0.1	0.39	0.39	0.78
Strep. pyogenes 930 CONST	0.1	0.2	0.05	0.39	0.39	0.78
Strep. pyogenes 2548 INDUC	0.1	0.2	0.05	0.39	0.7	0.39
	0.2	0.39	0.05	0.5	0.39	1.56
M. luteus ATCC 4698	- - -	0.39	0.05	0.2	0.7	0.78
Escherichia coli Juhl	0.5	0.05	0.01	0.1	0.78	0.01
E. coli SS	0.0 	0.00	0.005	0.005	0.02	0.005
E. coli DC-2	1.56	0.78	0.1	0.78	6.2	0.5
	0.2	0.1	0.0	0.1	0.39	0.01
E. coli KNK 437	0.78	0.39	0.1	0.78	3.1	0.2
Enter. aerogenes ATCC 13048	0.78	0.2	0.1	0.5	1.56	0.02
Alebs. pneumoniae A J CC 8045	0.39	0.05	0.01	0.05	0.78	0.02
P gomenia studrii CMA 640	-7.	3.1	1.56	3.1	6.2	0.78
P gargings A 6007	3.	0./8	- O 6	56	6.2	0.
P garia 2007	· ;	 S	7.0	1.56	6.2	-0
D STATES OF THE PROPERTY OF TH	1.30	5	0.7	 8		- - -
r. deruginosa K / 99/61	0.7	0.5	0.05	0.7	0.39	0.02
Ŗ	7.0	 		3.1	6.2	3.1
Acinetoo.caicoaceticus CMX 669	0.39	0.1	0.05	0.39	0.78	0.78
F. aeruginosa 5263	2	25	3.1	20	>100	12.5
r. aeruginosa 2862	25	25	3.1	25	100	12.5
Canada albicans CCH 442	08] ^	S S N	× 8	- -	>100	>100
Myco. smegmans A I CC 114	0.39	0.2	0.05	0.2	0.78	0.78
Mocanaia asieroiaes A1CC 99/0	-	12.5	 	25	25	25

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Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in µg/m))

			Examp	Example Number	н	
Organisms	353	354	355	356	357	룅
aureus	0.1	10.01	0.02	0.02	0.02	0.2
aureus	0.5	0.05	0.02	0.05	0.05	0.39
Staph. aureus 5278	0.5	0.05	0.02	0.05	0.05	0.39
aureus 642A	0.5	0.05	0.05	0.05	0.05	0.39
aureus NCTO	0.1	0.02	0.02	0.05	0.03	0.39
aureus CMX	0.2	0.05	0.05	0.1	0.1	0.78
Staph. aureus 1775 Cipro.R.	6.2	0.39	3.1	1.56	3.1	>100
Staph. epidermidis 3519	0.2	0.05	0.05	0.05	0.05	0.39
Entero. faecium ATCC 8043	0.39	0.1	0.05	0.1	0.2	0.39
Strep. bovis A5169	0.39	na	0.05	0.1	0.2	1.56
Strep. agalactiae CMX 508	0.39	0.1	0.05	1.0	0.1	0.39
	0.39	0.1	0.05	0.1	0.2	0.78
	0.39	0.2	0.05	0.1	0.2	0.78
Strep. pyogenes 2548 INDUC	0.2	0.2	0.05	0.05	0.2	0.39
M. Iuteus ATCC 9341	0.39	0.39	0.1	0.1	0.2	1.56
M. luteus ATCC 4698	0.39	0.2	0.1	0.1	0.2	0.78
Escherichia coli Juhl	0.05	0.78	0.02	0.01	0.1	10.0
E. coli SS	0.001	0.02	0.005	0.001	0.001	0.005
E. coli DC-2	0.39		0.5	0.7	0.78	0.2
E. coli H560	0.1	0.78	0.05	0.01	0.1	10:0
	0.78	3.1	0.5	1.0		0.5
Enter. aerogenes ATCC 13048	0.2	3.1	0.1	10.05	0.39	0.02
	0.05	0.78	0.05	0.01	0.1	0.02
Providencia shartii CMX 640	3.1	6.2	1.56	0.78	6.2	0.78
P. deruginosa BiMH 10	0.39	7.9	0.39	0.2	1.56	0
r. aeruginosa A300/	1.56	6.2	0.39	0.7	1.56	0.1
r. aeruginosa K /99/W I	1.56	6.2	0.39	0.2	6.2	1.0
r. aeruginosa K799/61	0.1	0.39	0.05	0.02	0.2	0.02
<u>8</u>	3.1	25	1.56	1.56	6.2	3.1
Acinetob.calcoaceticus CMX 669	0.2	1.56	0.1	0.05	0.5	0.78
r. aeruginosa 5263	25	×100	6.2	3.1	20	12.5
į	25	>100	12.5	6.2	20	12.5
H 42	×100	>100	>100	>100	>100	>100
Myco. smegmans AICC114	0.2	6.2	0.78	0.1	0.1	0.78
Nocarata asteroides A I CC 9970	12.5	× 180	12.5	13.1	6.2	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number	L	
Organisms	358	359	360	361	362	Cnt
Staph. aureus ATCC 6538P	0.1	0.1	0.02	0.01	0.02	0.2
Staph, aureus A\$177	0.2	0.1	0.2	0.02	0.05	0.39
Staph. aureus 5278	0.2	0.1	0.7	0.02	0.1	0.39
Staph. aureus 642A	0.2	0.1	0.7	0.02	0.05	0.39
	0.2	0.1	0.1	0.02	0.05	0.39
aureus CMX	0.39	0.2	0.39	0.05	0.1	0.78
Staph. aureus 1775 Cipro.R.	25	6.2	12.5	1.56	12.5	^100
Staph. epidermidis 3519	0.2	0.1	0.7	0.02	0.05	0.39
Entero. faecium ATCC 8043	0.2	0.2	0.1	0.05	0.05	0.39
Strep. bovis A5169	0.2	0.2	0.02	0.02	0.1	1.56
Strep. agalactiae CMX 508	0.2	0.1	0.01	0.01	0.05	0.39
Strep. pyogenes EES61	0.2	0.1	0.02	0.01	1.0	0.78
Strep. pyogenes 930 CONST	0.2	0.2	0.02	0.01	0.05	0.78
Strep. pyogenes 2548 INDUC	0.2	0.2	0.02	0.01	0.05	0.39
M. luteus ATCC 9341	0.2	0.39	0.39	0.05	0.2	1.56
M. luteus ATCC 4698	0.2	0.39	0.39	0.05	0.1	0.78
	0.1	0.1	0.1	0.02	0.1	0.01
E. coli SS	0.005	0.002	0.005	0.002	0.005	0.005
E. coli DC-2	0.78	0.78	0.78	0.2	0.78	0.2
E. coli H560	0.2	0.1	0.2	0.05	0.1	0.01
E. coli KNK 437	0.78	0.78	0.78	0.39	0.78	0.2
Enter. aerogenes ATCC 13048	0.39	0.78	0.39	0.1	0.2	0.02
Klebs. pneumoniae ATCC8045	0.1	0.1	0.2	0.02	0.05	0.02
	3.1	12.5	6.2	3.1	6.2	0.78
P. aeruginosa BMH 10	0.39	1.56	0.39	0.2	0.39	0.1
P. aeruginosa A5007	0.39	3.1	0.78	0.78	0.78	0.1
	0.78	1.56	0.39	0.78	0.78	0.1
P. aeruginosa K799/61	0.05	0.39	0.1	0.1	0.05	0.02
Pseudomonas cepacia 2961	12.5	12.5	12.5	3.1	6.2	3.1
	3.1	0.78	3.1	0.1	0.78	0.78
P. aeruginosa 5263	6.2	50	6.2	6.2	25	12.5
P. aeruginosa 2862	12.5	100	12.5	6.2	25	12.5
Candida albicans CCH 442	100	>100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	0.2	0.39	0.78	1.56	0.05	0.78
Nocardia asteroides ATCC 9970	6.2	25	25	0.78	3.1	25

In Vitro Antibacterial Activity (MIC Values in µg/ml) Table 16 (continued)

363 364 01 0.05 02 0.1 02 0.2 02 0.2 03 0.2 05 0.1 05 0.3 05 0.39 05 0.39	365 0.00 0.02 0.05 0.05 0.05 0.05 0.05 0.0	366 0.1 0.1 0.1 0.1 0.0 0.2 0.2 0.2 0.2 0.2 0.2	367 0.05 0.1 0.1 0.05 0.2 3.1 0.1	Celt 0.39 0.39 0.39 0.39 0.39 0.39 0.39 0.39
0.05 0.1 0.1 0.2 0.05 0.1 0.1 0.39 0.39	0.01 0.02 0.03 0.03 0.03 0.03 0.03 0.02 0.02	0.1 0.1 0.1 0.05 0.1 1.56 0.2 0.2 0.05	0.05 0.1 0.1 0.0 0.05 3.1 0.1	0.2 0.39 0.39 0.39 0.78 >100 0.39
0.1 0.2 0.2 0.2 3.1 0.3 0.39 0.39	0.02 0.02 0.03 0.03 0.03 0.02 0.02 0.03	0.1 0.1 0.1 0.05 0.1 0.2 0.2 0.05 0.05	0.1 0.1 0.0 0.2 3.1 0.1	0.39 0.39 0.39 0.78 >100 0.39
0.1 0.2 0.05 0.2 3.1 0.1 0.39 0.39	0.02 0.05 0.05 0.05 0.05 0.05 0.05 0.05	0.1 0.05 0.05 0.1 1.56 0.2 0.2 0.05 0.2	0.1 0.05 0.2 3.1 0.1	0.39 0.39 0.78 0.39 0.39
0.2 0.05 0.2 3.1 0.1 0.39 0.39	0.05 0.01 1.56 0.02 0.05 0.02 0.02	0.1 0.05 0.1 1.56 0.2 0.2 0.05 0.2	0.1 0.05 0.2 3.1 0.1	0.39 0.39 0.78 >100 0.39 0.39
0.05 0.2 3.1 0.1 0.39 0.78	0.01 1.56 0.02 0.05 0.05 0.02	0.05 0.1 1.56 0.1 0.2 0.2 0.05 0.05	0.05 0.2 3.1 0.1	0.39 >100 0.39 0.39
0.2 3.1 0.1 0.39 0.39	0.05 0.02 0.05 0.02 0.02 0.05	0.1 1.56 0.1 0.2 0.05 0.05 0.2	0.2 3.1 0.1	0.78 >100 0.39 0.39
3.1 0.1 0.39 0.78 0.39	1.56 0.02 0.05 0.05 0.02 0.05	1.56 0.1 0.2 0.2 0.05 0.2 0.2	3.1 0.1	>100 0.39 0.39
0.1 0.39 0.78 0.39	0.02 0.05 0.05 0.02 0.02	0.1 0.2 0.2 0.05 0.2 0.2	0.1	0.39
0.39 0.78 0.39	0.05 0.05 0.02 0.02 0.05	0.2 0.2 0.05 0.2 0.2	22.3	0.39
0.78	0.05 0.02 0.02 0.05	0.2 0.05 0.2 0.2	0.39	
0.39	0.02 0.02 0.05	0.05 0.2 0.2	0.39	1.56
	0.02 0.05	0.2	0.39	0.39
0.39	0.05	0.2	0.39	0.78
0.39			6.39	0.78
0.39	0.02	0.5	0.39	0.39
0.39	0.1	0.39	0.39	1.56
0.5	0.1	0.7	0.39	0.78
0.78	0.02	0.05	0.39	0.01
0.05	0.002	0.05	0.01	0.005
12.5	0.1	0.39	1.56	0.2
	0.02	0.05	0.39	0.01
	0.2	0.39	3.1	0.5
39 3.1	0.05	0.2	0.78	0.02
1.56	0.1	0.05	0.39	0.02
12.5	0.78	3.1	12.5	0.78
7	0.2	0.78	13.1	0.1
=	0.39	0.78	6.2	0.1
Ξ	0.39	0.78	3.1	0.1
0.39 0.78	0.05	0.5	0.1	0.02
12.5	1.56	3.1	6.2	3.1
1.56	0.1		0.78	0.78
>100	6.2	12.5	8	12.5
	6.2	25	>100	12.5
	>100	>100	>100	00I×
	0.1	0.78	6.2	0.78
	1.56	12.5	20	25
25 >100 >100 >100 0.39 3.1 12.5 12.5	2 <u>√</u> 2 .	. 8 .		25 >100 0.78 12.5

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

			Example	Example Number		
Organisms	398	369	370	37.1	372	Cut
aureus	0.005	10.0	0.02	0.005	0.05	0.2
Staph, aureus A5177	0.01	0.02	0.05	0.01	0.05	0.39
Staph. aureus 5278	0.01	0.02	50.0	10.0	0.05	0.39
	0.01	0.05	0.1	0.01	0.1	0.39
Staph. aureus NCTC10649	0.005	0.01	0.05	0.005	0.05	0.39
Staph. aureus CMX 553	0.01	0.05	0.1	0.01	0.1	0.78
Staph. aureus 1775 Cipro.R.	0.1	0.2	1.56	0.39	0.78	>100
Staph. epidermidis 3519	0.01	0.02	0.05	0.01	0.05	0.39
Entero. faecium ATCC 8043	0.01	0.1	0.1	0.02	0.39	0.39
Strep. bovis A5169	0.01	0.2	0.1	0.002	1.0	1.56
Strep. agalactiae CMX 508	0.002	0.1	0.1	0.002	0.05	0.39
Strep. pyogenes EES61	0.01	0.1	0.1	0.005	0.1	82.0
Strep. pyogenes 930 CONST	0.01	0.1	0.1	0.01	0.7	82.0
Strep. pyogenes 2548 INDUC	0.005	0.1	0.05	0.01	0.1	0.39
M. luteus ATCC 9341	0.02	0.2	0.2	0.02	82.0	1.56
M. luteus ATCC 4698	0.05	0.05	0.1	0.02	82.0	84.0
Escherichia coli Juhl	0.02	0.2	0.05	0.02	0.78	10.0
	0.002	0.01	0.002	0.002	0.01	0.005
	0.1	1.56	0.39	0.1	1.56	0.2
	0.01	0.2	0.05	[0.01	0.39	0.01
E. coli KNK 437	0.1	1.56	0.39	0.7	3.1	0.2
Enter. aerogenes ATCC 13048	0.05	0.39	0.5	0.05	3.1	0.02
Klebs. pneumoniae ATCC8045	0.01	0.05	0.1	0.02	0.78	0.02
Providencia stuartii CMX 640	0.78	3.1	3.1	0.78	12.5	0.78
P. aeruginosa BMH 10	0.2	1.56	0.78	0.2	3.1	0.1
P. aeruginosa A5007	0.39	1.56	0.78	0.39	12.5	0.1
P. aeruginosa K799/WT	0.39	1.56	84.0	0.39	12.5	0.1
P. aeruginosa K799/61	0.05	0.05	0.1	0.05	0.78	0.02
Pseudomonas cepacia 2961	1.56	0.78	6.2	1.56	25	3.1
Acinetob.calcoaceticus CMX 669	0.01	0.1	0.05	0.05	0.78	82'0
P. aeruginosa 5263	3.1	12.5	12.5	6.2	>100	12.5
P. aeruginosa 2862	6.2	50	25	6.2	>100	12.5
Candida albicans CCH 442	>100	>100	>100	>100	100	>100
Myco. smegmatis ATCC 114	0.01	0.2	0.2	0.02	3.1	82.0
Nocardia asteroides ATCC 9970	0.78	12.5	12.5	0.2	25	25

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In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

		Examp	Example Number	
<u>Organisms</u>	373	374	413	룅
aureus	0.05	0.02	0.002	0.2
aureus	0.1	0.02	0.005	0.39
Staph. aureus 5278	0.1	0.02	0.005	0.39
Staph. aureus 642A	0.2	0.05	0.005	0.39
Staph. aureus NCTC10649	0.1	0.02	0.002	0.39
Staph. aureus CMX 553	0.39	0.1	0.01	0.78
Staph. aureus 1775 Cipro.R.	6.2	0.78	0.05	<u>^100</u>
Staph. epidermidis 3519	0.1	0.05	0.005	0.39
Entero. faecium ATCC 8043	0.2	0.1	0.005	0.39
Strep. bovis A5169	0.1	0.1	0.002	1.56
Strep. agalactiae CMX 508	0.1	0.1	0.001	0.39
Strep. pyogenes EES61	0.1	0.1	0.002	0.78
30 00 00 00 00 00 00 00 00 00 00 00 00 0	0.2	0.1	0.002	0.78
trep. pyogenes 2548 INDUC	0.1	1.0	0.002	0.39
M. luteus ATCC 9341	0.39	0.2	0.02	1.56
M. luteus ATCC 4698	0.39	0.2	0.02	0.78
scher	0.39	0.2	0.02	0.01
	0.01	0.005	0.002	0.005
E. coli DC-2	1.56	0.78	0.05	0.2
	0.2	0.39	0.01	10.01
E. coli KNK 437	1.56	0.05	0.1	0.2
Enter. aerogenes ATCC 13048	0.78	6.2	0.02	0.02
Klebs. pneumoniae ATCC8045	0.39	1.56	0.01	0.02
Providencia stuartii CMX 640	12.5	1.56	0.78	0.78
aeruginosa	3.1	3.1	0.2	0.1
	3.1	0.39	0.39	0.1
	3.1	6.2	0.39	0.1
. aeruginosa K799/61	0.78	0.39	0.05	0.02
196	12.5	6.2	1.56	3.1
Acinetob.calcoaceticus CMX 669	0.78	0.2	0.02	0.78
. aeruginosa 5263	50	100	6.2	12.5
. aeruginosa 2862	100	50	12.5	12.5
21	>100	>100	100	>100
Myco. smegmans ATCC 114	1.56	0.2	0.2	0.78
Nocarata asteroides ATCC 9970	25	1.56	0.2	25

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

			Exampl	Example Number	H 14	
<u>Organisms</u>	414	415	416	417	418	큠
Staph. aureus ATCC 6538P	0.01	0.01	10.0	0.1	10.0	0.05
Staph. aureus AS177	0.05	0.05	0.02	0.2	0.01	0.39
Staph. aureus 5278	0.05	0.05	0.01	0.1	0.007	0.39
Staph. aureus 642A	0.05	0.05	0.02	0.1	10:0	0.39
Staph. aureus NCTC10649M	0.05	0.02	0.01	0.1	10.0	0.39
Staph. aureus CMX 553	0.1	0.1	0.02	<u>.</u>	0.002	0.78
Staph. aureus 1775 Cipro.R.	6.2	6.2	0.78	0.39	0.78	<u>001</u> ^
Staph. epidermidis 3519	0.05	0.05	0.02	Ŀ	10:0	0.39
Entero. faecium ATCC 8043	0.02	0.2	0.1	0.1	0.05	0.78
Strep. bovis A5169	0.2	0.2	0.1	0.7	0.05	1.56
Strep. agalachae CMX 508	0.2	0.1	0.1	0.05	0.05	0.78
Strep. pyogenes EES61	0.1	0.1	0.1	0.1	0.1	0.39
Strep. pyogenes 930 CONST	0.1	0.2	0.1	0.1	0.05	0.78
Strep. pyogenes 2548 INDUC	0.1	0.1	0.1	0.05	0.05	0.39
M. luteus ATCC 9341	0.2	0.39	0.2	0.2	0.1	3.1
M. luteus ATCC 4698	0.1	0.1	0.1	0.2	0.05	1.56
Escherichia coli Juhl	0.1	0.39	0.1	0.2	0.I	0.05
E. coli 33	0.005	0.005	0.005	0.2	0.005	0.005
	1.56	3.1	0.78	1.56	1.56	0.2
E. coll H36U	0.2	0.39	0.2	0.39	1.0	0.01
E. coli KNK 437	0.78	1.56	0.78	0.78	0.78	0.2
Enter. aerogenes A I CC 13048	0.39	0.78	0.39	0.39	0.5	0.05
A leos. pneumoniae A I C. 8045	0.05	0.1	0	0.1	0.78	0.01
P gentained DIACH 10	3.1	7.0	1.56	3.1	1.56	0.78
	00.1	3.1	0.78	1.56	1.56	0.1
1 . del uginosa A300/	Š.	3.1	1.56		0.78	0.2
r. deruginosa K./99/W.	ر ر ر	3.1	1.56	6.2	0.78	0.1
r. aeruginosa K/99/61	0.1	0.2	0.1	0.2	0.1	0.02
3	3.	6.2	0.78	1.56	0.78	3.1
Acinetoo.caicoacencus CMX 669	0.39	0.78	0.2	0.39	1.0	0.39
r. aeruginosa 5.263	52	20	25	25	25	12.5
r . ueruginosa 2862	2	20	25	25	25	12.5
Wisco strategies ATCO 113	8.	00 100 100	>100	>100	>100	>100
Nocardia accessida ATCO 0000		0.7	0.39	0.39	,	1.56
Nocurum asieroides A I CC 99/0	7.0	12.5	6.2	6.2	1	25

In Vitro Antibacterial Activity (MIC Values in µg/ml) Table 16 (continued)

			Examp	Example Number	.	
Organisms	419	420	421	422	423	S
aureus	0.39	0.01	0.05	0.005	0.01	0.05
Staph. aureus A5177	0.78	0.02	0.05	0.01	0.02	0.39
Staph. aureus 5278	0.78	0.01	0.05	0.005	0.02	0.39
Staph. aureus 642A	0.78	0.02	0.05	10.0	0.02	0.39
Staph. aureus NCTC10649M	0.39	0.01	0.05	0.003	0.02	0.39
Staph. aureus CMX 553	0.78	0.05	0.05	0.01	0.05	0.78
Staph. aureus 1775 Cipro.R.	901	0.39	0.78	0.39	0.78	00I^
Staph. epidermidis 3519	0.78	0.02	0.05	10.01	0.02	0.39
Entero. faecium ATCC 8043	3.1	0.1	0.05	0.05	0.1	0.78
Strep. bovis A5169		0.05	0.1	0.05	0.2	1.56
Strep. agalactiae CMX 508	3.1	0.05	0.05	0.02	0.1	0.78
Strep. pyogenes EES61	3.1	0.05	0.05	0.05	0.1	0.39
Strep. pyogenes 930 CONST	3.1	0.05	0.05	0.05	0.1	0.78
Strep. pyogenes 2548 INDUC	1.56	0.05	0.05	10.01	0.05	0.39
M. luteus ATCC 9341	3.1	0.1	0.7	0.05	0.5	3.1
M. luteus ATCC 4698	3.1	0.1	0.7	0.02	0.1	1.56
Escherichia coli Juhl	0.1	0.005	0.05	0.02	0.02	0.05
	0.02	0.007	0.002	0.0005	0.005	0.005
	0.78	0.05	0.78	0.1	0.2	0.2
E. coli H560	0.1	0.005	0.05	0.01	0.02	0.01
E. coli KNK 437	0.78	0.05	0.39	0.7	[0.2	0.5
Enter. aerogenes ATCC 13048	0.7	0.02	0.05	0.05	1.0	0.05
Klebs. pneumoniae ATCC8045	0.05	0.01	0.005	0.005	0.01	0.01
Providencia stuartii CMX 640	3.1	0.39	1.56	0.39	0.39	0.78
F. aeruginosa BMH 10	5.0		0./8	65.0	0.39	
P. aeruginosa A5007	0.78	0.7	0.78	0.39	0.39	10.2
P. aeruginosa K799/WT	0.78	0.2	0.78	0.78	0.39	0.1
P. aeruginosa K799/61	0.1	0.02	0.05	0.02	0.05	0.02
196	_	0.78	3.1	0.78	0.78	3.1
Acinetob.calcoaceticus CMX 669		0.02	0.05	0.05	0.05	0.39
P. aeruginosa 5263	20	3.1	12.5	3.1	6.2	12.5
P. aeruginosa 2862	20	3.1	12.5	3.1	6.2	12.5
Candida albicans CCH 442	>100	>100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	0.39	0.05	0.1	0.1	0.1	1.56
Nocardia asteroides ATCC 9970	20	3.1	3.1	0.78	6.2	25

In Vitro Antibacterial Activity (MIC Values in µg/ml) Table 16 (continued)

			Example	Example Number		
Organisms	424	425	426	427	428	周
Staph. aureus ATCC 6538P	0.01	0.005	0.02	0.005	0.002	0.05
Staph. aureus A5177	0.01	0.01	0.02	0.01	10.01	0.39
Staph. aureus 5278	0.01	0.01	0.02	10.0	10.01	0.39
Staph. aureus 642A	0.01	0.01	0.02	10.0	10.01	0.39
Staph. aureus NCTC10649M	0.01	0.005	0.02	10:01	0.002	0.39
Staph. aureus CMX 553	0.02		0.02	0.02	0.01	0.78
Staph. aureus 1775 Cipro.R.	0.39		1.56	0.39	0.39	_ ≥100
Staph. epidermidis 3519	0.01		0.2	0.02	10.0	0.39
Entero. faecium ATCC 8043	0.02	.05	0.5	0.05	0.05	0.78
Strep. bovis A5169	0.02		0.2	,	ŀ	1.56
Strep. agalactiae CMX 508	0.02	0.05	0.1	0.02	10.0	0.78
Strep. pyogenes EES61	0.02	-		0.02	0.01	0.39
Strep. pyogenes 930 CONST	0.02	•	-	0.02	0.02	0.78
Strep. pyogenes 2548 INDUC	0.02	0.05	0.2	10.0	10.0	0.39
M. Iuteus ATCC 9341	0.05	0.1	0.7	0.05	0.05	3.1
M. luteus ATCC 4698	0.05	0.02	0.2	0.05	0.05	1.56
Escherichia coli Juhl	0.02	0.02	0.1	0.01	0.01	0.05
E. coli SS	0.002	0.0005	0.005	0.0003	0.0005	0.005
E. coli DC-2	0.1	0.5	0.78	0.1	0.1	0.2
E. coli H560	0.02	10.05	0.1	10.0	0.01	0.01
E. coli KNK 437	0.1	10.1	0.78	0.1	0.1	0.2
Enter. aerogenes ATCC 13048	0.05	0.1	0.2	0.05	0.05	0.05
Klebs. pneumoniae ATCC8045	0.005	0.01	0.02	10.01	0.005	0.01
Providencia stuartii CMX 640	0.78	0.39	0.78	0.78	0.39	0.78
P. aeruginosa BMH 10	0.2	0.05	0.78	0.2	0.1	0.1
P. aeruginosa A5007	0.39	0.39	0.78	0.39	0.39	0.2
P. aeruginosa K799/WT	0.39	0.39	0.78	0.39	0.39	0.1
P. aeruginosa K799/61	0.05	0.02	0.1	0.05	0.05	0.02
	1.56	0.39	0.78	0.78	1.56	3.1
Acinetob.calcoaceticus CMX 669	0.02	0.02	0.2	0.01	[0.02	0.39
P. aeruginosa 5263	3.1	3.1	6.2	3.1	3.1	12.5
P. aeruginosa 2862	3.1	3.1	25	6.2	3.1	12.5
Candida albicans CCH 442	201	×100	× 100	×100	>100	>100
Myco. smegmatis ATCC 114	0.1	0.05	0.2	0.2	0.5	1.56
Nocardia asteroides ATCC 9970	3.1	3.1	6.2	0.78	1.56	25

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In Vitro Antibacterial Activity (MIC Values in µg/ml) Table 16 (continued)

			Example	Example Number		
Organisms	429	430	431	432	433	Cont
aureus	0.01	0.05	0.1	0.1	0.01	0.05
aureus	0.01	0.1	0.1	0.1	0.02	0.39
Staph. aureus 5278	0.05	0.05	0.1	0.1	0.02	0.39
aureus 642A	0.2	0.05	0.1	0.1	0.02	0.39
aureus NCT	0.005	0.02	0.78	0.1	0.02	0.39
Staph. aureus CMX 553	0.02	0.1	0.2	0.1	0.02	0.78
Staph. aureus 1775 Cipro.R.	0.39	0.78	6.2	12.5	1.56	<u>0</u> 01^
Staph. epidermidis 3519	0.05	0.1	0.1	0.1	0.02	0.39
Entero. faecium ATCC 8043	0.1	0.39	0.78	1.56	0.2	0.78
Strep. bovis A5169	0.2	0.39	82.0	6.2	0.78	1.56
Strep. agalactiae CMX 508	0.1	0.2	0.78	1.56	0.1	0.78
Strep. pyogenes EES61	0.2	0.2	0.78	1.56	0.2	0.39
Strep. pyogenes 930 CONST	0.2	0.2	0.78	1.56	0.2	0.78
Strep. pyogenes 2548 INDUC	0.1	0.2	0.78	1.56	0.2	0.39
M. luteus ATCC 9341	0.2	0.39	1.56	3.1	0.5	3.1
M. luteus ATCC 4698	0.02	0.39	0.39	1.56	0.02	1.56
Escherichia coli Juhl	0.2	0.78	0.78	1.56	0.02	0.05
E. coli SS	0.01	0.02	0.01	0.005	0.002	0.005
E. coli DC-2	1.56	3.1	6.2	20	6.2	0.2
E. coli H560	0.39	0.78	82.0	3.1	0.02	0.01
	1.56	3.1	6.2	25	1.56	0.2
Enter. aerogenes ATCC 13048	0.78	1.56	3.1	6.2	1.56	0.05
	0.2	0.39	0.78	12.5	3.1	10.0
	3.1	6.2	25	8	12.5	0.78
	3.1	3.1	12.5	20	3.1	0.1
P. aeruginosa A5007	6.2	6.2	12.5	50	6.2	0.2
P. aeruginosa K799/WT	1.56	6.2	12.5	50	12.5	0.1
P. aeruginosa K799/61	0.2	0.39	0.78	3.1	0.39	0.02
9	3.1	3.1	25	100	6.2	3.1
Acinetob.calcoaceticus CMX 669	0.39	0.78	3.1	3.1	0.39	0.39
P. aeruginosa 5263	>100	100	001	>100	100	12.5
P. aeruginosa 2862	>100	100	100	>100	001	12.5
Candida albicans CCH 442	×100	^100 ^	100	>100	>100	>100
Myco. smegmatis ATCC 114	0.78	3.1	20	-	•	1.56
Nocardia asteroides ATCC 9970	6.2	6.2	20		1	25

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

			Example	Example Number		
Organism	434	23	436	437	438	펺
Staph. aureus ATCC 6538P	0.2	10.01	0.01	0.01	0.39	0.05
Staph. aureus A5177	0.7	0.02	0.02	0.02	0.78	0.39
Staph. aureus 5278	0.5	0.02	0.02	0.02	0.78	0.39
Staph. aureus 642A	0.2	0.02	0.02	0.02	0.78	0.39
	0.2	0.02	0.01	0.02	0.39	0.39
Staph. aureus CMX 553	0.2	0.02	0.02	0.02	1.56	0.78
Staph. aureus 1775 Cipro.R.	12.5	3.1	1.56	0.39	8	001×
Staph. epidermidis 3519	0.2	0.02	0.02	0.02	0.39	0.39
Entero. Jaecium ATCC 8043	3.1	0.1	1.0	0.02	1.56	0.78
Strep. bovis A5169	3.1	٠	•	•	0.78	1.56
Strep. agalachae CMX 508	1.56	0.02	0.07	0.02	0.78	0.78
Strep. pyogenes EES61	1.56	0.1	0.02	0.02	0.78	0.39
Strep. pyogenes 930 CONST	1.56	0.1	0.05	0.05	0.39	0.78
rep. pyogenes	0.78	0.1	0.02	0.02	0.39	0.39
M. lureus ATCC 9341	1.56	0.1	0.1	0.02	0.78	3.1
M. luteus ATCC 4698	1.56	0.1	0.05	0.02	0.78	1.56
Escherichia coli Juhi	0.2	0.01	0.005	0.02	0.78	0.05
E. COII 33	0.02	0.000	0.0005	0.0005	0.05	0.005
E. COII DC-2	1.56	0.1	0.05	0.2	6.2	0.2
E. COU H300	0.5	0.02	0.005	0.02	84.0	0.01
k	0.78	0.2	0.05	0.2	6.2	0.2
Enter. aerogenes A I CC 13048	0.39	0.05	0.02	0.05	3.1	0.05
Designation of the Property of	7.0	0.005	0.005	0.005	0.39	0.01
P containing DML 10	7	0.78	0.39	0.78	25	0.78
D THING BENING I	ر. در	7.0	0. I	0.39	0.78	0.1
P carrier P TOO A TO	3.12	0.39	0.2	0.39	1.56	0.2
r . der uginosa K.799/w I	7.0	0.39	0.2	0.78	3.1	0.1
r. aeraginosa K/99/61	0.78	0.05	0.02	0.05	0.39	0.02
Ŗ	3	0.78	0.39	0.78	100	3.1
Acimetoo.caicoacencus CMX 669	0.39	0.05	0.02	0.05	6.2	0.39
r. ueruginosa 3263	331	6.2	3.1	6.2	25	12.5
r. ueruginosa 2862	301	6.2	3.1	6.2	50	12.5
Canada albicans CCH 442	× 8	00 ^	<100	>100		<u>001</u> ^
Noted in	0.78	0.05	0.01	0.02	8/	1.56
Nocarata asteroides A ICC 99/0	23	3.1	1.56	1.56	20	25

Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in ug/ml)

Organisms	439	440	<u>4</u>	442	443	Cuti
aweus ATCC 6538P	0.01	0.5	0.05	0.1	0.02	0.05
aureus A5177	0.02	0.2	0.1	0.1	0.05	0.39
aweus 5278	0.05	0.5	0.05	0.1	0.05	0.39
aureus 642A	0.05	0.2	0.05	0.1	0.05	0.39
aureus NCTC10649M	0.01	0.05	0.05	0.1	0.02	0.39
	0.1	0.39	1.0	-	0.05	0.78
ro.R.	6.2	12.5	6.2	3.1	1.56	>100
	0.02	0.2	0.1	-	0.05	0.39
CC 8043	0.05	0.39	0.2	0.39	0.1	0.78
	0.05	0.7	0.1	0.39	0.05	1.56
208).05	0.1	0.05	0.1	0.05	0.78
	0.02	0.05	0.05	0.1	0.02	0.39
	0.02	0.2	0.1	0.1	0.02	0.78
C	0.02	0.1	0.1	0.1	0.02	0.39
	0.1	82.0	0.78	1.56	0.2	3.1
86	0.1	0.39	0.2	1.56	0.1	1.56
Escherichia coli Juhl	0.05	0.2	0.1	0.39	0.1	0.05
	0.005	0.01	0.01	0.39	0.005	0.005
	0.39	1.56	0.78	3.1	0.39	0.5
	0.1	0.39	0.1	0.39	0.05	0.01
	0.78	1.56	0.39	3.1	0.39	0.2
VTCC 13048	0.1	0.78	0.39		0.39	0.05
5	0.1	0.1	0.05	0.2	0.05	0.01
rovidencia stuartii CMX 640	3.1	12.5	3.1	6.2	1.56	0.78
. aeruginosa BMH 10	0.39	3.1	0.78	3.1	0.39	0.1
. aeruginosa A5007	0.78	6.2	1.56	6.2	0.78	0.2
aeruginosa K799/WT	3.78	6.2	3.1	12.5	82.0	0.1
	0.1	0.39	0.2	1.56	1.0	0.02
1967	3.1	12.5	6.2	6.2	3.1	3.1
699 XWO	0.78	0.78	0.39	0.39	0.1	0.39
aeruginosa 5263	12.5	001	25	<100	12.5	12.5
	12.5	100	25	<100	12.5	12.5
H 442	00I>	<100	×100	×100	<100	>100
	0.1	0.39	0.2	0.39	0.05	1.56
Nocardia asteroides ATCC 9970 6	6.2	6.2	25	12.5	1.56	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number		
Organisms	444	445	446	44	84	周
Staph. aureus ATCC 6538P	0.02	0.05	0.39	0.1	0.01	0.05
Staph. aureus A5177	0.05	0.1	0.78	0.2	0.02	0.39
Staph. aureus 5278	0.02	0.1	82.0	0.5	0.02	0.39
Staph. aureus 642A	0.05	0.05	0.78	1.0	0.02	0.39
Staph. aureus NCTC10649M	0.02	0.05	0.39	0.02	0.02	0.39
Staph. aureus CMX 553	0.05	0.1	0.78	0.05	0.02	0.78
Staph. aureus 1775 Cipro.R.	0.39	6.2	50	0.78	0.78	>100
Staph. epidermidis 3519	0.05	0.1	0.78	0.05	0.02	0.39
Entero. faecium ATCC 8043	0.05	0.1	3.1	0.39	0.1	0.78
Strep. bovis A5169	0.05	0.1	1.56	0.39	0.7	1.56
Strep. agalactiae CMX 508	0.05	0.1	0.78	0.39	0.05	0.78
Strep. pyogenes EES61	0.05	0.1	0.78	0.5	0.05	0.39
Strep. pyogenes 930 CONST	0.05	0.1	1.56	0.39	0.1	0.78
Strep. pyogenes 2548 INDUC	0.05	0.03	1.56	0.7	0.1	0.39
M. Iuteus ATCC 9341	0.2	0.2	12.5	0.39	0.7	3.1
M. Iuteus ATCC 4698	0.05	0.2	3.1	0.7	0.1	1.56
	0.02	0.02	6.2	0.39	0.05	0.05
	0.002	0.005	0.2	0.05	0.0005	0.005
E. coli DC-2	0.39	0.2	100	3.1	0.39	0.2
E. coli H560	0.02	0.05	12.5	0.39	0.05	10.0
E. coli KNK 437	0.2	0.2	20	1.56	0.39	0.2
Enter. aerogenes ATCC 13048	0.05	0.05	12.5	0.78	0.2	0.05
Klebs. pneumoniae ATCC8045	0.0	0.02	1.56	0.39	0.02	0.01
Providencia stuartii CMX 640	0.78	0.78	8	3.1	1.56	82.0
P. aeruginosa BMH 10	0.39	0.1	001	3.1	0.39	0.1
P. aeruginosa A5007	0.39	0.2	100	3.1	0.78	0.2
P. aeruginosa K799/WT	0.39	0.2	20	3.1	84.0	0.1
P. aeruginosa K799/61	0.1	0.05	1.56	0.39	0.1	0.02
Pseudomonas cepacia 2961	1.56	3.1	6.2	3.1	1.56	3.1
Acinetob.calcoaceticus CMX 669	0.05	0.2	3.1	0.39	0.1	0.39
P. aeruginosa 5263	6.2	6.2	>100	>100	12.5	12.5
P. aeruginosa 2862	6.2	6.2	>100	>100	12.5	12.5
Candida albicans CCH 442	>100	>100	>100	>100	100	>100
Myco. smegmatis ATCC 114	0.2	0.39	6.2	6.2	0.39	1.56
Nocardia asteroides ATCC 9970	3.1	25	×100	25	12.5	25

Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number		
<u>Organisms</u>	<u>\$</u>	450	451	452	453	평
Staph. aureus ATCC 6538P	0.002	0.005	0.02	0.05	0.02	0.05
Staph. aureus A5177	0.005	0.01	0.02	0.05	0.02	0.39
Staph. aureus 5278	0.005	0.01	0.02	0.1	0.02	0.39
Staph. aureus 642A	0.005	0.01	0.02	0.05	0.05	0.39
Staph. aureus NCTC10649M	0.002	0.01	0.02	0.05	0.02	0.39
Staph. aureus CMX 553	0.005	0.02	0.02	0.05	0.02	0.78
Staph. aureus 1775 Cipro.R.	0.1	0.39	0.39	1.56	0.78	<u>^100</u>
Staph. epidermidis 3519	0.005	0.02	0.02	0.1	0.1	0.39
Entero, faecium ATCC 8043	0.02	0.1	0.1	0.2	0.1	0.78
Strep. bovis A5169	0.01	-	0.2	0.7	0.2	1.56
Strep. agalactiae CMX 508	0.002	0.1	0.1	0.1	0.05	0.78
Strep. pyogenes EES61	0.002	0.1	0.1	0.1	ŀ	0.39
Strep. pyogenes 930 CONST	0.002	0.1	0.05	0.2	·	0.78
Strep. pyogenes 2548 INDUC	0.002	0.02	0.05	0.2	0.1	0.39
	0.05	0.1	0.1	0.2	0.2	3.1
M. lureus ATCC 4698	0.02	0.05	0.1	0.2	0.7	1.56
Escherichia coli Juhi	0.02	0.02	0.1	1.0	0.5	0.05
E. coli SS	0.0005	0.0005	0.002	0.001	0.02	0.005
	0.2	0.39	0.78	0.78	0.39	0.2
coli H560	0.01	0.02	0.05		0.1	10:0
	0.2	0.2	1.56	0.78	0.39	0.2
Enter. aerogenes ATCC 13048	0.1	0.1	0.1	0.2	0.2	0.05
Klebs. pneumoniae ATCC8045	0.01	0.02	0.02	1.56	0.05	10.0
Providencia stuartii CMX 640	0.78	1.56	1.56	3.1	1.56	0.78
	0.39	0.39	0.78	0.78	0.39	0.1
. aeruginosa A5007	0.78	0.78	1.56	1.56	0.78	0.2
. aeruginosa K799/WT	0.78	0.78	3.1	3.1	1.56	0.1
. aeruginosa K799/61	0.05	0.05	0.1	0.7	0.2	0.02
Pseudomonas cepacia 296I	3.1	3.1	1.56	1.56	3.1	3.1
Acinetob.calcoaceticus CMX 669	0.02	0.05	0.1	0.1	0.1	0.39
	12.5	12.5	25	25	12.5	12.5
r. aeruginosa 2862	12.5	12.5	50	25	25	12.5
Candida albicans CCH 442	00I^	×100	001<	>100	×100	>100
Nocardia agranaida: ATCC 0114	20.0	0.1	0.1	0.05	25	1.56
ocurum asierolaes AICC 9970	0.78	1.30	0./8	0.39	6.2	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in ug/ml)

			Examp	Example Number	ㅂ	
Organism	\$	455	456	457	458	릥
aureus	0.05	1.56	0.02	0.02	0.02	0.05
Staph. aureus A5177	0.05	1.56	0.02	0.05	0.02	0.39
Staph. aureus 5278	0.05	1.56	0.02	0.05	0.02	0.39
Staph. aureus 642A	0.05	1.56	0.05	0.02	0.02	0.39
Staph. aureus NCTC10649M	0.05	1.56	0.02	0.05	0.02	0.39
Staph. aureus CMX 553	0.1		0.02	0.1	0.02	0.78
Staph. aureus 1775 Cipro.R.	1.56	>100	0.39	6.2	0.39	<u>^100</u>
Staph. epidermidis 3519	0.1		0.02	0.05	0.02	0.39
Entero. faecium ATCC 8043	0.39	20	0.2	0.2	0.2	0.78
Strep. bovis A5169	0.78	>100	0.2	0.1	0.2	1.56
Strep. agaiachae CMX 508	0.39	12.5	0.1	0.05	0.1	0.78
Sirep. pyogenes EES61	•	25	0.1	0.05	0.05	0.39
Strep. pyogenes 930 CONST	<u>.</u>	12.5	0.1	0.05	0.05	0.78
Strep. pyogenes 2548 INDUC	0.39	12.5	0.1	0.05	0.05	0.39
M. Iuteus ATCC 934]	0.39	>100 >	0.1	0.7	0.1	3.1
m. tuteus ATCC 4698	0.39	× 180	0.1	0.7	0.1	1.56
Escherichia coli Juhi	0.39	3.1	0.1	0.05	10.01	
	0.02	3.1	0.01	0.001	0.0005	0.005
	0.78	~100 ^	0.78	0.7	0.2	0.2
E. coll H300	0.39	6.2	0.1	0.05	0.02	0.01
E. COII KINK 43/	12.5	8	0.39	0.2	0.5	0.2
Enter, derogenes ATCC 13048	1.56	6.2	0.39	0.1	0.1	0.05
A lebs. pneumoniae A I CC8045	0.1	1.56	0.1	0.39	0.39	0.01
P garnaiaga BMH 10	7.0	201	3.1	1.56	1.56	0.78
P containing A SOOT	7.5	314	5.70	7.0	0.7	0.
P commence Proportion	3 5	2017	1.56	0.39	0.39	0.2
	3	×100	6.2	1.56	1.56	0.1
r. ueruginosa K. 199/61	0.2	6.2	0.39	0.2	10.1	0.02
r seudomonas cepacia 2961	0.78	12.5	6.2	0.39	0.39	3.1
ACINETOO.Catcoacencus CMX 669	7.0	6.2	0.1	0.1	0.05	0.39
	^I00	× 80 100	25	6.2	12.5	12.5
r. weruginosa 2862	200.	× 	25	6.2	6.2	12.5
Myco, smeeman's ATCC 114	31.5	× 100	9 	ος 	25) -
Nocardia asteroides ATOC 0070	9 2	215	7:7		•	5.7
0/2/2010	31	3	1.30			2

In Vitro Antibacterial Activity (MIC Values in ug/ml) Table 16 (continued)

			Examp	Example Number		
Organisms	459	8	1	462	463	哥
Staph. aureus ATCC 6538P	0.02	0.05	0.05	0.001	0.005	0.05
Staph. aureus A5177	0.05	0.05	0.1	0.005	0.01	0.39
Staph. aureus 5278	0.05	0.05	0.1	0.005	0.01	0.39
Siaph. aureus 642A	0.05	0.05	0.1	0.005	0.01	0.39
	0.05	0.05	0.I	0.002	0.005	0.39
Staph. aureus CMX 553	0.05	0.05	0.1	0.005	0.01	0.78
Staph. aureus 1775 Cipro.R.	0.78	3.1	6.2	0.2	0.39	00I^
Staph. epidermidis 3519	0.05	0.1	0.1	0.005	0.01	0.39
Entero. faecium ATCC 8043	0.1	0.1	0.2	0.05	0.05	0.78
Strep. bovis A5169	0.1	0.1	0.39	0.05	0.05	1.56
Strep. agalactiae CMX 508	0.02	0.05	0.39	0.02	0.05	0.78
Strep. pyogenes EES61	•	_	Ŀ	0.02	0.05	0.39
Strep. pyogenes 930 CONST	,		<u>.</u>	0.02	0.05	0.78
Strep. pyogenes 2548 INDUC	0.05	0.02	0.1	0.02	0.05	0.39
M. luteus ATCC 9341	0.1	0.7	0.7	0.05		3.1
M. luteus ATCC 4698	0.1	0.7	0.2	0.02		1.56
Escherichia coli Juhl	0.01	0.02	0.05	0.05		0.05
ıli SS	0.00	0.001	0.02	0.0003		0.005
coli DC-2	0.2	0.1	0.39	0.39	0.39	0.2
coli H560	0.05	0.005	0.05	0.05	0.05	0.01
	0.2	0.1	0.39	0.39	0.5	0.2
ည	0.1	0.05	0.05	0.1	0.1	0.05
Klebs. pneumoniae ATCC8045	0.01	0.01	0.02	0.02	0.02	0.01
Providencia stuartii CMX 640	0.78	0.39	0.39	0.39	0.78	0.78
aeruginosa BMH 10	0.39	0.1	0.39	0.39	0.39	0.1
. aeruginosa A5007	0.78	0.2	0.39	0.39	0.39	0.2
aeruginosa K799/WT	0.78	0.39	0.39	0.39	0.39	0.1
aeruginosa K799/61	0.1	0.02	0.05	0.02	0.02	0.02
1967	3.1	0.78	0.78	0.39	0.39	3.1
Acinetob.calcoaceticus CMX 669	0.05	0.05	0.1	0.05	0.1	0.39
aeruginosa 5263	6.2	3.1	6.2	3.1	6.2	12.5
P. aeruginosa 2862	6.2	3.1	6.2	6.2	6.2	12.5
42	>100	>100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	0.1	0.05	0.1	0.1	0.39	1.56
Nocardia asteroides ATCC 9970	3.1	1.56	3.1	3.1	3.1	25

In Vitro Antibacterial Activity (MIC Values in µg/ml) Table 16 (continued)

			Example	Example Number	_ ا	
Organisms	464	465	466	467	89	JE J
Staph. aureus ATCC 6538P	0.005	0.1	0.05	0.39	0.002	0.05
Staph. aureus A5177	0.005	0.2	0.05	0.39	0.005	0.39
Staph. aureus 5278	0.005	0.7	0.05	0.39	0.003	0.39
Staph. aureus 642A	0.005	0.2	0.1	0.39	0.005	0.39
Staph. aureus NCTC10649M	0.005	0.2	0.05	0.39	0.002	0.39
Staph. aureus CMX 553	0.005	0.2	0.1	0.39	0.005	0.78
Staph. aureus 1775 Cipro.R.	0.39	<u>8</u>	1.56	25	0.02	<u>001</u> ^
Staph. epidermidis 3519	0.005	0.2	0.05	0.39	0.005	0.39
Entero. faecium ATCC 8043	0.05	1.56	0.5	0.78	0.01	0.78
Strep. bovis A5169	0.1	25	٠	-	0.007	1.56
Strep. agalactiae CMX 508	0.1	1.56	0.1	82.0	0.002	0.78
Strep. pyogenes EES61	0.1	6.2	0.2	82.0	0.007	0.39
Strep. pyogenes 930 CONST	0.1	6.2	0.1	1.56	0.002	0.78
Strep. pyogenes 2548 INDUC	0.05	1.56	0.1	0.78	0.002	0.39
M. luteus ATCC 9341	0.1	12.5	0.2	1.56	0.005	3.1
M. luteus ATCC 4698	0.05	1.56	0.7	1.56	0.005	1.56
Escherichia coli Juhl	0.1	1.56	0.02	0.39	0.01	0.05
E. coli SS	0.0005	0.05	0.002	0.05	0.001	0.005
	0.78	001	0.2	1.56	0.05	0.2
E. coli H560	0.1	3.1	0.02	0.39	10.01	0.01
E. coli KNK 437	0.39	20	0.7	1.56	0.1	0.2
Enter. aerogenes ATCC 13048	0.1	6.2	0.1	0.78	0.05	0.05
Klebs. pneumoniae ATCC8045	0.05	0.78	0.02	0.5	0.005	0.01
Providencia stuartii CMX 640	1.56	<u>8</u>	1.56	6.2	0.1	0.78
P. aeruginosa BMH 10	0.78	8	0.2	1.56	0.1	0.1
P. aeruginosa AS007	0.78	8	0.39	3.1	0.1	0.2
P. aeruginosa K799/WT	0.78	S S	0.78	6.2	0.1	0.1
P. aeruginosa K799/61	0.05	1.56	0.1	0.39	0.05	0.02
196	0.78	12.5	1.56	12.5	0.78	3.1
Acinetob.calcoaceticus CMX 669	0.1	6.2	0.1	0.78	0.01	0.39
P. aeruginosa 5263	20	>100	6.2	20	1.56	12.5
P. aeruginosa 2862	20	×100	6.2	20	1.56	12.5
Candida albicans CCH 442	×100	>100	>100	>100	25	>100
Myco. smegmatis ATCC 114	0.1	12.5	0.1	3.1	0.01	1.56
Nocardia asteroides ATCC 9970	6.2	8	1.56	25	0.2	25

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Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in ug/ml)

		Exa	Example Number	nber.	
Organisms	469	470	471	472	Che
Staph. aureus ATCC 6538P	0.05	0.05	0.005	0.1	0.05
aureus	0.05	0.05	0.005	0.1	0.39
Staph. aureus 5278	0.05	0.05	0.005	0.1	0.39
aureus 642A	0.05	0.05	0.01	0.1	0.39
aureus NCTO	0.05	0.05	0.005	0.1	0.39
Staph. aureus CMX 553	0.1	1.0	0.05	0.2	0.78
Staph. aureus 1775 Cipro.R.	3.1	0.78	0.39	12.5	>100
epidermidis 3	0.05	0.05	0.02	0.1	0.39
Entero. faecium ATCC 8043	0.1	0.5	0.02	0.2	0.78
Strep. bovis A\$169	0.1	0.02	0.02		1.56
Strep. agalactiae CMX 508	0.1	0.02	0.0003	0.5	0.78
Strep. pyogenes EES61	0.1	0.02	0.0005	0.1	0.39
Strep. pyogenes 930 CONST	0.1	0.05	0.02	0.1	0.78
Strep. pyogenes 2548 INDUC	0.05	0.05	0.005	0.1	0.39
M. Iuteus ATCC 9341	0.2	0.39	0.1	82.0	3.1
M. Iuteus ATCC 4698	0.5	0.2	0.05	82.0	1.56
Escherichia coli Juhl	0.01	0.39	0.005	0.05	0.05
E. coli SS	0.005	0.02	0.0003	0.01	0.005
E. coli DC-2	1.0	1.56	0.5	0.78	0.2
E. coli H560	0.02	0.5	0.02	0.1	10.01
	0.1	1.56	0.1	0.78	0.2
	0.05	0.78	0.05	0.2	0.05
ATC	0.005	0.1	0.005	0.05	0.01
-	0.39	3.1	0.78	1.56	0.78
P. aeruginosa BMH 10	0.1	1.56	0.2	0.39	0.1
	0.2	3.1	0.39	0.78	0.2
P. aeruginosa K799/WT	0.2	3.1	0.39	0.78	0.1
	0.05	0.39	0.05	0.05	0.02
796I	1.56	12.5	3.1	3.1	3.1
Acinetob calcoaceticus CMX 669	0.1	0.39	0.05	0.78	0.39
P. aeruginosa 5263	[3.1	20	6.2	25	12.5
	3.1	20	6.2	25	12.5
'H 442	>100	^100	>100	>100	>100
Myco. smegmatis ATCC 114	0.2	1.56	0.05	0.1	1.56
Nocardia asteroides ATCC 9970	1.56	1.56	3.1	12.5	25

Table 16 (continued) In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number	ы	
Organisms	266	267	268	569	<u>570</u>	Dig.
Staph. aureus ATCC 6538P	0.02	0.02	0.02	0.02	0.01	0.2
Staph. aureus A5177	0.05	0.05	0.03	0.05	0.02	0.39
Staph. aureus 5278	0.05	0.05	0.02	0.05	0.01	0.39
Staph. aureus 642A	0.05	0.05	0.02	0.05	0.01	0.39
Staph. aureus NCTC10649M	0.05	0.02	0.02	0.05	0.005	0.39
Staph. aureus CMX 553	0.05	0.05	0.03	0.05	0.02	1.56
Staph. aureus 1775 Cipro.R.	0.78	84.0	0.78	0.78	0.78	20 <u>1</u> ^
Staph. epidermidis 3519	0.05	0.05	0.02	0.05	0.02	0.39
Entero. faecium ATCC 8043	0.1	0.1	0.05	0.2	0.05	0.78
Strep. bovis A5169	0.05	0.1	0.05	0.2	0.05	1.56
Strep. agalactiae CMX 508	0.05	0.1	0.05	0.1	0.01	0.78
Strep. pyogenes EES61	0.05	0.1	0.05	0.1	0.02	0.78
7)	0.05	0.1	0.05	0.1	0.02	0.78
Strep. pyogenes 2548 INDUC	0.05	0.05	0.05	0.1	0.02	0.39
M. Iuteus ATCC 9341	0.1	0.2	0.05	0.2	0.05	3.1
M. Iuteus ATCC 4698	0.1	0.2			0.05	1.56
Escherichia coli Juhl	0.05	0.05	0.01	0.02	0.01	0.05
E. coli SS	0.001	0.01	0.002	0.005	0.001	0.005
	0.2	0.39	0.1	0.1	0.1	0.39
	0.01	0.05	0.01	0.01	0.02	0.01
coli KNK 437	0.2	0.2	0.05	0.1	0.1	0.2
Enter, aerogenes ATCC 13048	0.05	0.05	0.02	0.05	0.05	0.05
Klebs. pneumoniae ATCC8045	0.01	0.05	0.002	0.01	0.05	0.01
Providencia smartii CMX 640	0.78	0.78	0.39	0.78	0.78	0.78
	7.7	0.39	0.1	0.2	0.39	0.1
F. aeruginosa ASOU/	0.39	0.39	0.2	0.39	0.39	0.2
r. aeruginosa K/99/W1	0.78	1.56	0.2	0.39	0.78	0.39
P. aeruginosa K799/61	0.05	0.1	0.01	0.05	0.1	0.02
<u>19</u>	1.56	1.56	0.78	0.78	0.78	12.5
Acinetob.calcoaceticus CMX 669	0.05	0.05	0.02	0.02	0.05	0.39
	3.1	12.5	1.56	3.1	6.2	12.5
P. aeruginosa 2862	3.1	6.2	1.56	3.1	6.2	25
Candida albicans CCH 442	×100	>100	>100	>100	>100	00I×
Myco. smegmans ATCC 114	0.01	0.05	0.02	0.05	0.02	0.39
Nocardia asteroides ATCC 9970	0.39	0.39	0.2	1.56	1.56	25

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Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in 119/ml)

			Example	Example Number		
Organisms	57.1	572	573	574	575	평
Staph. aureus ATCC 6538P	0.02	0.02	0.05	10.0	0.05	0.2
Staph. aureus AS177	0.05	0.02	0.05	0.02	0.05	0.39
Staph. aureus 5278	0.05	0.05	0.1	0.02	0.05	0.39
aureus 642A	0.05	0.02	0.05	0.02	0.05	0.39
Staph. aureus NCTC10649M	0.02		0.05	0.01	0.05	0.39
Staph. aureus CMX 553	0.05	0.02	0.05	0.02	0.05	1.56
Staph. aureus 1775 Cipro.R.	82.0	0.78	0.78	0.78	1.56	<u>^100</u>
Staph. epidermidis 3519	0.05	0.05	0.05	0.02	0.05	0.39
Entero. faecium ATCC 8043	0.1	90.0	0.7	0.1	0.2	0.78
	0.5	0.1	0.39	0.1	0.2	1.56
Srep. agalactiae CMX 508	0.1	0.02	0.2	1.0	0.2	0.78
Strep. pyogenes EES61	0.2	0.02	0.39	0.1	0.1	0.78
Strep. pyogenes 930 CONST	0.1	0.05	0.5	0.05	0.2	0.78
Strep. pyogenes 2548 INDUC	0.1	0.05	0.1	0.05	0.1	0.39
M. lureus ATCC 9341	0.39	0.05	0.39	0.1	0.5	3.1
M. luteus ATCC 4698	0.39	0.05	0.39	0.1	0.2	1.56
Escherichia coli Juhl	0.02	0.01	0.05	0.02	0.05	0.05
E. coli SS	0.0005	0.001	0.005	0.002	0.002	0.005
E. coli DC-2	0.7	0.1	0.39	0.5	0.39	0.39
E. coli H560	0.01	0.01	0.05	0.01	0.02	0.01
	0.7	0.1	0.39	0.1	0.2	0.2
Enter. aerogenes ATCC 13048	0.05	0.1	0.2	0.05	0.1	0.05
Klebs. pneumoniae ATCC8045	-	0.05	0.05	0.02	0.01	0.01
	0.78	0.39	1.56	0.78	0.78	0.78
	0.2	0.2	0.39	0.39	0.39	0.1
P. aeruginosa A5007	0.39	0.39	0.78	0.39	0.78	0.2
P. aeruginosa K799/WT	0.78	0.78	1.56	0.39	1.56	0.39
P. aeruginosa K799/61	0.02	0.1	0.2	0.02	0.05	0.02
<u>3</u>	1.56	1.56	1.56	0.78	1.56	12.5
Acinetob calcoaceticus CMX 669	0.02	0.05	0.1	0.02	0.05	0.39
P. aeruginosa 5263	12.5	3.1	25	3.1	12.5	12.5
P. aeruginosa 2862	12.5	6.2	12.5	3.1	12.5	25
Candida albicans CCH 442	×100	>100	>100	>100	>100	>100
Myco. smegmatis ATCC 114	0.01	0.02	0.1	0.02	0.02	0.39
Nocardia asteroides ATCC 9970	1.56	0.78	6.2	0.39	1.56	25

Table 16 (continued)
In Vitro Antibacterial Activity (MIC Values in µg/ml)

			Example	Example Number	
Organisms	576	577	ā		
Staph. aureus ATCC 6538P	0.01	0.02	0.2		
Staph. aureus A5177	0.02	0.05	0.39		_
Staph. aureus 5278	0.02	0.05	0.39		
Staph. aureus 642A	0.02	0.05	0.39		
Staph. aureus NCTC10649M	0.02	0.02	0.39		
Staph. aureus CMX 553	0.02	0.05	1.56		
Staph. aureus 1775 Cipro.R.	0.39	0.78	>100		
pidermidis	0.02	0.02	0.39		_
Entero. faecium ATCC 8043	0.05	0.1	0.78		
Strep. bovis A5169	0.05	0.1	1.56		
Strep. agalactiae CMX 508	0.02	0.1	0.78		
Strep. pyogenes EES61	0.2	0.1	0.78		_
Strep. pyogenes 930 CONST	0.2	0.1	0.78		
Strep. pyogenes 2548 INDUC	0.2	0.05	0.39		
M. luteus ATCC 9341	0.05	0.1	3.1		
M. luteus ATCC 4698	0.05	0.1	1.56		
Escherichia coli Juhl	0.01	0.01	0.05		
E. coli SS	0.001	0.005	0.005		
E. coli DC-2	0.05	0.1	0.39		
E. coli H560	0.002	0.01	10.0		
E. coli KNK 437	0.05	0.1	0.2		
Enter. aerogenes ATCC 13048		0.05	0.05		_
Klebs. pneumoniae ATCC8045	0.01	0.05	0.01		_
Providencia stuarnii CMX 640	0.39	0.78	0.78		
P. aeruginosa BMH 10	0.1	0.1	0.1		
P. aeruginosa A5007	0.1	0.2	0.2		
P. aeruginosa K799/WT	0.2	0.39	0.39		
P. aeruginosa K799/61	0.05	0.05	0.02	_	
Pseudomonas cepacia 2961	0.78	1.56	12.5		
Acinetob.calcoaceticus CMX 669	0.1	0.05	0.39		
P. aeruginosa 5263	1.56	3.1	12.5		
P. aeruginosa 2862	1.56	3.1	25		
Candida albicans CCH 442	>100	>100	>100		
Myco. smegmatis ATCC 114	0.1	0.05	0.39		
Nocardia asteroides ATCC 9970	1.56	1.56	25		

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shown in Table 17, except for the Candida albicans organism, where the MIC data must be Certain compounds of the invention show particular superiority over compounds exemplified in previous applications. For example, compounds of Examples 420 and 566greater than 100. The comparative data for a ciprofloxacin standard are also given. These 577 all possess MIC activity equal to or better (i.e., lower MIC value) than the criteria exceptional promise of activity against a representative class of clinically troublesome criteria were chosen because a compound possessing such an MIC profile shows organisms.

Table 17

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Criteria of Superior In Vitro Antibacterial Activity (MIC Values in ug/ml)

Organisms	Criteria	Cipro, Cntl
Staph. aureus 1775 Cipro.R.	0.78	>100
Providencia stuartii CMX 640	1.56	0.78
P. aeruginosa BMH 10	0.39	0.1
P. aeruginosa A5007	0.39	0.1
Pseudomonas cepacia 2961	0.78	3.1
Acinetob.calcoaceticus CMX 669	0.78	0.78
Myco. smegmatis ATCC 114	1.56	0.78
Candida albicans CCH 442	>100	>100

The compounds from Examples 254, 257, 263, 271, and 341 also meet these criteria. However, these latter compounds are deemed inferior to the compounds of Examples 420 and 566-577 for the following reasons.

The compound of Example 254: In-vitro cytotoxicity data obtained in a standard calf-thymus topoisomerase II assay was found not to meet the cytotoxicity criterion of 2 µg/mL.

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The compound of Example 257: LD50 (IP) toxicity data obtained in a standard mouse model was found to be lower than the LD50 criterion of 50 mg/kg.

The compound of Example 263: LD50 (IP) toxicity data obtained in a standard mouse model was found to be lower than the LD50 criterion of 50 mg/kg.

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The compound of Example 271: the solubility of this compound was found not to meet the solubility criterion of at lease 0.08 mg/mL.

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standard Chinese Hamster ovarian assay was found not to meet the cytotoxicity criterion of The compound of Example 341: Whole-cell cytotoxicity data obtained in a

changes and modifications to the disclosed embodiments will be apparent to those skilled in examples are merely illustrative and are not to be taken as limitations upon the scope of the the art. Such changes and modifications, including without limitation those relating to the invention, which is defined solely by the appended claims and their equivalents. Various It is understood that the foregoing detailed description and accompanying

and/or methods of use of the invention, may be made without departing from the spirit and chemical structures, substituents, derivatives, intermediates, syntheses, formulations 2

WHAT IS CLAIMED IS:

A compound having the formula

or a pharmaceutically acceptable salt, ester or amide thereof, wherein

 R^{1} in formula (I) is selected from (a) loweralkyl, (b) loweralkenyl, (c) halo(lower-alkyl), substituted phenyl, (h) halo, (i) cyano, (j) nitro, (k) bicycloalkyl, (l) loweralkynyl, (m) (d) loweralkoxy, (e) cycloalkyl of from three to eight carbon atoms, (f) phenyl, (g)

with the nitrogen atom to which they are attached, R7 and R8 form a 5-, 6- or 7-membered nitrogen-containing aromatic heterocycle, (p) a 4-, 5- or 6-membered cyclic ether, and (q) hydrogen, loweralkyl and alkanoyl of from one to eight carbon atoms or, taken together loweralkoxycarbonyl, (n) nitrogen-containing aromatic heterocycle, (o) halo-substituted -NR7R8 where R7 and R8 are independently selected from the group consisting of heterocycle; 2 2

cycloalkyl of from three to eight carbons, (e) cycloalkenyl of from four to eight carbons, (f) (loweralkyl), (k) amino, (l) (loweralkyl)amino, (m) aryl(loweralkyl)-amino, (n) hydroxysubstituted (loweralkyl)amino, (o) phenyl, (p) substituted phenyl, (q) bicyclic nitrogenloweralkoxy, (g) aryloxy, (h) aryl(loweralkyl)oxy, (i) aryl(loweralkyl), (j) cycloalkyl-R² in formula (I) is selected from (a) halogen, (b) loweralkyl, (c) loweralkenyl, (d) containing heterocycle, (r) nitrogen-containing aromatic heterocycle, (s) nitrogen-

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containing heterocycle having the formula

(t) non-nitrogen-containing heterocycle having the formula

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<u>;</u>

where x is zero, one, two or three; 23

is one or two; and R^{31} is -(CH2)qR32- where R^{32} is selected from -S- and -O-, and q is is CH2, or when R9 is selected from option (i) may be O, S or N, n is one or two, and p three, and (ii) -(CH2)_nR 13 (CH2)_p- where R 13 is selected from -S-, -O- and -NH-, R 10 \mathbb{R}^9 is selected from the group consisting of (i) -(CH2) $_{m^-}$ where where m is one, two or one, two or three; and Y is independently selected at each occurrence from the group consisting of: 8

- loweralkyl,
- hydroxy, Ξ
- halogen, **a**

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- halo(loweralkyl),
- hydroxy-substituted loweralkyl, \mathfrak{S}
 - loweralkenylamino,
- loweralkylamino,
 - oweralkoxy, (VIII)

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- (loweralkoxy)loweralkylamino,
- loweralkoxy(loweralkyl), B
- loweralkoxy(loweralkoxy)(loweralkyl), <u>\$</u>
- hydroxy-substituted loweralkyl, <u>×</u>
- imino, (xiii)

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- alkoxycarbonyl, (XiV)
- (×
- carbamoyl,
- aryl(loweralkyl), (<u>X</u>
- aminoxy (xvii)
- amino(loweralkyl), (xviii)

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- halo(loweralkyl)amino, (XX
- halo(loweralkyl)amino(loweralkyl), ŝ
 - thioloweralkoxy(loweralkyl), (XX
- aminothioloweralkoxy,
- cycloalkyl of from three to six carbon atoms, (iii)

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cycloalkyl(loweralkyl), (xxiv)

cycloalkylamino, (xxv)

(xxvi)

phenyl,

substituted phenyl, (xxvii)

substituted phenyl(loweralkyl) (xxviii)

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nitrogen-containing aromatic heterocycle, (xxix)

hydrogen and loweralkyl or, when one of \mathbb{R}^{11} and \mathbb{R}^{12} is hydrogen, the other is alkanoyl of from one to eight carbon atoms, an alpha-amino acid, or a polypeptide residue of from -NR $^{11}\mbox{R}^{12}$ where R^{11} and R^{12} are independently selected from two to five amino acids, and (XXX)

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-C(R 21)(R 22)NH $_2$ where R 21 and R 22 are independently selected from (or, taken together with the carbon atom to which they are attached, R²¹ and R²² form a loweralkoxy-(loweralkyl), thioloweralkoxy(loweralkyl), cycloalkyl of from three to six carbon atoms, and loweralkyl substituted with nitrogen-containing aromatic heterocycle ring structure selected from cycloalkyl of from three to six carbon atoms and nitrogenamong hydrogen, loweralkyi, hydroxy-substituted loweralkyl, amino(loweralkyl), containing heterocycle);

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 R^3 is selected from the group consisting of hydrogen, halogen and loweralkoxy;

 \mathbf{R}^4 is selected from the group consisting of hydrogen, loweralkyl, a pharmaceutically acceptable cation, and a prodrug ester group;

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loweralkyl, (e) halo(loweralkyl), (f) loweralkoxy, and (g) -NR 13R14 where R13 and R14 substituted loweralkyl, loweralkoxy(loweralkyl), and alkanoyl of from one to eight carbon are independently selected from the group consisting of hydrogen, loweralkyl, hydroxy- ${\bf R^5}$ is selected from the group consisting of (a) hydrogen, (b) halogen, (c) hydroxy, (d) atoms; and

8

A is =N- or =CR 6 -, where R 6 is selected from the group consisting of (a) hydrogen, (b) loweralkoxy(loweralkyl), (h) loweralkoxy, and (i) amino(loweralkyl); or, taken together with the atoms to which they are attached, \mathbf{R}^1 and \mathbf{R}^6 form a 6-membered saturated ring halogen, (c) loweralkyl, (d) halo(loweralkyl), (e) hydroxy-substituted loweralkyl, (f) optionally containing an oxygen or a sulfur atom and optionally substituted with loweralkyi;

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provided that, when \mathbb{R}^5 is hydrogen and A is =CH-, \mathbb{R}^1 is not unsubstituted phenyl.

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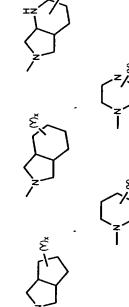
A compound according to Claim 1 wherein A is =CR6- and R6 is selected from the group consisting of halogen, loweralkyl, halo(loweralkyl), hydroxy-substituted loweralkyl, loweralkoxy(loweralkyl), loweralkoxy, and amino(loweralkyl).

- A compound according to Claim 2 wherein R³ is halogen.
- consisting of hydrogen, loweralkyl, halo(loweralkyl), and -NR 13 R 14 where R 13 and R 14 4. A compound according to Claim 3 wherein R⁵ is selected from the group are as previously defined.
- 5. A compound according to Claim 4 wherein \mathbb{R}^1 is selected from the group consisting of cycloalkyl of from three to eight carbon atoms and substituted phenyl.
- 6. A compound according to Claim 5 wherein R6 is selected from the group consisting of halogen, loweralkyl, and loweralkoxy.
- consisting of bicyclic nitrogen-containing heterocycle and a nitrogen-containing heterocycle 7. A compound according to Claim 6 wherein R² is selected from the group having the formula

where R9, Y and x are as previously defined.

8. A compound according to Claim 7 wherein \ensuremath{R}^2 is selected from the group consisting of





where Y and x are as previously defined.

- 9. A compound according to Claim 8 wherein x is one or two and Y is selected from the group consisting of -NR $^{11}R^{12}$ and -C(R 21)(R 22)NH2, where R 11 , R 12 , R 21 and R 22 are as previously defined.
- 10. A compound according to Claim 2 wherein \mathbb{R}^6 is methyl.
- A compound according to Claim 10 wherein R³ is halogen.
- 12. A compound according to Claim 11 wherein $\rm R^5$ is selected from the group consisting of hydrogen, loweralkyl, halo(loweralkyl), and -NR $^{13}\rm R^{14}$ where R 13 and R 14 are as previously defined.
- 13. A compound according to Claim 12 wherein \mathbb{R}^1 is selected from the group consisting of cycloalkyl of from three to eight carbon atoms and substituted phenyl.

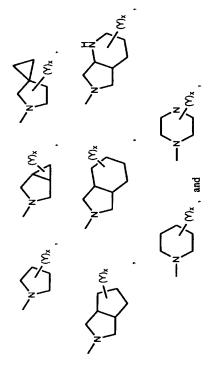
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14. A compound according to Claim 13 wherein R² is selected from the group consisting of bicyclic nitrogen-containing heterocycle and a nitrogen-containing heterocycle having the formula

where R9, Y and x are as previously defined.

15. A compound according to Claim 14 wherein R^2 is selected from the group consisting of:



where Y and x are as previously defined.

16. A compound according to Claim 15 wherein x is one or two and Y is selected from the group consisting of -NR 11 R 12 and -C(R 21)(R 22)NH2, where R 11 , R 12 , R 21 and R 22 are as previously defined.

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17. A compound according to Claim 1 having the formula

or a pharmaceutically acceptable salt, ester or amide thereof, wherein

 \mathbb{R}^2 is selected from the group consisting of bicyclic nitrogen-containing heterocycle and a nitrogen-containing heterocycle having the formula

and where R⁴, R⁹, Y and x are as previously defined.

18. A compound according to Claim 17 wherein R² is selected from the group consisting of

where Y and x are as previously defined.

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selected from the group consisting of -NR $^{11}\mathrm{R}^{12}$ and -C(R 21)(R 22)NH2, where R 11 19. A compound according to Claim 18 wherein x is one or two and Y is R¹², R²¹ and R²² are as previously defined.

20. A compound according to Claim 1 having the formula

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or a pharmaceutically acceptable salt, ester or amide thereof, wherein

Z is selected from the group consisting of -CH2-, -O- and -S-, R16 is loweralkyl, and R2, R³, R⁴ and R⁵ are as previously defined.

21. A compound according to Claim 20 wherein ${\bf Z}$ is -0- and ${\bf R}^{\bf 2}$ is a nitrogencontaining heterocycle having the formula

wherein R9, Y and x are as previously defined.

22. A compound according to Claim 1 selected from the group consisting of: 3-fluoro-9-(4-fluorophenyl)-2-(4-methylpiperazin-1-yl)-6(H)-6-0xo-pyrido[1,2alpyrimidine-7-carboxylic acid;

9-(2,4-difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6(H)-6-oxo-pyrido[1,2-

alpyrimidine-7-carboxylic acid;

3-fluoro-9-cyclopropyl-2-(4-methylpiperazin-1-yl)-6(H)-6-oxo-pyrido[1,2-a]pyrimidine-7carboxylic acid;

8-(3-aminopyrrolidin-1-yl)-1-ethyl-4H-quinolizin-4-one-3-carboxylic acid;

2-(3-aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-a]pyrimidine-7carboxylic acid;

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2-(3-aminopyrrolidin-1-yl)-9-cyclopropyl-3-fluoro-6H-6-oxo-pyrido[1,2-a]pyrimidine-7carboxylic acid;

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9-(2,4-difluorophenyl)-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxopyrido[1,2alpyrimidine-7-carboxylic acid;

- 2-(3-aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2a]pyrimidine-7-carboxylic acid; 2
- 2-(3-(N-t-butoxycarbonyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;
- 2-(3-aminopyrrolidin-1-y1)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-oxopyrido[1,2-
- a]pyrimidine-7-carboxylic acid; 2
- 9-cyclopropyl-3-fluoro-2-(4-methylpiperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7carboxylic acid;
- 9-cyclopropyl-3-fluoro-2-(piperazin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7-carboxylic
- 9-cyclopropyl-3-fluoro-2-(morpholin-1-yl)-6H-6-oxo-pyrido[1,2-a]pyrimidine-7carboxylic acid; 22
- 9-(2,4-difluorophenyl)-3-fluoro-2-(3-(N-(S)-norvalyl)aminopymolidin-1-yl)-6H-6oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;
- 2-(3-(N-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6
 - oxopyrido[1,2-a]pyrimidine-7-carboxylic acid; 8
- 2-(3-(N-(S)-alanyl-(S)-alanyl)aminopyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H 6-oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;
- 2-((2S,4S) 4-acetamido-2-methylpyrrolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6-
 - 9-(2,4-difluorophenyl)-3-fluoro-2-(3-hydroxypyrrolin-1-yl)-6H-6-oxopyrido[1,2oxopyrido[1,2-a]pyrimidine-7-carboxylic acid; 33
 - 2-((2S,4S)-4-amino-2-methylpyπolidin-1-yl)-9-(2,4-difluorophenyl)-3-fluoro-6H-6alpyrimidine-7-carboxylic acid;
- 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-

oxopyrido[1,2-a]pyrimidine-7-carboxylic acid;

- carboxylic acid; 8
- 8-(3-(arninomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine 3-carboxylic acid;
- 8-(2S,4S-4-amino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;
- 8-(3-aminoazetidiny!)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic 45
- 8-(3(S)-aminopyrrolidiny1)-1-cyclopropy1-7-fluoro-9-methy1-4-oxo-4H-quinolizine-3carboxylic acid;

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1-cyclopropy1-7-fluoro-9-methyl-4-oxo-8-(3-methyl-1-piperazinyl)-4H-quinolizine-3-

carboxylic acid; S

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l-cyclopropyl-7-fluoro-9-methyl-4-0xo-8-piperazinyl-4H-quinolizine-3-carboxylic acid; 1-cyclopropyl-7-fluoro-9-methyl-8-(2-((N-methyl)aminomethyl)-4-morpholinyl)-4-oxo-4H-quinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(1,2,3,4-tetrahydro-2-isoquinolinyl)-4H-

quinolizine-3-carboxylic acid; 25

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3carboxylic acid; 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-amino-1-piperdinyl)-4H-quinolizine-3carboxylic acid; 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(aminomethyl)-1-piperdinyl)-4H-quinolizine-3-carboxylic acid; 8

-cyclopropyi-7-fluoro-9-methyl-4-oxo-8-(5-amino-1,2,3,4-tetrahydro-2-isoquinolinyl)-4H-quinolizine-3-carboxylic acid; 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-(1-pymolyl)-1-piperidinyl)-4H-quinolizine-3carboxylic acid;

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-cyclopropyl-8-(cis-3.5-dimethyl-1-piperazinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

1-cyclopropyl-8-(2,7-diaza-7-bicyclo[3.3.0]octyl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 1-cyclopropyl-8-(2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8

l-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3(S)-(1-pyπolyl)-1-pyπolidinyl)-4Hquinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-8-(3-hydroxy-1-pyrrolidinyl)-9-methyl-4-oxo-4H-quinolizine-3-

carboxylic acid; 75

1-cyclopropyl-7-fluoro-8-(4-methyl-1-piperazinyl)-9-methyl-4-0xo-4H-quinolizine-3carboxylic acid;

1-cyclopropyl-9-chloro-7-fluoro-8-(3-amino-1-pyrrolidinyl)-4-oxo-4H-quinolizine-3carboxylic acid trifluoroacetic acid; 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7,9-difluoro-4-oxo-4H-quinolizine-3-carboxylic 8

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methoxy-4-oxo-4H-quinolizine-3-

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1-cyclopropyl-8-(2,7-diaza-7-bicyclo[3.3.0]oct-2-yl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8

1-cyclopropy1-8-(2,8-diaza-8-bicyclo[4,3.0]nony1)-7-fluoro-9-methy1-4-oxo-4Hquinolizine-3-carboxylic acid; l-cyclopropyi-7-fluoro-9-methyl-4-oxo-8-(3(S)-(1-рупоlyl)-1-рупоlidinyl)-4Hquinolizine-3-carboxylic acid; 1-cyclopropyl-7-fluoro-8-(3-hydroxy-1-pyrrolidinyl)-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; 8

1-cyclopropyl-7-fluoro-8-(4-methyl-1-piperazinyl)-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; 1-cyclopropyl-9-chloro-7-fluoro-8-(3-amino-1-pyrrolidinyl)-4-0xo-4H-quinolizine-3carboxylic acid; જ

8-(3-amino-1-рутюlidiny1)-1-сусlopropyl-7,9-difluoro-4-охо-4Н-quinolizine-3-carboxylic

8-(3-amino-1-рултоlidiny1)-1-cyclopropy1-7-fluoro-9-methoxy-4-охо-4Н-quinolizine-3carboxylic acid;

1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-рултоlidinyl)-4-охо-4Нquinolizine-3-carboxylic acid; 8

1-cyclopropyl-7-fluoro-9-methyl-8-(3(S)-methylamino-1-pymolidinyl)-4-oxo-4Hquinolizine-3-carboxylic acid; 1-cyclopropy1-7-fluoro-9-methy1-8-(3(R)-amino-1-руттоlidiny1)-4-охо-4Н-quinolizine-3carboxylic acid; 50

(3S)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4i]]quinolizine-5-carboxylic acid;

3(R)-9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-oxo-pyrano[2.3.4-

9-fluoro-10-(1-morpholinyl)-2H,3H,6H-6-oxo-pyrano[2,3.4-ij]quinolizine-5-carboxylic ij]quinolizine-5-carboxylic acid; 9

(3S)-10-(3-amino-1-рултоlidiny1)-9-fluoro-3-methyl-2H,3H,6H-6-0xo-pyrano[2.3.4i]]quinolizine-5-carboxylic acid;

3(S)-10-(3-aminomethyl-1-pyrrolidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-0xopyrano[2.3.4-ij]quinolizine-5-carboxylic acid;

115

3(S)-10-((2S,4S)-4-amino-2-methyl-1-рултоlidinyl)-9-fluoro-3-methyl-2H,3H,6H-6-0xopyrano[2.3.4-i]]quinolizine-5-carboxylic acid;

3(S)-9-fluoro-10-(3-hydroxy-1-pyrrolidinyl)-3-methyl-2H,3H,6H-6-oxo-pyrano[2.3.4j]quinolizine-5-carboxylic acid;

9-fluoro-10-(4-methyl-1-piperazinyl)-2H,3H,6H-6-0xo-pyrano[2.3.4-ij]quinolizine-5-2

8-(2,4-dimethyl-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-

8-(3-(methylamino)-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-0xo-4H-

quinolizine-3-carboxylic acid; 125

carboxylic acid;

8-(3-(methylamino)-1-morpholinyl)-1-cyclopropył-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8-(3-(S)-(methylamino)-1-рупоlidiny1)-1-cyclopropy1-7-fluoro-9-methy1-4-охо-4Нquinolizine-3-carboxylic acid;

8-(3-(S)-(1-(methylamino)methyl)-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid; 33

8-(3-(S)-(1-(ethylamino)methyl)-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

8-(octahydropyrrolo[3,4-c]pyrrol-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-135

quinolizine-3-carboxylic acid;

S-(octahydropyrrolo[3,4-c]pyridin-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;

8-(cis-4-amino-3-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8-(trans-4-amino-3-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; ₹

8-(3-methyl-4-spirocyclopropylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8-(2S,4S-4 amino-2-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-9-(fluoro)methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

145

8-(3-dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine 3-carboxylic acid;

(3R)-8-(3-dimethylaminopyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; (3R,1S)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 150

3S,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; (3R,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 155

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l-cyclopropyl-8-((R,S)-3-fluoropyπolidine)-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3 zarboxylic acid; 8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxvlic acid:

8-(4-(1-piperidyl)-1-piperidyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
8-(4-(2-pyridyl)-1-piperazinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-

3

8-((2-amino)thioethoxy)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-

165 carboxylic acid;

(3R,1S)-8-(3-(1-amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

(3R,1S)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

170 (3R,1S)-8-(3-(1-amino-3-methylpropyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4οxo-4H-quinolizine-3-carboxylic acid;

8-(3-(1-arninocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

(3R,1S)-8-(3-(1-amino-2-hydroxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-

oxo-4H-quinolizine-3-carboxylic acid;
(8-(3-(1-amino-1-methylethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

175

8-(3-(1-aminobutyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

180 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(trans-4-trifluoromethyl-3-aminopytrolidinyl)-4H-quinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(rans-4-trifluoromethyl-3-aminomethylpyrrolidinyl)-4H-quinolizine-3-carboxylic acid;

3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-norvalylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid;

185

3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-alanylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid;

3(S)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-(N-(S)-alanyl-(S)-

alanylamino)pyrrolidinyl)-4H-quinolizine-3-carboxylic acid;

190 1-cyclopropyl-7-fluoro-6-methyl-4-oxo-8-(3-aminopyrrolidinyl)-4H-quinolizine-3carboxylic acid;

1-cyclopropyl-7-fluoro-4H-8-(1-imidazolyl)-9-methyl-4-oxo-quinolizine-3-carboxylic acid; 8-(3-amino-1-pyrrolidinyl)-1-ethyl-7-fluoro-4H-4-oxo-9-methyl-quinolizine-3-carboxylic acid;

195 8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-9-ethyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-4H-9-methyl-4-0x0-8-(3-(1,2,3-triazol-1-yl)-1-pyrrolidinyl)-

quinolizine-3-carboxylic acid;

l-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(cis-3-amino-4-methyl-1-pyrrolidinyl)-quinolizine-3-carboxylic acid;
8-(7-amino-thyl)-1-cyclogramy 7-fluoro-4H-10-control-

200

8-(2-aminoethyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(3-(ethylaminomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

205 8-(3-(1-arminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-4H-9-methyl-8-(2-methyl-2,8-diaza-8-bicyclo[4.3.0]nonyl)-4-oxoquinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-4H-8-((1S,4S)-2,5-diaza-bicyclo[2.2.1]heptan-2-yl)-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

210

1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(3-(2-pyridinyl)-1-pyrrolidinyl)-quinolizine-3-carboxylic acid;

8-((1R*,2S*,6R*)-2-amino-8-azabicyclo[4,3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-((1R*,2R*,6R*)-2-armino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-((14.5a,6a)-6-amino-3-azabicyclo[3.1.0]hexan-3-yl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-oxo-quinolizine-3-carboxylic acid;

8-(*trans*-3-amino-4-fluoro-1-pyrrolidinyl))-1-cyclopropyl-9-methyl-7-fluoro-4H-4-0xo-220 quinolizine-3-carboxylic acid;

1-cyclopropyl-7-fluoro-4H-8-(1-homopiperazinyl))-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

7,9-difluoro-4H-8-(4-methylpiperazinyl)-4-0x0-1-phenyl-quinolizine-3-carboxylic acid;
8-(spiro-1,3-dioxacyclopentane[2,3]-1-piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl225 4-0x0-quinolizine-3-carboxylic acid;

8-(3-amino-4-methoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

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8-(4-amino-4-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine 3-carboxylic acid;

- 8-(4-(2-hydroxyethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine 3-carboxylic acid; 230
- 8-(4-(methoxymethyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(3-amino-3-methylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-

3-carboxylic acid;

235

- 8-(3-рупоlylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охо-quinolizine-3-
 - 8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(3-amino-3-methylpyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid; 240

carboxylic acid;

- 8-(3-amino-4-(1',3'-dioxolanyl)руттоlidinyl)-1-сусlopropyl-7-fluoro-4Н-9-methyl-4-охоquinolizine-3-carboxylic acid;
 - 8-(3-amino-4-hydroxy-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo
 - quinolizine-3-carboxylic acid; 245
- 8-(4-(1-(N-ethylamino)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- -cyclopropyl-7-fluoro-8-(3-hydroxy-4-methylaminopyrrolidinyl)-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 8-(3-aminomethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid; 250
- 8-(2-aminomethyl-4-morpholinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine 3-carboxylic acid;
- 8-(3-(1-(methylamino)methypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl 4-0xoquinolizine-3-carboxylic acid; 255
- 8-(3-(methyl(methylenedioxy)methyl)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid;
- 8-(3-(S)-arninopiperidiny1)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 8-(3-(S)-(N-ethyl-N-methylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 280
- l-cyclopropyl-8-(4-(2'-(N-methylamino)methyl-1',3'-dioxolanyl)piperidinyl)-7-fluoro-9methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

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1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3.3.0]octan-1-yl)-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid; 265

-cyclopropyl-8-(3-fluoromethylpiperidinyl)-7-fluoro-9-methyl-4-oxo-4H-quinolizine; quinolizine-3-carboxylic acid;

-cyclopropyl-8-(6-amino-3-azabicyclo[3.3.0]octyl)-7-fluoro-9-methyl-4-oxo-4H-

quinolizine-3-carboxylic acid; 270

l-cyclopropyl-8-((2-aza-4-(dimethylaminomethyl)bicyclo[4.3.0]non-2-yl)-7-fluoro-9nethyl-4-oxo-4H-quinolizine carboxylic acid; 1-cyclopropyl-8-(3-aza-6-(L-alanylamino)-6-methylbicyclo[3.3.0]octane)-7-fluoro-9methyl-4-oxo-4H-quinolizine carboxylic acid;

(3R,1R)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid; 275

3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid;

8-(3-(S)-(acetylamino)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

quinolizine-3-carboxylic acid; 280

8-(3-carbamoylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;

8-(3-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;

8-(3-hydroxymethylpiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid; 285

8-(3-(R)-hydroxypiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;

(3R)-9-fluoro-3-methyl-10-(piperazin-1-yl)-2H, 3H, 6H -6-0xo-pyrano[2.3.4-

i]quinolizine-5-carboxylic acid; 28

1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; -cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 1-cyclopropy1-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 295

5-(3-amino-3-fluoromethyl-1-рутоlidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid;

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8-(3-aminomethyl-3-fluoro-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

30

8-(3-(S)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine 3-carboxylic acid; 8-(3-(R)-hydroxy-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xo-8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid hydrochloride; 305

8-(3-(1-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4quinolizine-3-carboxylic acid hydrochloride;

8-(3-(8*)-(1-(8*)-amino-2,2,2-trifluoroethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; oxo-quinolizine-3-carboxylic acid;

310

8-(3-aminoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-

carboxylic acid;

8-(3-(R)-aminoxypyrrolidiny1)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid; 315

8-(3-(S)-aminoxypyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-

8-(octahydropyrrolo[3,2-b]pyridin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxocarboxylic acid;

8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; quinolizine-3-carboxylic acid;

320

8-(cis-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(8-amino-6-azaspiro[3.4]oct-6-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 325

8-(2-aminomethyl-4-hydroxypyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(3-(R)-(aminomethyl)morpholin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 330

8-(3-(R)-(L-alanylamino)piperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

3-(3-(5-aminooctahydroindol-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(3-(2-piperidyl)piperidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

335

8-(5-amino-decahydroisoquinolin-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(2,7-diazabicyclo[3,3,0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

quinolizine-3-carboxylic acid; 340

8-(3-carboxypyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-8-(3,7-diazabicyclo[3.3.0]oct-3-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(3-(2,2,2-trifluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 carboxylic acid; 345

oxo-quinolizine-3-carboxylic acid;

8-(3-((2-fluoroethyl)aminomethyl)pymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-5-(3-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-уl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоoxo-quinolizine-3-carboxylic acid; quinolizine-3-carboxylic acid; 350

8-(3-(R)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-0xoquinolizine-3-carboxylic acid;

8-(3a-amino-octahydroisoindol-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 355

8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid (Isomer (I));

8-(3-amino-3-trifluoromethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 38

8-(3-aminomethyl-3-trifluoromethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-8-(3-(S)-hydroxymethylazetidin-1-yl)-1-cyclopropyl-7-fiuoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(octahydropyrrolo[3.4-c]pyrid-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-4-oxo-quinolizine-3-carboxylic acid; quinolizine-3-carboxylic acid; 365

3-(3-(cyclopropylamino)рултоlidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-теthyl-4-охоquinolizine-3-carboxylic acid;

8-(6-amino-2-aza-spiro[3.3]non-2-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid (Isomer (II)); 370

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8-(2,7-diazabicyclo[3,3.0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Isomer A;

8-(2,7-diazabicyclo[3.3.0]oct-7-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid Isomer B;

375

- 8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
 quinolizine-3-carboxylic acid;
 8-(3-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo
 - quinolizine-3-carboxylic acid; 8-(2-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-
- quinolizine-3-carboxylic acid;
 8-(2-(S)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

380

- 8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 - 385 8-(2-(S)-aminomethyl-руттоlidin-1-yl)-1-сусlоргоруl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxvlic acid:
- quinolizine-3-carboxylic acid; 8-(3-(R)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H
 - quinolizine-3-carboxylic acid; 8-(3-(S)-(1-aminocyclopropyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-

quinolizine-3-carboxylic acid;

38

- 8-(3-(1-amino-1-cyclopropyl-methyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;
- 8-(3-(R)-(pymolidin-2-(S)-yl)pymolidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Honinolizine-3-carboxylic scid
 - quinolizine-3-carboxylic acid;
 395 8-(3-(aminomethyl)azetidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine3-carboxylic acid;
- (8-(3-amino-4-methyl-piperidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid; and
- 8-(3-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-400 quinolizine-3-carboxylic acid;
- 8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-(7-(R)-amino-5-aza-spiro[2,4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;
- 405 8-(trans-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(rans-3-(S)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-

410 oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-methylpytrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
8-(cic-3-(S)-amino-4-(S)-cycloproxylnytrolidin-1-yl\cappa-1-cycloproxyl-7-fluoro-4H-9-

8-(cis-3-(S)-amino-4-(S)-cyclopropylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(cis-3-(R)-amino-4-(R)-cyclopropylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
 8-(trans-3-amino-4-ethylpymolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

quinolizine-3-carboxylic acid diastereomer A; 8-(*trans*-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-

420 quinolizine-3-carboxylic acid diastereomer B;

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer A;

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;

425 8-(cis-3-(S)-amino-4-(S)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid; and

8-(cis-3-(R)-amino-4-(R)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

and the pharmaceutically acceptable salts, esters and amides thereof.

 A compound according to Claim 22 selected from the group consisting of: 8-(3-(arninomethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

5 8-(3(S)-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid;

(3R,1S)-8-(3-(1-amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-10 quinolizine-3-carboxylic acid; 8-(3-(1-aminobuty))pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizinc-3-carboxylic acid;

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(3R,1S)-8-(3-(1-amino-2-methoxyethyl)руттойdinyl)-1-cyclopropy¹⁻⁷-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid;

- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(4-amino-1-piperdinyl)-4H-quinolizine-3-12
- I-cyclopropyI-7-fluoro-9-methyI-4-oxo-8-(4-(aminomethyI)-I-piperdinyI)-4H-quinolizine-
- 1-cyclopropyl-7-fluoro-9-methyl-4-oxo-8-(3-amino-1-piperdinyl)-4H-quinolizine-3
 - carboxylic acid; ຊ
- 8-(3-(S)-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 1-cyclopropyl-8-(3-aza-6-amino-6-methylbicyclo[3.3.0]octan-1-yl)-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid;
- 1-cyclopropyl-8-(6-amino-3-azabicyclo[3.3.0]octyl)-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 23
- 8-((1R*,2S*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- 8-((1R*,2R*,6R*)-2-amino-8-azabicyclo[4.3.0]nonan-8-yl))-1-cyclopropyl-7-fluoro-4H-

9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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- 8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;
- (8-(3-(1-amino-1-methylethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;
- (3R,1S)-8-(3-(1-(N-methyl)amino)propyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3-carboxylic acid; 35
- 8-(3-aminopiperidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3carboxylic acid;
- 6
- (3S,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-8-(3-(1-aminocyclopropyl)рутоlidinyl)-1-суclopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;
- (3R,1S)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-0xo-4Hquinolizine-3-carboxylic acid;

quinolizine-3-carboxylic acid;

- (3R,1R)-8-(3-(1-aminoethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 45
- 1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4,3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

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1-cyclopropyl-8-(R.R-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-0xo-

quinolizine-3-carboxylic acid; S

-cyclopropy]-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl)-7-fluoro-4H-9-methy]-4-oxoquinolizine-3-carboxylic acid; 8-(3-amino-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 55

8-(cis-3-amino-4-fluoromethylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid; 8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 8

8-(3-(R)-(2-fluoroethyl)aminopyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid;

8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 65

8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

(8-(3-amino-4-methyl-piperidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 2

8-(3-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; 8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(7-(R)-amino-5-aza-spiro[2,4]heptan-5-yl)-1-cyclopropyl-7-fiuoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 5

8-(trans-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 8

8-(trans-3-(S)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid;

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8-(cis-3-(S)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 82

8-(cis-3-(R)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охоquinolizine-3-carboxylic acid diastereomer A;

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8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B;

8-(cis-3-amino-4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer A; 8-(cis-3-amino 4-ethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer B; 8

8-(cis-3-(S)-amino-4-(S)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; and

8-(cis-3-(R)-amino-4-(R)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid; 8

and the pharmaceutically acceptable salts, esters and amides thereof.

24. A compound according to Claim 22 selected from the group consisting of: 8-(3(S)-amino-1-pyrrolidiny1)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid;

8-(3-amino-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4H-quinolizine-3carboxylic acid; S

(3R,1S)-8-(3-(1-amino-2-methoxyethyl)pyrrolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4oxo-4H-quinolizine-3-carboxylic acid;

(8-(3-(1-amino-1-methylethyl)pymolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;

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8-(3-(1-aminocyclopropyl)pyπolidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid;

(3R,1S)-8-(3-(1-aminoethyl)рутоlidinyl)-1-cyclopropyl-7-fluoro-9-methyl-4-охо-4Нquinolizine-3-carboxylic acid;

1-cyclopropyl-8-(S,S-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxo--cyclopropyl-8-(R,R-2,8-diaza-8-bicyclo[4.3.0]nonyl)-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

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1-cyclopropy1-8-(1-amino-3-aza-bicyclo[3.1.0]hexan-3-yl}-7-fluoro-4H-9-methy1-4-oxoquinolizine-3-carboxylic acid;

quinolizine-3-carboxylic acid;

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8-(3-amino-3-fluoromethyl-1-pyrrolidinyl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(trans-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; 8-(cis-3-amino-4-fluoromethylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; S

8-(3-(S)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(3-(R)-(2-fluoroethyl)aminopyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-8-(3-(R)-(hydroxymethyl)pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; 2

8-(2-(R)-aminomethyl-pyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

(8-(3-amino-4-methyl-piperidin-1-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4Hquinolizine-3-carboxylic acid; and quinolizine-3-carboxylic acid; and 35

5-(3-(7-amino-5-azaspiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-9-methyl-4-0xo-4H-

quinolizine-3-carboxylic acid;

8-(7-(S)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid; **\$**

8-(7-(R)-amino-5-aza-spiro[2.4]heptan-5-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid;

8-(trans-3-(S)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid; 45

8-(trans-3-(S)-amino-4-(R)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid;

8-(trans-3-(R)-amino-4-(S)-methylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4 oxo-quinolizine-3-carboxylic acid;

S

3-(cis-3-(R)-amino-4-(R)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-8-(cis-3-(S)-amino-4-(S)-cyclopropylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9methyl-4-oxo-quinolizine-3-carboxylic acid;

methyl-4-oxo-quinolizine-3-carboxylic acid;

8-(trans-3-amino-4-ethylpyrrolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastereomer A; \$3

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8-(πακs-3-amino-4-ethylpyπolidin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxoquinolizine-3-carboxylic acid diastercomer B;

8-(cis-3-amino-4-ethylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-охо-

quinolizine-3-carboxylic acid diastereomer A;

8

8-(cis-3-amino-4-ethylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid diastereomer Β;

8-(cis-3-(S)-amino-4-(S)-methylpyrrodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4oxo-quinolizine-3-carboxylic acid; and 8-(cis-3-(R)-amino-4-(R)-methylpyπodin-1-yl)-1-cyclopropyl-7-fluoro-4H-9-methyl-4-oxo-quinolizine-3-carboxylic acid;

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and the pharmaceutically acceptable salts, esters and amides thereof.

- 25. A pharmaceutical composition comprising a compound according to Claim 1 in combination with a pharmaceutically acceptable carrier.
- 26. A pharmaceutical composition comprising a compound according to Claim 10 in combination with a pharmaceutically acceptable carrier.
- 27. A pharmaceutical composition comprising a compound according to Claim 22 in combination with a pharmaceutically acceptable carrier.
- 28. A pharmaccutical composition comprising a compound according to Claim 25 in combination with a pharmaceutically acceptable carrier.
- 29. A method of treating a bacterial infection in a human or veterinary patient, comprising administering to the patient a therapeutically effective amount of a compound according to Claim 1.
- 30. A method of treating a bacterial infection in a human or veterinary patient, comprising administering to the patient a therapeutically effective amount of a compound according to Claim 10.
- 31. A method of treating a bacterial infection in a human or veterinary patient, comprising administering to the patient a therapeutically effective amount of a compound according to Claim 22.

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32. A method of treating a bacterial infection in a human or veterinary patient, comprising administering to the patient a therapeutically effective amount of a compound according to Claim 25.

33. A synthetic intermediate selected from the group consisting of:

4-t-butoxy-3-chloro-2,5,6-trifluoropyridine;

4-t-butoxy-2,3,6-trifluoropyridine;

4-t-butoxy-2,3,6-trifluoro-5-methylpyridine;

4-t-butoxy-2,5-difluoro-3-methylpyridine;

2-(4-t-butoxy-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetonitrile;

2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetonitrile;

2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetic acid;

-(4-choro-3-mony)-z-pynamy)cyclopropaneaceuc acid

ethyl 2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetate;

2

2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneacetaldehyde;

2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)cyclopropaneethanol; 2-(2-(4-chloro-5-fluoro-3-methyl-2-pyridinyl)-2-cyclopropylethylidinyl)-

1,3-propanedicarboxylic acid, diethyl ester; and

8-chloro-1-cyclopropyl-7-fluoro-9-methyl-4-oxo-4h-quinolizine-3-carboxylic acid ethyl

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INTERNATIONAL SEARCH REPORT

Interna" I Application No

Alfaro Faus, I

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page 1 of 2

Relevant to claum No. Y' document of particular relevance; the claimed invention cannot be considered for cannot be considered to remove the considered for the considered to involve an inventive step when the document is combined with one or more other each document, and combined with one or more other each document, and combined with one of more other each document, and combination being obvious to a person stalled in the set. later document published after the unernational filing date or prooftly date and not in conflict with the application but outed to understand the principle or theory underlying the invention. 1-19, 22-33 1-32 A CLASSIFICATION OF SUBJECT MATTER

IPC 6 C07D471/04 C07D455/02 C07D491/16 C07D519/00 A61K31/435

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221:00),(C07D519/00,487:00,455:00),(C07D519/00,491:00,471:00), Date of mailing of the international search report PCT/US 96/08991 Patent family members are listed in annex. document member of the same patent family Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched 27.09.96 Electronic data base consulted during the international search (name of data base and, where practical, search terms used) coording to International Patent Classification (IPC) or to both national classification and IPC Clatton of document, with indication, where appropriate, of the relevant passages unnestation rearched (dassification system followed by dassification symbols) CO7D A61K WO,A,91 16894 (ABBOTT) 14 November 1991 see the whole document × WO,A,95 10519 (ABBOTT) 20 April 1995 × ÷ Further documents are listed in the continuation of box C. document published prior to the international filing date but later than the priority date claimed Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patendaan 2

N. -2320 HV Shawik

Tel. (+31-70) 340-2016

Fax (+31-70) 340-2016 document which may betw doubts on priority claim(s) or which is cut to enablish the positioned also of support of doubts or other special reason (is specified).
 Occument referring to as oral disclosure, use, exhibition or other means 'A' document defining the general state of the art which is not considered to be of particular relevance E earlier document but published on or after the internation fling date see the whole document C. DOCUMENTS CONSIDERED TO BE RELEVANT Date of the actual completion of the international search 17 September 1996 Special categones of cated documents B. FTELDS SEARCHED Minimum docum Category .

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A. CLASSIFICATION OF SUBJECT MATTER 1PC 6 (C070519/00,471:00,455:00), (C070519/00,471:00,455:00), (C070519/00,498:00,455:00)

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B. FIELDS SEARCHED Minimum documentation searched (dassification system (ollowed by dassification symbols)	Documentation searched other than misimum documentation to the extent that such documents are included in the fields searched	Electronic data base consulted during the international search (name of data base and, where principal, search terms used)	C. DOCUMENTS CONSIDERED TO BE RELEVANT	Category ' Citation of document, with indication, where appropriate, of the relevant passages	Further documents are listed in the continuation of box C.	Special cargories of cited documents: 'A document defining the general state of the art which is not considered to be of earth-cute reference.		'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another or claim on other recent reason (as mechical).	**O' document referring to an oral discionure, use, exhibition or other means	'P' document published prior to the international filing date but later than the priority date claimed	Date of the actual completion of the international search		Name and mailing address of the ISA European Passes Office, P. B. 5313 Petendaan 2 NL. 2230 by R. Sproy, Tr. 31 651 epo ni, Tel. (+ 31:0) 340 2040, Tr. 31 651 epo ni,

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